

Enabling Switches



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For more information on this product family, visit our website.

Additional resources include:

- New and updated product information
- Downloadable software demos & upgrades
- Part configuration tool & cross reference
- Online stock check & ordering
- Idec field sales & distributor search
- Online literature request
- Downloadable manuals & CAD drawings
- Manufacturer's suggested retail price list
- Product training schedule & locations
- Advertising & trade show schedules
- Press releases & FAQs

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Enabling “Dead Man” Switches

What is an enabling switch?

An enabling switch is a 3-position (OFF-ON-OFF) switch to allow a machine operation only when the switch is lightly pressed and held in the middle position (position 2). Because it disables machine operation when released (position 1) or further depressed (position 3) by a panicked operator, the safety of operators is ensured.

Because operators use pendants in hazardous environments performing teaching, system changeover, and maintenance of robots, they must have protection against unpredictable motion of robots, and therefore teach pendants are equipped with 3-position enabling switches.



Selection Guide

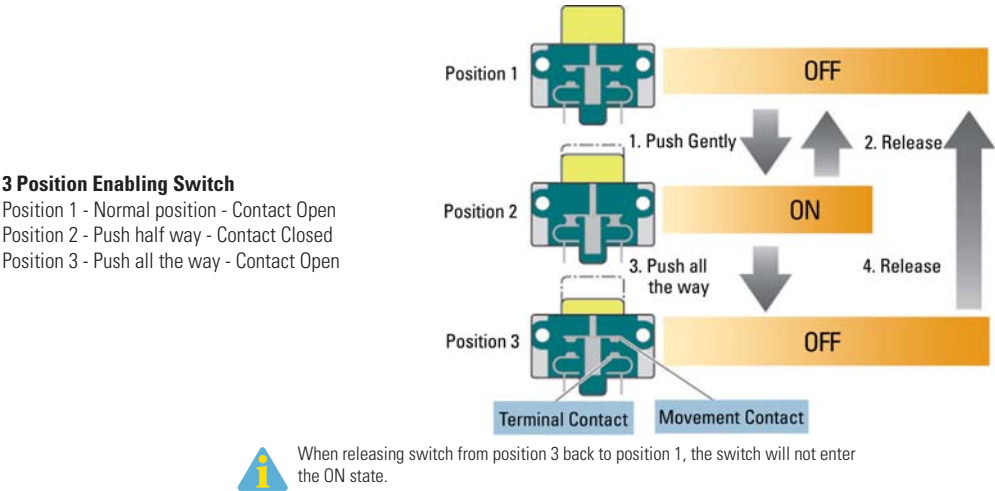
Enabling Switches

Series Model	HE1B	HE2B	HE3B	HE5B	HE1G
Appearance					
Page	404	407	410	413	416
Description	Basic Switch	Redundant Basic Switch	16mm Panel Mount	16mm Round Enabling Switch	Grip Switch
Maximum Contacts	1NO	DPDT/DPDT, 2NC/DPDT, 4NC	DPDT	DPDT	DPDT, 1NC/DPDT, 2NC

Application Example



HE1B Enabling Switch Movement



HE1B Series Basic Enabling Switch

HE1B Key features include:

- 3 position functionality (OFF – ON –OFF) as required for manual robotic control
- Ideally suited for use as enabling (aka “deadman”) switch on teach pendants
- Provides a high level of safety based on human behavioral studies that determine personnel may squeeze OR let go when presented with a panic situation
- Positive action contacts “On” (pos. 2) to “Off” (pos. 3) ensure no contact welding (per EN60947-5-1 / IEC60947-5-1)
- Contacts will not close when released from “Off” (pos. 3) to “Off” (pos. 1) (per IEC60204-1; 9.2.5.8)
- Small, lightweight and highly reliable



Specifications

Conforming to Standards		IEC60947-5-1, EN60947-5-1, JIS C8201-5-1, UL508, CSA C22.2 No 14
Operating Temperature		–25 to +60°C (no freezing)
Operating Humidity		45 to 85% RH maximum (no condensation)
Storage Temperature		–40 to +80°C (no freezing)
Pollution Degree		2
Initial Contact Resistance		50mΩ maximum
Insulation Resistance		100MΩ minimum
Impulse Withstand Voltage		2.5kV
Operating Frequency		1200 operations/hour
Mechanical Life		Position 1→2: 1,000,000 operations minimum Position 1→2→3→1: 100,000 operations minimum
Electrical Life		100,000 operations minimum at rated load
Shock Resistance	Operating Extremes	100m/s ² (10G)
	Damage Limits	1000m/s ² (100G)
Vibration Resistance	Operating Extremes	5 to 55Hz, amplitude 0.5mm minimum
	Damage Limits	16.7Hz, amplitude 1.5mm minimum
Terminal Shape		Solder Terminal
Recommended Wire		0.5mm ² maximum / 1 line (20AWG)
Solder Heat Resistance		260°C / 3 seconds maximum
Terminal Pulling Strength		20N minimum
Recommended Screw Torque		HE1B-M1: M3 screw / 0.5 to 0.8Nm
Degree of Protection		IP40 (IEC 60529) excluding terminal part
Conditional Short-Circuit Current		50A (250V)
Recommended Short Circuit Protection		250V, 10A fast blow fuse (IEC 60127-1)
Weight		Approx. 6g
Circuit Opening Force		30N minimum (position 2→3)
Control Resistance (Operating)		250N minimum

Part Numbers

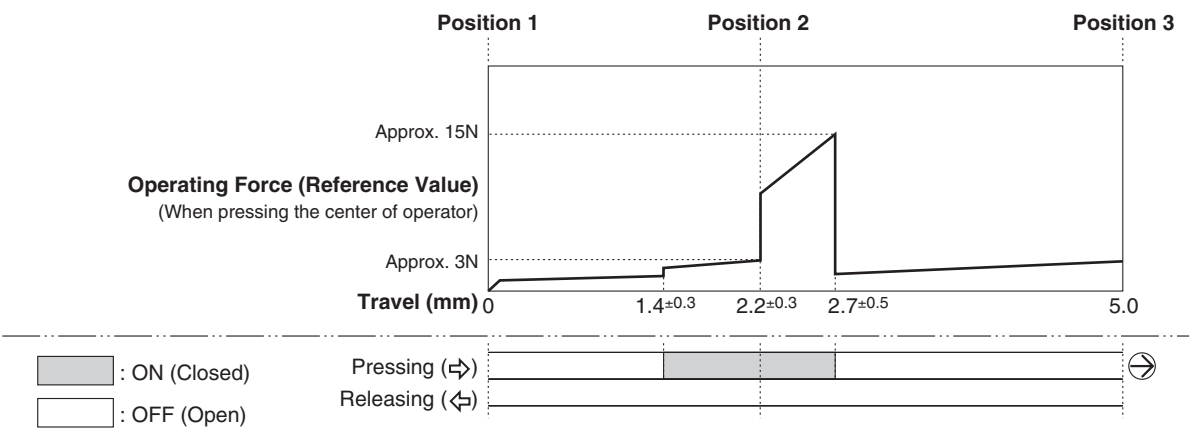
Item	Installation	Part Number
	Side	HE1B-M1
	Front	HE1B-M1N

Current Ratings

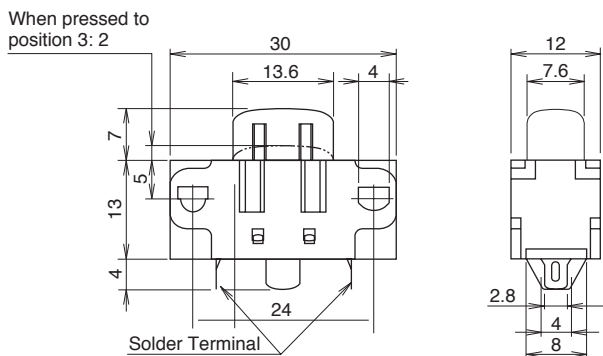
Rated Insulation Voltage (Ui)			AC / DC250V		
Thermal Current (Ith)			5A		
Rated Operating Voltage (Ue)			30V	125V	250V
Rated Operating Current (Ie)	AC 50/60Hz	Resistive Load (AC-12)	—	3A	1.5A
		Inductive Load (AC-15)	—	1.5A	0.75A
	DC	Resistive Load (DC-12)	2A	0.4A	0.2A
		Inductive Load (DC-13)	1A	0.22A	0.1A
Contact Structure			SPST-NO three position (OFF-ON-OFF)		

 Minimum applicable load: AC/DC3V • 5mA (For reference only).

Operating Characteristics



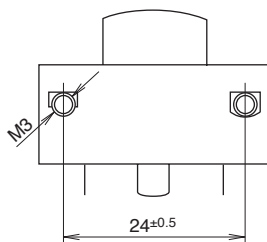
Dimensions (mm)



Installation Dimensions (mm)

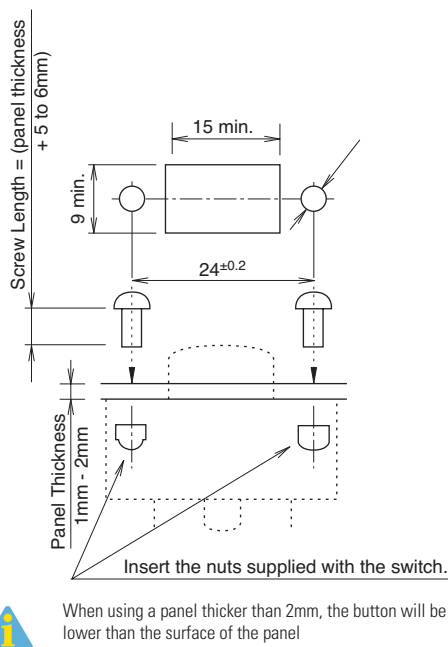
HE1B-M1 (Side Mounting)

1. M3 Screw (not provided)
2. Thread built in



HE1B-M1N (Front Mounting)

1. M3 Screw (not provided)
2. Locking nut (2 pcs) included



HE2B Series Redundant (Double) Basic Enabling Switch

HE2B Key features include:

- 3 position functionality (OFF – ON –OFF) as required for manual robotic control
- Ideally suited for use as enabling (aka “deadman”) switch on teach pendants
- Provides a high level of safety based on human behavioral studies that determine personnel may squeeze OR let go when presented with a panic situation
- Snap acting contacts from Off→On (1→2)
- Positive action contacts from On→Off (2→3) ensure no contact welding (per EN60947-5-1 / IEC60947-5-1)
- Contacts will not re-close when released from Off→On (3→1) (per IEC60204-1; 9.2.5.8)
- Multiple contacts for enhanced reliability
- Monitoring contacts in addition to main load contacts
- Available with or without rubber cover (cover provides IP65 watertight seal)



Specifications

Conforming to Standards		IEC60947-5-1, EN60947-5-1, JIS C8201-5-1, UL508, CSA C22.2 No 14
Application Standards		ISO12100/EN292, IEC60204-1/EN60204-1, ISO11161/prEN11161, ISO10218/EN775, ANSI/RIA R15.06
Operating Temperature		–25 to +60°C (no freezing)
Operating Humidity		45 to 85% RH (no condensation)
Storage Temperature		–40 to +80°C (no freezing)
Pollution Degree		2 (inside of panel/contact side) 3 (outside of panel/operating side)
Contact Resistance		50mΩ maximum
Insulation Resistance		Between live and dead metal parts: 100MΩ maximum Between positive and negative live parts: 100MΩ minimum
Impulse Withstand Voltage		2.5kV
Operating Frequency		1200 operations/hour
Mechanical Life		Position 1→2: 1,000,000 operations minimum Position 1→2→3→1: 100,000 operations minimum
Electrical Life		100,000 (at full rated load)
Shock Resistance	Operating Extremes	100m/s ² (10 G)
	Damage Limits	1000m/s ² (100 G)
Vibration Resistance	Operating Extremes	5 to 55Hz, amplitude 0.5mm minimum
	Damage Limits	16.7Hz, amplitude 1.5mm minimum
Terminal		0.110" quick connect / solder terminal
Recommend Wire Size		0.5mm ² maximum / 1 line (20AWG)
Solder Heat Resistance		260°C / 3 seconds maximum
Terminal Pulling Strength		20N minimum
Recommended Screw Torque		0.5 to 0.8Nm
Degree of Protection		with rubber cover: IP65, without rubber cover: IP40 (IEC 60529),
Conditional Short-Circuit Current		50A (250V)
Recommended Short Circuit Protection		250V/10A fast blow fuse (IEC 60127-1)
Weight		Approx. 26g (without cover), 30g (with cover)
Circuit Opening Force		60N minimum (button return monitor & button push monitor)
Actuating Force (Operating)		500N minimum

Ordering Information

HE2B - M 2 0 0 P Y

3 Position Switch

2: 2 contacts (DPDT)

Rubber Cover Color

None: without cover
Y: Yellow
B: Black

Rubber Cover

None: without cover
P: with cover

Return Monitor Switch

0: None
1: 1 contact
2: 2 contacts

Push Monitor Switch

0: None
1: 1 contact
2: 2 contacts

Part Numbers

Model			Number of Contacts			Part Number
			3 Position Switch	Push Monitor Switch	Return Monitor Switch	
	Without Rubber Cover		2	0	0	HE2B-M200
			2	1	1	HE2B-M211
			2	2	2	HE2B-M222
	With Rubber Cover	Yellow	2	0	0	HE2B-M200PY
			2	1	1	HE2B-M211PY
			2	2	2	HE2B-M222PY
		Black	2	0	0	HE2B-M200PB
			2	1	1	HE2B-M211PB
			2	2	2	HE2B-M222PB

Ratings

Contact Ratings

Rated Insulation Volute (Ui)				250V		
Thermal Current (Ith)				3A		
Rated Operating Voltage (Ue)				30V	125V	250V
Rated Operating Current (Ie)	3 Position Switch	AC	Resistive Load (AC-12)	—	1A	0.5A
			Inductive Load (AC-15)	—	0.7A	0.5A
		DC	Resistive Load (DC-12)	1A	0.2A	—
			Inductive Load (DC-13)	0.7A	0.1A	—
	Push/return Monitor Switch (NC Contacts)	AC	Resistive Load (AC-12)	—	2A	1A
			Inductive Load (AC-15)	—	1A	0.5A
		DC	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A
Contact Structure		3 Position Switch		2 contacts (DPDT)		
		Button Return Monitor Switch		0 to 2 contacts		
		Button Push Monitor Switch		0 to 2 contacts		



Minimum applicable load (reference) = AC/DC3V • 5mA (for reference only)

Circuit Diagrams

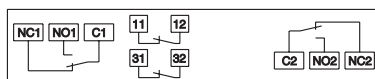
Terminal Circuit Diagrams (bottom view)

Printed Side



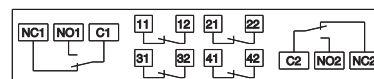
HE2B-M200

Printed Side



HE2B-M211

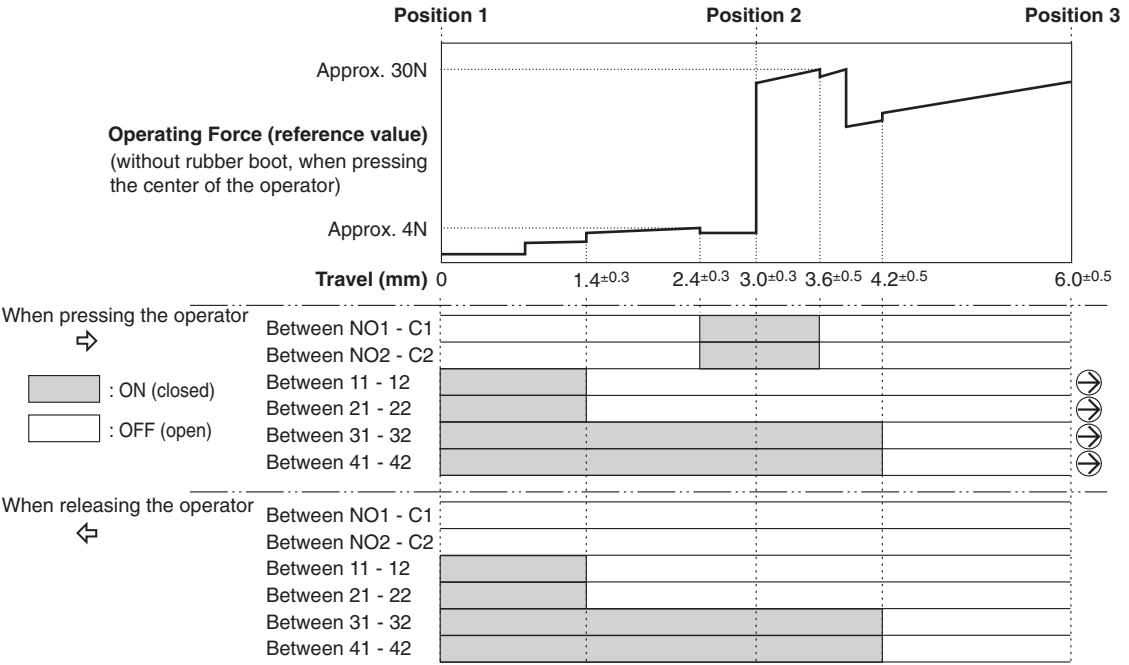
Printed Side



HE2B-M222

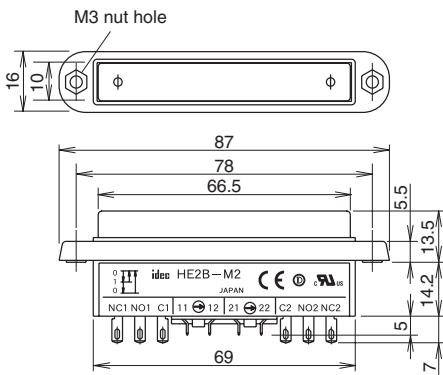
Operating Characteristics

Operating Characteristics (without rubber cover/center of button being pushed)

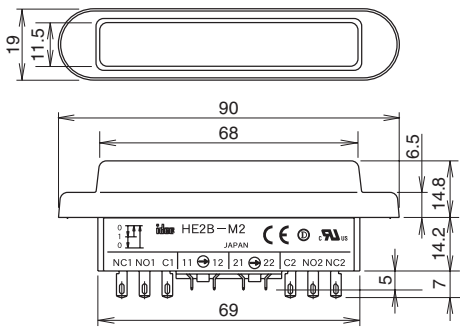


Using rubber cover will change the operating load because the operating temperature would increase

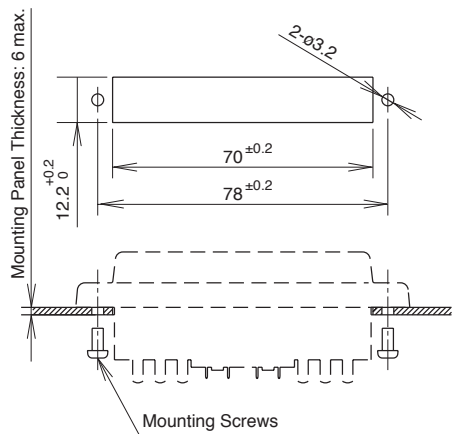
Dimensions (mm)
Without Rubber Cover



With Rubber Cover



Mounting Hole Layout



Accessories
Replacement Rubber Cover

Apperance	Color	Part Number	Material
	Yellow	HE9Z-D2Y	Silicon Rubber
	Black	HE9Z-D2B	

HE3B Series Pushbutton Enabling Switch

HE3B Key features include:

- 3 position functionality (OFF – ON – OFF) as required for manual robotic control
- Provides a high level of safety based on human behavioral studies that determine personnel may squeeze OR let go when presented with a panic situation
- Contacts will not re-close when released from Off→On (3→1) (per IEC60204-1; 9.2.5.8)
- Multiple contacts for enhanced reliability
- Snap acting contacts from position 1 to 2
- Available with or without rubber cover



Specifications

Conforming to Standards		IEC60947-5-1, EN60947-5-1, JIS C8201-5-1, UL508, CSA C22.2 No 14
Application Standards		ISO12100/EN292, IEC60204-1/EN60204-1, ISO11161/prEN11161, ISO10218/EN775, ANSI/RIA R15.06
Operating Temperature		–25 to +60°C (no freezing)
Operating Humidity		45 to 85% RH maximum (no condensation)
Storage Temperature		–40 to +80°C (no freezing)
Pollution Degree		3
Contact Resistance		50mΩ maximum
Insulation Resistance		Between live & dead metal parts: 100MΩ maximum
		Between positive & negative live parts: 100MΩ minimum
Impulse Withstand Voltage		1.5kV
Operating Frequency		1200 operations/hour
Mechanical Life		Position 1→2: 1,000,000 operations minimum
		Position 1→2→3→1: 100,000 operations minimum
Electrical Life		100,000 operations minimum at rated load
Shock Resistance	Operating Extremes	100m/s ² (10 G)
	Damage Limits	1000m/s ² (100 G)
Vibration Resistance	Operating Extremes	5 to 55Hz, amplitude 0.5mm minimum
	Damage Limits	16.7Hz, amplitude 1.5mm minimum
Terminal		0.110" quick connect / solder terminal
Recommended Wire Size		0.5mm ² maximum / 1 line (20AWG)
Solder Heat Resistance		260°C / 3 seconds maximum
Terminal Pulling Strength		20N minimum
Recommended Screw Torque		0.68 to 0.88Nm
Degree of Protection		with rubber cover: IP65, without rubber cover: IP40 (IEC 60529)
Conditional Short-Circuit Current		50A (125V)
Recommended Short Circuit Protection		125V/10A fast blow fuse (IEC 60127-1)
Weight		without rubber cover - Approx. 14g with rubber cover - Approx. 18g
Circuit Opening Force		500N minimum

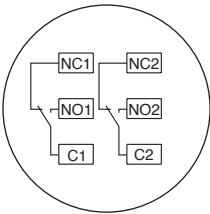
Part Numbers

Model			Contact Arrangement	Part Numbers
	Without Rubber Cover		DPDT	HE3B-M2
		Yellow		HE3B-M2PY
Black		HE3B-M2PB		

Contact Ratings

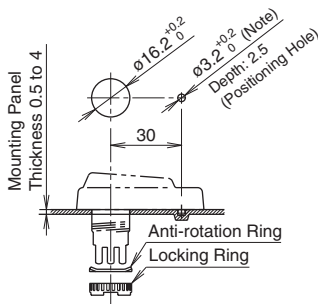
Rated Insulation Voltage (Ui)			125V	
Thermal Current (Ith)			3A	
Rated Operating Voltage (Ue)			30V	125V
Rated Operating Current (Ie)	AC	Resistive Load (AC-12)	—	1A
		Inductive Load (AC-15)	—	0.7A
	DC	Resistive Load (DC-12)	1A	0.2A
		Inductive Load (DC-13)	0.7A	0.1A
Contact Structure (3 Position Switch)			2 contacts (DPDT)	

Circuit Diagrams
Terminal Circuit Diagrams (bottom view)



- 
1. 3 position switch: 2 contacts, terminal no. = between NO1-C1, between NO2-C2

2. Use between NO-C for OFF→ On→ OFF 3 position switch (NC is not used).



- 
1. Recommended Lock Nut Torque: 0.68 to 0.88Nm.

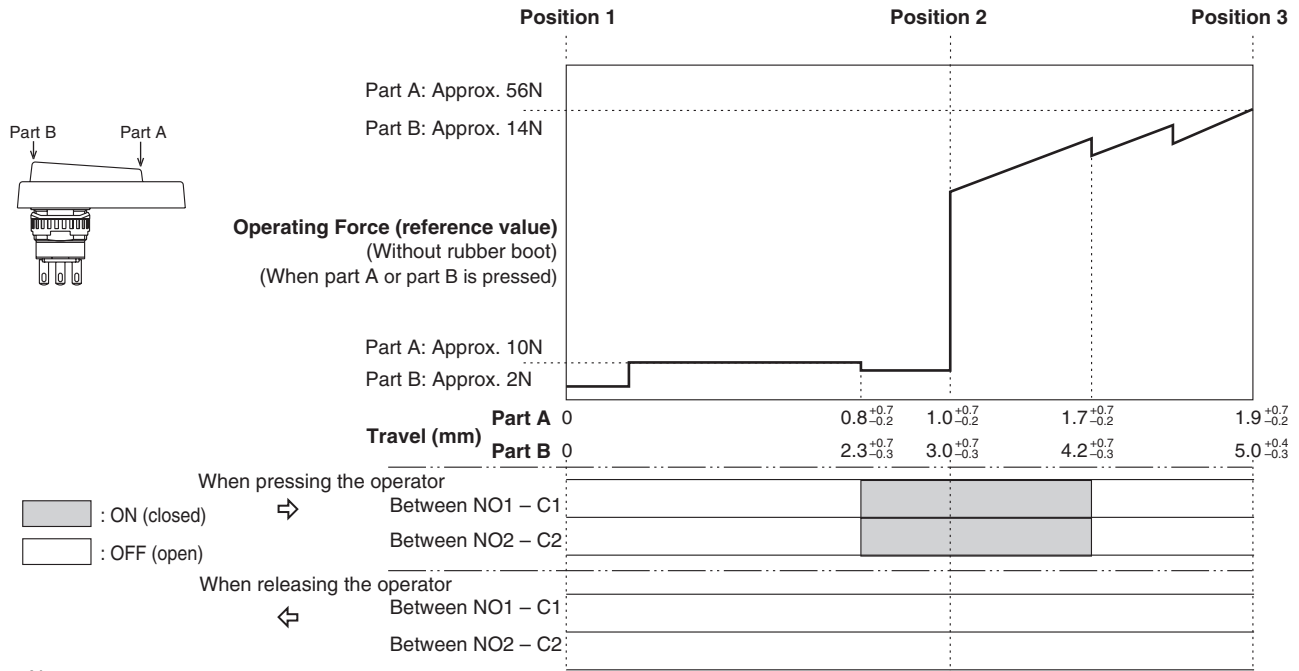
2. Use a lock nut tool to screw on the lock nut (see page 412).

3. To retain the switches waterproof performance, do not penetrate the rubber cover.

4. Remove the rubber cover projection if you do not want a positioning hole. (Do not penetrate the rubber cover).

Operating Characteristics

Operating Characteristics (without rubber cover/pushing button part A and B)



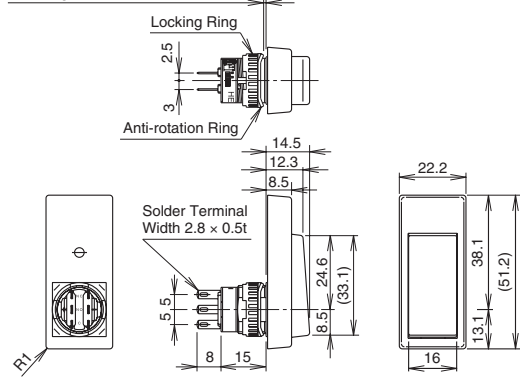
Notes:

- When rubber boot is used, operating force depends on the operating temperature.

Dimensions (mm)

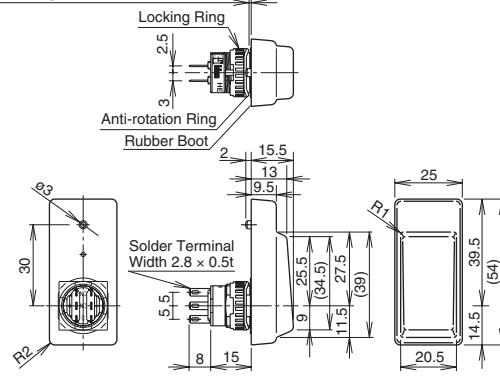
Without Rubber Cover

Mounting Panel Thickness: 0.5 to 4



With Rubber Cover

Mounting Panel Thickness: 0.5 to 4



All dimensions in mm.

Accessories

Replacement Rubber Cover

Appearance	Color	Part Number	Material
	Yellow	HE9Z-D3Y	Silicon Rubber
	Black	HE9Z-D3B	

Lock Nut Tool

Appearance	Part Number	Material
	MT-001	Metal

HE5B Series Pushbutton Enabling Switch

HE5B Key features include:

- Ergonomically-designed OFF-ON-OFF 3-position operation
- Easy recognition of position 1 → 2 transition, made possible by snap action switch
- Sufficient load difference is provided for shifting from position 2 → 3
- Light force needed to maintain position 2, so that operators can easily use the enabling switch
- The switch does not turn ON when being released from position 3 (OFF when pressed) to position 1 (OFF when released) (IEC60204-1, 9.2.5.8)
- Two contacts are provided for safety
- IP65 (using the waterproof rubber cover)
- Mounts in a 16mm (5/8") round hole



Specifications

Conforming to Standards	IEC60947-5-1, EN60947-5-1 (DEMKO approval), JIS C8201-5-1, UL508 (UL recognized), CSA C22.2, No. 14 (c-UL recognized)
Application Standards	ISO 12100/EN292, IEC60204-1/EN60204-1 ISO11161/prEN11161, ISO10218/EN775 ANSI/RIA R15.06, ANSI B11.19
Operating Temperature	Silicone rubber boot: -25 to 60°C (no freezing) NBR/PVC Polyblend rubber boot: -10 to 60°C (no freezing)
Relative Humidity	45 to 85% RH (no condensation)
Storage Temperature	-40 to +80°C (no freezing)
Operating Environment	Degree of pollution: 2 (panel inside/terminal side) Degree of pollution: 3 (panel outside/operator side)
Contact Resistance	50 mΩ maximum (initial value)
Insulation Resistance (DC megger)	Between live and dead metal parts: 100 MΩ minimum Between terminals of different pole: 100 MΩ minimum
Impulse Withstand Voltage	1.5 kV
Operating Frequency	1200 operations per hour
Mechanical Life	Position 1 → 2 → 1: 1,000,000 operations minimum Position 1 → 2 → 3 → 1: 100,000 operations minimum
Electrical Life	100,000 operations minimum
Shock Resistance	Operating extremes: 100 m/s ² (10 G) Damage limits: 500 m/s ² (50 G)
Vibration Resistance	Operating extremes: 5 to 55 Hz, amplitude 0.5 mm minimum Damage limits: 5 to 55 Hz, amplitude 0.5 mm minimum
Terminal Style	Solder Terminal
Recommended Wire	0.5 mm ² maximum per line (20AWG)
Solder Heat Resistance	260°C, 3 seconds maximum
Terminal Pulling Strength	20 N minimum
Recommended Tightening Torque of Locking Ring	0.29 to 0.49 N·m
Degree of Protection	IP65
Conditional Short-circuit Current	50A (250V) (Use 250V/10A fast acting type fuse for short circuit protection.)
Operator Strength	250N minimum (when pressing the entire surface of the operator)
Weight (approx.)	9 g

Part Numbers

Model	Contact Arrangement	Color	Part Number
With Rubber Cover	DPDT	Yellow	HE5B-M2PY
		Black	HE5B-M2PB
		Gray	HE5B-M2PN1
NBR/PVC			



NBR/PVC cover comes in gray only.

Current Ratings

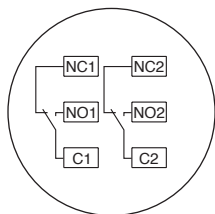
Rated Insulation Voltage (Ui)			125V	
Thermal Current (Ith)			3A	
Rated Operating Voltage (Ue)			30V	125V
Rated Operating Current (Ie)	AC	Resistive Load (AC-12)	—	0.5A
		Inductive Load (AC-15)	—	0.3A
	DC	Resistive Load (DC-12)	1A	—
		Inductive Load (DC-13)	0.7A	—
Contact Configuration (3 Position Switch)			2 contacts (DPDT)	



Minimum applicable load (reference): 3V AC/DC, 5mA.

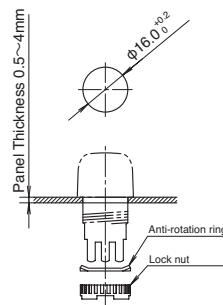
Circuit Diagrams

Terminal Arrangement (Bottom View)



1. 3 position switch: 2 contacts, terminal no. = between NO1-C1, between NO2-C2
2. Use between NO-C for OFF → On → OFF 3 position switch (NC is not used).

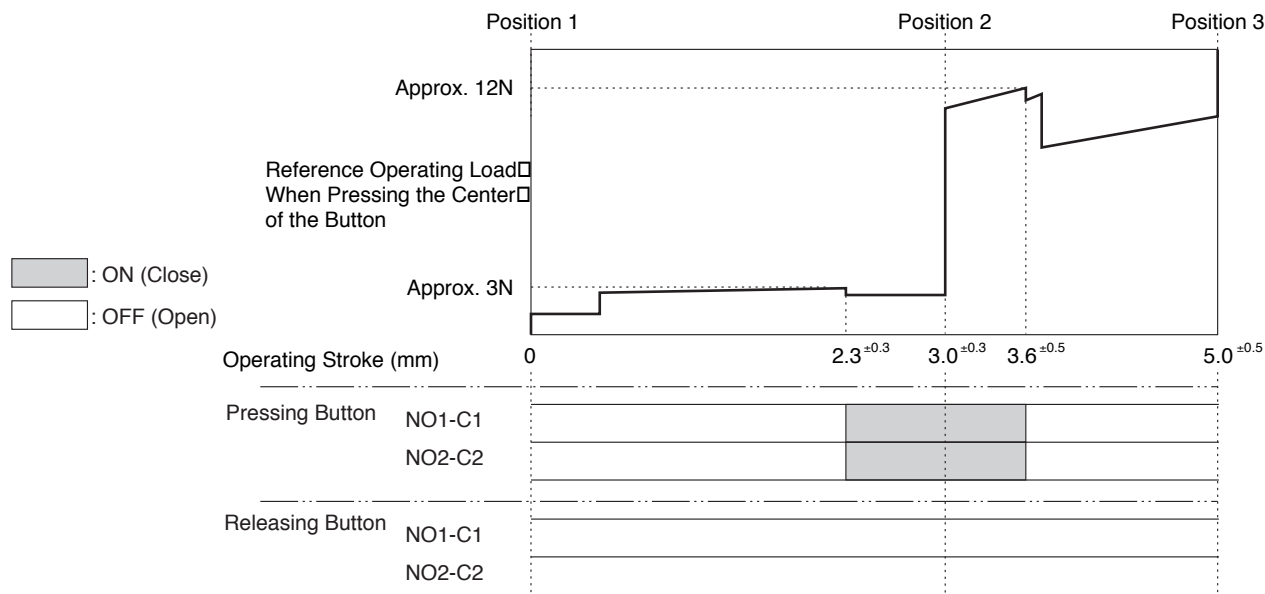
Mounting Hole Layout



1. Recommended tightening torque for Locking Ring: 0.29 to 0.49 N·mm.
2. Use a lock nut tool to screw on the lock nut (see page 415).

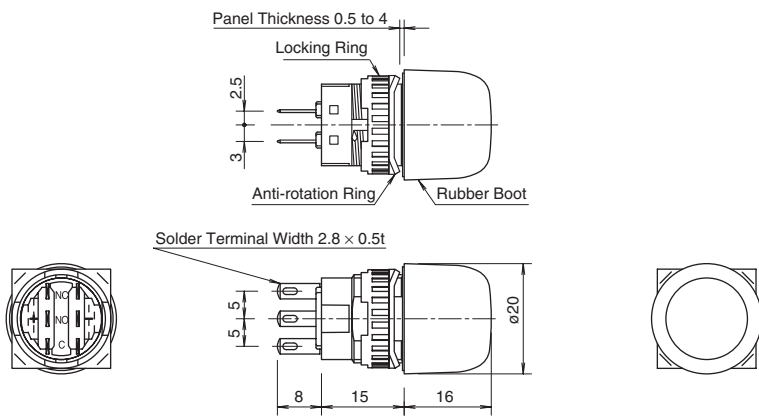
Operating Characteristics

Operating Characteristics (without rubber cover/center of button being pushed)



Operating load depends on ambient temperature.

Dimensions (mm)
With Rubber Cover



Accessories
Replacement Rubber Cover

Appearance	Part Number	Material	
	Silicon Rubber	Yellow	HE9Z-D5Y
		Black	HE9Z-D5B
	NBR/PVC Polyblend	Gray	HE9Z-D5N1

NBR/PVC cover comes in gray only.

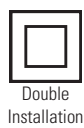
Lock Nut Tool

Appearance	Part Number	Material
	MT-001	Metal

HE1G Series Grip Style Enabling Switch

HE5B Key features include:

- 3 position functionality (Off – On – Off) as required for manual robotic control
- Ideally suited for use as an enabling (aka “deadman”) switch for robotic cells
- Provides a high level of safety based on human behavioral studies that determine personnel may squeeze OR let go when presented with a panic situation
- Contacts will not re-close when released from Off → On (3 → 1) (per IEC60204-1; 9.2.5.8)
- Optional E-Stop switch built in
- Connection for conduit and cable strain relief built in
- IP66 waterproof sealing
- Meets ANSI RIA 15.06 robotics standards
- Optional momentary pushbutton or E-Stop built in



Specifications

Conforming to Standards		IEC60947-5-1, EN60947-5-1, JIS C8201-5-1, UL508, CSA C22.2 No 14
Applicable Standards		ISO12100/EN292, IEC60204-1/EN60204-1, ISO11161/prEN11161, ISO10218/EN775, ANSI/RIA R15.06,
Operating Temperature		–25 to +60°C (no freezing)
Operating Humidity		45 to 85% RH maximum (no condensation)
Storage Temperature		–40 to +80°C (no freezing)
Pollution Degree		3
Contact Resistance		100mΩ maximum
Insulation Resistance		Between live & dead metal parts: 100MΩ maximum Between positive & negative live parts: 100MΩ minimum
Impulse Withstand Voltage		2.5kV
Operating Frequency		1200 operations/hour
Mechanical Life		Position 1→ 2→ 1: 1,000,000 operations minimum Position 1→ 2→ 3→ 1: 100,000 operations minimum
Electrical Life		100,000 minimum at rated load
Shock Resistance	Operating Extremes	100m/s ² (10 G)
	Damage Limits	1000m/s ² (100 G)
Vibration Resistance	Operating Extremes	5 to 55Hz, amplitude 0.5mm minimum
	Damage Limits	16.7Hz, amplitude 1.5mm minimum
Recommend Wire Size		0.14 to 1.5mm ² (24AWG - 16AWG)
Recommend Cable Size		ø7 to 13mm
Conduit Size		M20
Terminal Pulling Strength		20N minimum
Terminal Screw Torque		0.5 to 0.6Nm
Degree of Protection		HE1G-21SM: IP66, HE1G-20MB: IP65 HE1G-20ME: IP65, HE1G-21SMB: IP65
Conditional Short Circuit Current		50A (250V)
Recommended Short Circuit Protection		250V/10A fast blow fuse (IEC 60127-1)
Weight		Approx. 250g (HE1G-20ME) Approx. 210g (HE1G-21SM)

Part Numbers

Part Numbers	3 Position Switch	Monitor Switch	Emergency Stop Pushbutton	Momentary Pushbutton
HE1G-21SM	2 Contacts	Yes (1NC)	No	No
HE1G-20ME	2 Contacts	No	Yes (2NC)	No
HE1G-21SMB	2 Contacts	Yes (1NC)	No	Yes (1NO)
HE1G-20MB	2 Contacts	No	No	Yes (2NO)

Ratings

Contact Ratings

Rated Insulation Volute (Ui)				250V		
Thermal Current (Ith)				3A		
Rated Operating Voltage (Ue)				30V	125V	250V
Rated Operating Current (Ie)	3 Position Switch (Terminal No.1-2, 3-4)	AC	Resistive Load (AC-12)	—	3A	0.5A
			Inductive Load (AC-15)	—	1.5A	0.5A
		DC	Resistive Load (DC-12)	2A	0.4A	—
			Inductive Load (DC-13)	1A	0.22A	—
	Monitor Switch (Terminal No. 5-6 of HE1G-21SM)	AC	Resistive Load (AC-12)	—	2A	1A
			Inductive Load (AC-15)	—	1A	0.5A
		DC	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A
	Emergency Stop Pushbutton (Terminal No. 5-6, 7-8 of HE1G-20ME)	AC	Resistive Load (AC-12)	—	—	—
			Inductive Load (AC-15)	—	—	0.5A
		DC	Resistive Load (DC-12)	—	—	—
			Inductive Load (DC-13)	—	—	0.1A
Contact Structure		3 Position Switch		2 Contacts		
		Monitor Switch		0 or 1 Contact		
		Emergency Stop Pushbutton		0 or 2 Contacts		
		Momentary Pushbutton		0 to 2 contacts		

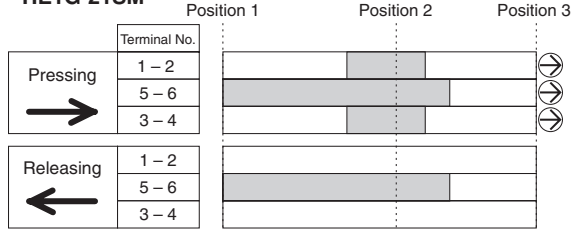


The minimum load (reference) = AC/DC3V • 5mA (for reference only).

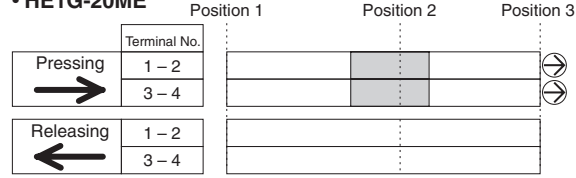
Operation Characteristics

Contact Movement

• HE1G-21SM

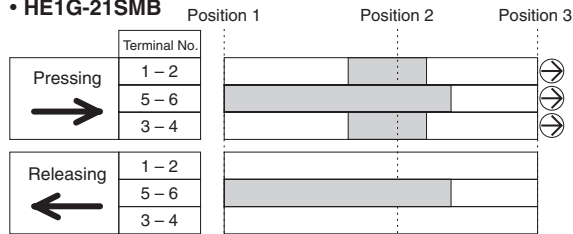


• HE1G-20ME

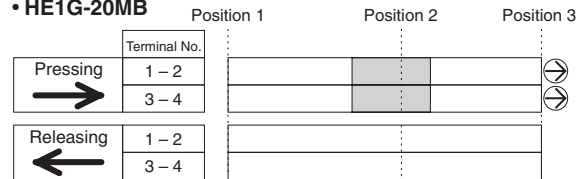


Emergency Stop Switch: 2NC contact (terminal No. 5-6, 7-8)

• HE1G-21SMB



• HE1G-20MB



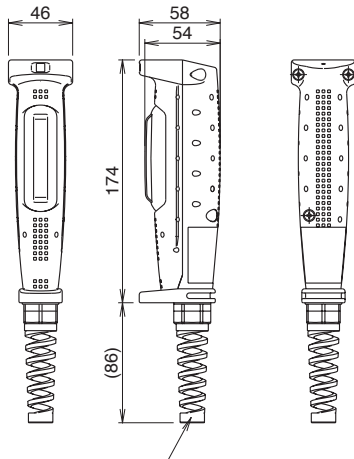
Momentary Pushbutton: 2NO contact (terminal No. 5-6, 7-8)

Momentary Pushbutton: 1NO contact (terminal No. 7-8)

■ : contact ON (closed) □ : contact OFF (open)

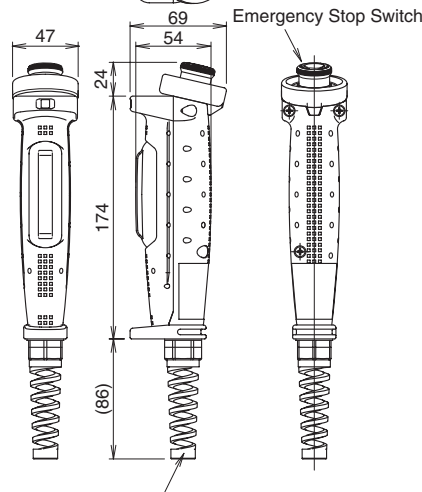
- Terminals No. 1-2, 3-4, 5-6 will become positive action when moving from position 2 to 3.
- Use terminal contacts 1-2 and 3-4 for safest circuit.
- When the center of the button is pressed, the above operation characteristics occur.

HE1G-21SM



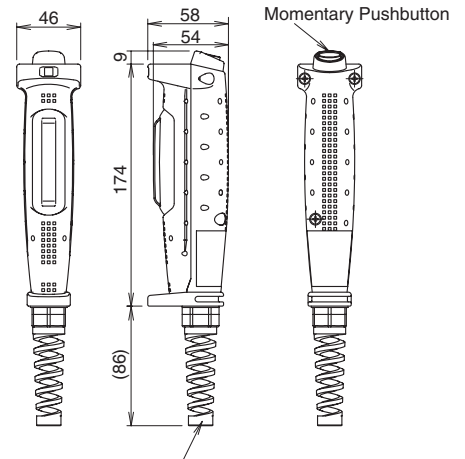
Connector (supplied with grip switch)
Part No. SKINTOP BS-M20x1.5 (LAPP)

Dimensions HE1G-20ME



Connector (supplied with grip switch)
Part No. SKINTOP BS-M20x1.5 (LAPP)

HE1G-20MB/21SMB



Connector (supplied with grip switch)
Part No. SKINTOP BS-M20x1.5 (LAPP)

Replacement Rubber Cover

Appearance	Part Number	Material	Color
	HE9Z-GBK1	Silicon Rubber	Yellow

Accessories

Mounting Plate (secures grip switch)

Appearance	Part Number	Material
	HE9Z-GH1	Metal

General Information

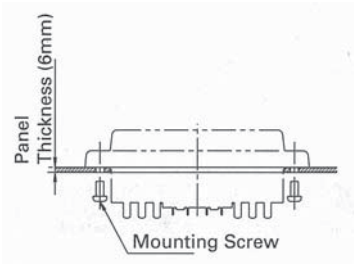
Safety Precautions

- In order to avoid electric shock or fire, turn power off before installation, removal, wire connection, maintenance or inspection of switch.
 - Follow specification when installing. Improper electrical load may damage switch, cause electric shock, or fire.
- Use proper wire diameter to meet voltage and current requirements. Using improper wires or incomplete soldering may cause fire due to abnormal heat generation.

Installation Precautions

HE2B

- M3 nut is inside the rubber cover.



HE2B/HE3B

- A change in internal air pressure may cause the rubber boot to expand and shrink on an enabling switch that has the rubber boot sealed. This may affect the performance of the switch. Periodically check to ensure that the enabling switch is operating correctly.

Wiring Precautions

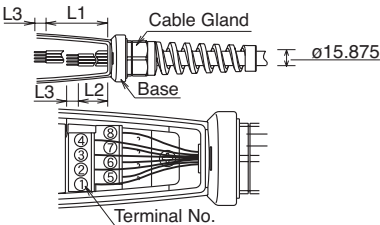
HE1B/HE2B/HE3B

- Applicable wire size is 0.5mm² (20AWG) (maximum) / 1 line.
- When soldering the terminal, solder at a temperature of 260°C within 3 seconds. Use non-corrosive liquid rosin as soldering flux.

HE1G

- Wire Stripping Information

Wire Length	Terminal Number 1-4	Terminal Number 5-8
L1, L2 (mm)	L1=40mm	L2=27mm
L3 (mm)	L3=6mm	



- Applicable Wire Size: 0.14 to 1.5mm² (24 - 16AWG, one wire per terminal)

Use Precautions

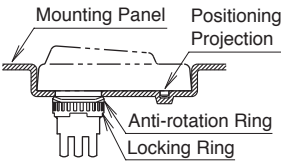
HE2B/HE3B/HE1G

- To ensure the highest level of reliability connect both contacts to a monitoring device such as a safety relay.

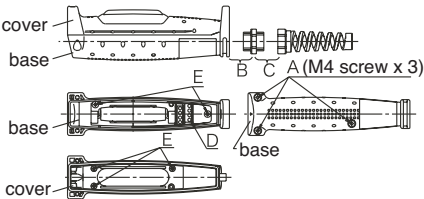
- If the panel is not level when mounting an enabling switch, the waterproof feature cannot be guaranteed.

HE3B

- The rubber boot has a tab to be used for orientation. When making a positioning hole in a panel, do not make a hole in the rubber boot, or the waterproof feature cannot be guaranteed. When the positioning hole is not on the panel, remove the tab, but do not make a hole in the rubber boot.
- When tightening the locking ring, secure the flange to prevent the enabling switch from rotating. In applications where the enabling switch is to be rotated, mount the switch in a recess on the panel as shown.



- Recommended Torque



	See Drawing Above	Recommended Torque
Rubber Boot & Base	A	1.2±0.1Nm
Connector & Grip Switch	B	4.0±0.3Nm
Connector	C	4.0±0.3Nm
Terminal Screw	D	0.5±0.6Nm
Do Not Remove	E	

HE1B/HE2B/HE3B

- When installing the enabling switch ensure that it cannot be accidentally activated. For example, a protrusion from a teaching pendant could cause the enabling switch to be activated by the weight of the teaching pendant.

Overview

X Series E-Stops

Door Interlock Switches

Enabling Switches

Barrires

AS-Interface Safety at Work