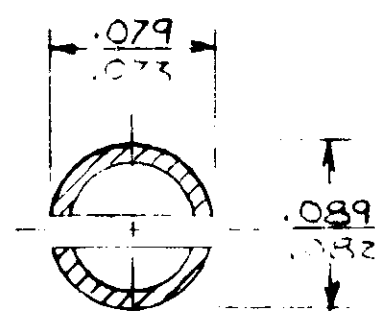
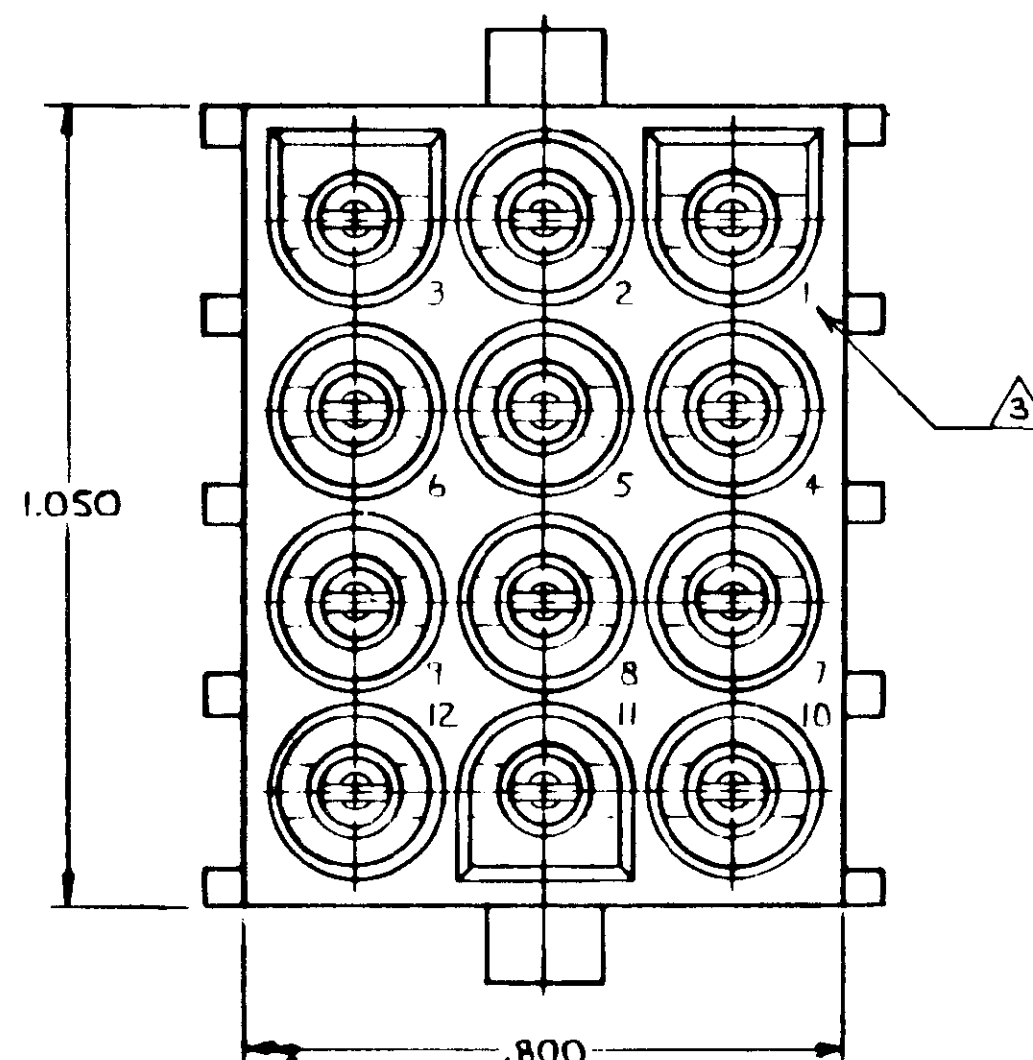
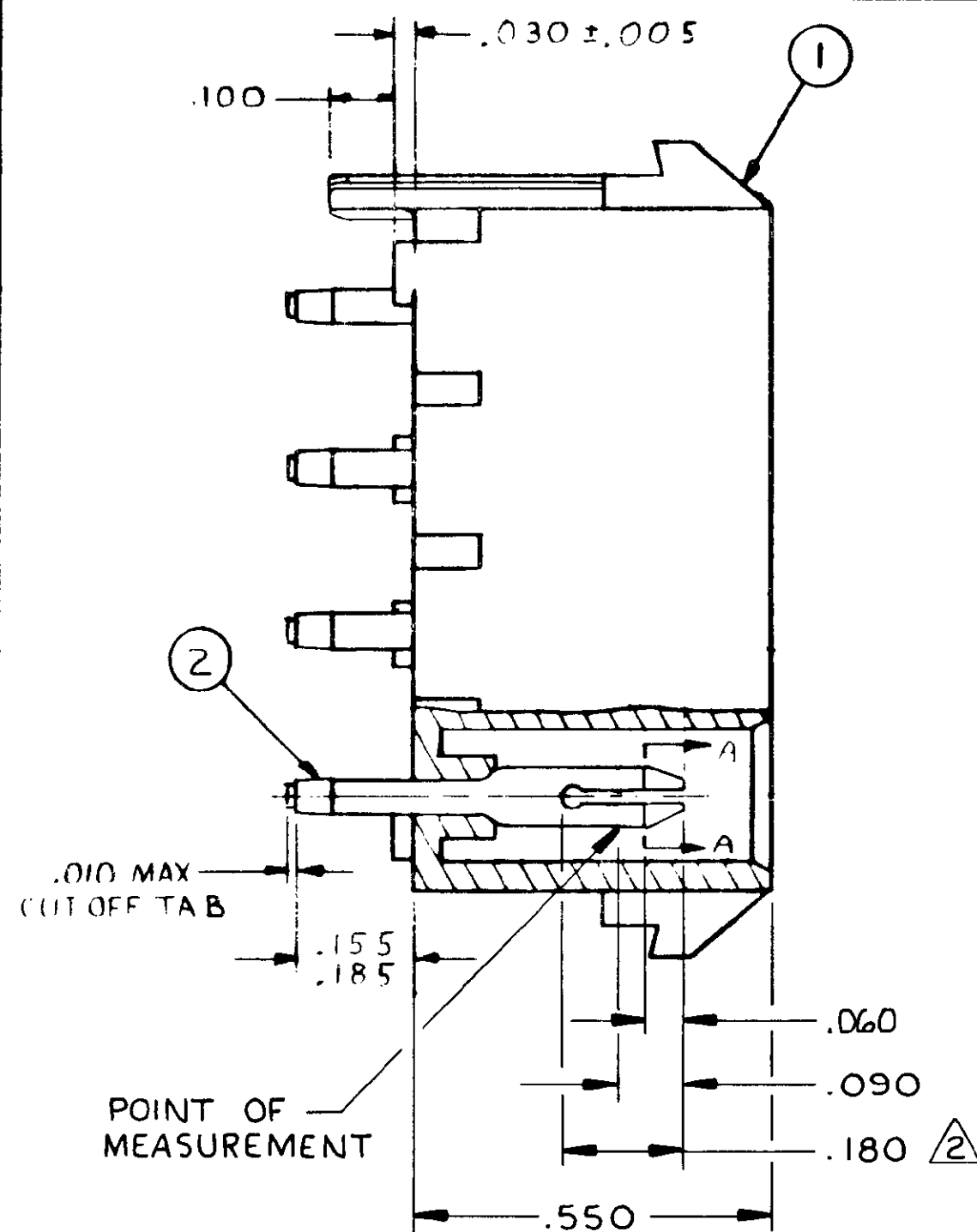
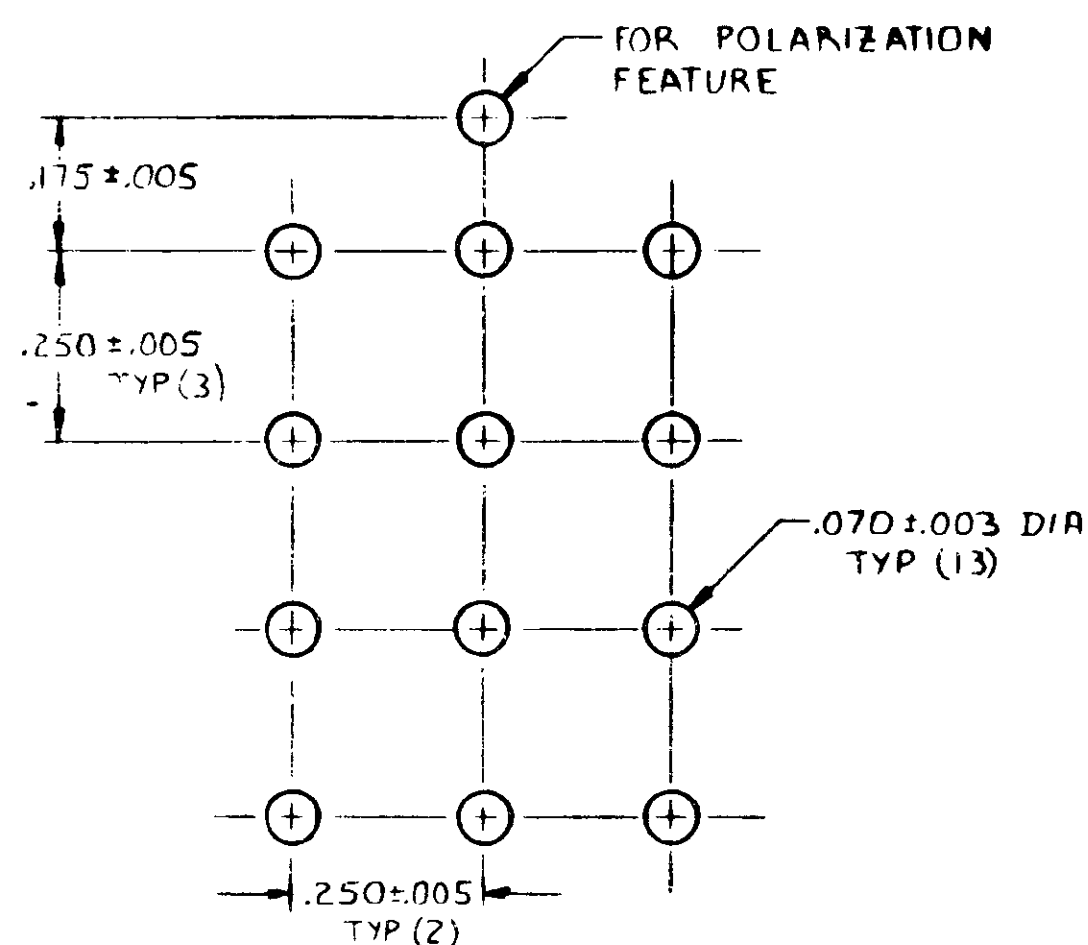


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REVISIONS					DATE	APPROVED
P	F	ZONE	LTR	DESCRIPTION		
		K1		REVISED PER ECO-11-005294	13APR11	HMR

SECTION A-A
SCALE 10:1

RECOMMENDED LAYOUT FOR
.062 THICK P.C. BOARD
(TOLERANCES NON-CUMULATIVE
WITHIN .250 GRID PATTERN)

1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
2. CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.
3. CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.

PRE-TIN	FINISH	BRZ	12	CONTACT	2	641973-1
NATURAL	NYLON 14V-2	1	HOUSING	1		
FINISH	MATERIAL	NO PER ASSEMBLY	ITEM NO	PART NO		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS $\pm .015$ ANGLES $\pm$	CONTRACT NO.					
	DR <i>M. Foker</i> 11-81					
	CHK <i>D. Y. H. 11/2/81</i>		NAME			
	APPD <i>11/2/81</i>		PIN HEADER ASSEMBLY, UNIVERSAL MATE-N-LOK™ 12 CIRCUIT			
MATERIAL	SEE TABLE	DSGN APPD	OTHER APPD	SIZE	FSCM NO	DRAWING NO
FINISH	SEE TABLE			C	00779	641973
				SCALE	4-1	SHEET

CUSTOMER DRAWING

641973