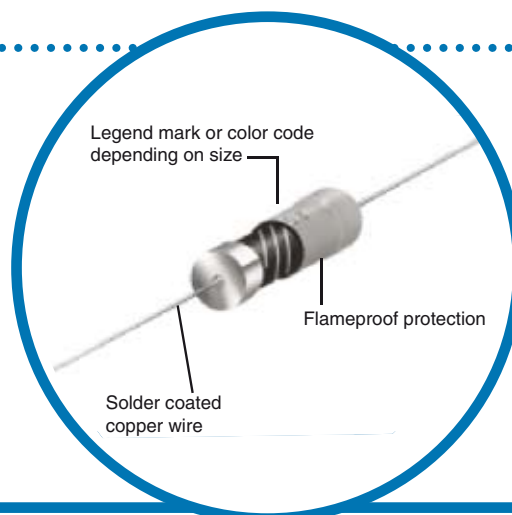


Power Metal Film Resistor

MF-S Series

- Flameproof protection
- Small size for power rating
- Range of 4 sizes: 0.5 watt to 3 watt at 70°C



Electrical Data

IRC Type	Power Rating @ 70°C (watts)	Resistance Range (ohms)	Limiting Element Voltage (volts)	TCR (ppm/°C)	Isolation Voltage (volts)	Resistance Tolerance (%)	Standard Values	Thermal Impedance (°C/watt)	Operating Temperature Range (°C)
MF1/2S	0.5	0.1 - 1M	350	150	500	≤1Ω: 5, 10 >1Ω: 1, 2, 5	E24 Preferred	140	-55 to 235
MF1S	1.0							110	
MF2S	2.0	0.1 - 470K		<1Ω: 350 ≥10Ω: 150	700			80	
MF3S	3.0							60	

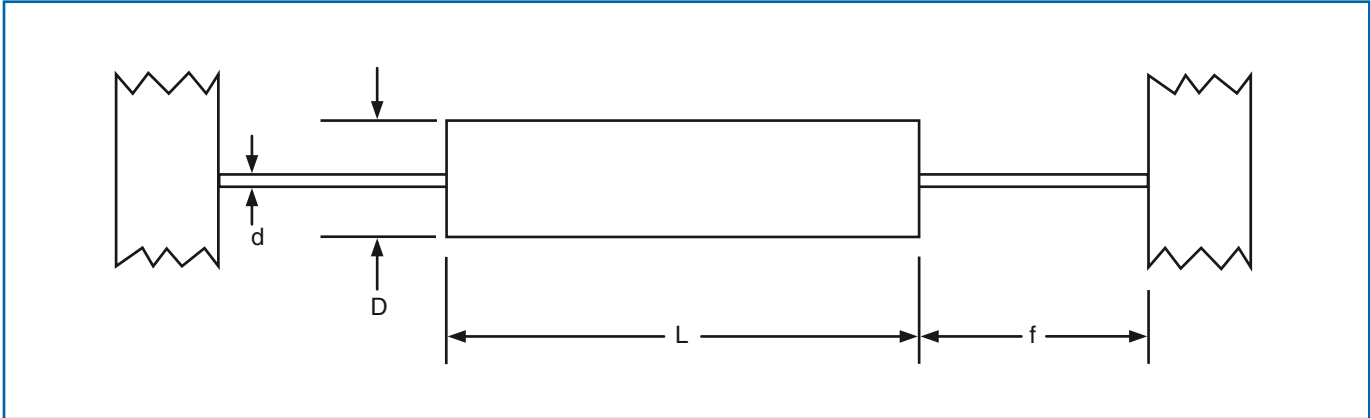
Environmental Data

Characteristic	Maximum
Loaded at Rated Power: 1000 hrs at 70°C	5
Shelf Life: 12 months at room temperature	1
Derating from Rated Power at 70°C	zero at 155°C
Climatic	1
Climatic Category	40/125/56
Temperature Rapid Change	0..5
Resistance to Solder heat	0.5

General Note

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All information is subject to TT electronics' own data and is considered accurate at time of going to print.

Physical Data



Dimensions (Inches and (mm)) & Weight (g)							
IRC Type	L max	D max	f min	d nom	PCB Mounting Centers	Min Bend Radius	Wt. nom
MF1/2S	0.244 (6.2)	0.090 (2.3)	0.039 (21.0)	0.024 (0.6)	0.402 (10.2)	0.024 (0.6)	0.3
MF1S	0.354 (9.0)	0.134 (3.4)	0.772 (19.6)	0.031 (0.8)	0.500 (12.7)	0.047 (1.2)	0.5
MF2S	0.492 (12.5)	0.165 (4.2)	0.700 (17.8)	0.031 (0.8)	0.724 (18.4)	0.047 (1.2)	0.9
MF3S	0.571 (14.5)	0.201 (5.1)	0.937 (23.8)	0.031 (0.8)	0.799 (20.3)	0.047 (1.2)	1.1

Construction

The resistance element is a precisely controlled thin film of metal alloy on a high purity ceramic core, protected by a cement coating applied so that terminations remain completely clear.

This permits a well defined body length, (clean lead to clean lead dimension L).

Terminations

Material Solder-coated copper wire.

Strength The terminations meet the requirements of IEC 68.2.21

Solderability The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2

Marking

MF Series resistors are color coded with 4 bands. IEC 62 colors are used.

Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

Flammability

The resistors will not burn or emit incandescent particles under any condition of applied temperature or power overload.

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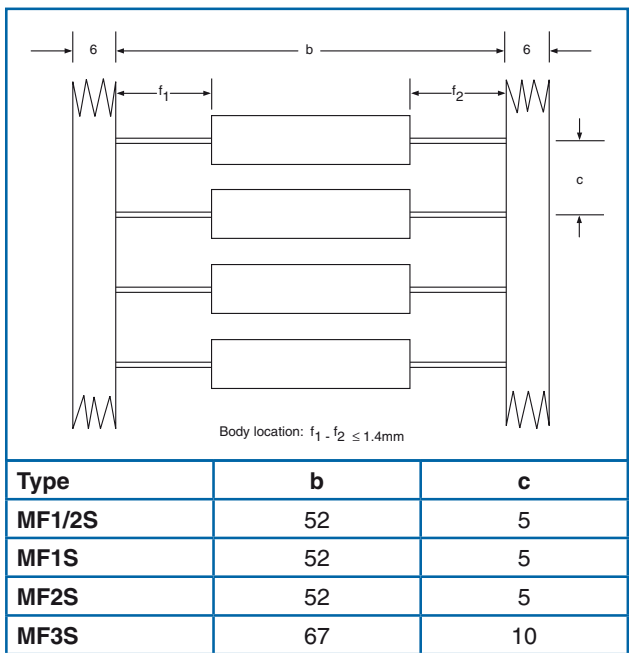
Application Notes

1. If the resistors are to dissipate full rate power, it is recommended that the terminations should not be soldered closer than 4mm from the body.
2. Due to operating temperature limitations imposed by some pcb materials, derating may be necessary. An estimate of the temperature rise to be expected can be calculated using the thermal impedance figures given under Electrical Data.
3. Lead formed resistors can also be supplied. Standard options of Lancet, Radial, and Goalpost forming are shown in lead Form Information section.

Packaging

The preferred method of packaging is taped and ammo packed. See figure 1 for critical dimensions.

Alternative packaging is available by special request.



Ordering Data

Sample Part No. MF2S 6802 J R

IRC Type MF1/2S, MF1S, MF2S, MF3S

Value (Use IEC 62 code)

Tolerance (Use IEC 62 code)
J = 5%, K = 10%

Packaging Details R = Reel, A = Ammo

Type	Code	MF1/2S	MF1S	MF2S	MF3S
MF1/2S	R	5000	2500	2500	1000
MF1S	A	5000	2500	2500	N/A
MF2S	A	2000	1000	1000	N/A

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