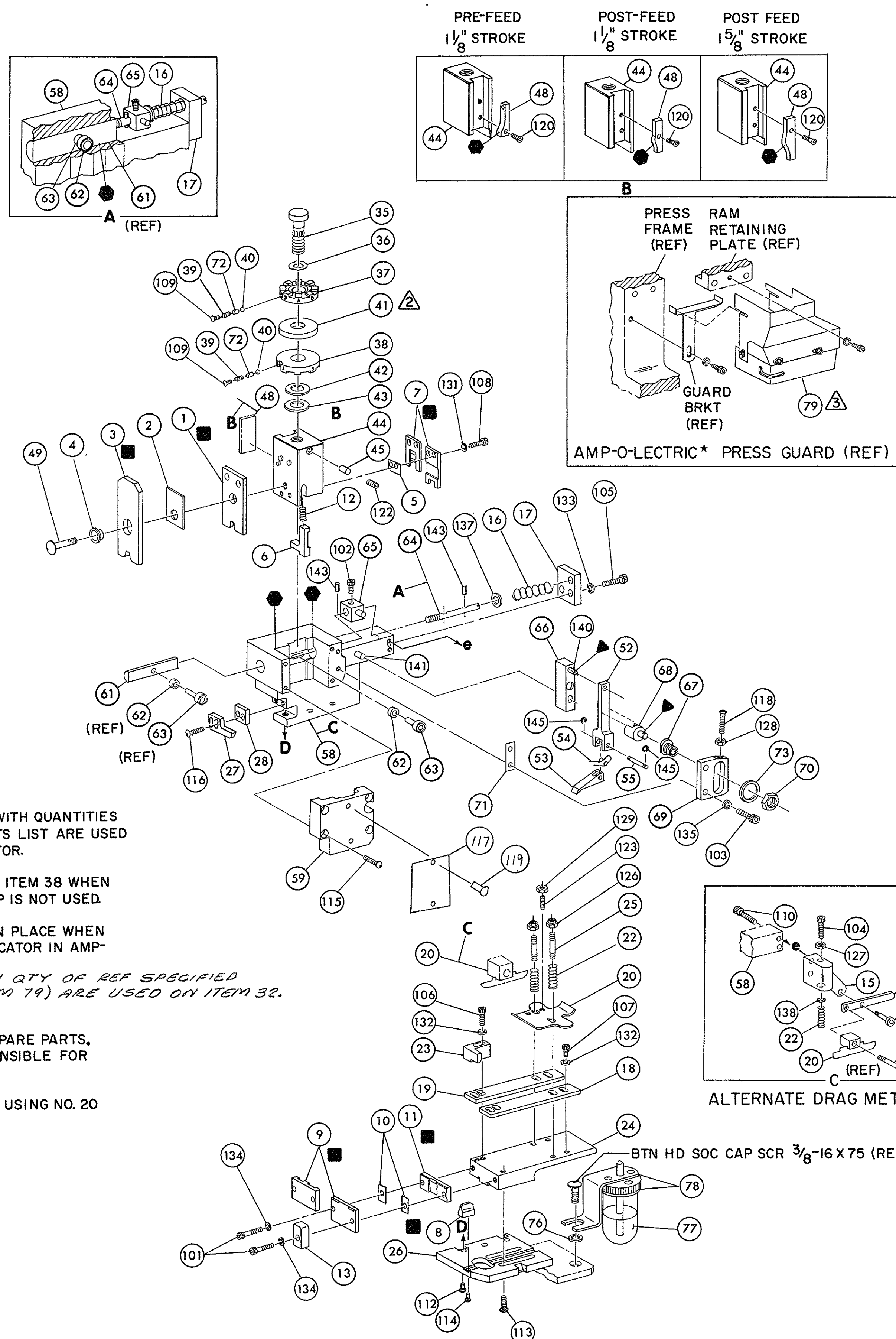




NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

- RECOMMENDED SPARE PARTS.
CUSTOMER RESPONSIBLE FOR
REPLACEMENT.
- ▲ LUBRICATE DAILY USING NO. 20
MACHINE OIL.
- GREASE LIGHTLY.

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REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
			144	REF	453736-1	HOUSING	58
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54
			139	REF	240635-1	FINGER, FEED	53
-	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF	240634-3	LEVER, TERMINAL	52
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137				51
			136				50
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-1	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			SPACER, DISC	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	40
-	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION	39
-	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	5-690141-8	DISC, WIRE	37
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
			120				34
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	119				33
2	21017-2	SCR, DRIVE (#2 X .19) I.D. PLATE	118	1	458980-2	APPLICATOR, BASIC (SUB ASSY)	32
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	117				31
1	461264-1	PLATE, I.D.	116				30
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	115				29
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114	1	3-690451-2	SPACER, STRIPPER	28
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113	1	240639-1	STRIPPER	27
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112	REF	455676-1	PLATE, BASE	26
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	111	2	22354-8	DRAG, STUD	25
-	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-1	PLATE, STRIP GUIDE	24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109			PLATE, STRIP HOLD	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107	-	240636-1	LEVER, DRAG	21
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	458030-5	GUIDE, STRIP (REAR)	19
-	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	458031-5	GUIDE, STRIP (FRONT)	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	454178-1	GUIDE, FEED ROD	17
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG	15
REF	455745-1	GUARD	79				14
-	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN	13
-	455985-1	OIL, LUBRICATING	77			SPRING, HOLD DOWN	12
-	454406-1	SPACER, LUB BRACKET	76	1	240644-1	PLATE, REAR SHEAR	11
			75			SPACER, SHEAR PLATE	10
			74	1	690482-8	PLATE, FRONT SHEAR	9
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	4-238005-7	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	1-690474-0	BLADE, SLUG	7
REF	690517-1	SPACER	71			HOLD DOWN, TERMINAL	6
	22594-8	NUT, HEX	70	1	5-240641-0	SPACER, SHEAR BLADE	5
	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, TUBULAR	4
	240626-1	SHAFT, PIVOT	68	1	1-456134-1	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	455838-7	SPACER, INSULATION	2
	455680-1	LEVER, INTERMEDIATE	66	1	456411-7	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJ	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	CAM, ROLLER	62				
REF	454398-1	ROD, FEED	61				
				QTY	PART NO	DESCRIPTION	ITEM NO
				CRIMPING DATA			APPLICATOR WILL APPLY
				PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
				A	.089	14	60744

QTY		PART NO		DESCRIPTION		ITEM NO	
						C .078 18	
						D NOT USED	
REMARKS		NO		REV		CRIMP SIZE TYPE FEED APPL INST	
		TO APPLY TERMINAL				WIRE .140 F	
						INSUL .210 F .855 A1 8039	
APPL USED ON MACHINE PART NO		MACH SERIAL NO		DISTRIBUTION		WIRE RANGE 18-14 INSULATION RANGE .120-.160 PRESS NO 565435-5	
CUSTOMER NAME		APPL SERIAL NO		ORIGINAL		REMARKS	
ADDRESS		PURCHASE ORDER		CUSTOMER COPY		AMP-O-LECTRIC PRE FEED	
CITY		ENG APP		FIELD ENG COPY		AMP SPEC 114-2084	
						SET UP PAGE 10-1	
						DR 12-5-78 APP	
						CHK 12/8 REL 12/8	
						LOC A D NO 466064-4 REV D	
						NAME MINIATURE QUICK CHANGE APPLICATOR	
						END FEED (RING)	
						CUSTOMER AND ASSEMBLY DRAWING	
						RESTRICTED TO	