

Stamped And Formed Contacts Solder-Cup And Straight PCB Termination

Standards: UL File: E149426
Connectors according to: MIL C24308 - NFC 93425-HE5

SPECIFICATIONS:

MATERIALS AND PLATINGS

Shells	Steel
Insulator	Glass-filled thermoplastic, UL 94V-0
Pin Contact	Brass, selected gold in mating area; 100µ" (2.54µm) min. tin-lead on termination area over 50µ" (1.27µm) min. nickel
Socket Contact	Phosphor bronze, selected gold in mating area; 100µ" (2.54µm) min. tin-lead on termination area over 50µ" (1.27µm) min. nickel
Rear Insert	Brass, 100µ" (2.54µm) min. nickel plated
Boardlock	Brass, 100µ" (2.54µm) min. nickel plated
Screwlock	Brass, 100µ" (2.54µm) min. nickel plated

ELECTRICAL DATA

Current Rating	Standard Density: 5A per contact
Voltage Rating	250V AC/ rms 50Hz
Withstanding Voltage	1000V AC/ rms 50Hz for one minute
Insulation Resistance	1000MΩ at 500V DC
Contact Resistance	20 mΩ max.

CLIMATIC DATA

Operating Temperature -67°F (-55°C) to +257°F (125°C)

MECHANICAL DATA

Single Contact Insertion Force	1.19 lb. (0.54 kg.) max.
Single Contact Withdrawal Force	0.13 lb. (0.06 kg.) min.

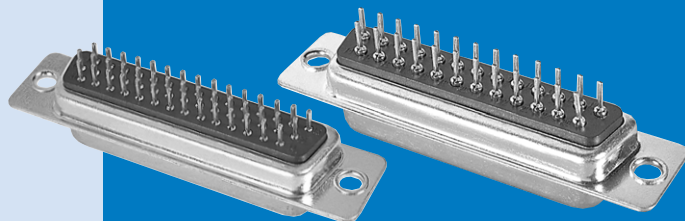
Mating and Unmating Force
Unit: lb. (kg.)

No. of Pos	SD	
	Mate (max.)	Unmate (min.)
9	3.05 (6.74)	0.36 (0.79)
15	5.09 (11.24)	0.46 (1.01)
25	8.44 (18.66)	0.81 (1.8)
37	12.51 (27.65)	1.1 (2.47)
50	14.65 (32.38)	1.6 (3.56)

Standard plating thicknesses

- gold flash
- 15µ" (0.381µm) gold
- 30µ" (0.76 µm) gold

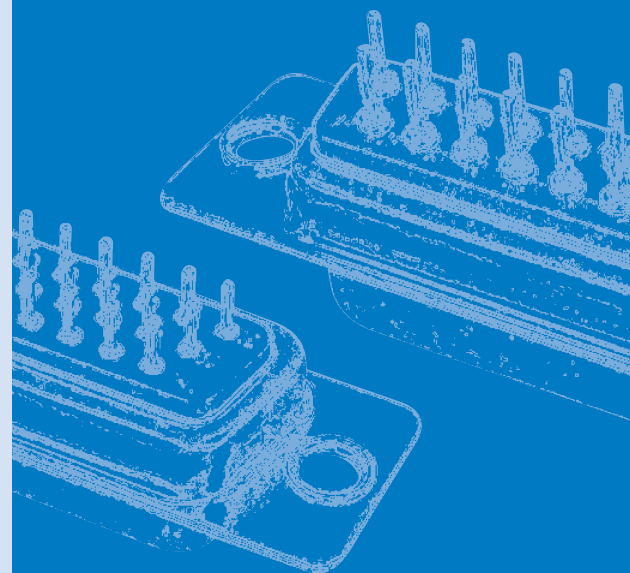
SD SERIES



Amphenol's SD series, features precision stamped and formed contacts with closed entry contact cavities in insulator.

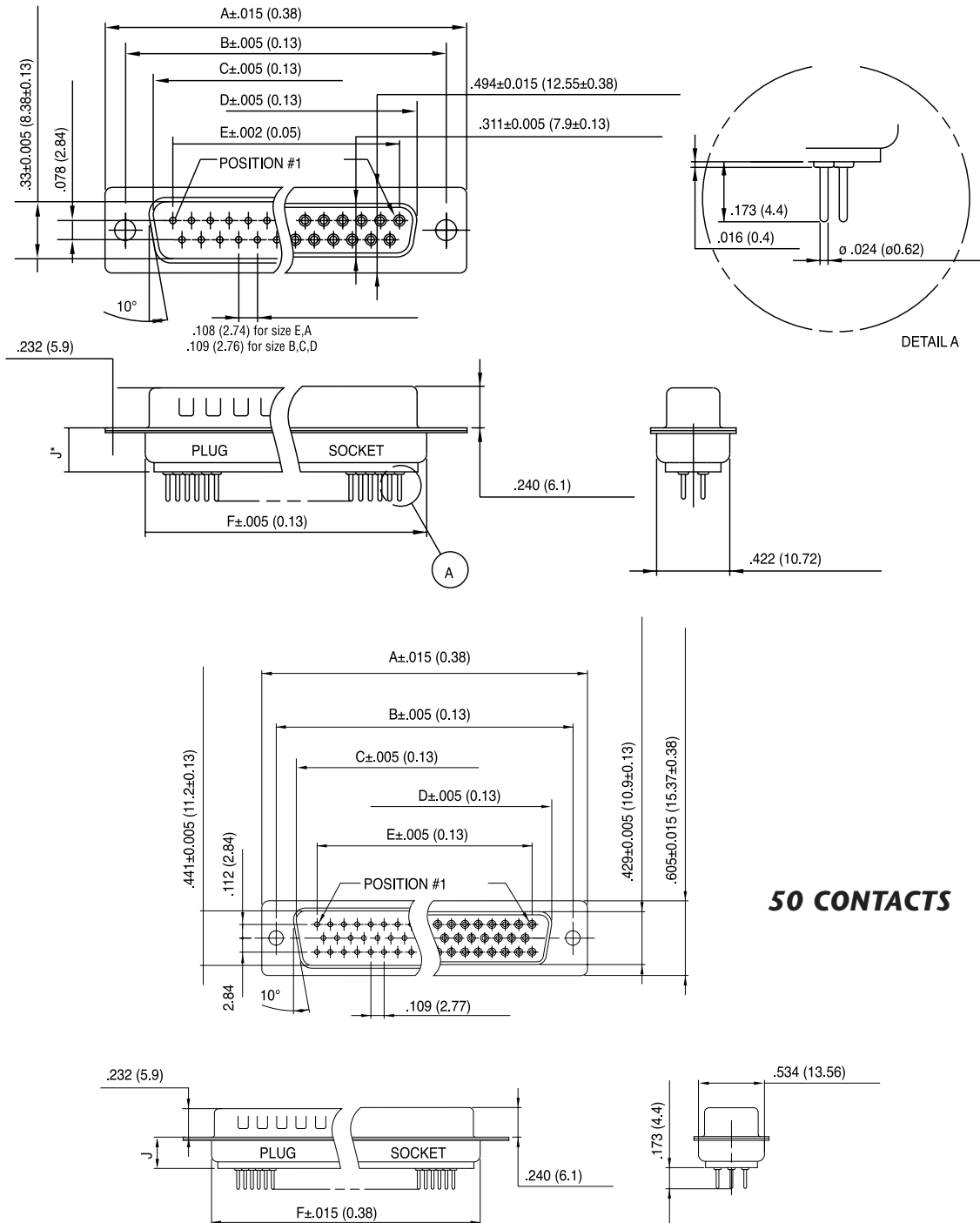
This series provides Amphenol's high standard of quality and reliability, to meet all of your commercial requirements.

- Industrial
- Telecom
- Any industry standard I / O connections



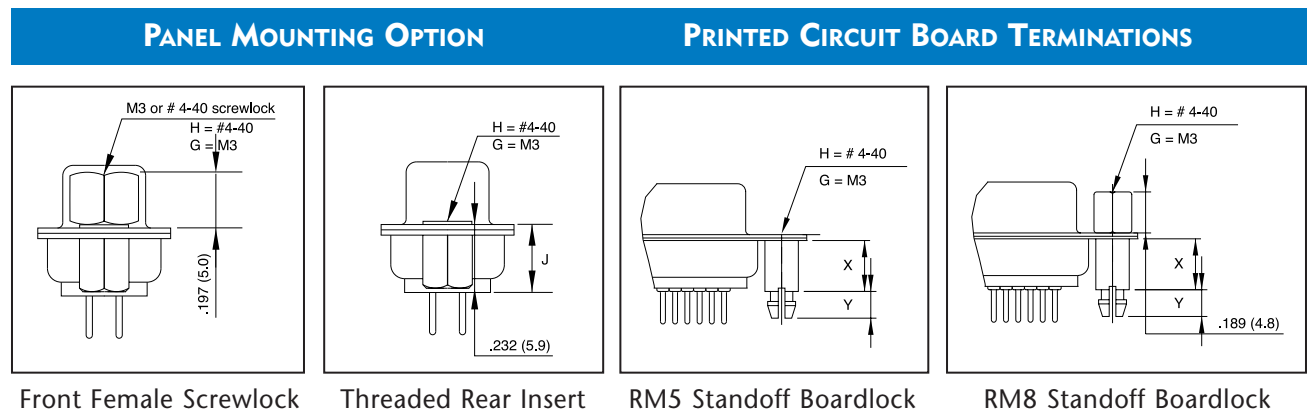
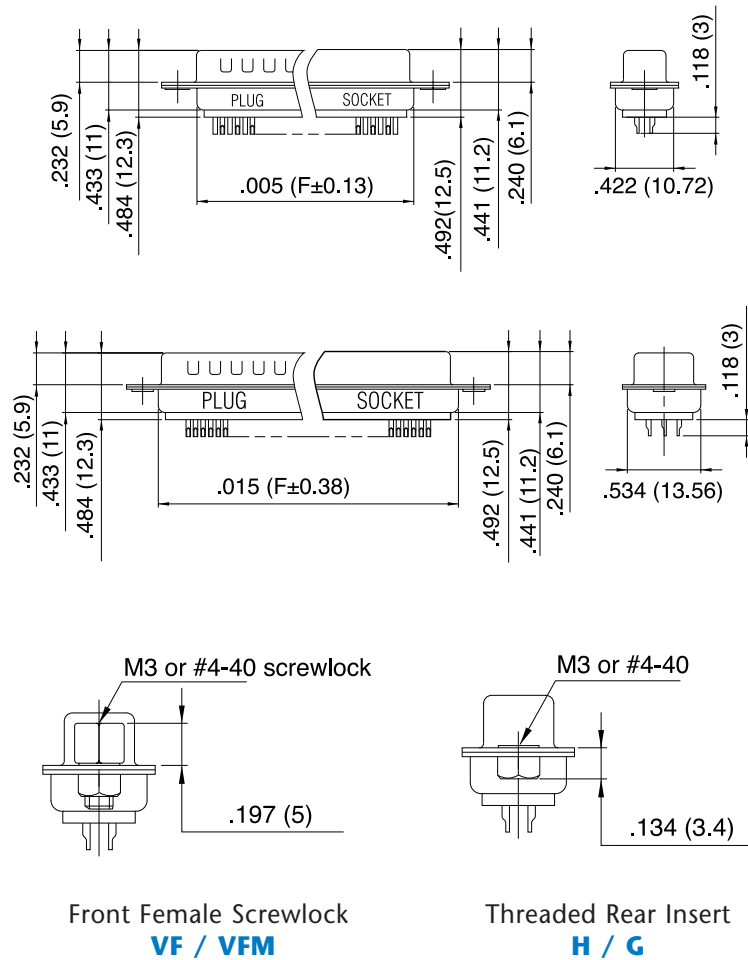
INCHES (MM)

DIMENSIONS



No. of Contacts	Dimensions					
	A	B	C	D	E	F
9	1.21 (30.84)	.98 (24.99)	.67 (16.92)	.64 (16.24)	.44 (11.09)	.76 (19.28)
15	1.54 (39.24)	1.31 (33.32)	.972 (24.7)	.97 (24.56)	.76 (19.39)	1.08 (27.51)
25	2.09 (53.04)	1.85 (47.04)	1.53 (38.96)	1.51 (38.38)	1.31 (33.24)	1.63 (41.30)
37	2.73 (69.32)	2.50 (63.50)	2.18 (55.42)	2.16 (54.76)	1.96 (49.86)	2.27 (57.71)
50	2.64 (67.06)	2.41 (61.11)	2.08 (52.86)	2.06 (52.34)	1.75 (44.32)	2.18 (55.3)

50 CONTACTS



	RM5 RM8	RM5G RM8G
X	.236 (6.0)	.500 (12.7)
Y	.126 (4.2)	.126 (3.2)
J	.244 (6.2)	.465 (11.8)

INCHES (MM)

ORDERING INFORMATION

XXX - XX - X - X - XX - X - XXX - XXX - 309

Gold Flash	77: tinned shell for receptacle 717: tinned shell + dimples for plug
15µ" (0.4µm)	177: tinned shell for receptacle 777: tinned shell + dimples for plug

SD: standard density

Shell size: E, A, B, C, D

Mounting Type:

H rear insert 4-40
G rear insert M3
blank standard rivet .120 (3.05)

H,G must also be used to specify
the threading of RM5 or RM8 grounding tabs.

Plating Option:

valid only for 30µ" (0.76µm)

77 C309

or

717 C309

Grounding Tabs*:

RM5 boardlock

RM8 boardlock + front screwlock

*not available with s-cup

Termination

Straight for PCB = OL2

Blank = solder cup

Contact Type:

P pin
S socket

Configuration:

SD 9, 15, 25, 37, 50

For Filtered D-Sub, see page 56.