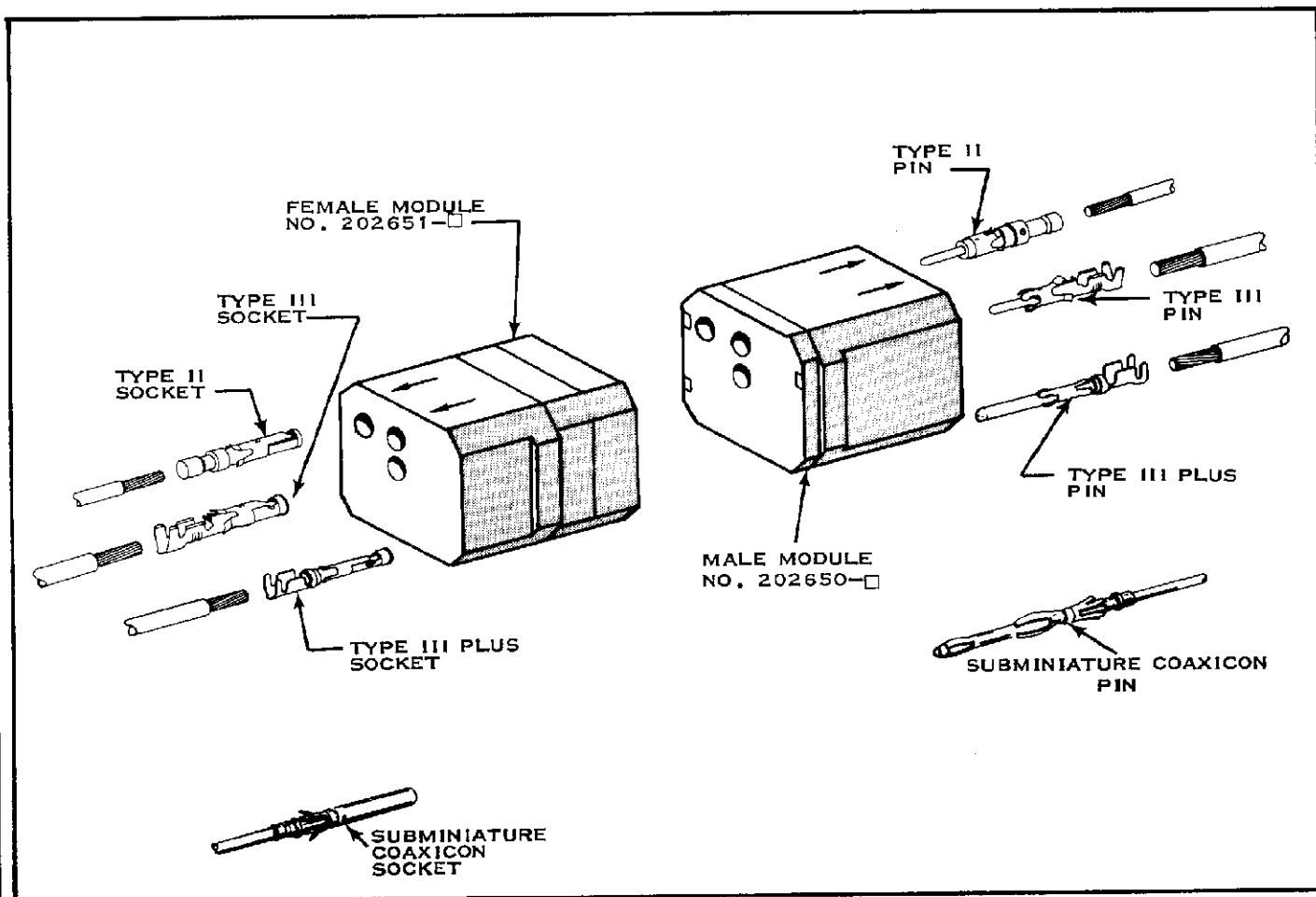




**A-MP★23 POSITION  
SERIES "G" MODULES FOR A-MP  
TYPE II, III & III PLUS AND  
SUBMINIATURE COAXICON★ CONTACTS**

|                 |                |
|-----------------|----------------|
| <b>IS 7189</b>  |                |
| <b>RELEASED</b> | <b>3-29-65</b> |
| <b>REVISED</b>  | <b>6-1-67</b>  |



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**1. These instructions cover the Series "G" Modules shown in the illustration and selection and crimping of Contacts for use in the Modules. These Modules are used in A-MP Series "G" Connectors. To assemble Modules in Connectors refer to AMP Instruction Sheet No. 7184 which is packaged with the Connectors.**

**2. CONTACT SELECTION & CRIMPING**

- (a) To select the proper Contact for the size of Wire you have, refer to AMP Instruction Sheet No. 1379.
- (b) Crimp these Contacts using the A-MP Crimping Tools referenced on IS-1379.

**3. CONTACT INSERTION**

**NOTE:** Use Pin Contacts only in Male Module; use Socket Contacts only in Female Module.

- (a) Push Contact all the way into the Module. Pull back lightly on Wire to make sure Contact is completely inserted.
- (b) To insert Contacts crimped to small, flexible Wire, use A-MP Insertion Tool No. 91002-□.

**4. CONTACT EXTRACTION**

To remove Contacts from Module, use A-MP Extraction Tool No. 305183. See AMP Instruction Sheet No. 1216 which is packaged with the Tool.