

REVISION Q

DO NOT SCALE
FROM THIS PRINT

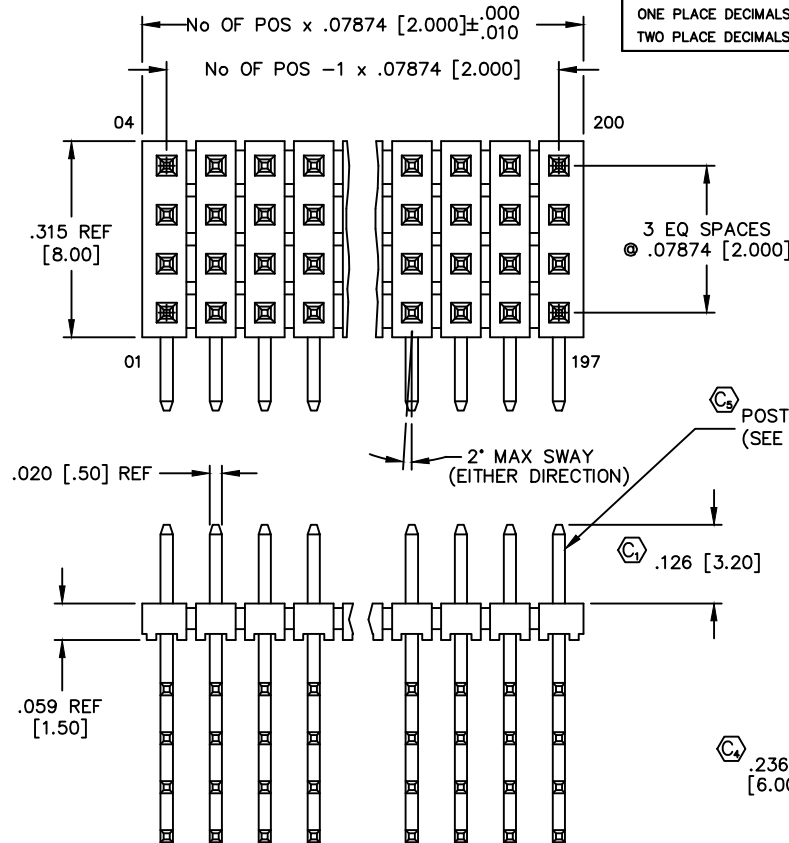
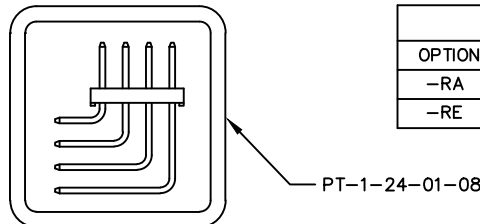
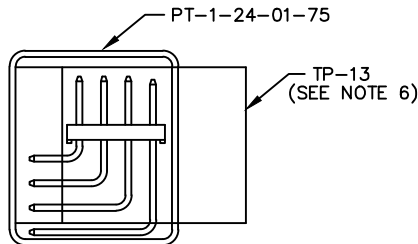


TABLE 1					
OPTION	"A"	TERMINAL 1	TERMINAL 2	TERMINAL 3	TERMINAL 4
-RA	.05 [1.3]	T-1S13-02-X-2	T-1S13-03-X-2	T-1S13-17-X-2	T-1S13-18-X-2
-RE	.14 [3.6]	T-1S13-13-X-2	T-1S13-14-X-2	T-1S13-23-X-2	T-1S13-24-X-2

PACKAGING VIEWS

SCALE: .5x



(SEE NOTE 7.)

TABLE 2		
OPTION	PACKAGING TUBE	PLUG
-RA	PT-1-24-01-08	TP-13
-RE	PT-1-24-01-75	TP-13

PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SANTEC INC. AND SHALL NOT BE
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OTHERS OR USED FOR ANY PURPOSE
OTHER THAN THAT FOR WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SANTEC INC.

UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ONE PLACE DECIMALS ± .1 [2.5mm] THREE PLACE DECIMALS ± .005 [.13mm]
TWO PLACE DECIMALS ± .010 [.25mm] FOUR PLACE DECIMALS ± .0020 [.05mm]
ANGLES
± 2°

TITLE: 2mm
TERMINAL STRIP
ASSEMBLY (R/A)

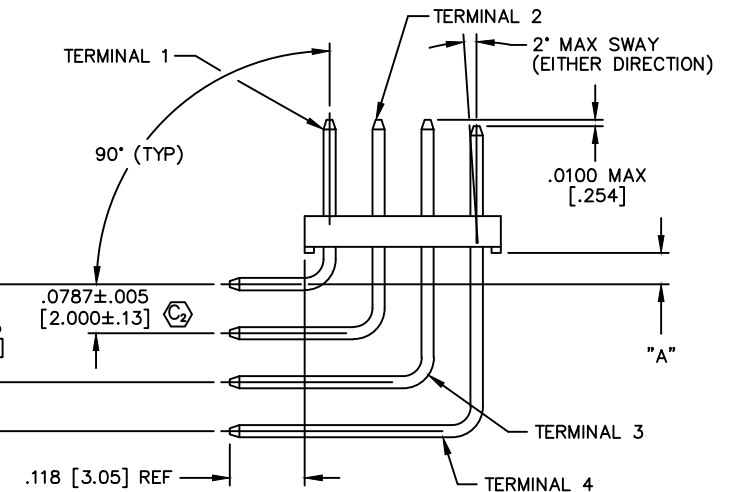
DWG NO:

TMM-1XX-XX-XX-Q-RX-XXX

SHEET 1 OF 1

TMM-1XX-XX-XX-Q-RX-XXX
No OF POSITIONS
-02 THRU -50
(PER ROW)
TERMINAL SPEC
-01: POST =.126 [3.20]
OPTION
POLARIZATION
SPECIFY -XXX AS
POS TO BE OMITTED
OPTION
-RA: RIGHT ANGLE
-RE: EXTENDED RIGHT ANGLE
BODY SPECIFICATION
-Q: QUAD (USE TMM-XX-Q)

PLATING SPECIFICATION
-G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
-T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
-S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
-L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
-F: FLASH GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
-H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
-TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
-LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
-FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
-SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)



NOTES:

- 1.) MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
- 2.) MAX. PIN ROTATION IN BODY: 2°
- 3.) PUSHOUT FORCE SHALL BE 1 lb MIN.
- 4.) (C) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
- 5.) ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
- 6.) CENTER PLUG IN OPENING OF TUBE AS SHOWN.
- 7.) POSITION 2-4 SHOULD BE LAYER PACKAGED, 5-50 TO BE TUBED.
- 8.) NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
- 9.) MAX. CUT FLASH .010.



santec

EXISPROD\ASSEMBLY\2MM
TMM-Q-RX

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY:

PURVIS 5-14-96

TMM-1XX-XX-XX-Q-RX-XXX
SHEET 1 OF 1