

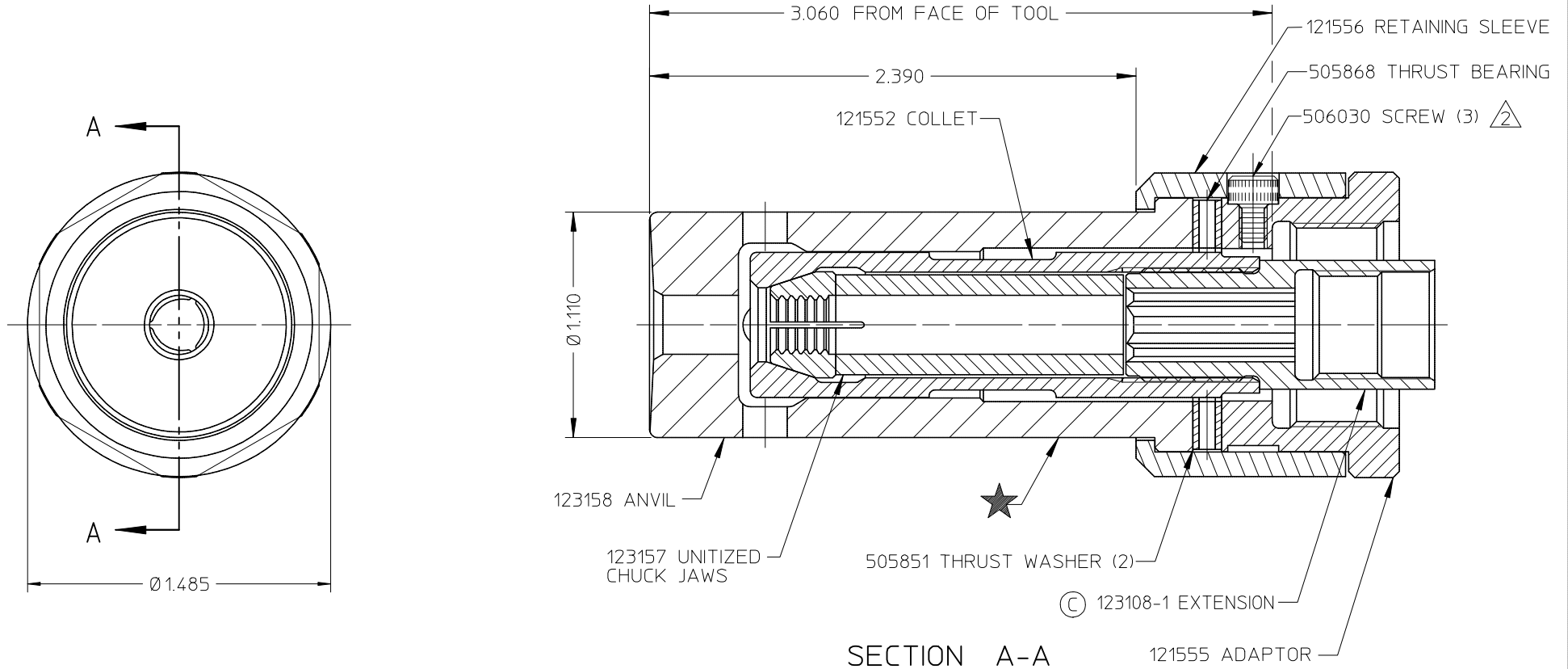
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REV	DESCRIPTION	DATE
A	RELEASE	01-12-93
B	RELIEF AND HOLES ADDED TO ANVIL FOR DIRT EXTRACTION.	06-24-93
C	123108-1 EXTENSION WAS 115829-1	05-19-94

NOTES:

1 TORQUE ALL THREADED JOINTS TO 28-32 FT/LBS

2 TORQUE TO 3-5 FT/LBS



FOR 5/16 PINTAIL ONLY

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY HUCKTAINER LP-12 (230 TOOL)
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET: T.L; CK:
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	DATE: 01-12-93
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	FOC.
SURFACES TO BE ☉, //, ⊕, ⊥, & ▽ WITHIN		T.I.R.	FINAL ASSY: -	FAC.
				B 99-3434