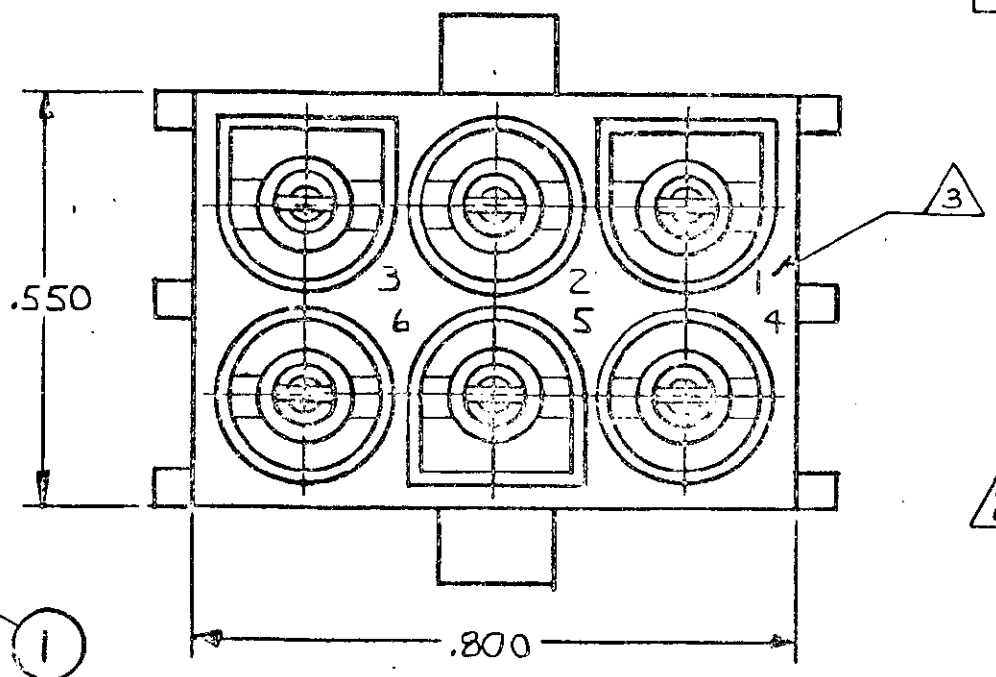
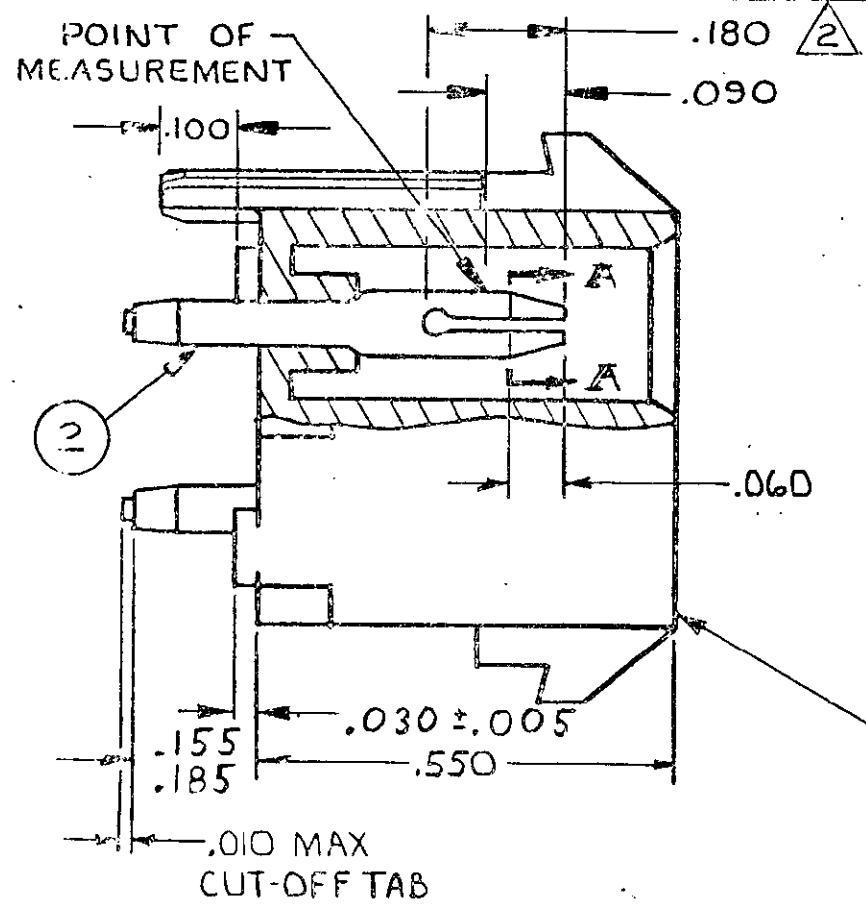
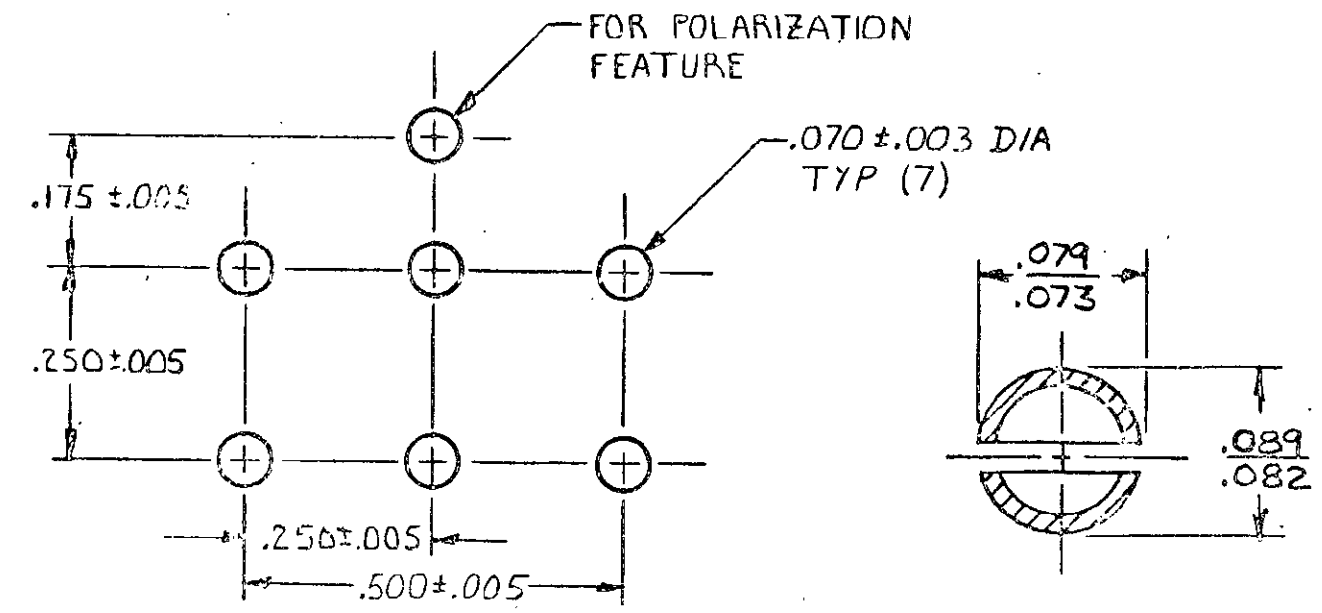


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2		1		LOC CM		DIST 53	
REVISIONS							
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED	
1			J	REACT -1 PER PR CM 92-79	7-17-91	NJG	RS
2			K	REV PER ECN 0730-3928-92	1-7-93	NJG	RS
3			L	REVISED PER EC 0730-4181-93	7-6-93	LHS	RS
4			M	REVISED PER EC 0730-0111-95	8-28-95	JH	RS

- 1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
- 2 CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.
- 3 CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.



RECOMMENDED LAYOUT FOR .062 THICK P.C. BOARD

SECTION A-A SCALE 10:1

PRE-TIN	PHOS. BRZ	6	CONTACT (2)	641969-1
NATURAL	NYLON 94V-2	1	HOUSING (1)	
FINISH	MATERIAL	NO PER ASSEMBLY	ITEM NO	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ±		CONTRACT NO OR <i>M. Fisher 11-10-81</i>		AMP AMP INCORPORATED Harrisburg, Pa.	
MATERIAL SEE TABLE		CHK <i>D.S. Hoyle 11/25/81</i>		NAME PIN HEADER ASSEMBLY, UNIVERSAL MATE-N-LOK™, 6 CIRCUIT	
FINISH SEE TABLE		APPR <i>[Signature]</i>		SIZE B	FSCM NO 00779
		DSGN APPD		DRAWING NO 641969	
		OTHER APPD		SCALE 4-1	SHEET