

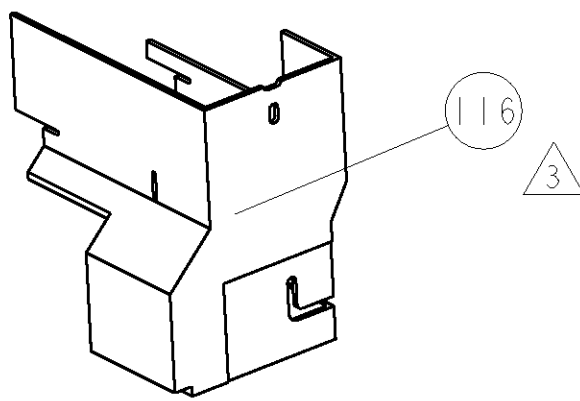
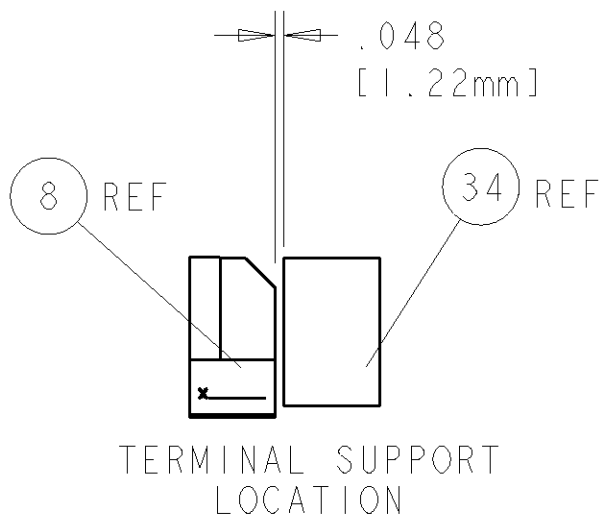
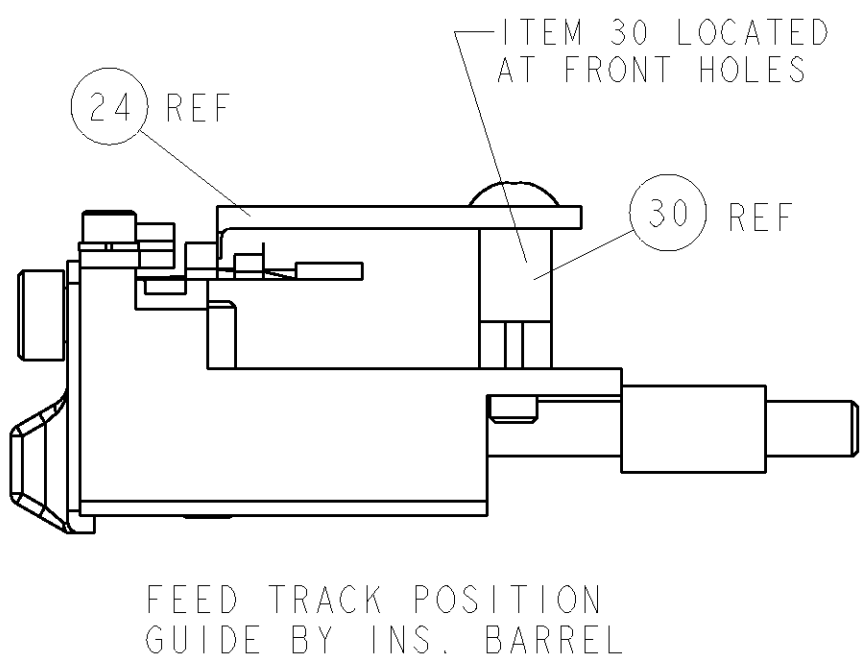
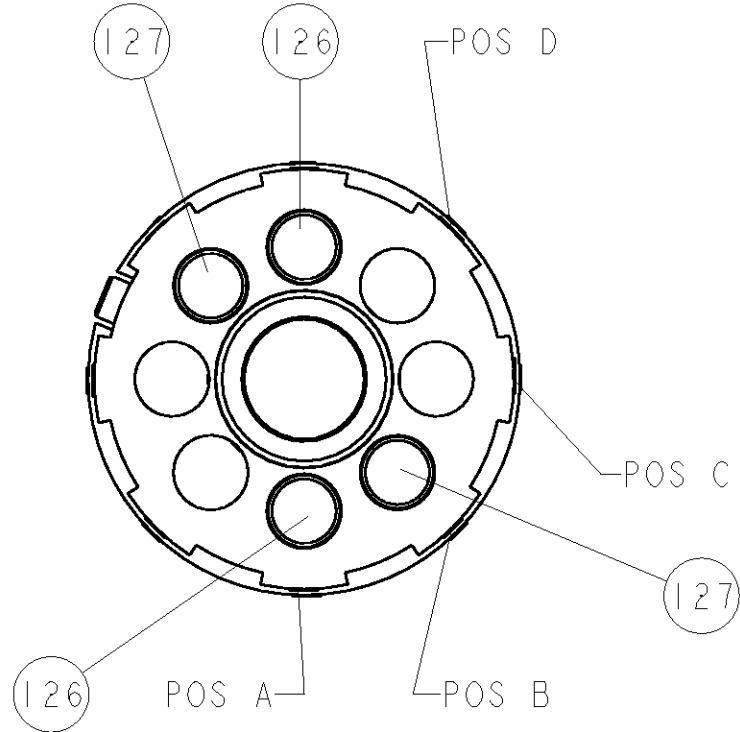
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852832-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852832-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852832-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852832-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852832-7		A	-	-	-	SPARE PARTS	

RECOMMENDED SPARE PARTS

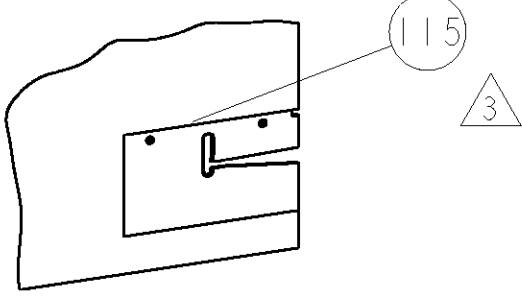
GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4. TERMINAL LUBRICANT IS RECOMMENDED.

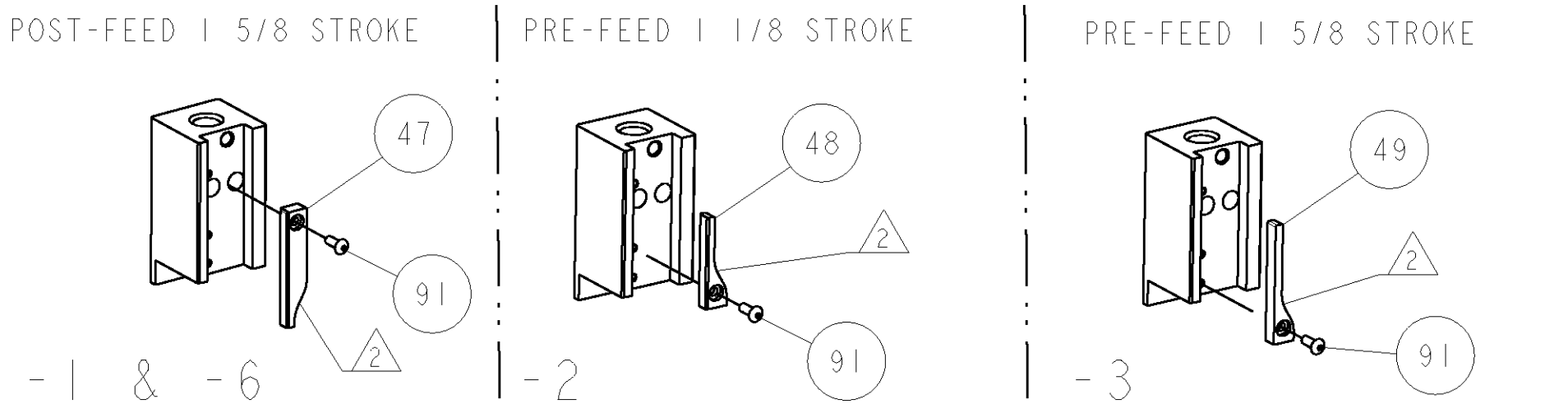
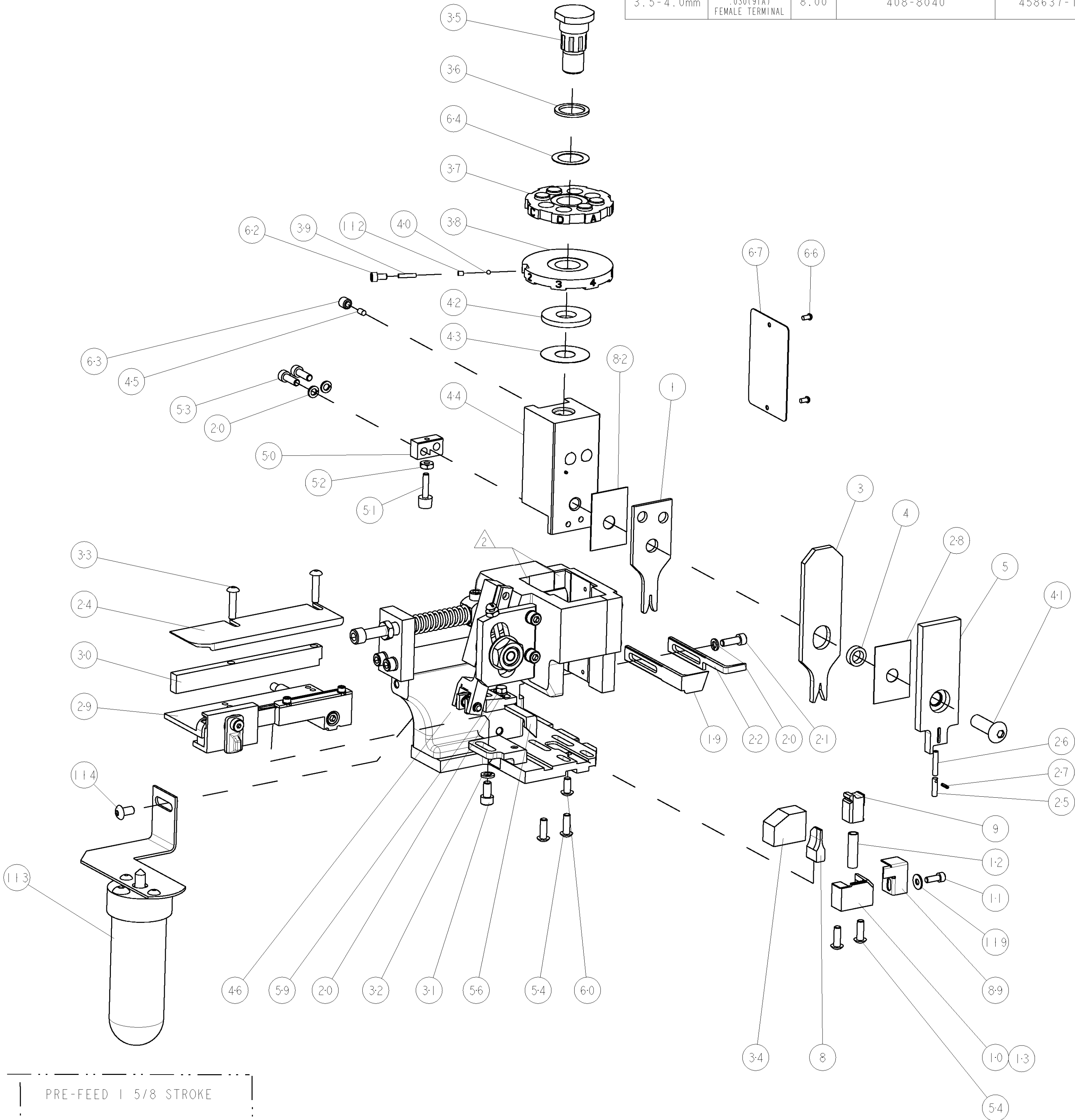


AMP-O-ELECTRIC TERM GUARD



G TERMINATOR GUARD

TERMINAL NAME: 91A FEMALE TERMINAL					
TE PN	KET	KET TERMINAL - KET CRIMP SPECS			
1949680	ST730913-3				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	0.95mm±.03/- .03[.037+ .001/- .001]	20AWG	
-	-	B	0.85mm±.03/- .03[.033+ .001/- .001]	22AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.37mm [.054]	F	20-22 AWG
-	-	INSUL	1.40mm [.055]	DELTA	Ø1.63 MAX
WIRE STRIP LENGTH 3.5 - 4.0mm	TERM APPL SPEC .030(91A) FEMALE TERMINAL	FEED 8.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



3 3	-	2	2	2	2	-	2-354779-9	PIN, WIRE DISC, .3135	127
	-	2	2	2	2	-	2-354779-1	PIN, WIRE DISC, .3095	126
	-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116	
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115	
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114	
-	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113	
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112	
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91	
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89	
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	82	
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	7	
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	7	
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67	
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66	
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64	
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63	
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62	
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60	
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59	
-	1	1	1	1	-	458537-2	PAWL, FEED	56	
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54	
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53	
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52	
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51	
-	1	1	1	1	-	690753-1	SPACER, TONKER	50	
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49	
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48	
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47	
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46	
-	1	1	1	1	-	690191-1	PLUG,NYLON	45	
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44	
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43	
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42	
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41	
-	1	1	1	1	-	23241-6	BALL, STEEL	40	
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39	
-	1	1	1	1	-	690142-4	DISC, INSULATION	38	
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37	
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36	
-	1	1	1	1	-	690212-1	POST, RAM	35	
-	1	1	1	1	-	690786-5	TERMINAL SUPPORT	34	
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33	
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32	
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31	
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30	
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	28	
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27	
-	1	1	1	1	-	22278-7	SPRING, COMPRESSION	26	
-	1	1	1	1	-	854769-4	HOLDER, INS	25	
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24	
-	1	-	-	1	-	690472-2	STRIPPER	22	
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21	
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	-	1	1	-	..	1-1338987-8	STRIPPER	19	
-	1	-	-	-	-	679625-3	SHEAR HOLDER, FRONT (NO CUT)	13	
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11	
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	-	462006-6	FLOATING SHEAR, FRONT	9	
1	1	1	1	1	-	2-1633665-9	ANVIL, COMBINATION	8	
-	-	-	-	-	..	-	-	7	
-	-	-	-	-	..	-	-	6	
-	1	1	1	1	-	1-854772-4	DEPRESSOR, SHEAR	5	
-	1	1	1	1	-	4-238011-5	BLOCK, CRIMPER SPACER	4	
1	1	1	1	1	-	1633788-1	CRIMPER, INSULATION DELTA O	3	
1	1	1	1	1	-	2-1333281-4	CRIMPER, WIRE PREMIUM	1	

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