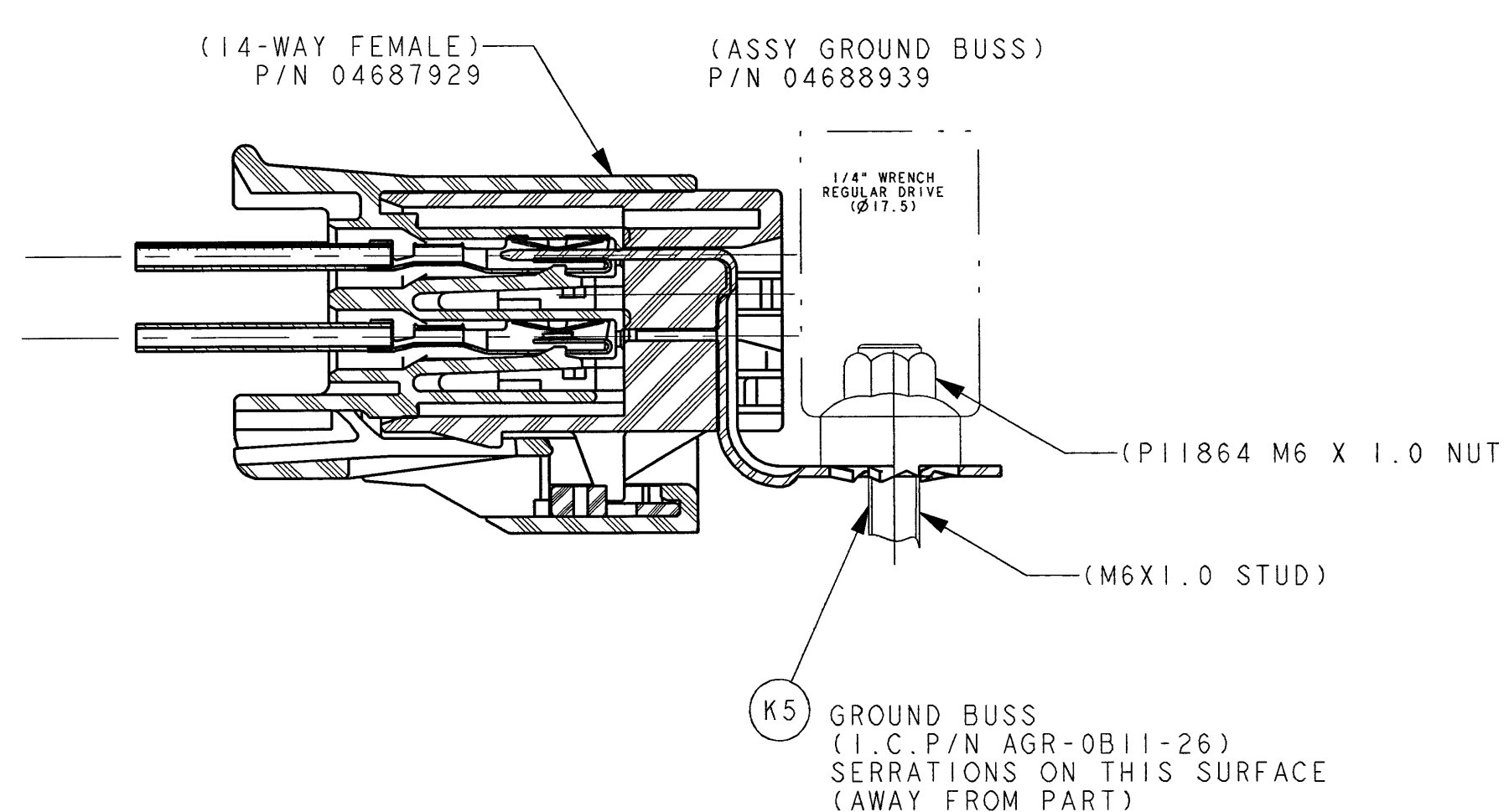
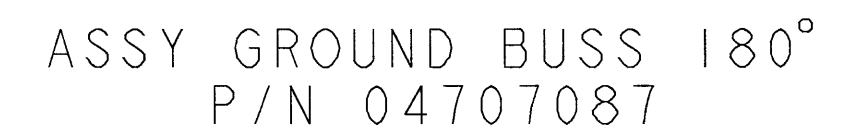
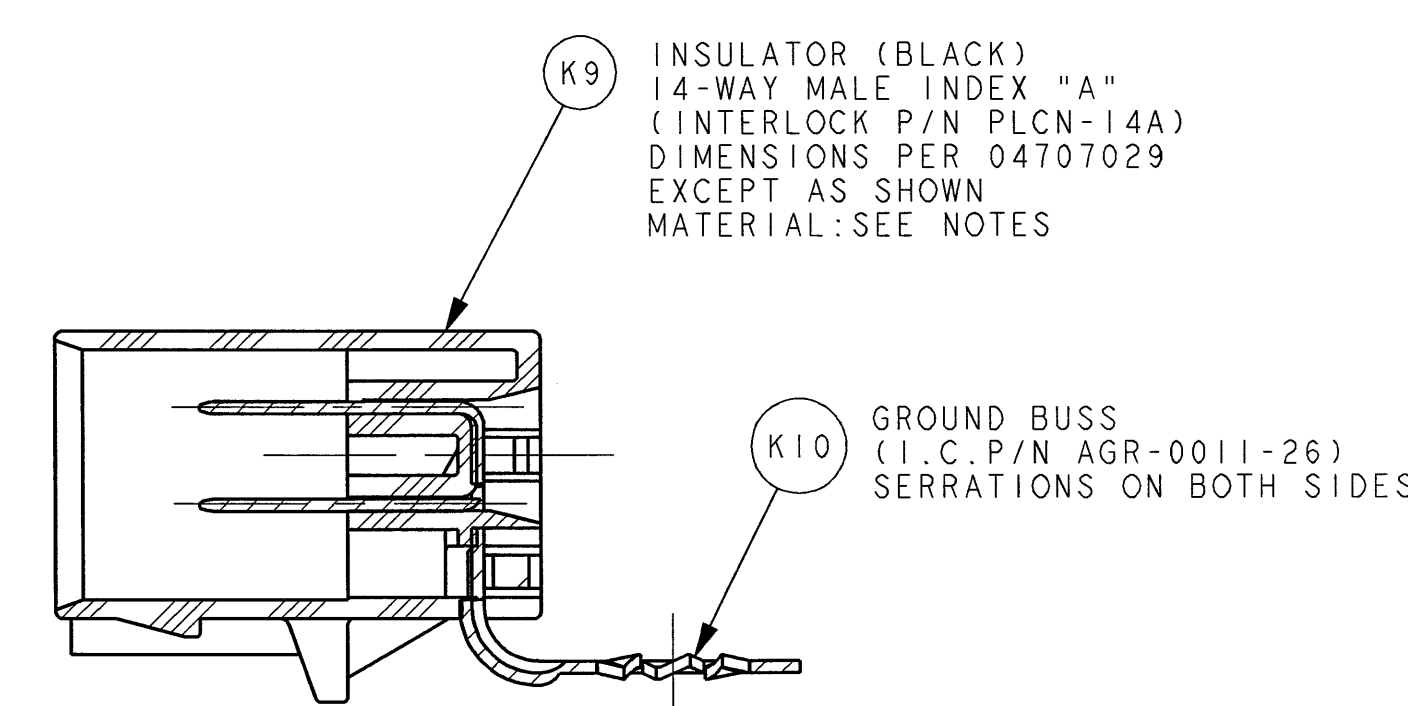
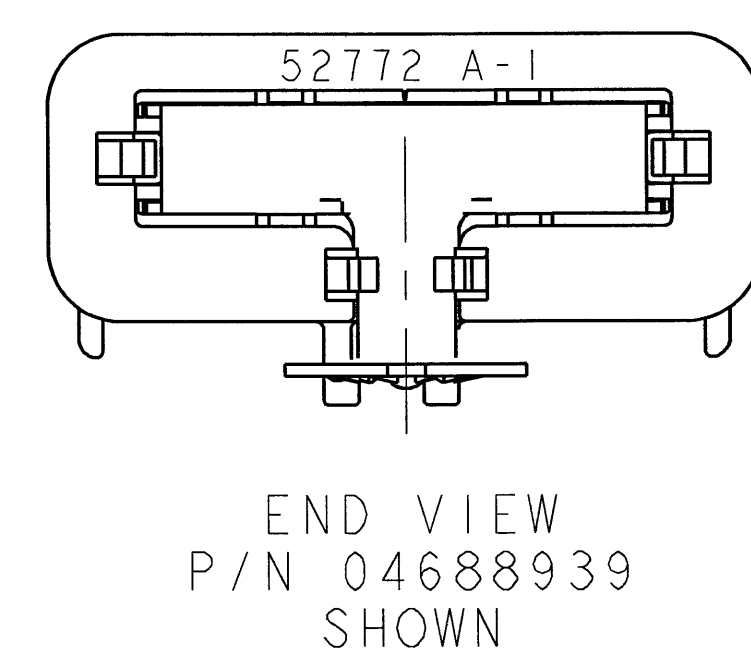
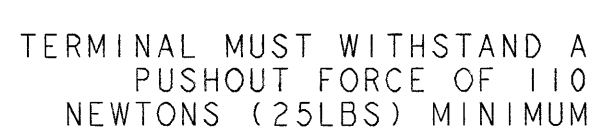
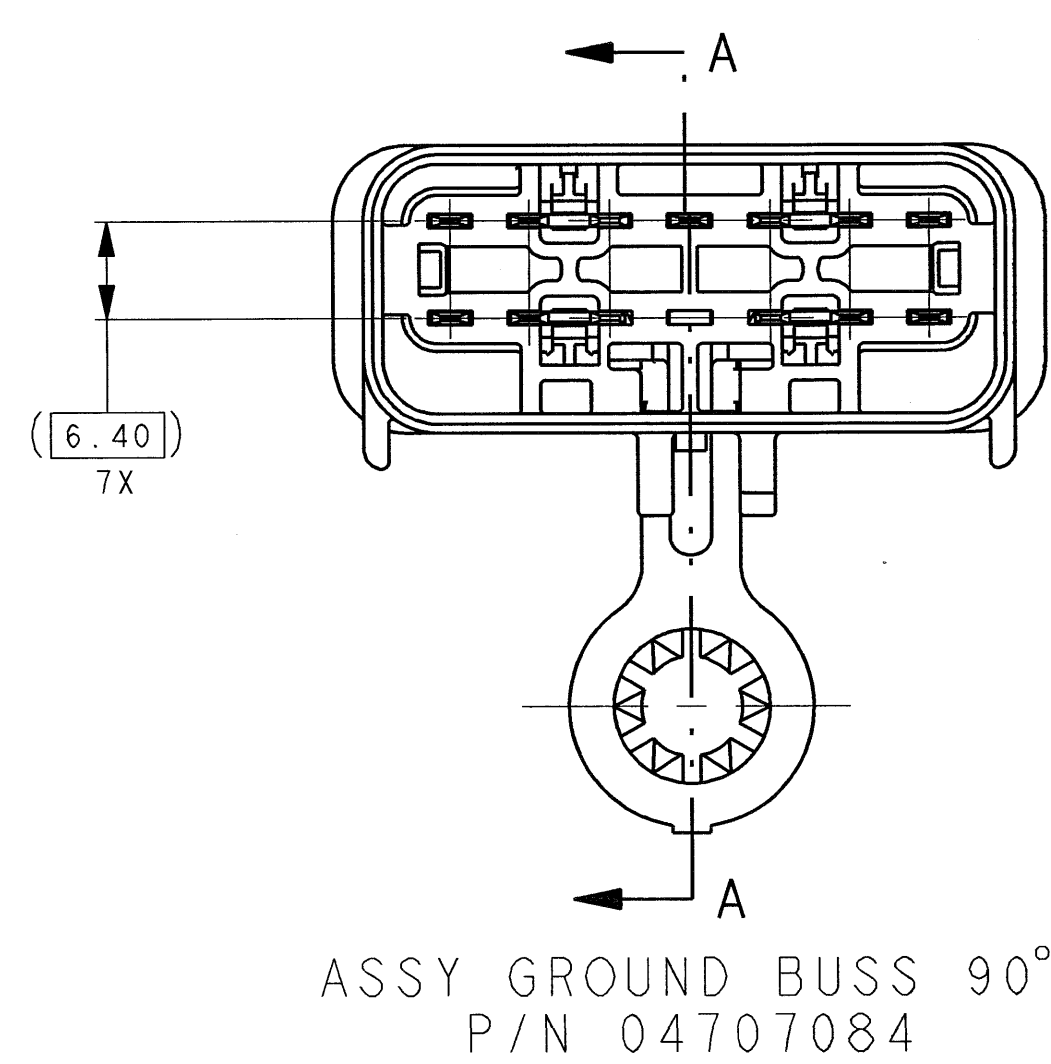
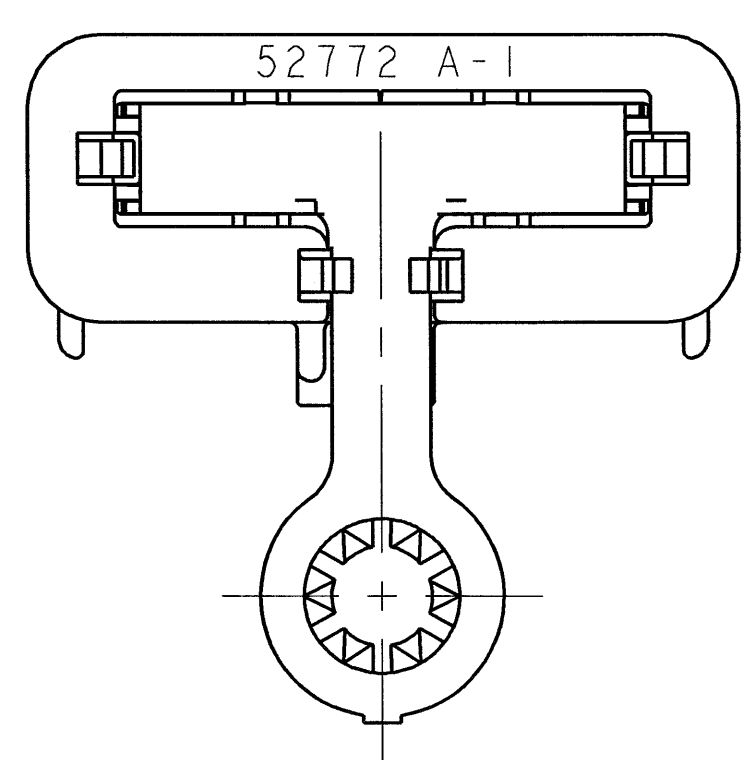
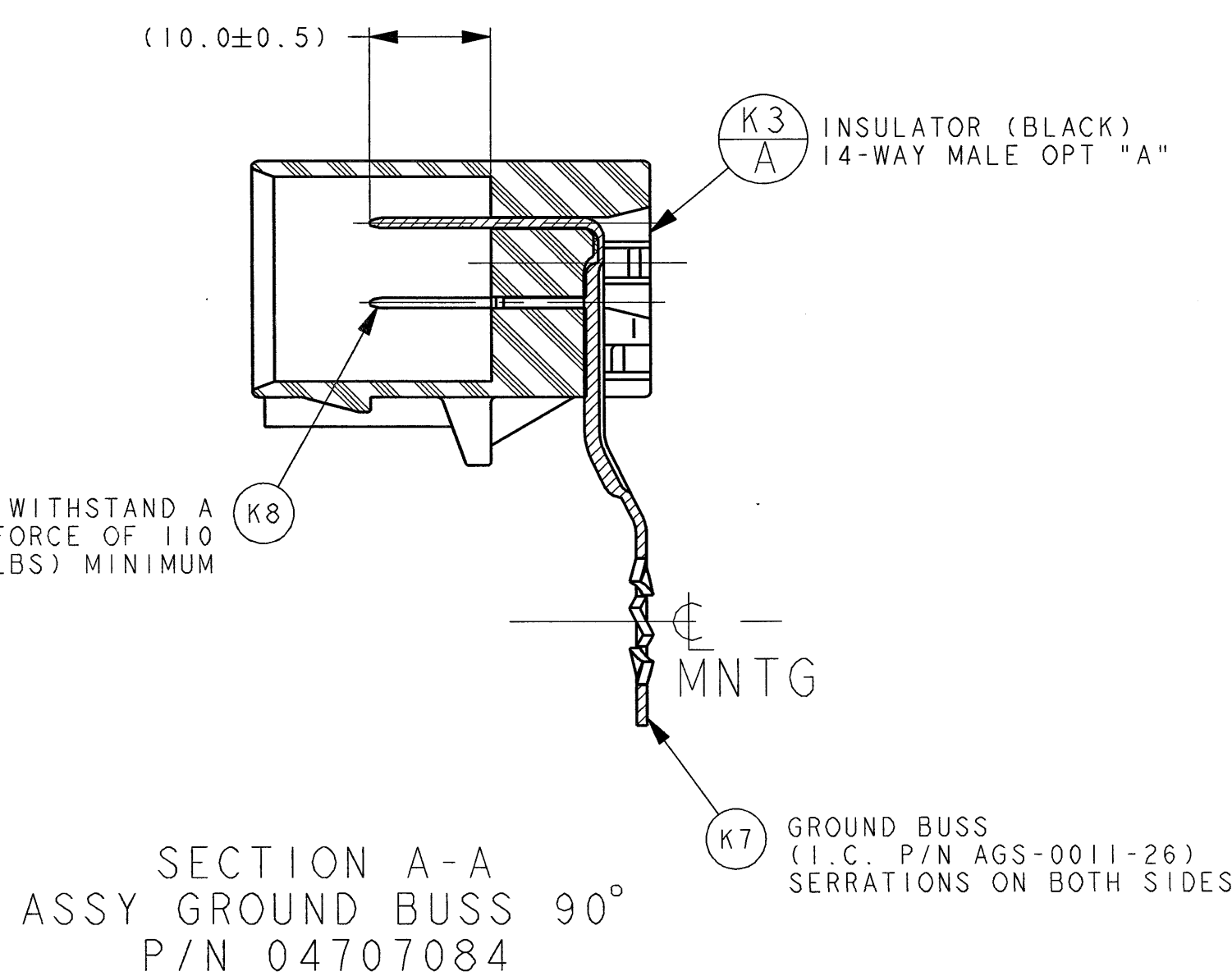
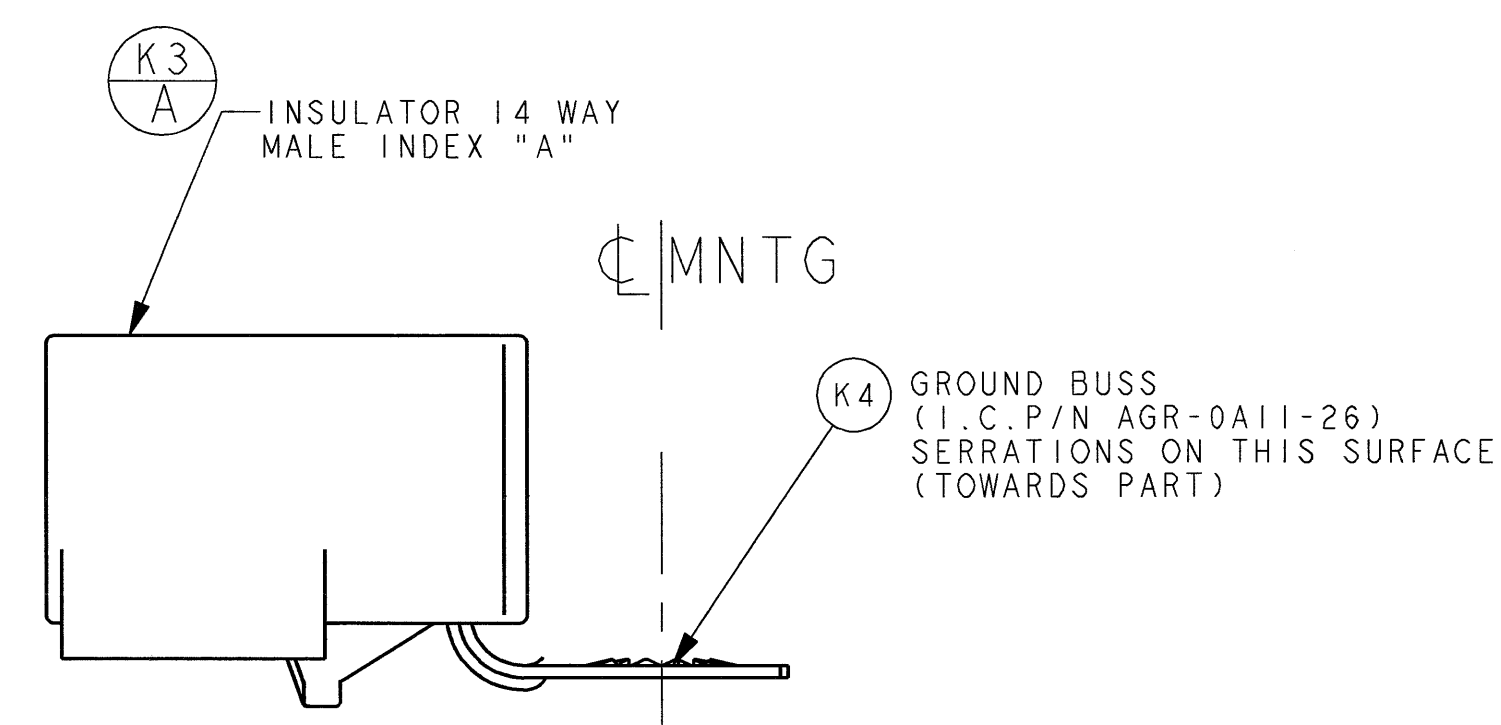
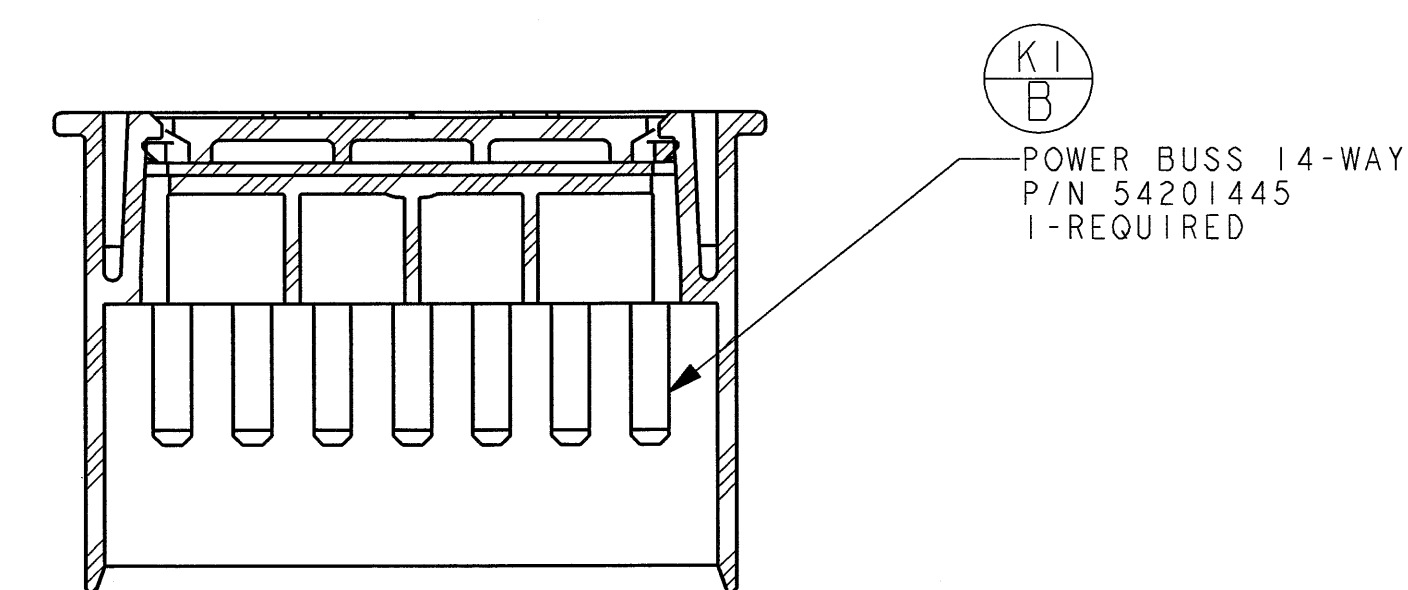
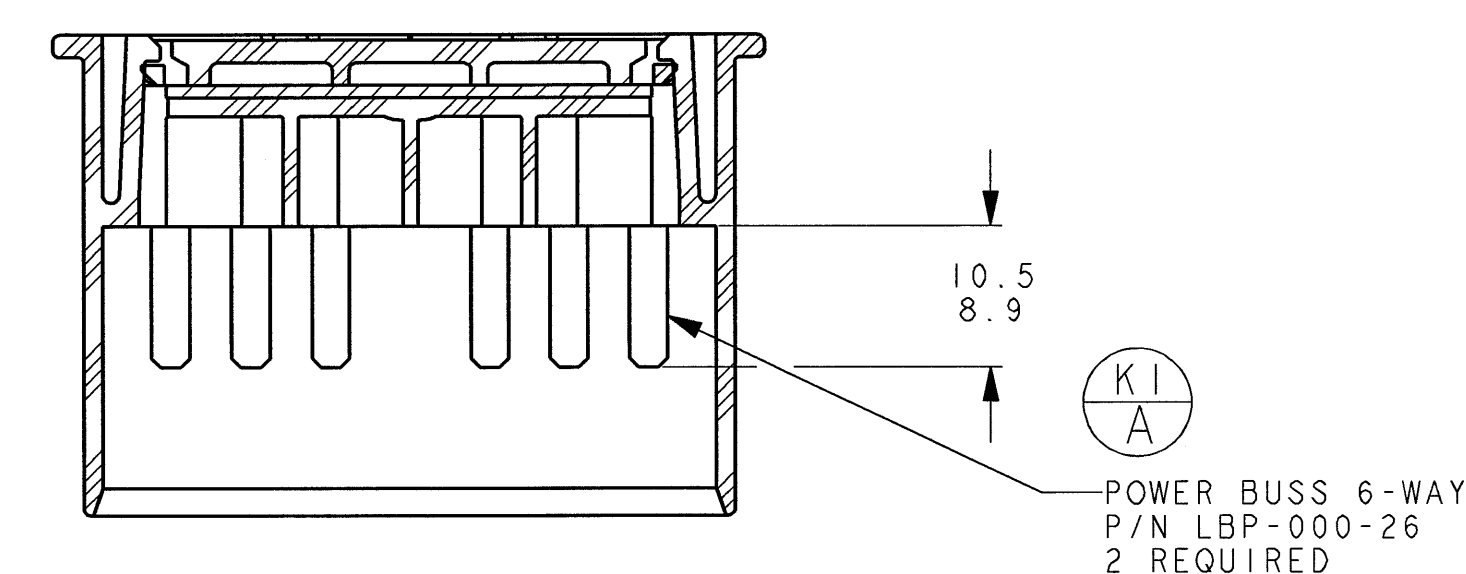
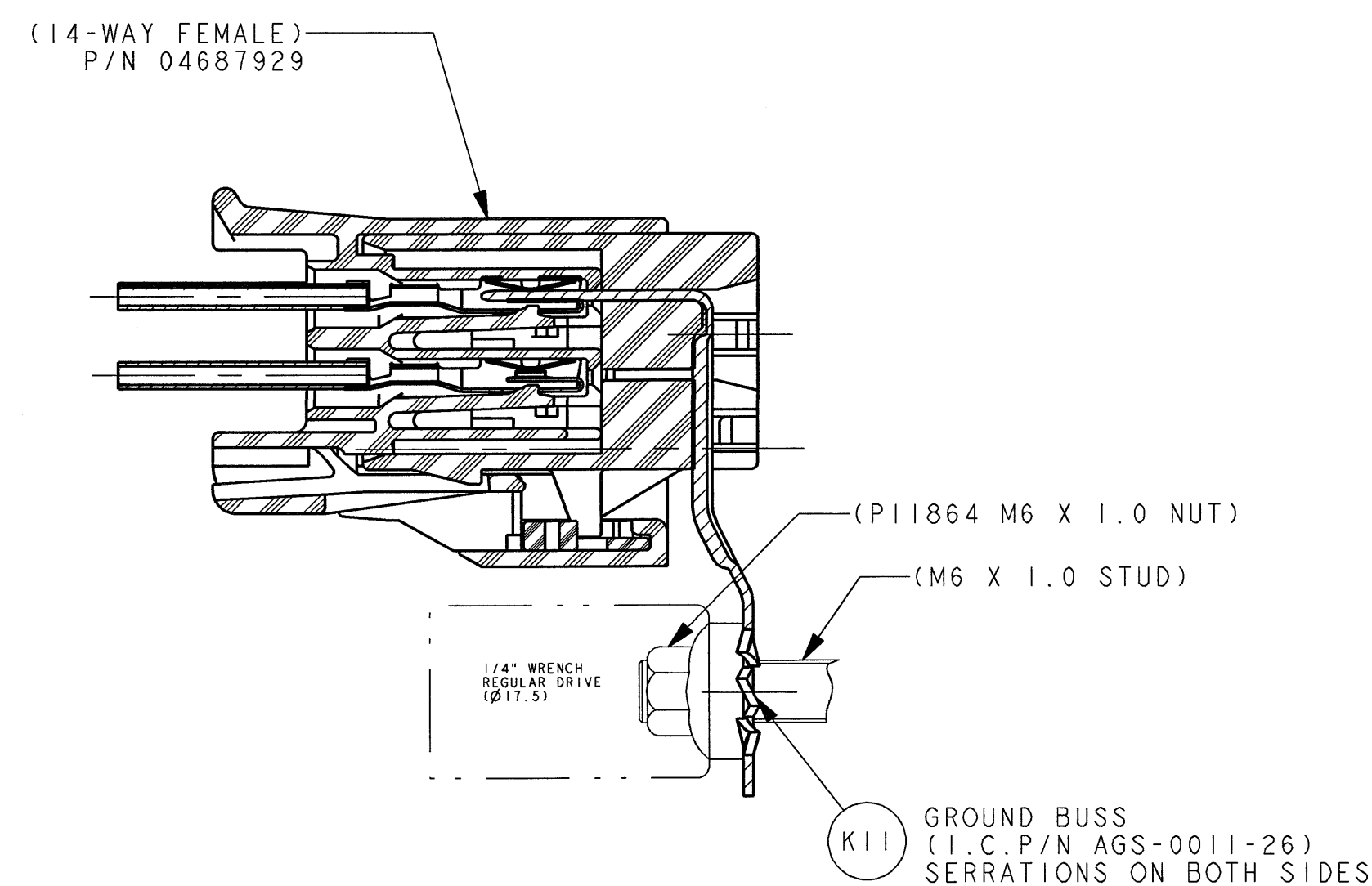
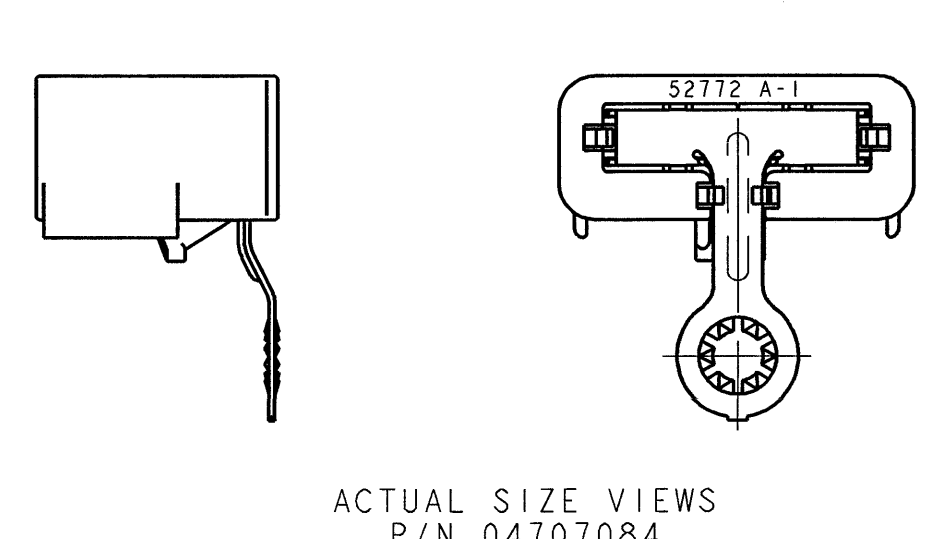
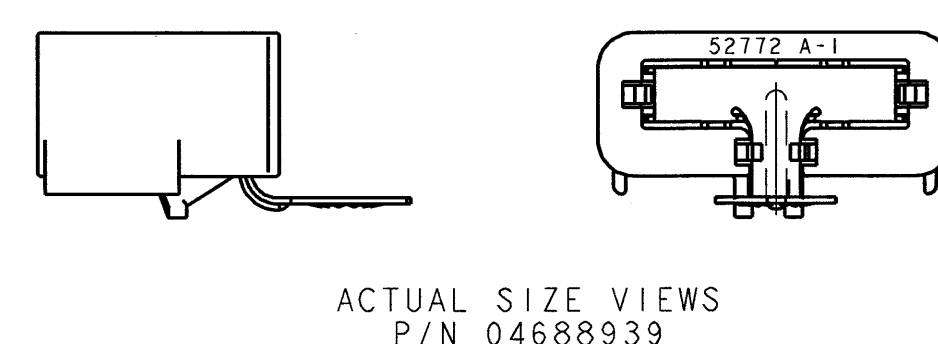
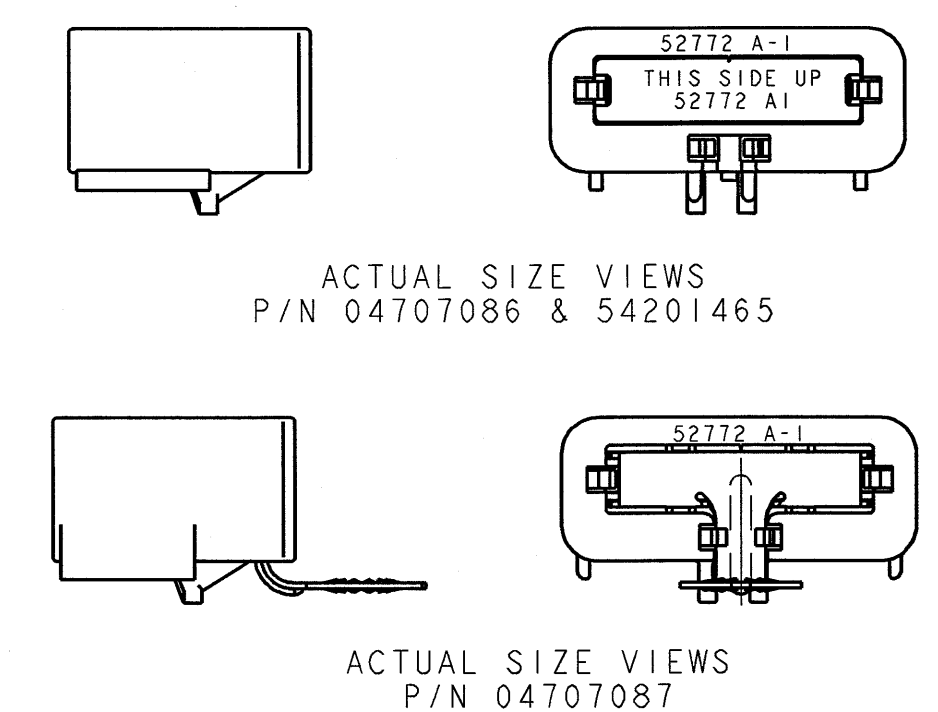
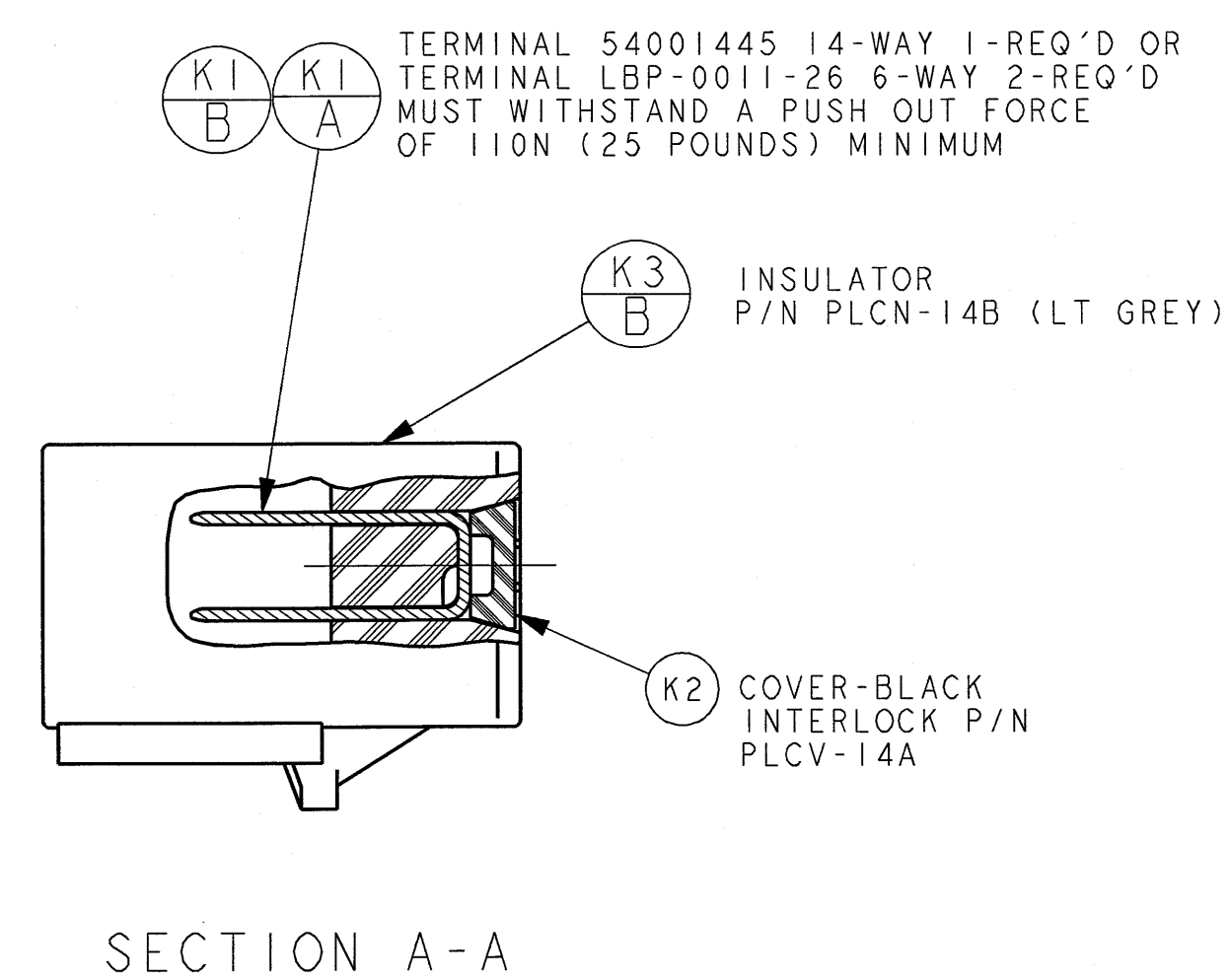




FCI (527172) OR (527172 H)	04687929	54201400	BLACK	A	A (PLCN-14A)	04688939	54201409	GROUND BUSS 180° SERRATIONS AWAY FROM PART	NO COVER	J	
	04687929	54201400	BLACK	A	A (PLCN-14A)	04688938	54201408	GROUND BUSS 180° SERRATIONS TOWARD PART	NO COVER	K	
	04687929	54201400	BLACK	A	A (PLCN-14A)	04707087	54201407	GROUND BUSS 180° SERRATIONS ON BOTH SIDES	NO COVER	K	
	04687930	54201401	LT GREY	B	B (PLCN-14B)	N/A	54201465	POWER BUSS-14 WAY	54201471 (PLCV-14A)	R	
						04707086	54201410	POWER BUSS 2-6 WAYS		R	
	04687929	54201400	BLACK	A	A (PLCN-14A)	04707084	54201406	GROUND BUSS 90° SERRATIONS ON BOTH SIDES	NO COVER	K	
DCA		FCI				DCA	FCI			FCI (INTERLOCK) COVER P/N	PART CHANGE LEVEL
VENDOR (CODE)			MATING PART NO.		COLOR	INDEX TYPE	INSULATOR (INTERLOCK P/N)	PART NO.		PART NAME	

QUALITY ASSURANCE REQUIREMENTS PER DCA-7300:1
SPC DATA REQUIRED

ENGINEERING APPROVAL OF SAMPLES FROM SUPPLIER
IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION

CHANGES IN DESIGN COMPOSITION OR PROCESSING FROM
PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRE
ENGINEERING APPROVAL

WIRING FABRICATORS MUST PURCHASE FROM SOURCES SHOWING
DIMENSIONS FOR REFERENCE ONLY

MATERIAL: INSULATOR & COVER
 MS-DRA1 (SAE PAGE)
 35% GLASS FILLED NYLON 6/6
 HEAT STABILIZED & LUBRICATED
 BASF ULTRAMID A3E07, CPN 2224

AUG 21 2005

COLOR:SEE CHART

TERMINAL:GRD & PWR BUSS
 C 19700 EXTRA HARD
 T1W PLATE PER PS-39

FICI MASTER COPY WHEN IN RED

*** SUPPLIER MOLD & CAVITY I.D. SIGNIFIES TOOL OWNERSHIP,
 FOR REFERENCE

ANNUAL QUALITY REQUIREMENTS:
 IT IS PERMISSIBLE TO PERFORM CONTINUOUS CONFORMANCE
 PER FICI SPECIFICATION AQA-001 INSTEAD OF ANNUAL LAYOUT &
 ANNUAL PV REQUIREMENTS OF QS-9000 SECTION 2 & PF-9600

ALL NON-REFERENCE DIMENSIONS ARE REQUIRED

-CURRENT PRODUCTION TOOLING
 -POINT OF LAST RUN

SERVICE TOOLING GUIDE INFORMATION PER APEX TRAINING MANUAL

MUST CONFORM TO THE FOLLOWING DCA STANDARDS
 (1) PS-7300 (2) DS-108 (3) PS-4480
 (4) PS-9065 (5) SAEUSCAR-2 REV4

UNCONTROLLED

	-	-	-	-
NUMBER	PART NUMBER	REV DATE	REV	DRAWING NUMBER
			CUSTOMER	

[illegible]