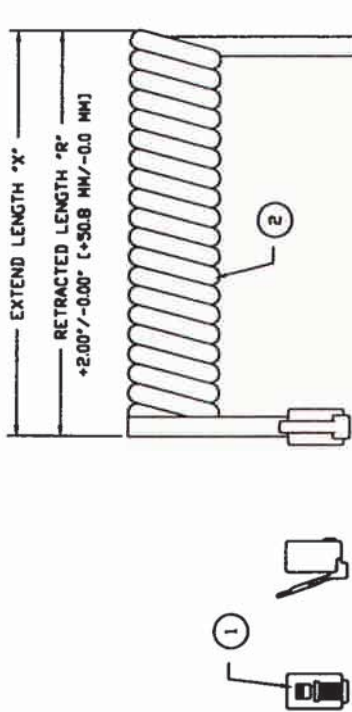


A		B		C		D		E		F		G		H	
DWG. NO.	ZONE	REV.	DESCRIPTION	DATE	APPROVED										
XX4-32X-D		X1	CUSTOMER APPROVAL	03/26/99	E.V.										
		X2	ADD RETRACTED LENGTH	03/29/99	E.V.										

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OPEN END

PI



CUSTOMER APPROVAL
ENGR. SIGN Matt Slemmer
DATE: 4-13-99

NOTES: UNLESS OTHERWISE SPECIFIED.

1. TEST CABLE FOR ALL OPENS & SHORTS.
2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

TABULATION BLOCK

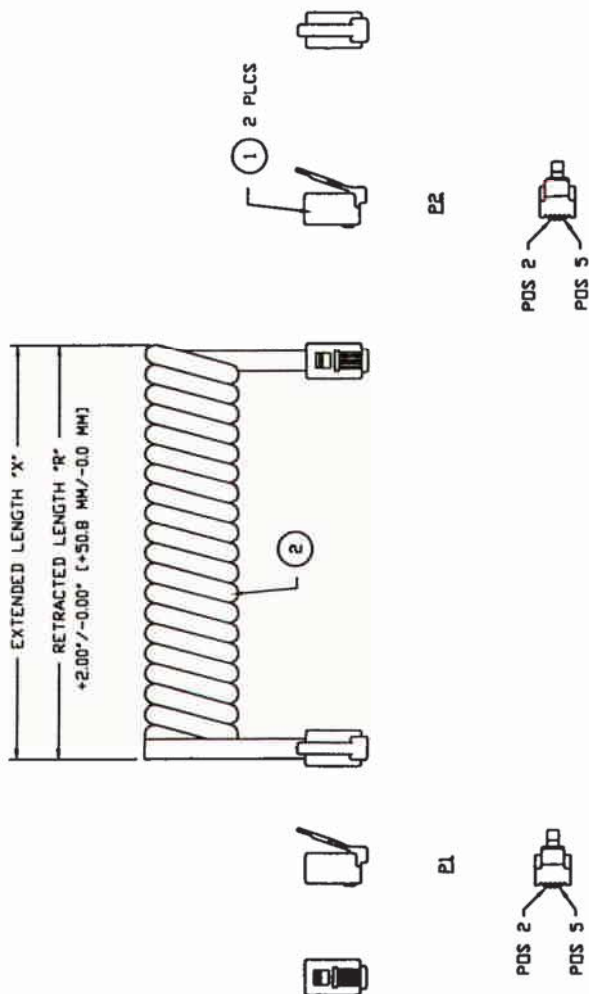
THIRD ANGLE PROJECTION		I/O INTERCONNECT		SANTA ANA, CALIFORNIA	
UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES (MILLIMETER). TOLERANCES: X.XX ± 0.25 (6.35)		6P4C COIL CABLE		TO OPEN END, CABLE ASSEMBLY	
PART NO. 464-XX4-32X-D		REV. X2		SHEET 1 OF 1	
DRAWN BY		CHECKED BY		SCALE: NONE	
DATE		APPROVED BY		REV. X2	
DESCRIPTION		CABLE ASSEMBLY PARTS LIST			
ITEM	QTY	PC	MFG.	IOI PART NO.	DESCRIPTION
2				SEE "TABULATION BLOCK"	MODULAR COIL CABLE, 26 AWG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
1	1	PC	IOI	325-641-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50" AW, FLAT TYPE EXIT.

IOI PART NUMBER	IOI CABLE PART NUMBER	EXTENDED LENGTH *X*	RETRACTED LENGTH *R*	COLOR
464-144-325-D	121-410-022	14.0 FT (4.3 M)	34.0 IN (863.6 MM)	WHITE
464-144-324-D	121-410-012	14.0 FT (4.3 M)	34.0 IN (863.6 MM)	BLACK
464-144-323-D	121-410-002	14.0 FT (4.3 M)	34.0 IN (863.6 MM)	SILVER SATIN
464-104-322-D	121-410-021	10.0 FT (3.0 M)	30.0 IN (762.0 MM)	WHITE
464-104-321-D	121-410-011	10.0 FT (3.0 M)	30.0 IN (762.0 MM)	BLACK
464-104-320-D	121-410-001	10.0 FT (3.0 M)	30.0 IN (762.0 MM)	SILVER SATIN
464-074-325-D	121-410-020	7.0 FT (2.1 M)	21.0 IN (533.4 MM)	WHITE
464-074-324-D	121-410-010	7.0 FT (2.1 M)	21.0 IN (533.4 MM)	BLACK
464-074-323-D	121-410-000	7.0 FT (2.1 M)	21.0 IN (533.4 MM)	SILVER SATIN
464-054-325-D	121-410-023	5.0 FT (1.5 M)	17.0 IN (431.8 MM)	WHITE
464-054-321-D	121-410-013	5.0 FT (1.5 M)	17.0 IN (431.8 MM)	BLACK
464-054-320-D	121-410-003	5.0 FT (1.5 M)	17.0 IN (431.8 MM)	SILVER SATIN

PI	OPEN END
2	BLACK
3	RED
4	GREEN
5	YELLOW

WIRE DIAGRAM

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CUSTOMER APPROVAL
ENGR. SIGN Math Lerner
DATE: 4-13-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. TEST CABLE FOR ALL OPENS & SHORTS.
 2. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG.
PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

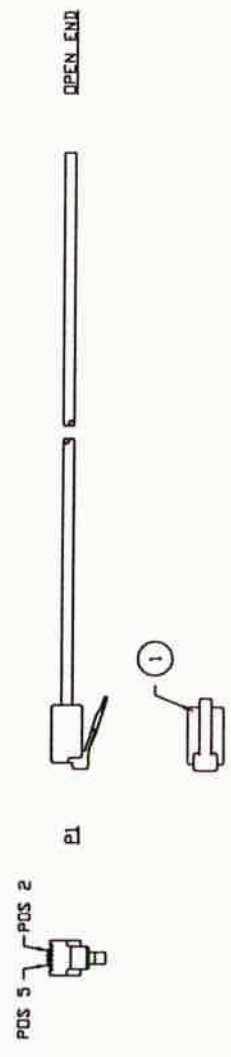
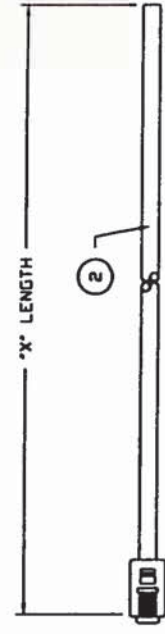
TABULATION BLOCK					
IODI PART NUMBER	IODI CABLE PART NUMBER	EXTENDED LENGTH "X"	RETRACTED LENGTH "R"	COLOR	
464-144-505-D	121-410-022	14.0 FT (4.3 M)	34.0 IN (863.6 MM)	WHITE	
464-144-504-D	121-410-012	14.0 FT (4.3 M)	34.0 IN (863.6 MM)	BLACK	
464-144-503-D	121-410-002	14.0 FT (4.3 M)	34.0 IN (863.6 MM)	SILVER SATIN	
464-104-502-D	121-410-021	10.0 FT (3.0 M)	30.0 IN (762.0 MM)	WHITE	
464-104-501-D	121-410-011	10.0 FT (3.0 M)	30.0 IN (762.0 MM)	BLACK	
464-104-500-D	121-410-001	10.0 FT (3.0 M)	30.0 IN (762.0 MM)	SILVER SATIN	
464-074-505-D	121-410-020	7.0 FT (2.1 M)	21.0 IN (533.4 MM)	WHITE	
464-074-504-D	121-410-010	7.0 FT (2.1 M)	21.0 IN (533.4 MM)	BLACK	
464-074-503-D	121-410-000	7.0 FT (2.1 M)	21.0 IN (533.4 MM)	SILVER SATIN	
464-054-502-D	121-410-023	5.0 FT (1.5 M)	17.0 IN (431.8 MM)	WHITE	
464-054-501-D	121-410-013	5.0 FT (1.5 M)	17.0 IN (431.8 MM)	BLACK	
464-054-500-D	121-410-003	5.0 FT (1.5 M)	17.0 IN (431.8 MM)	SILVER SATIN	



UNLESS OTHERWISE NOTED:
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

CABLE ASSEMBLY PARTS LIST			
ITEM	QTY	WGT.	DESCRIPTION
2	2 PCS	101	MODULAR COIL CABLE, 26 AWG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
1	2 PCS	101	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" AW, FLAT TYPE EXT.
ITEM	QTY	WGT.	DESCRIPTION
101	2 PCS	101	MODULAR COIL CABLE, 26 AWG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, PVC JACKET, (SEE TABULATION BLOCK FOR COLOR).
2	2 PCS	101	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" AW, FLAT TYPE EXT.

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WIRE DIAGRAM

PI	WIRE COLOR	WIRE TYPE
2	BLACK	OPEN END
3	RED	
4	GREEN	
5	YELLOW	

CUSTOMER APPROVAL
 ENGR. SIGN Math Yarnie
 DATE: 4-12-99

H3641-25-ND
 H3641-14-ND
 H3641-07-ND

464-254-522-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
464-144-522-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
464-074-522-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	
I/O INTERCONNECT	
LENGTH "X"	

THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED:
 1) DIMENSIONS ARE IN INCHES (MILLIMETER)
 2) TOLERANCES:
 XXX ± 0.025 (6.35)

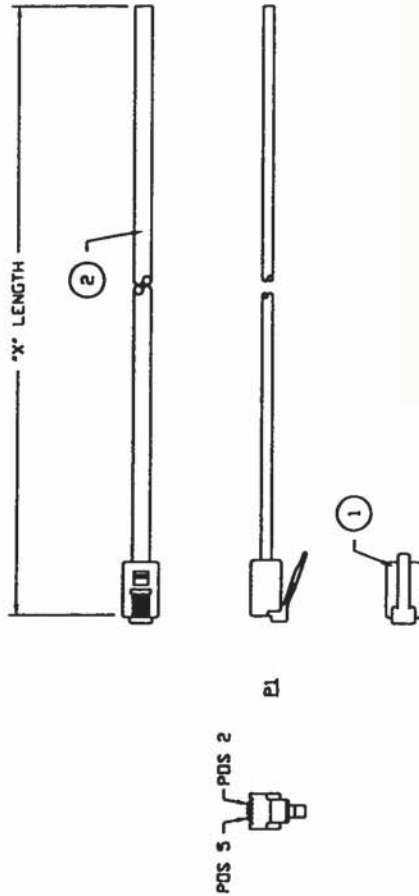
SANTA ANA, CALIFORNIA	
PART NO. 464-XX4-522-D DWG. NO. 464-XX4-522-D CUSTOMER DIGI KEY	SCALE: NONE SHEET 1 OF 1

- NOTES: UNLESS OTHERWISE SPECIFIED.
- CABLE TO BE BUNDLED AND TWIST TIED.
 - TEST CABLE FOR ALL OPENS & SHORTS.
 - PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	1	IOI	120-410-020	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, WHITE PVC.
1	1	IOI	325-641-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50" AV, FLAT TYPE EXIT.

CABLE ASSEMBLY PARTS LIST

A	B	C	D	E	F	G	H		
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					DWG. NO. XX4-521-D	ZONE X1	DESCRIPTION CUSTOMER APPROVAL	DATE 03/24/99	APPROVED E.V.



CUSTOMER APPROVAL
ENGR. SIGN Matt Arnes
DATE: 4-12-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

464-254-521-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
464-144-521-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
464-074-521-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM

PART NUMBER	LENGTH "X"
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I/O INTERCONNECT	SANTA ANA, CALIFORNIA
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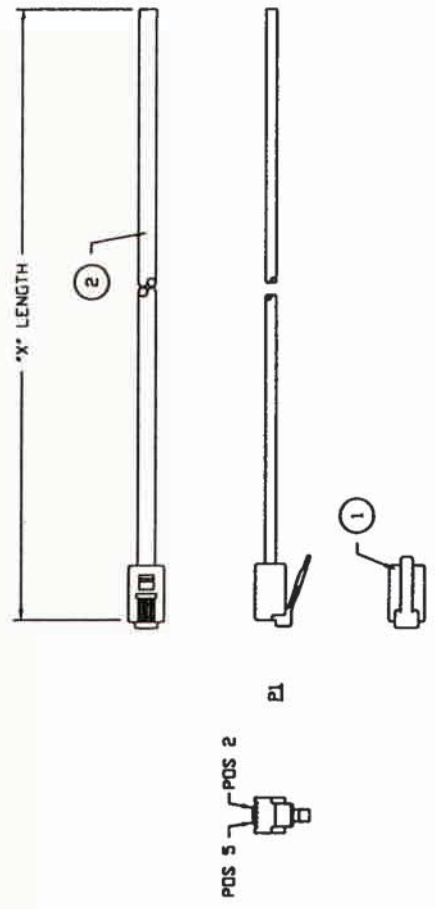
THIRD ANGLE PROJECTION	UNLESS OTHERWISE NOTED: 1) DIMENSIONS ARE IN INCHES (MILLIMETER) 2) TOLERANCES: X.XX ± 0.25 (6.35)
IS IN CONFORM TO SPEC	EXPLODE
NO.	
QUANTITY	
DATE/FILED	
REV.	
SCALE	NONE
SHEET	1 OF 1

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	"X"	IOI	120-410-010	MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, BLACK PVC.
1	1 PC	IOI	325-641-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.

CABLE ASSEMBLY PARTS LIST

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DWG. NO.	ZONE	REV.	DESCRIPTION	DATE	APPROVED
XX4-520-D		X1	CUSTOMER APPROVAL	03/24/99	E.V.



WIRE DIAGRAM

PI	BLACK	OPEN END
2		
3	RED	
4	GREEN	
5	YELLOW	

CUSTOMER APPROVAL
ENGR. SIGN Math Norm
DATE: 4-12-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
- CABLE TO BE BUNDLED AND TWIST TIED.
 - TEST CABLE FOR ALL OPENS & SHORTS.
 - PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

464-254-520-D	23.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
464-144-520-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
464-074-520-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER	LENGTH "X"
I/O INTERCONNECT	

THIRD ANGLE PROJECTION

UNLESS OTHERWISE NOTED
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

I/O INTERCONNECT

SANTA ANA, CALIFORNIA

6P4C MODULAR TO OPEN END,
SILVER SATIN, CABLE ASSEMBLY

PART NO. 464-XX4-520-D

REV. X1

CUSTOMER DIGI KEY

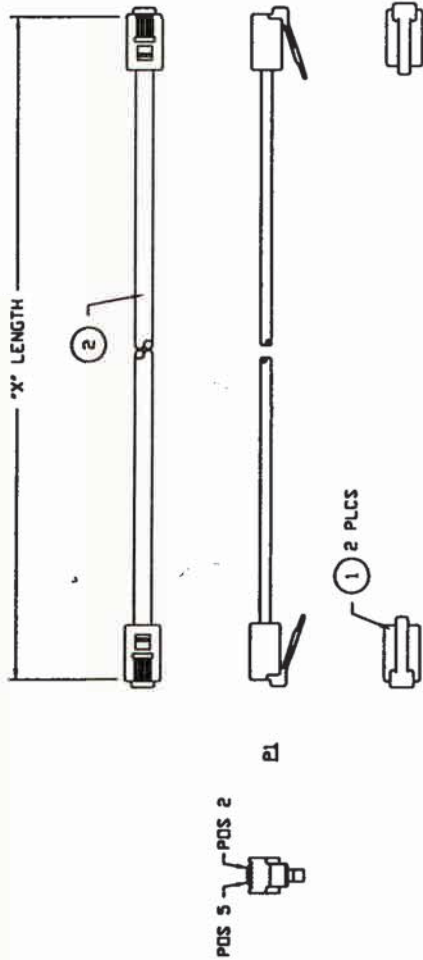
SCALE NONE

SHEET 1 OF 1

2	"X"	IDI	120-410-000	MODULAR CABLE, 26 AWG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, SILVER SATIN PVC.
1	1 PC	IDI	325-641-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.
ITEM	QTY	MFG.	IDI PART NO.	DESCRIPTION
CABLE ASSEMBLY PARTS LIST				

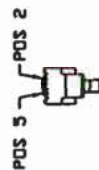
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993	994	995	996	997	998	999	1000

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WIRE DIAGRAM

P1	P2
2	BLACK
3	RED
4	GREEN
5	YELLOW



CUSTOMER APPROVAL
ENGR. SIGN Matt Lerner
DATE: 4-12-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

H1041 - 25' NB
H1041 - 14' NB
H1041 - 07' NB

464-254-512-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
464-144-512-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
464-074-512-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER I/O INTERCONNECT	LENGTH "X"

THIRD ANGLE PROJECTION

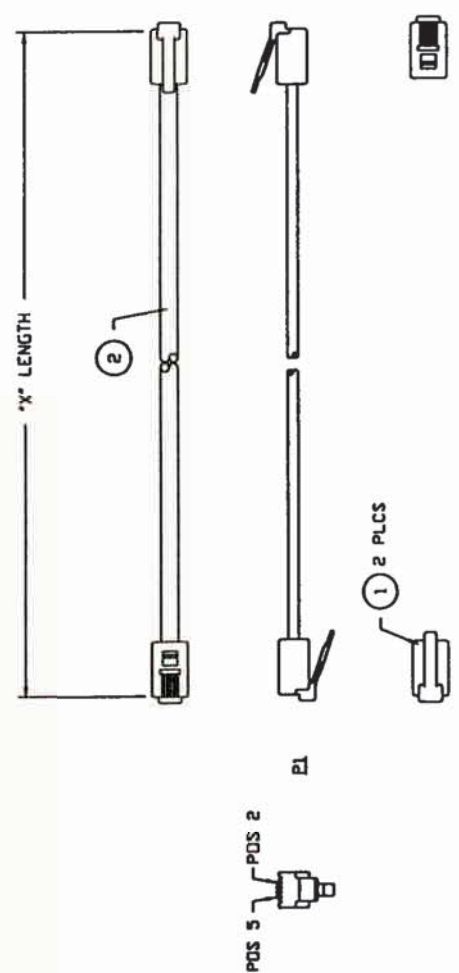
UNLESS OTHERWISE NOTED
1) DIMENSIONS ARE IN INCHES (MILLIMETER)
2) TOLERANCES:
XXX ± 0.25 (6.35)

WIRE	SANTA ANA, CALIFORNIA
6P4C MODULAR, STANDARD STYLE	WHITE, CABLE ASSEMBLY
PART NO.	464-XX4-512-D
REV.	464-XX4-512-D
CUSTOMER	DIGI KEY
REV.	X1
SCALE	NONE
SHEET	1 OF 1

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	"X"	IOI	120-410-020	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, WHITE PVC
1	2 PCS	IOI	325-641-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.

CABLE ASSEMBLY PARTS LIST

A	B	C	D	E	F	G	H
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WIRE DIAGRAM

P1	P2
2	BLACK
3	RED
4	GREEN
5	YELLOW

CUSTOMER APPROVAL
ENGR. SIGN Math Samuel
DATE: 4-12-99

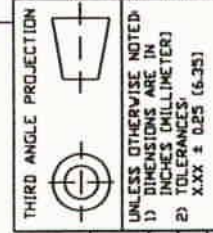
464-254-502-D	25.0 FT ± 4.0 IN 7.62 M ± 101.6 MM
464-144-502-D	14.0 FT ± 3.0 IN 4.27 M ± 76.2 MM
464-074-502-D	7.0 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER I/O INTERCONNECT	LENGTH "X"

H2641-25-NB
H2641-14-NB
H2641-07-NB

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. CABLE TO BE BUNDLED AND TWIST TIED.
 2. TEST CABLE FOR ALL OPENS & SHORTS.
 3. PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

I/O INTERCONNECT			
SANTA ANA, CALIFORNIA			
TITLE: 6P4C MODULAR, REVERT STYLE, WHITE, CABLE ASSEMBLY			
PART NO: 464-XX4-502-D			
DWG NO: 464-XX4-502-D			
CUSTOMER: DIGI KEY			
SCALE: NONE			
SHEET 1 OF 1			

ITEM	QTY	MFG.	I/OI PART NO.	DESCRIPTION
2	"X"	I/OI	120-410-020	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED.
1	2 PCS	I/OI	325-641-50X	WHITE PVC.
				CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" Au, FLAT TYPE EXIT.

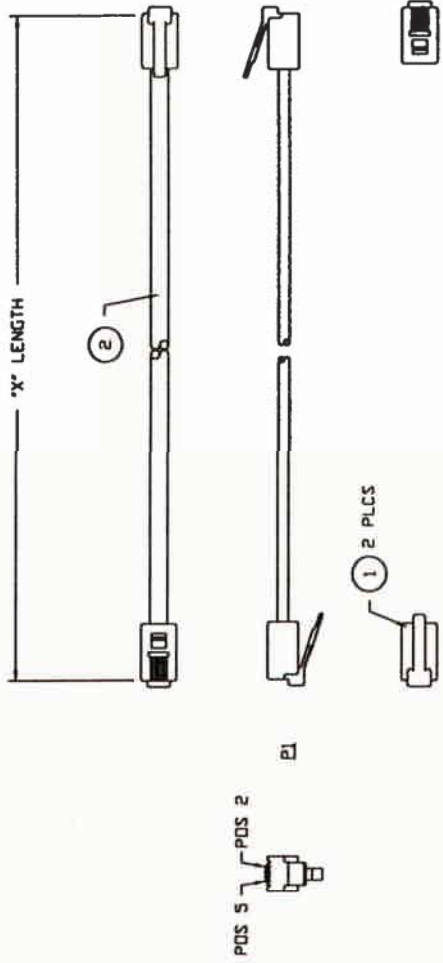


THIRD ANGLE PROJECTION
UNLESS OTHERWISE NOTED
1) DIMENSIONS ARE IN INCHES (MILLIMETERS)
2) TOLERANCES:
XXX ± 0.25 (6.35)

CABLE ASSEMBLY PARTS LIST

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DWG. NO.	ZONE	REV.	DESCRIPTION	DATE	APPROVED
XX4-501-D		X1	CUSTOMER APPROVAL	03/24/99	E.V.



WIRE DIAGRAM

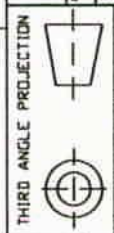
P1	P2
2	BLACK
3	RED
4	GREEN
5	YELLOW

CUSTOMER APPROVAL
ENGR. SIGN Math Jones
DATE: 4-12-99

- NOTES: UNLESS OTHERWISE SPECIFIED.
- CABLE TO BE BUNDLED AND TWIST TIED.
 - TEST CABLE FOR ALL OPENS & SHORTS.
 - PACKAGE CABLE ASSEMBLY INDIVIDUALLY IN PLASTIC BAG. PACKAGE INDIVIDUAL BAG PER LOT NUMBER QUANTITIES.

H2642-25-ND
H2642-14-ND
H2642-07-ND

464-254-501-D	250 FT ± 4.0 IN 7.62 M ± 101.6 MM
464-144-501-D	140 FT ± 3.0 IN 4.27 M ± 76.2 MM
464-074-501-D	70 FT ± 2.0 IN 2.13 M ± 50.8 MM
PART NUMBER I/O INTERCONNECT	LENGTH 'X'



TITLE	DATE	BY	CHKD	APP'D
I/O INTERCONNECT				
SANTA ANA, CALIFORNIA				

ITEM	QTY	MFG.	IOI PART NO.	DESCRIPTION
2	2 PCS	IOI	120-410-010	MODULAR CABLE, 26 AVG (7/34) BARE COPPER, 4 CONDUCTOR, UNSHIELDED, BLACK PVC.
1	2 PCS	IOI	325-641-50X	CONNECTOR, MODULAR PLUG, 6 POSITION, 4 CONDUCTOR, 50u" AU, FLAT TYPE EXIT.

CABLE ASSEMBLY PARTS LIST

REV.	QTY	DESCRIPTION	DATE	BY	CHKD	APP'D
X1		DIGI KEY				
		SCALE				
		NAME				
		SHEET				
		OF				

