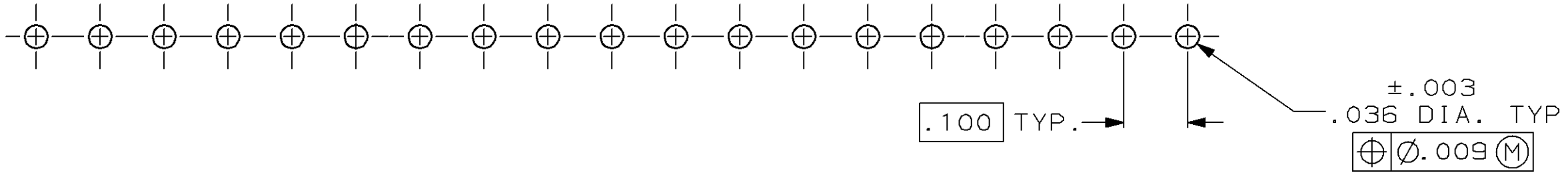
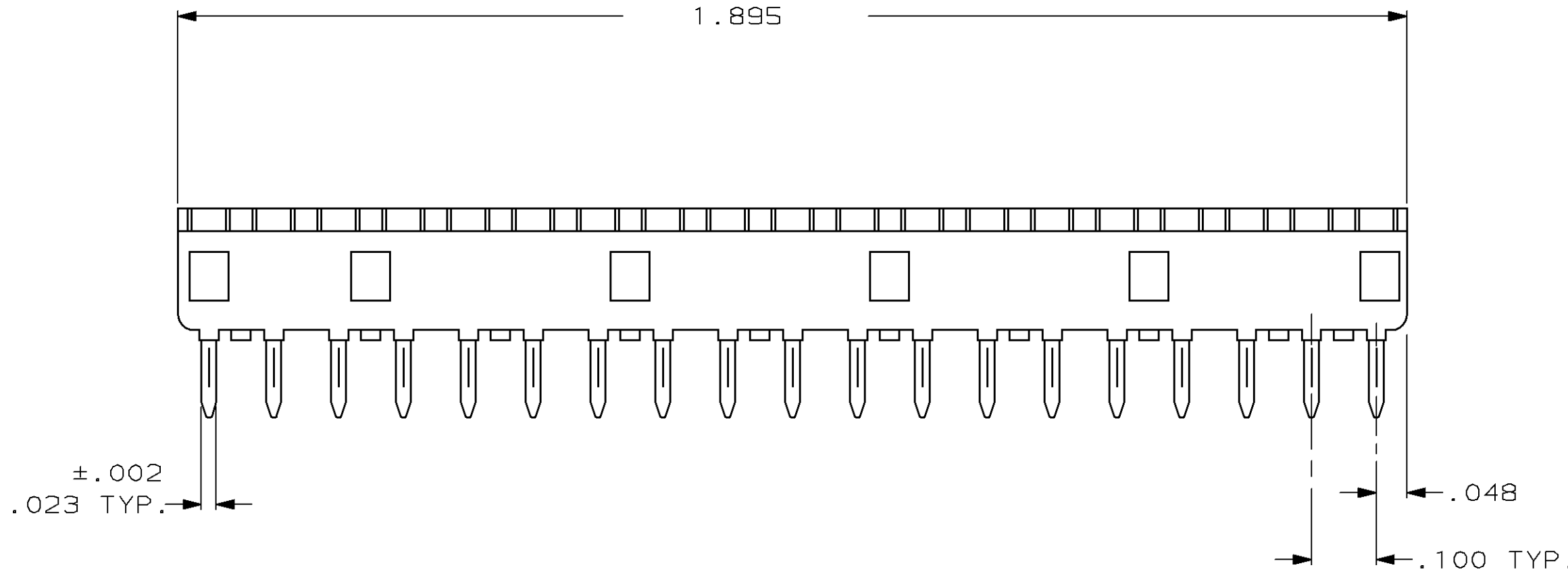
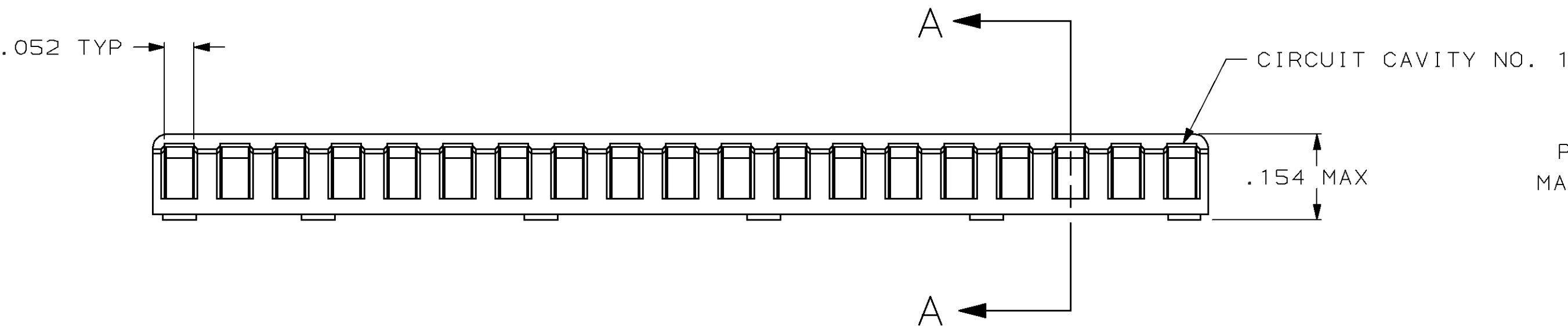
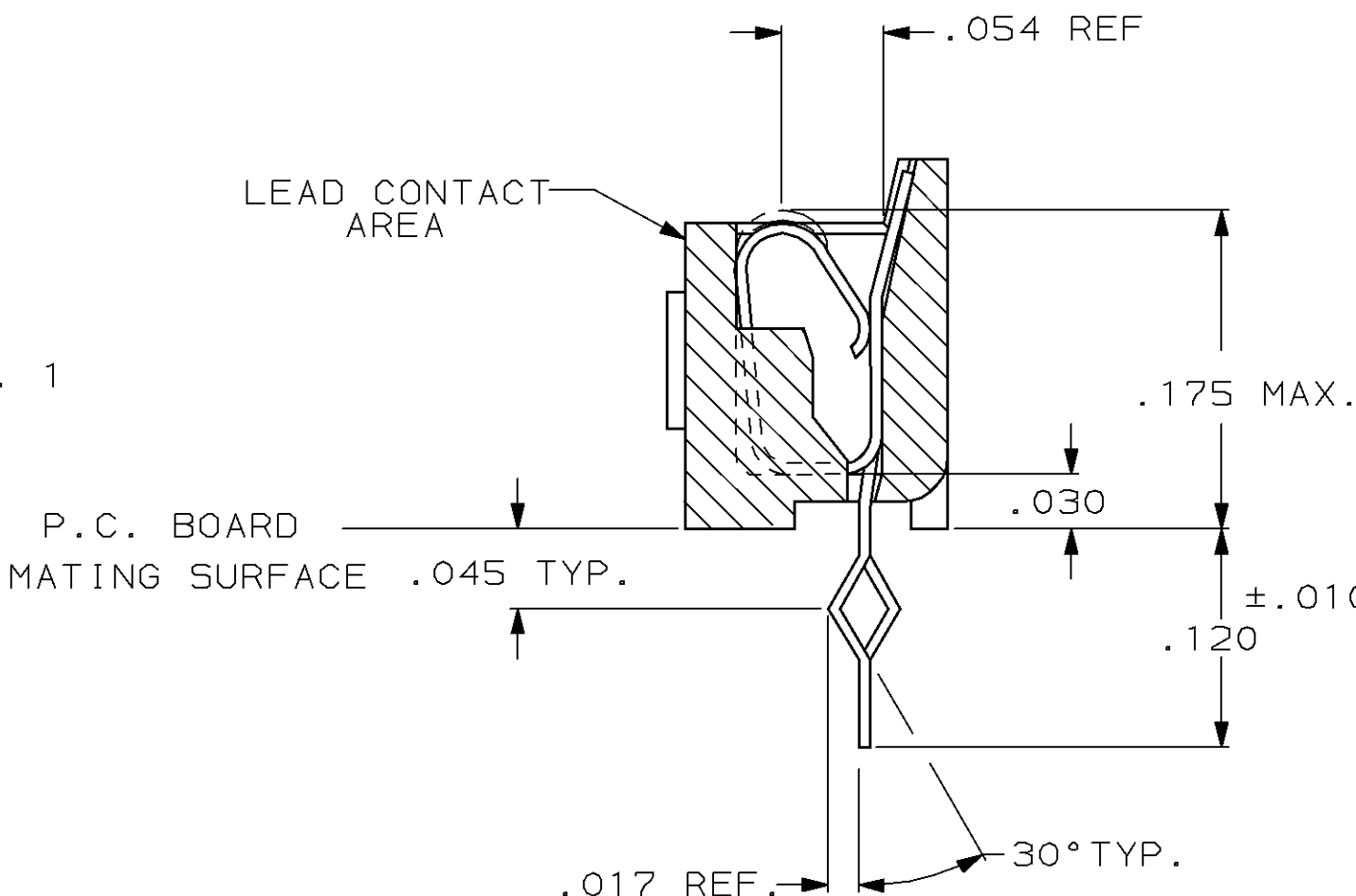


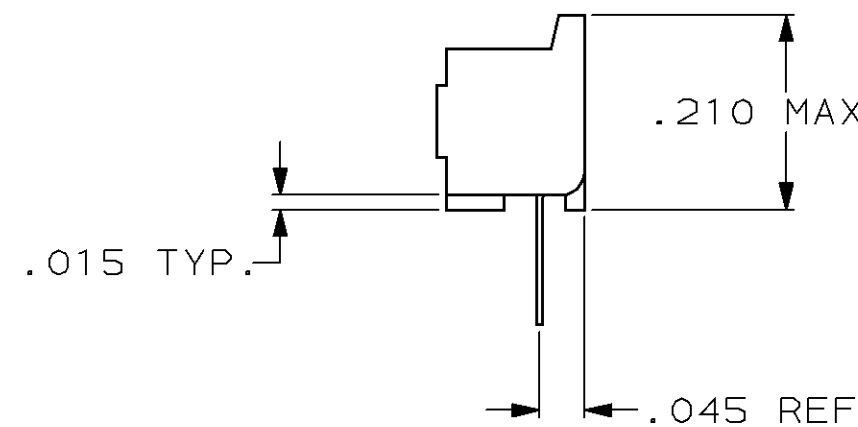
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
FT	64		J	REV PER EC 0320-138-97	13 MAY 97	MB	GJ
			K	REV PER EC 0330-35-97	21 JUL 97	DH	GJ



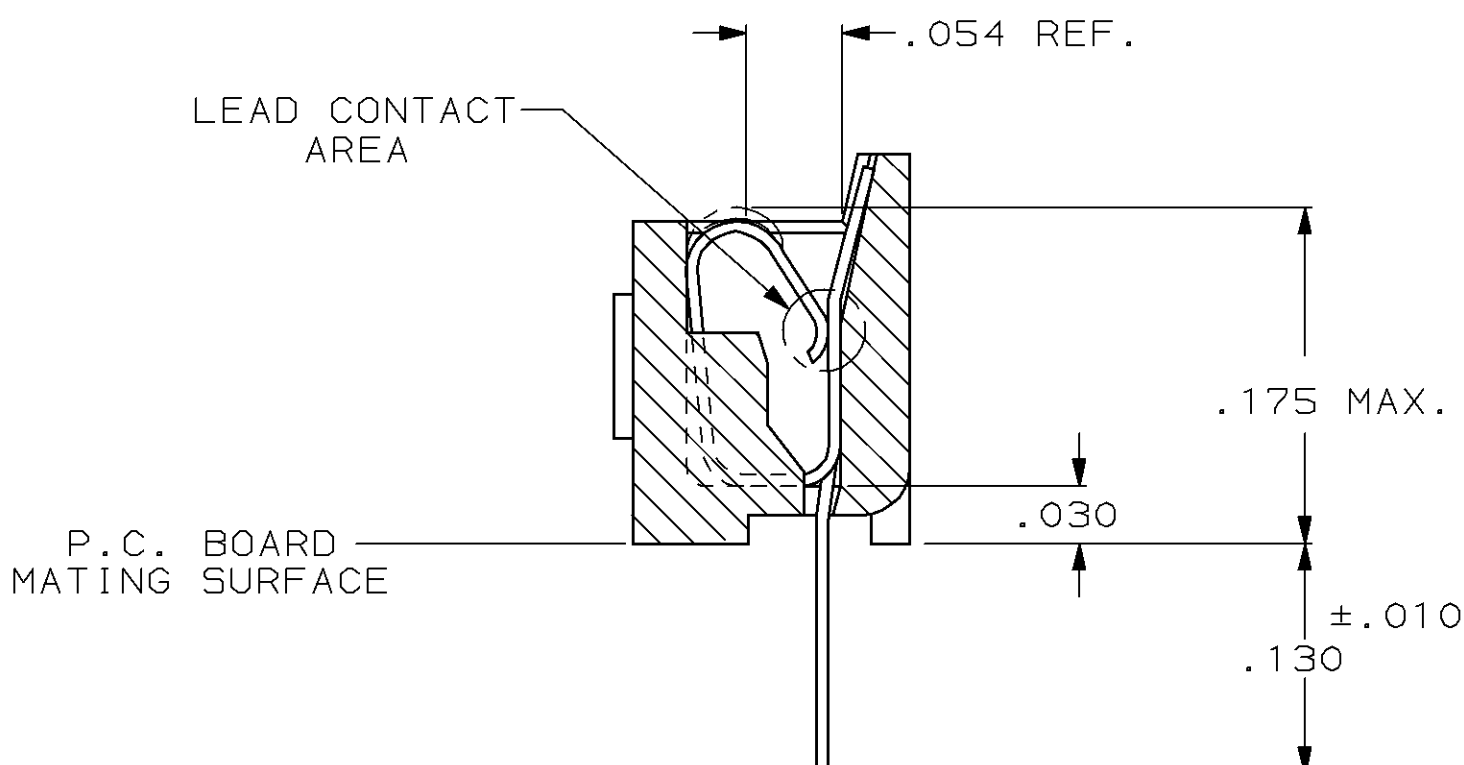
RECOMMENDED MOUNTING HOLE PATTERN



SECTION A-A
ROTATED 90° CW
SCALE 10:1
FOR -6, -7 & -8 ONLY



- 1. RECEPTACLE ACCEPTS AN .008-.014 THK. I.C. LEAD.
- △ TWO .000030 MIN.THK.GOLD STRIPES IN CONTACT AREA, TIN-LEAD(93-7) ON CONTACT LEGS, BALANCE OF CONTACT NICKEL PLATED.
- △ TWO .000015 MIN.THK.GOLD STRIPES IN CONTACT AREA, TIN-LEAD(93-7) ON CONTACT LEGS, BALANCE OF CONTACT NICKEL PLATED.



SECTION A-A
ROTATED 90° CW
SCALE 10:1
FOR -1, -2 & -3 ONLY

	TINNED	PHOS.BRZ.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-8
OBSOLETE	△	BE.CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-7
OBSOLETE	TINNED	BE.CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-6
SUPSD BY 643651-2	△	PHOS.BRZ.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-4
	TINNED	PHOS.BRZ.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-3
OBSOLETE	△	BE.CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-2
OBSOLETE	TINNED	BE.CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643651-1
	CONTACT FINISH	CONTACT MAT'L	HOUSING MATERIAL	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. CYRUS CHK N. JONES APVD J. GRAY	6-1-84 7-3-84 7-10-84	AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS, INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC 108-1066 APPLICATION SPEC 114-1049	NAME	SOCKET ASSY, SIP, 19 POS, DIPLOMATE™ DL	
MATERIAL SEE TABLE	FINISH SEE TABLE	WEIGHT -	SIZE A1	CAGE CODE 00779	RESTRICTED TO -
CUSTOMER DRAWING			SCALE 5:1	SHEET 1 OF 1	REV K