

8

7

6

5

4

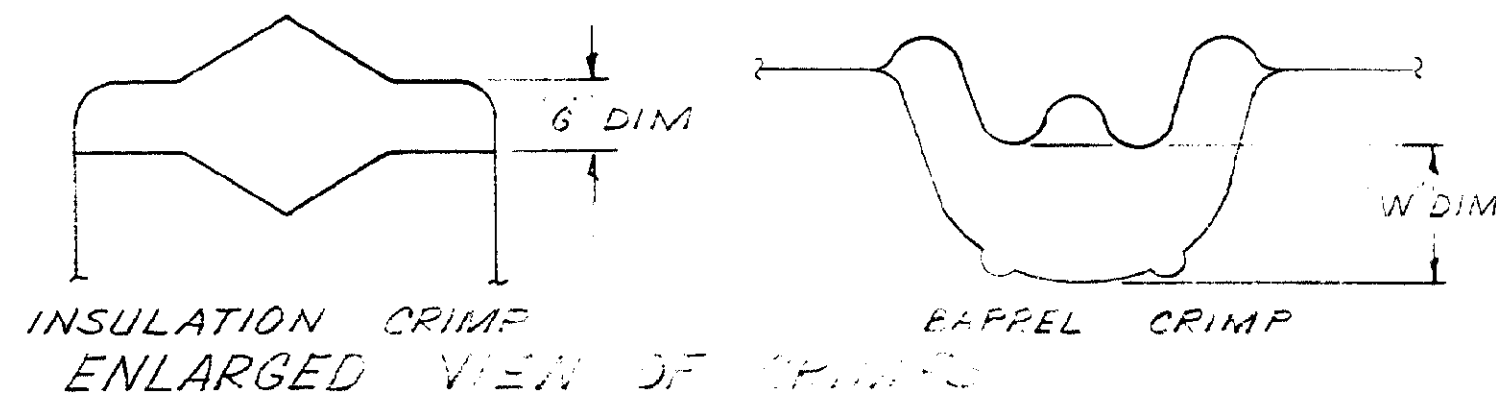
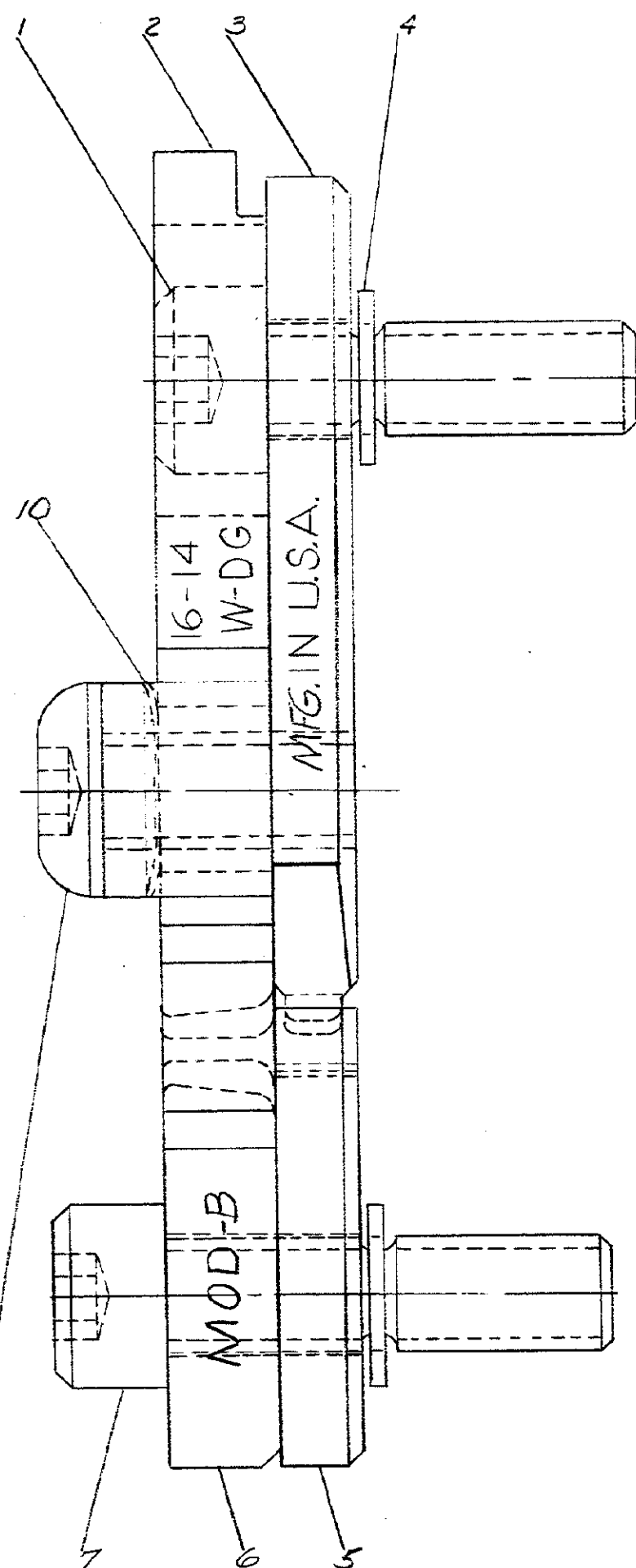
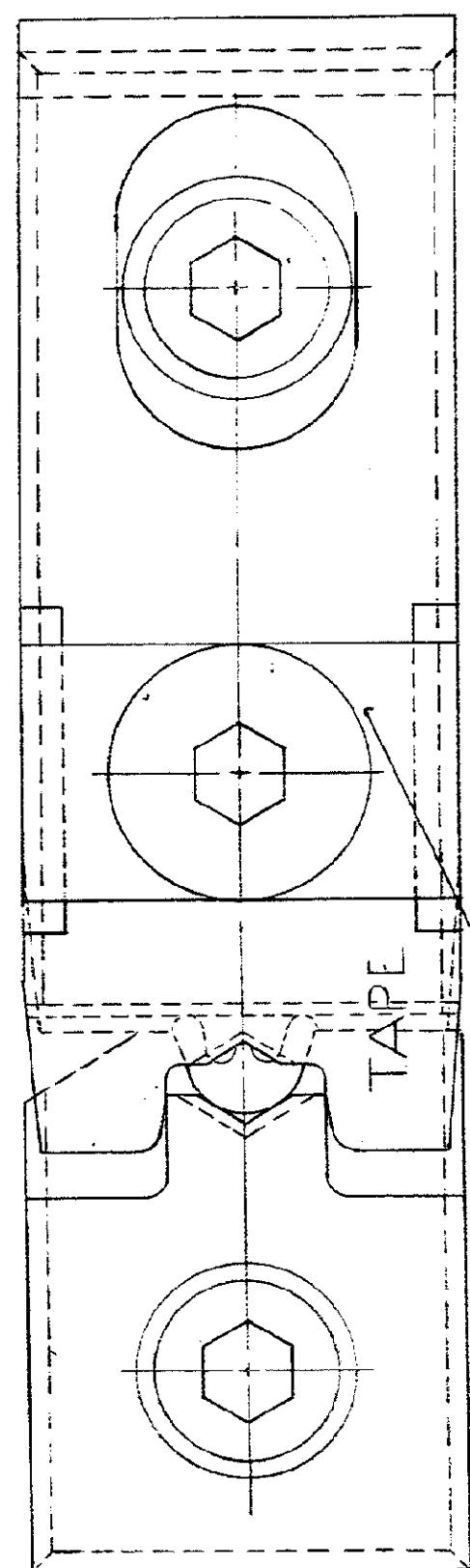
3

2

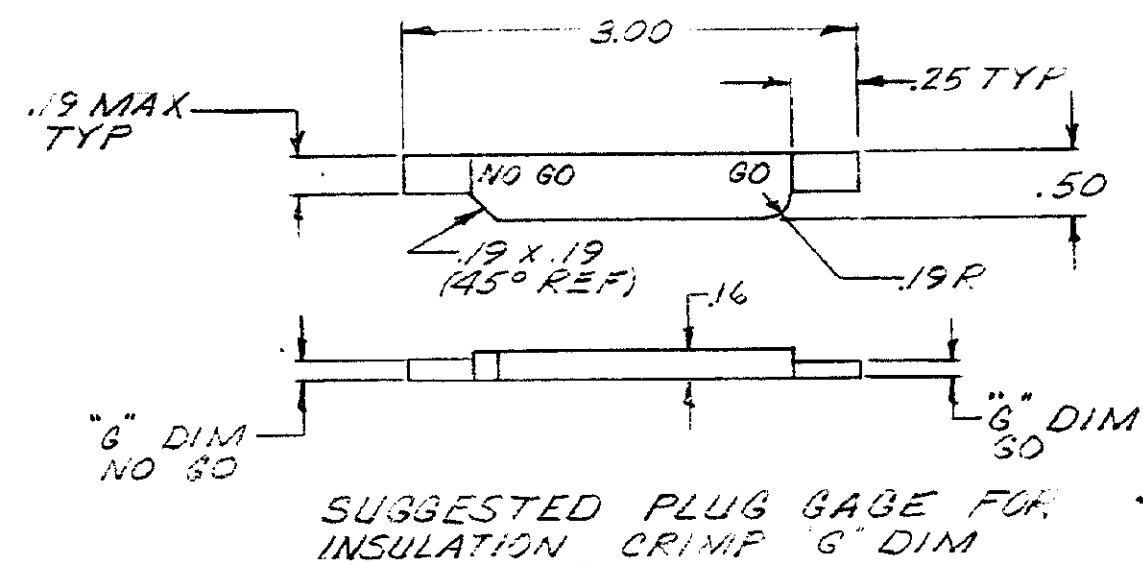
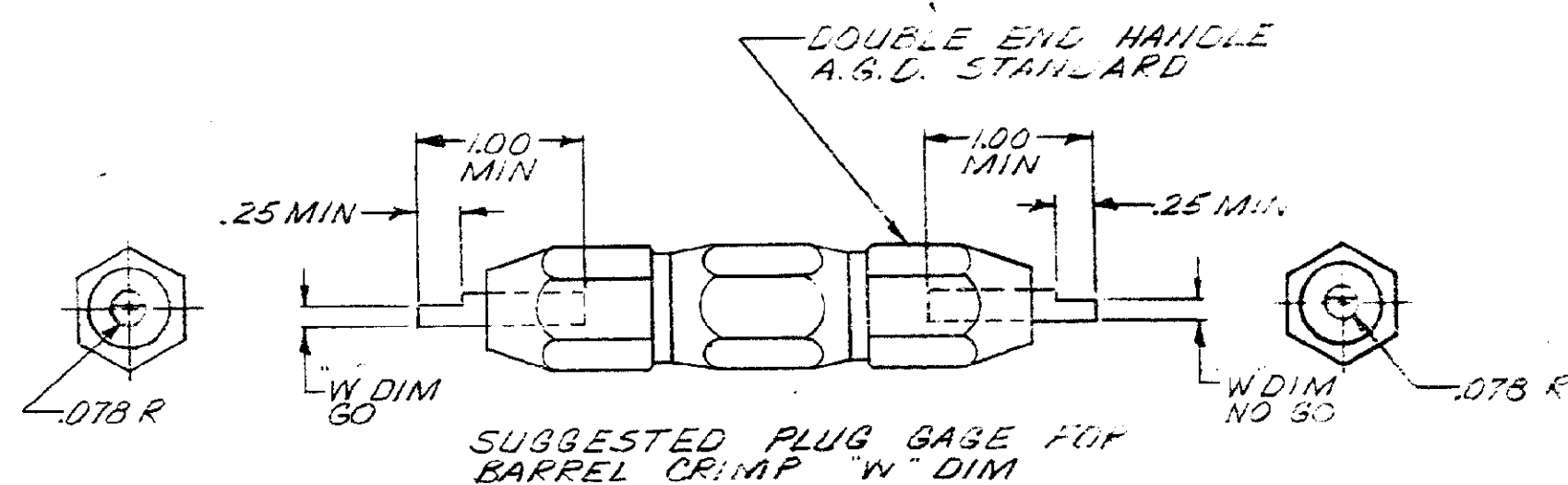
1

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

NUMBER 69931



G DIM. AT POS #1		W DIM	
GO	NO GO	GO	NO GO
.030	.050	.075	.091



1	24088-8	WASHER - CURVED	10
1	307275-9	SADDLE	9
1	3-59577-1	SCREW (10-32 UNF-3A x 420 LONG)	8
1	59781-9	SCREW - SPECIAL	7
1	3-59619-1	ANVIL - INSULAT. DIA	6
1	307235-1	NEST	5
2	1-21046-3	RING - RETAINING	4
1	307236-1	INDENTER	3
1	1-307285-3	INDENTER - INSULATION	2
1	2-59781-B	SCREW	1

REQUIRED PER ASSEMBLY		NUMBER		NAME		REMARKS		ITEM NO.
DR. B. Shoffeld 12-15-69 CHE. J. J. J. 12-18-69 DE. J. J. J. 12-18-69 APP. J. J. J. 12-18-69		© 1969 BY AMP INCORPORATED. ALL RIGHTS RESERVED.		MATERIAL AND FINISH		CUSTOMER COPY		10 9 8 7 6 5 4 3 2 1
		AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.		+		REFERENCE ONLY		
		WIRE - RANGE - INSULATION		TYPE		AMP INCORPORATED		
		TOLERANCE EXCEPT AS NOTED		SCALE		HARRISBURG, PENNA.		
DESCRIPTION		16-14		W D G		USED ON 69875		REV B
		4-1		M G 69931		DIE ASSEMBLY MOD-B		

LTR	REVISION RECORD	ECN	DATE
B	REVISED	-	12-18-69
A	REVISED	-	12-16-69

DIMENSIONS IN INCHES DO NOT SCALE PRINT.

Mouser Electronics

Authorized Distributor

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