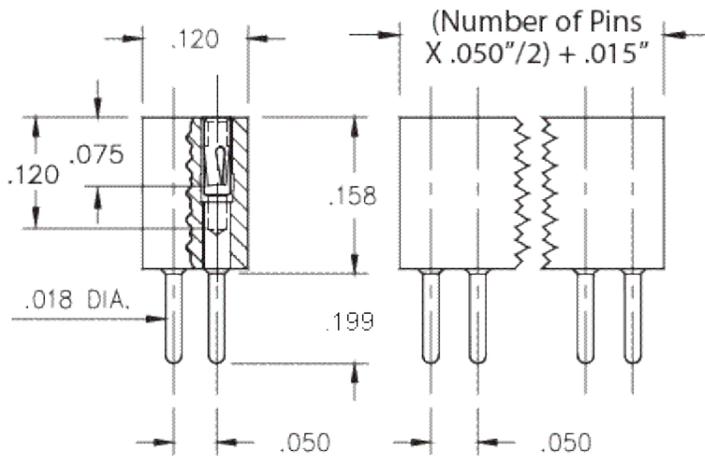


**Product Number: 853-93-068-10-002000**



**Description:**

Interconnect Socket  
 .050 Grid; Straight Socket  
 Double Row  
 Through Hole  
 Accepts .015-.022" Leads

**Plating Code:**

93

**Shell Plating:**

200 μ" Tin/Lead(93/7) over 100 μ" Nickel

**Inner Contact Plating:**

30 μ" Gold over 50 μ" Nickel

# Of Pins	Mill-Max Part Number	RoHS Compliant
68	853-93-068-10-002000	NO

**CONTACT:**

Contact Used: #11, Standard 3 Finger Contact

**Current Rating = 3 Amps**

**BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194**

**Properties of BERYLLIUM COPPER:**

- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in<sup>3</sup>
- Electrical Conductivity: 22% IACS\*
- Resistance: 10 miliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation†: 96% of stress remains after 1,000 hours @ 100 °C ; 70% of stress remains after 1,000 hours @ 200 °C

\*International Annealed Copper Standard, i.e. as a % of pure copper.

†Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.



The insertion/extraction/normal force characteristics above were derived using a 30 microinch gold plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values. The charts only guide you in selecting a clip that is close to your specification. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

**LOOSE PIN:**

Pin Used: 4890 (Brass Alloy)

**BRASS ALLOY (UNS C36000) per ASTM B 16****Properties of BRASS ALLOY:**

- Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%†
- Hardness as machined: 80-90 Rockwell B
- Density: .307 lbs/in<sup>3</sup>
- Electrical conductivity: 26% IACS\*
- Melting point: 900°C/885°C (liquidus/solidus)

†(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

\*International Annealed Copper Standard, i.e. as a % of pure copper.

**INSULATOR INFORMATION:**

**PCT Polyester, (Thermx CG933, black)**

High Temperature

**Properties of PCT Polyester:**

- Brand: Thermx
- Grade: CG-933
- Rated voltage: 100 VRMS/150 VDC
- Insulation resistance: 10,000 Megaohms min.
- Material Heat Deflection Temp (per ASTM D 648): 529°F (276°C) @ 66 psi
- Dielectric strength: 1000 VRMS min. (700 VRMS min. for series 117 Shrink DIP)

Note: Materials above 446°F (230°C) are considered suitable for "eutectic" reflow soldering, above 500°F (260°C) for "lead-free" reflow soldering.

**Certificate of Compliance:**

This is to Certify that the product described above is manufactured to Mill-Max quality standards in accordance with all applicable specifications and drawing. Mill-Max certifies this product to be free from defects of materials and workmanship.

This Certificate of Compliance covers the following requirements:

- Dimensional (all features verified to be within tolerances described on the applicable drawing).
- Raw Material (materials and properties verified to be as described on the applicable drawing).
- Plating (platings as required, thickness verified, and performance including solderability per mil-standard).
- Performance (insertion extraction or other force requirements as described on the applicable drawing).

**Compliance Statement for Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)**

Reference:

1. Regulation EC No 1907/2006 of the European Parliament and of the Council of 18 December 2006, concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)
2. ECHA, Candidate list of Substances of Very High Concern (SVHC) [http://echa.europa.eu/reach\\_en.asp](http://echa.europa.eu/reach_en.asp)

Mill-Max is aware of the regulation and the SVHC list the EU published (referenced above). Mill-Max does not produce or sell any of the listed substances in their homogeneous form. These substances are not intentionally added during the manufacturing of any Mill-Max products. To our knowledge, our products do not contain the substances described on the ECHA SVHC list. Testing is not performed for materials and substances that were not intentionally added. No warranty, liability of indemnification is expressed or implied with this information. Mill-Max maintains surveillance of the ECHA website to obtain the latest information and periodically reviews the SVHC list for changes and additions.