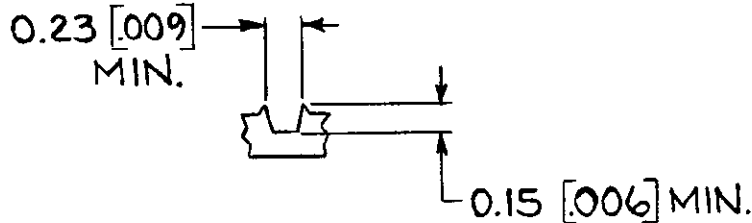
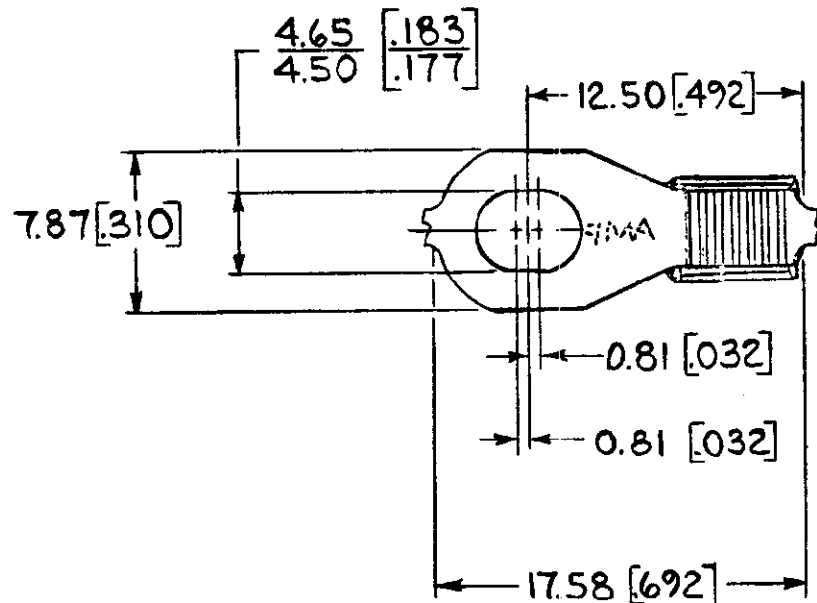
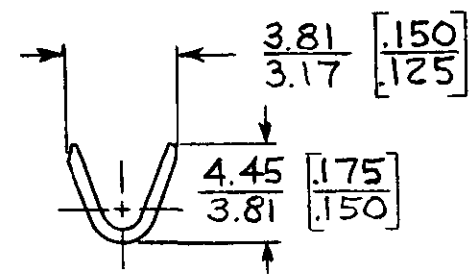


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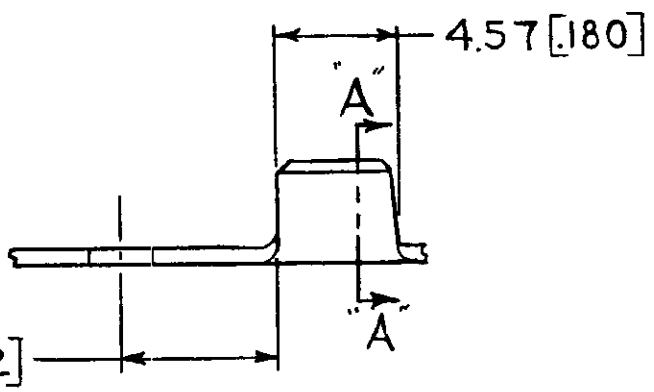
REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE
✓	✓			PER ECN A-5035	
✓	✓		A	REVISED PER A-5059	7-1-81
✓	✓		B	RELEASED FROM PROD. ADDED .190/.165	12-12-81
✓	✓		C	REVISED PER A-5347	1-26-82
✓	✓		D	RELEASED FROM PROD.	2-18-82
✓	✓		E	ADDED -2 PER TTI 85/97	6/10/85
✓	✓		F	OBSOLETE -2 PER 0710-0273-96	12/1/85
			G	REVISE PER ECR-13-013738	15FEB14



SERRATION DETAIL
APPLIES ONLY AT
STRAIGHT PORTION
ON SIDE OF BARREL.



SECT. A-A



NOTE:
1. CONTINUOUS STRIP ON REELS.
2. DIMS. IN BRACKETS ARE IN INCHES.

OBSOLETE	FIN	1.19-1.78 mm DIA [17-13 1/2]	63147-2
	NONE	1.19-1.78 mm DIA [17-13 1/2]	63147-1
	FINISH	WIRE RANGE	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES mm TOLERANCES ON: DECIMALS ± 0.38 [015] ANGLES	CONTRACT NO		AMP AMP INCORPORATED Harrisburg, Pa.	
	DR <i>R.L. Smyers</i> 5-27-81			
	CHK <i>G Yetter</i> 4/22/81		NAME	
	MATERIAL 0.51 [020] THK. BRASS		RING-AMPLIVAR 7 SERRATION	
FINISH SEE TABLE	APPD <i>R.P. Frantz</i> 6-22-81		SIZE	
	APPD <i>E. Rode</i> 6-22-81		B	
DSGN APPD		FSCM NO		DRAWING NO
OTHER APPD		00779		63147
		SCALE <i>1/2</i>		SHEET

METRIC