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BY -

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LOC

DIST

REVISIONS

P

LTR

DESCRIPTION

DATE

DWN

APVD

C
D

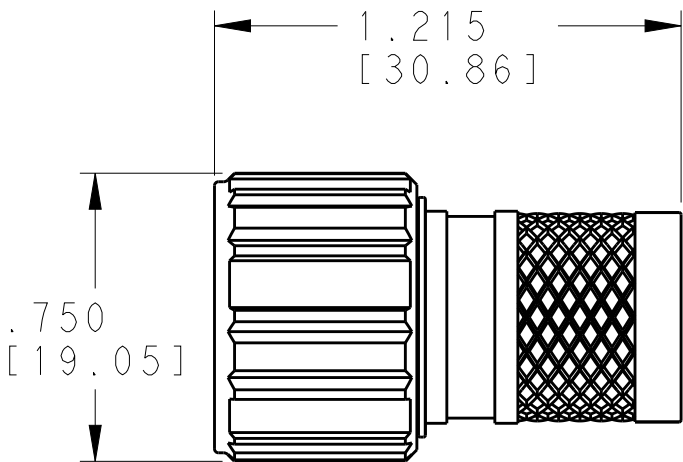
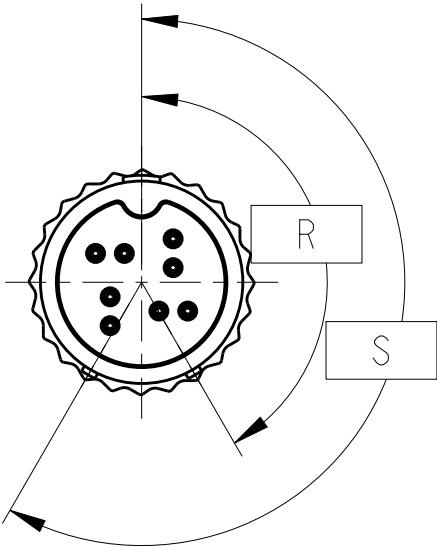
REV PER ECO 15-007051
REVISED PER ECO-15-013009

5-21-15
03DEC15

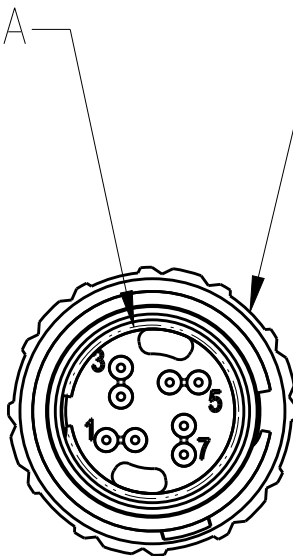
CT
RS

EO
CT

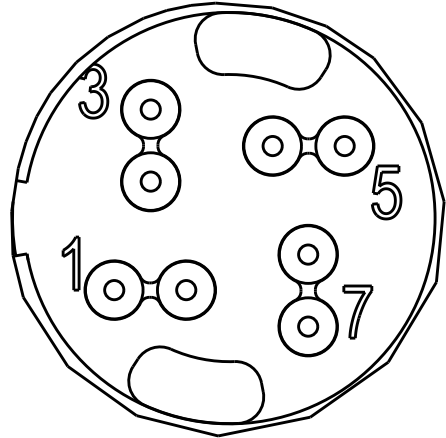
KEY OPTION	KEY ROTATION	
	"R"	"S"
NORMAL	150°	210°
A	140°	215°
B	132°	248°



SEE DETAIL A



"TE" AND DATE
CODE ON 1 OF 6
SURFACES
TE PN ON
ADJACENT FLAT

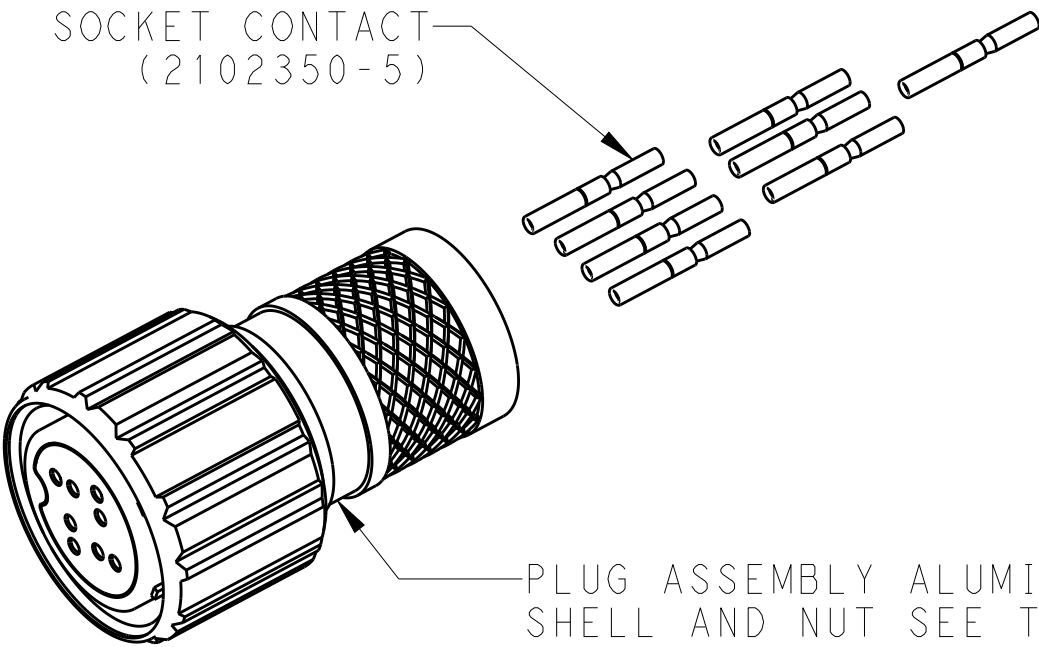


DETAIL A
SCALE 5:1

PARTS REMOVED FOR CLARIFICATION

- 1, -3 AND -5 ARE ELECTROLESS NICKEL PLATE PER MIL-C-26074.
- 2, -4 AND -6 ARE BLACK ZINC NICKEL PER AMS-2417.
- CONTACTS SHALL BE PACKAGED SEPARATELY IN KIT.

SOCKET CONTACT
(2102350-5)



PLUG ASSEMBLY ALUMINUM
SHELL AND NUT SEE TABLE
FOR FINISH

10	B	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-6
10	B	NICKEL PLATE	PLUG ASSEMBLY	2102353-5
10	A	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-4
10	A	NICKEL PLATE	PLUG ASSEMBLY	2102353-3
10	NORMAL	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-2
10	NORMAL	NICKEL PLATE	PLUG ASSEMBLY	2102353-1
SOCKET CONTACTS 50μ GOLD PLATE		KEYING OPTION	FINISH	DESCRIPTION PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER
ASME Y14.5M (ISO STANDARDS)

DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
	0 PLC	±	
	1 PLC	±	
	2 PLC	±	
	3 PLC	±.005 [0.13]	
	4 PLC	±	
ANGLES		±	
MATERIAL		FINISH	

DWN MCKIBBEN, JOHN 10 JUN 2011	CHK DOWHOWER, KENNETH 10 JUN 2011	APVD DOWHOWER, KENNETH 10 JUN 2011
PRODUCT SPEC 108-2482		
APPLICATION SPEC 114-32025		
WEIGHT -		
CUSTOMER DRAWING		



TE Connectivity

NAME PLUG ASSEMBLY KIT			
SIZE A3	CAGE CODE 00779	DRAWING NO C-2102353	RESTRICTED TO -
SCALE 2:1		SHEET 1	OF 1
		REV D	