



1. MATERIAL: .022 $\pm$.001 THICK C.R. ANNEALED
AISI-SAE 1050.
2. HEAT TREATMENT:
HARDEN & TEMPER TO Rc 44-47.
3. ELECTRO-ZINC PLATE .0002/.0005 (SEE NOTE 4).
4. BAKE AT 375 $\pm$ 25 $^{\circ}$ F. FOR 4 HOURS - BAKING OPERATION
TO BE DONE WITHIN 4 HOURS AFTER PLATING TO PROVIDE
FOR HYDROGEN EMBRITTELMET RELIEF.

DENOTES CRITICAL CHARACTERISTICS.

DENOTES CPK DIMENSIONS. -MINIMUM CPK VALUE

DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE

DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT

AND TRACKING TO BE DEFINED IN
ITTELFUSE INSPECTION INSTRUCTIONS.

CP VALUE DENOTES CP DIMENSIONS. -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

BILL OF MATERIAL

MATERIAL SPEC		FINISH		SEE NOTES 2, 3 & 4	
COPIES TO		DATE	DATE	SCALE	4=1
1	9	18	JMB		
2	10	19			
3	12	20	CHK	SUPER DRW	
4	13	21			
5	14	23	APPD		
6	15	33		RAW SK WT	LBS/M
7	16	43	TOLERANCE UNLESS OTHERWISE SPECIFIED		
8	17	53	TWO PLACE DEC. 0.01		
TITLE			THREE PLACE DEC. 0.005		
LOCKWASHER (20 TOOTH)			ANGULAR $\pm 1^\circ$		
			DES PLAINES, ILLINOIS 60016 H 905-023		

Mouser Electronics

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