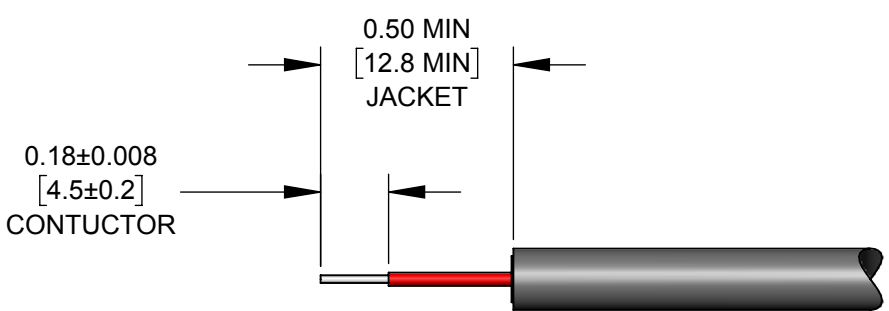


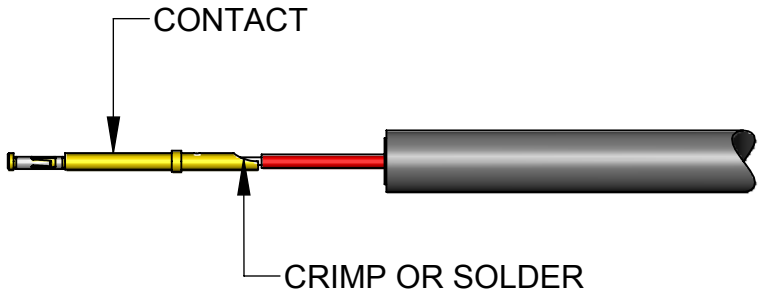
STEP 1



STRIP THE CABLE OR SINCLE CONDUCTORS AS SHOWN.

STEP 2

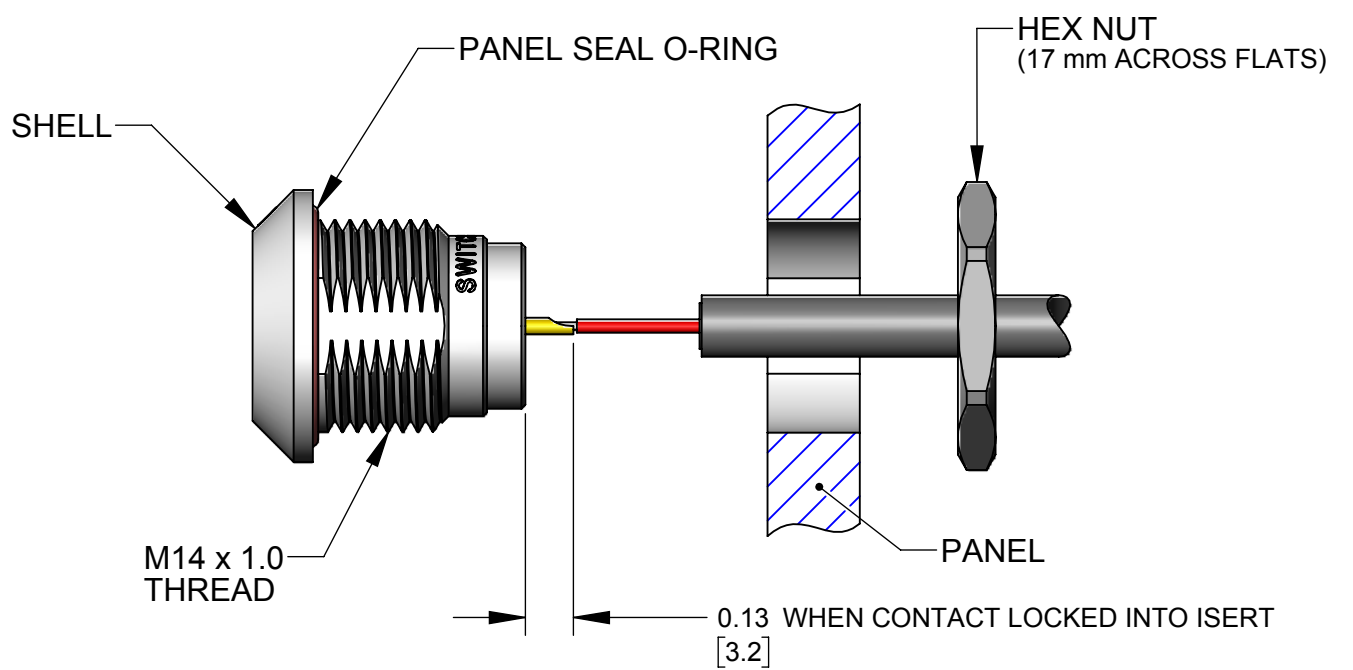
ONE CONTACT SHOWN HERE FOR CLARITY



CRIMP CONDUCTORS TO CONTACTS USING HAND OR PNEUMATIC CRIMP TOOL* WITH CRIMP POSITIONER* SET PER CONTACT SIZE AND WIRE GAGE.

IF SOLDERING, IT IS RECOMMENDED TO SOLDER CONDUCTORSTO CONTACTS BEFORE INSTALLATION.

STEP 3



INSTALL PANEL SEAL O-RING ONTO SHELL AS SHOWN.

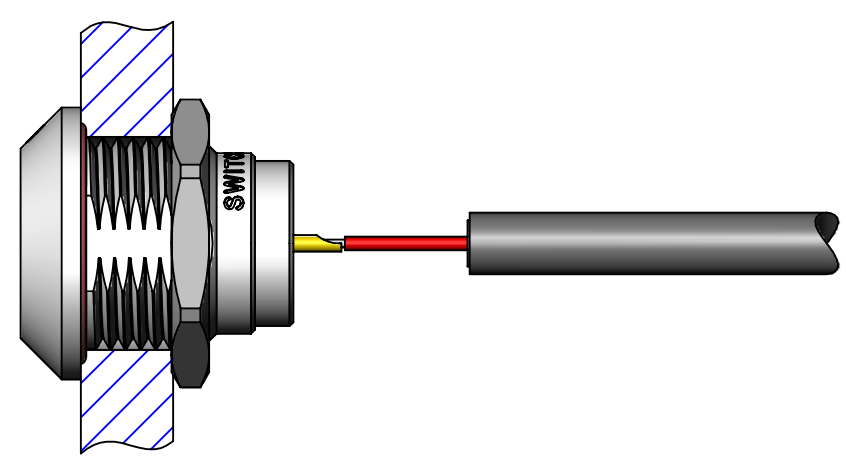
NOTE: CONVENIENTLY, CONTACTS CAN BE INSTALLED EITHER BEFORE OR AFTER SHELL INSTALLATION ON THE PANEL.

GUIDE EACH WIRED CONTACT INTO INSERT HOLE AND PUSH UNTIL CONTACT SNAPS IN PLACE. USE INSERTION TOOL* IF NECESSARY.

COLORED CONDUCTORS CAN BE ASSIGNED TO CONTACT POSITION NUMBERS AS DESIRED.

TO REMOVE A CONTACT, INSERT THE EXTRACTION TOOL* FROM THE FRONT OF INSERT AND LIGHTLY PRESS THE SPRING LOADED PLUNGER INWARD TO PUSH THE CONTACT OUT.

STEP 4



FINISHED ASSEMBLY

ALIGN AND INSTALL FINISHED CONNECTOR INTO PANEL CUT-OUT. TIGHTEN HEX NUT TO A MAXIMUM OF 40 IN-LB [4.5 Nm] TORQUE. A 17 mm WRENCH CAN BE USED.

*REFER TO TOOLS TABLE ON THIS DRAWING FOR SELECTION OF TOOLS PER CONTACT AND WIRE SIZE.

HS2 SERIES PANEL-MOUNT
FIELD ASSEMBLY INSTRUCTIONS

SCALE 2:1	Switchcraft®		
DATE DRAWN 01/06/16			
DRAWN BY PNK	PART No. HS2P SERIES_CD	SHEET 2 OF 2	REV 0B