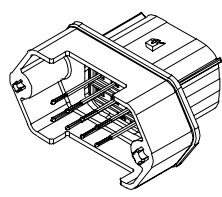
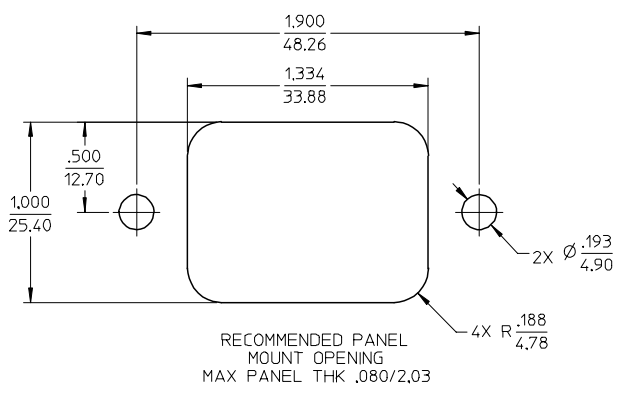
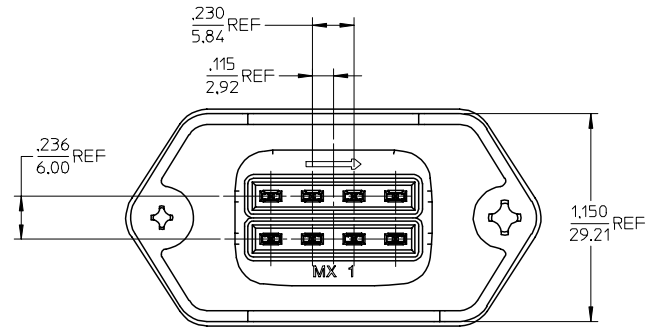
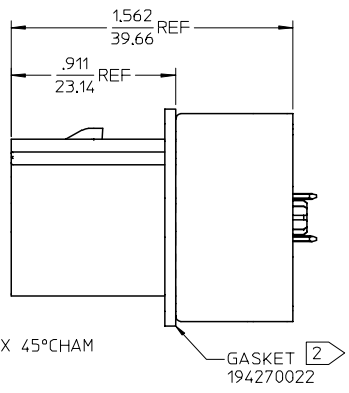
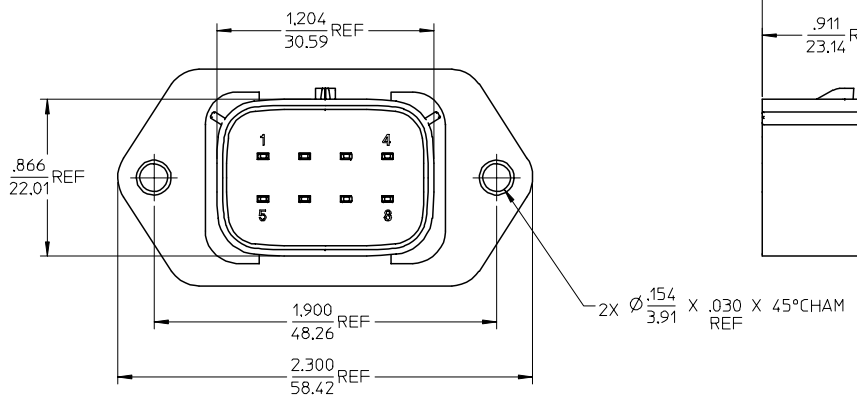
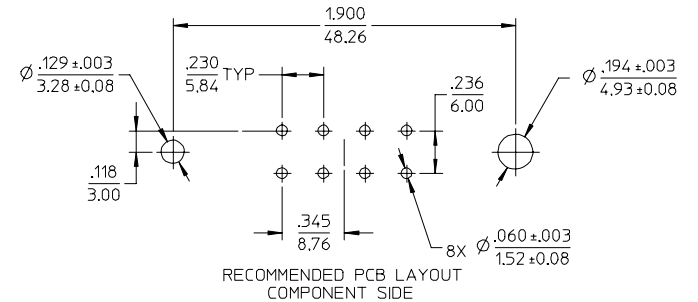
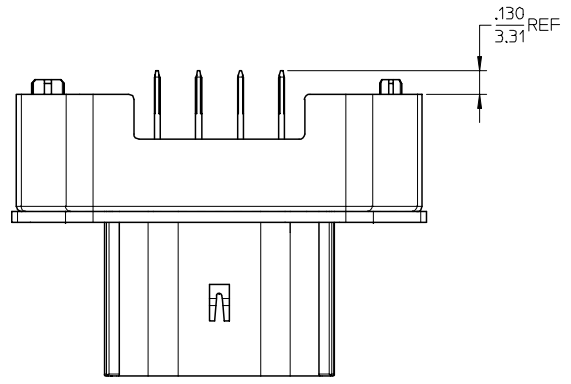


ASSEMBLY MATERIAL NUMBER	TERMINAL PLATING
194280003	TIN
194280021	TIN/GOLD



ASSEMBLED VIEW
SCALE 1:1



NOTES:

1. ASSEMBLY PACKAGED PER PK-19428-001.
2. GASKET SHOWN ASSEMBLED FOR ILLUSTRATION. ONLY. GASKET IS SUPPLIED IN BULK AND ASSEMBLED TO CONNECTOR BY END USER.
3. MATERIAL: HOUSING: 30%GF POLYESTER 94V-0 BLACK TERMINALS: COPPER ALLOY.
PLATING: 1. TIN ONLY: 100µn TIN OVER 50µn NICKEL
2. TIN/GOLD: 30µn SELECT GOLD (CONTACT MATING AREA) OVER 100µn TIN OVERALL OVER 50µn NICKEL OVERALL.
4. HEADER ASSEMBLY DESIGNED TO MATE TO 19418 SERIES RECEPTACLE ASSEMBLIES.

EC NO: ETC2004-0251 DRWN:DMYRICK 2004/07/08 CHKD:JPWLICK 2004/07/09 APPR:RDEROSS 2004/07/09	QUALITY SYMBOLS ▽-0 C-0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .015 2 PLACES ± 0.38 ± --- 1 PLACE ± --- ± --- ANGULAR ± 1 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SCALE 2:1 DESIGN UNITS INCH DIMENSION STYLE IN/MM DRAWN BY DATE DMYRICK 04/07/02 CHECKED BY DATE JPWLICK 04/07/02 APPROVED BY DATE RDEROSS 04/07/02 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	THIRD ANGLE PROJECTION REVISE ON CAD ONLY TITLE 8-WAY STRAIGHT HEADER ASSEMBLY, LONG VERSION MOLEX MOLEX INCORPORATED MATERIAL NO. SEE CHART DOCUMENT NO. SD-19428-013 SHEET NO. 1 OF 1