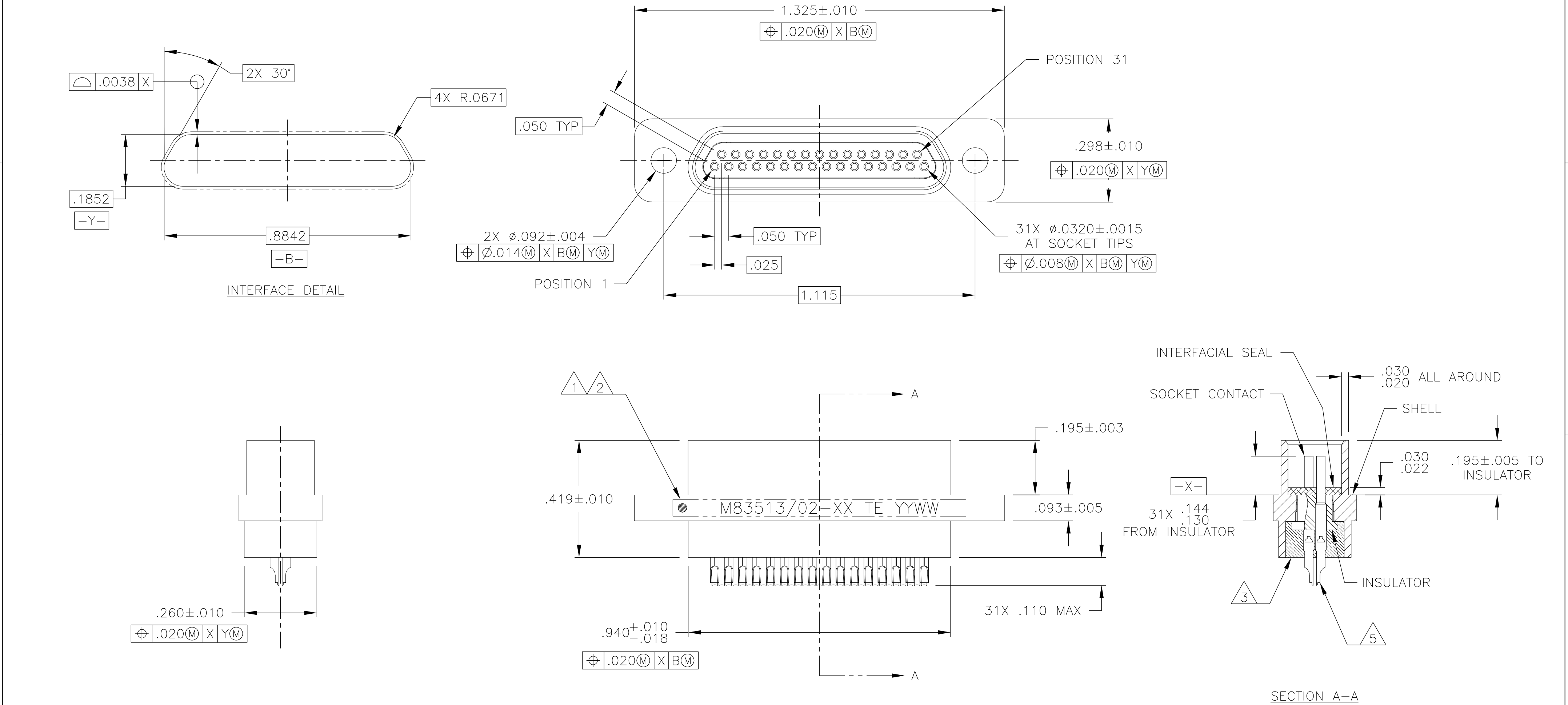




- 1
- 2
- 3
- 4
- 5
- CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD I OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/02-XX TE YYWW (WHERE XX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513" COLUMN OF THE PART NUMBER TABLE, AND YYWW IS THE DATE CODE). TEXT HEIGHT SHALL BE .035 INCH MINIMUM.
- POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.
- EPOXY ENCAPSULATION. EPOXY MAY WICK .050 INCH MAX FOR SOLDER CUPS.
- ALL DIMENSIONS AND REQUIREMENTS ARE PER MIL-DTL-83513/2
- CHAMFER ON SOLDER POTS ARE PARALLEL WITH THE SIDE OF CONNECTOR WITHIN 10°

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. ROMANCHUK	03 SEP 08		 TE Connectivity								
		CHK —	—										
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. STORRY	03 SEP 08		NAME						
		PRODUCT SPEC		—		RECEPTACLE ASSEMBLY, MICRO-D PER MIL-DTL-83513/02, MCKS SERIES, 31 POSION							
		APPLICATION SPEC		—									
		—		—									
		—		—									
MATERIAL		FINISH		WEIGHT	—		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
SEE NOTES		—		A2		98278		C=1532205		—			
CUSTOMER DRAWING				SCALE		4:1		SHEET		1 of 2		REV	B

