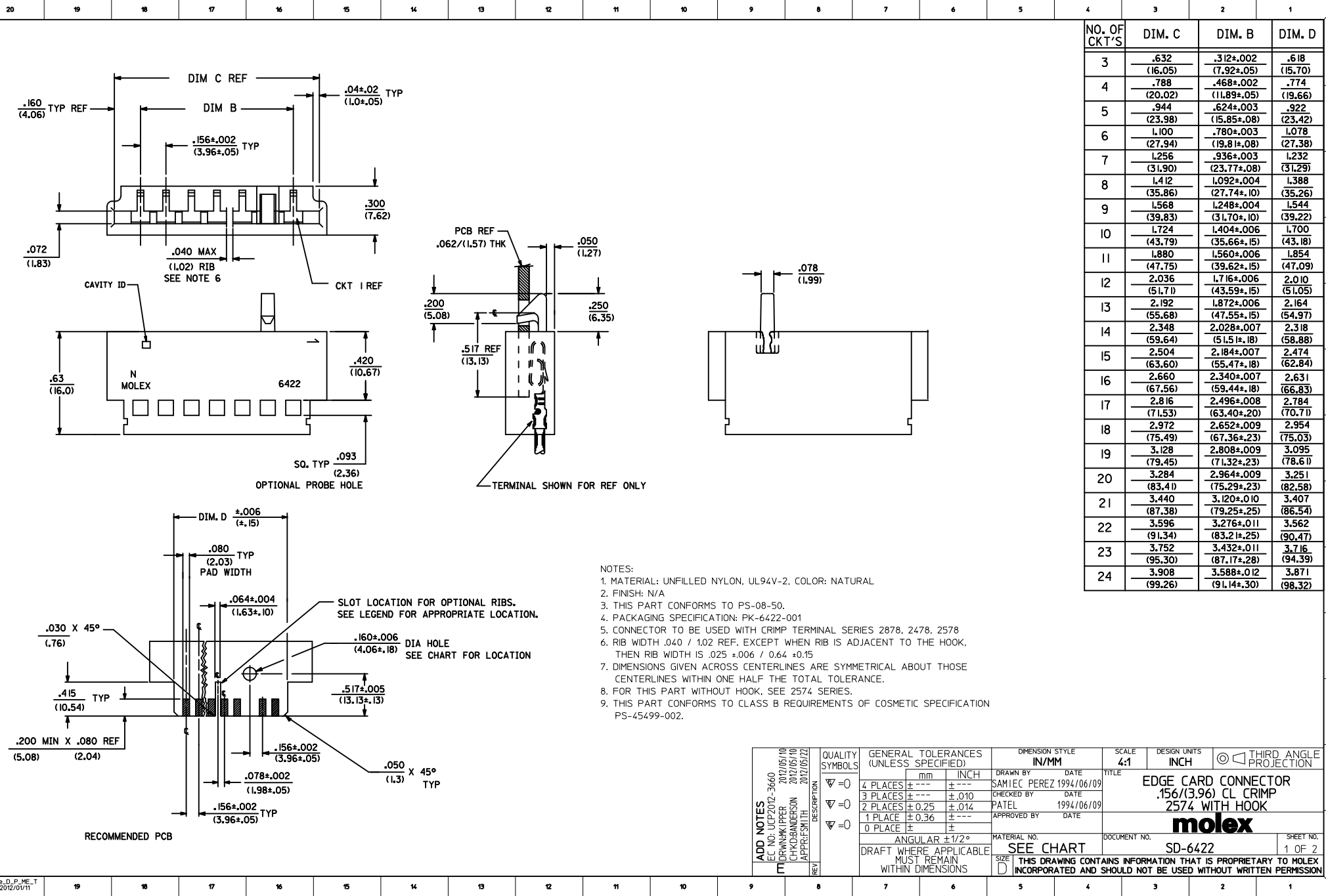




NO. OF CKT'S	DIM. C	DIM. B	DIM. D
3	.632 (16.05)	.312±.002 (7.92±.05)	.618 (15.70)
4	.788 (20.02)	.468±.002 (11.89±.05)	.774 (19.66)
5	.944 (23.98)	.624±.003 (15.85±.08)	.922 (23.42)
6	1.100 (27.94)	.780±.003 (19.81±.08)	1.078 (27.38)
7	1.256 (31.90)	.936±.003 (23.77±.08)	1.232 (31.29)
8	1.412 (35.86)	1.092±.004 (27.74±.10)	1.388 (35.26)
9	1.568 (39.83)	1.248±.004 (31.70±.10)	1.544 (39.22)
10	1.724 (43.79)	1.404±.006 (35.66±.15)	1.700 (43.18)
11	1.880 (47.75)	1.560±.006 (39.62±.15)	1.854 (47.09)
12	2.036 (51.71)	1.716±.006 (43.59±.15)	2.010 (51.05)
13	2.192 (55.68)	1.872±.006 (47.55±.15)	2.164 (54.97)
14	2.348 (59.64)	2.028±.007 (51.51±.18)	2.318 (58.88)
15	2.504 (63.60)	2.184±.007 (55.47±.18)	2.474 (62.84)
16	2.660 (67.56)	2.340±.007 (59.44±.18)	2.631 (66.83)
17	2.816 (71.53)	2.496±.008 (63.40±.20)	2.784 (70.71)
18	2.972 (75.49)	2.652±.009 (67.36±.23)	2.954 (75.03)
19	3.128 (79.45)	2.808±.009 (71.32±.23)	3.095 (78.61)
20	3.284 (83.41)	2.964±.009 (75.29±.23)	3.251 (82.58)
21	3.440 (87.38)	3.120±.010 (79.25±.25)	3.407 (86.54)
22	3.596 (91.34)	3.276±.011 (83.21±.25)	3.562 (90.47)
23	3.752 (95.30)	3.432±.011 (87.17±.28)	3.716 (94.39)
24	3.908 (99.26)	3.588±.012 (91.14±.30)	3.871 (98.32)

ADD NOTES EC NO. UCP2012-3660 DRAWN BY PER CHKD BY ANDERSON APPROV BY SMITH REV DESCRIPTION	QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		
	▽=0		mm	INCH	DRAWN BY	DATE	TITLE EDGE CARD CONNECTOR .156/(3.96) CL CRIMP 2574 WITH HOOK molex				
	▽=0				CHECKED BY	DATE					
	▽=0		2 PLACES ±0.25	±.014	PATEL	1994/06/09	DOCUMENT NO. SD-6422				
			1 PLACE ±0.36	±---	APPROVED BY	DATE					
			0 PLACE ±	±	MATERIAL NO. SEE CHART		SHEET NO. 1 OF 2				
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		ANGULAR ±1/2°								
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											

6422 - N * * - *

NO. OF CIRCUITS

HOOK LOCATION CODE
(ON C OF CKT)

PROBE HOLE
BLANK=WITHOUT HOLE
A= WITH HOLE

— RIB LOCATION CODE (BETWEEN CKTS)

CODE	ON CKT
A	2
B	3
C	4
D	5
E	6
F	7
G	8
H	9
J	10

CODE	BTWN CKTS	
1	N/A	
2	2&3	
3	2&3	
4	3&4	5&6
5	4&5	7&8
6	6&7	RIB RECESSED .075 OFF OF TOP OF PART
7	4&5	7&8 11&12

EDP NO.	ENG. NO.	CKTS
009-01-1038	6422-3A I	3
009-01-1036	6422-3A I-A	3
009-01-1058	6422-5A I	5
009-01-1156	6422-15H I-A	15
009-01-1068	6422-6A I	6
009-01-1067	6422-6C2	6
009-01-1098	6422-9C4	9
009-01-1096	6422-9C4-A	9
009-01-1108	6422-10H5	10
009-01-1128	6422-12H6	12
009-01-1056	6422-5A I-A	5
009-01-1158	6422-15H7	15

0	SEE SHEET 1

DASHED SPACES SHOWN IMPROPER UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES UNLESS NOTED OTHERWISE		V = 0 ▽ = 0 REVISE ONLY ON CAD SYSTEM	
TITLE EDGE CARD CONNECTOR (3.96"), 156K CRIMP TYPE 2574 WITH HOOK		DATE 6 / 8 / 95	
1. PLACE ± .005 2. PLACE ± .01 ± 0.13 3. PLACE ± 0.25		MOLD EXCORPORATED 1781A, CA 69132 U.S.A.	
DRAFT THE DRAWING. ALL DIMENSIONS MUST BE RECHECKED WITH DIMENSIONING		Dwg. No. SD-6422	
DESIGNED BY K. KAMMIE W. A. PATEL CHECKED BY BLENZ SCALE: 1" = 1"		DO NOT DISCARD OR DESTROY INFORMATION NOTED IN THIS DRAWING UNLESS IT IS BEING USED FOR OTHER DESIGNER'S PROJECTS	
FILE NO. 5465282		Dwg. 01	Size D