# SpringFast®

BAP Series Flexi-Grommet<sup>™</sup>

Wire Protection Grommet Edging



Spring-Fast is the fastest, safest, most reliable way to protect wires, cables, and tubing from abrasion. It locks on with finger pressure in seconds, eliminating solvents, adhesives, ancillary materials and volatile organic compound (VOCs). Spring-Fast installs continuously and is very flexible for use on curved edges, such as flanged holes.

#### **Features and Benefits:**

- Multi-axis flexibility for flanged holes and inside and outside corners
- Continuous edge protection
- Excellent gripping strength
- Excellent resistance to abrasion, shock and vibration, low and high temperatures, and corrosion
- Fast assembly without the use of adhesives, rivets, or screws
- RoHS and DFARS compliant
- Flammability per FAR 25.853
- UL94 V-0 compliant
- Operating temperature range:
   -40°F to 185°F (-40°C to 85°C)

# **Aircraft Applications:**

- Airframe structure
- Auxiliary power units
- Avionic instruments
- Bulkheads
- Cowling
- Dashboard
- Electrical avionic units
- Electrical power center
- · In-flight entertainment
- Intercostal
- Lightening holes
- · Personal safety units

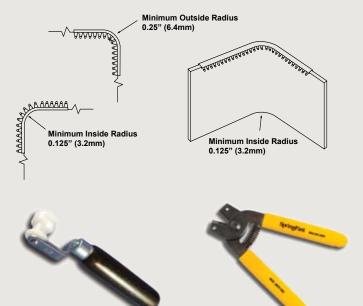
Flanged Hole

- Seating
- Tail sections
- Wing ribs

# Multi-Axis Flexibility:







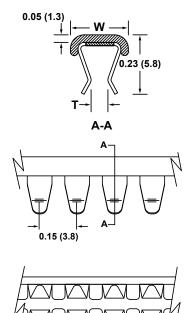
830PS Full Bypass Shears

840R Roll-Fast™ Applicator Tool

#### **Qualifications:**

Spring-Fast Specifications	BAP Series Flexi-Grommet™	
Axis Conformity	Multi	
Vicat Softening Point per ASTM D01525 Rate B	TPE Cushion: ISO306 Color: Gray 230°F (110°C)	
Operating Temperature Range	-40°F to 185°F (-40°C to 85°C)	
Dielectric Strength per NASM22529, Section 3.2.1	1500 Volts at 60Hz	
Substrate	Stainless Steel	
Taber Abrasion Resistance	TPE Cushion: per D1044 1Kg load, C17 Wheel 25mg loss 1000 cylces	
Finish	TPE Cushion	
Salt Spray Hours per ASTM B117 MIL-STD-202, Method 301	2000 hours	
Immersion	Per NASM22529 and Skydrol Compatible	
Random Shock & Vibration	MIL-STD-1344, Method 2005.1 Test Condition VI, Letter J Duration 8 hours longitudinal and 8 hours perpendicular. rms G 41.7	
Flammability	FAR 25.601, FAR 25.853 MIL-STD-202F, Method 111A UL94 V-0 File No. E113553 NZMT2	
Fabrication Options	Factory pre-cut lengths or private branded kits Roll-Fast™ application tool Full Bypass Shears Spring-Fast Cutter Cart	

#### **Dimensions:**



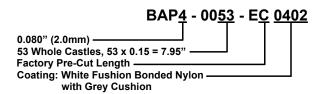
Due to sheet thickness tolerances and finishes, end user should determine product sizes by trial. When sheet thickness is at the maximum for the grommet chosen, end user may use a rubber mallet to set, or try the next size larger grommet.

#### Sizes

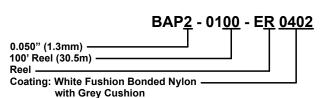
Product Size	T Sheet Thickness Inches (mm)	W Width Inches (mm)	
0	0.020 - 0.030 (0.5 - 0.8)		
1	0.029 - 0.045 (0.7 - 1.1)	0.40 (4.9)	
2	0.044 - 0.056 (1.1 - 1.4)	0.19 (4.8)	
3	0.055 - 0.069 (1.4 - 1.7)		
4	0.069 - 0.090 (1.7 - 2.3)		
5	0.089 - 0.144 (2.3 - 2.9)	0.28 (6.8)	
6	0.113 - 0.130 (2.9 - 3.3)		

### **Ordering Examples**

# **BAP Series Factory Precut**



#### **BAP Series on Reel**



## I.S. EN ISO 9001:2008 • AS9100-B/ISO 9001:2008 Certified. Registration No. AS19.4480

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BAP-1109/2M