



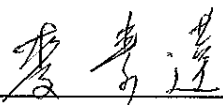
CHUNG PAK

SPECIFICATIONS FOR ALKALINE MANGANESE DRY BATTERY

AM4/LR03

RECEIVED BY : EVERGREEN (C.P.) U.S.A. INC.
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Prepared by 

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Date : AUG 2010

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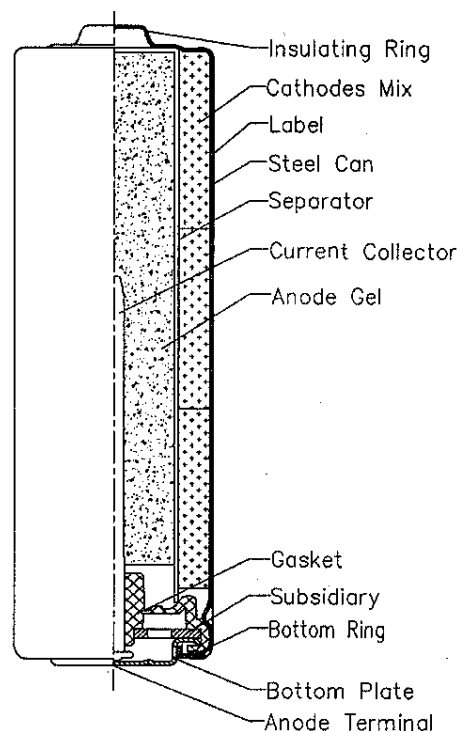
Alkaline Manganese Dry Battery AM4-S/EVG

1. Scope

This specification is applicable to the "Evergreen®" brand Alkaline Manganese Mercury Free Dry Batteries supplied by CHUNG PAK BATTERY WORKS, LTD.

2. Technical Specification

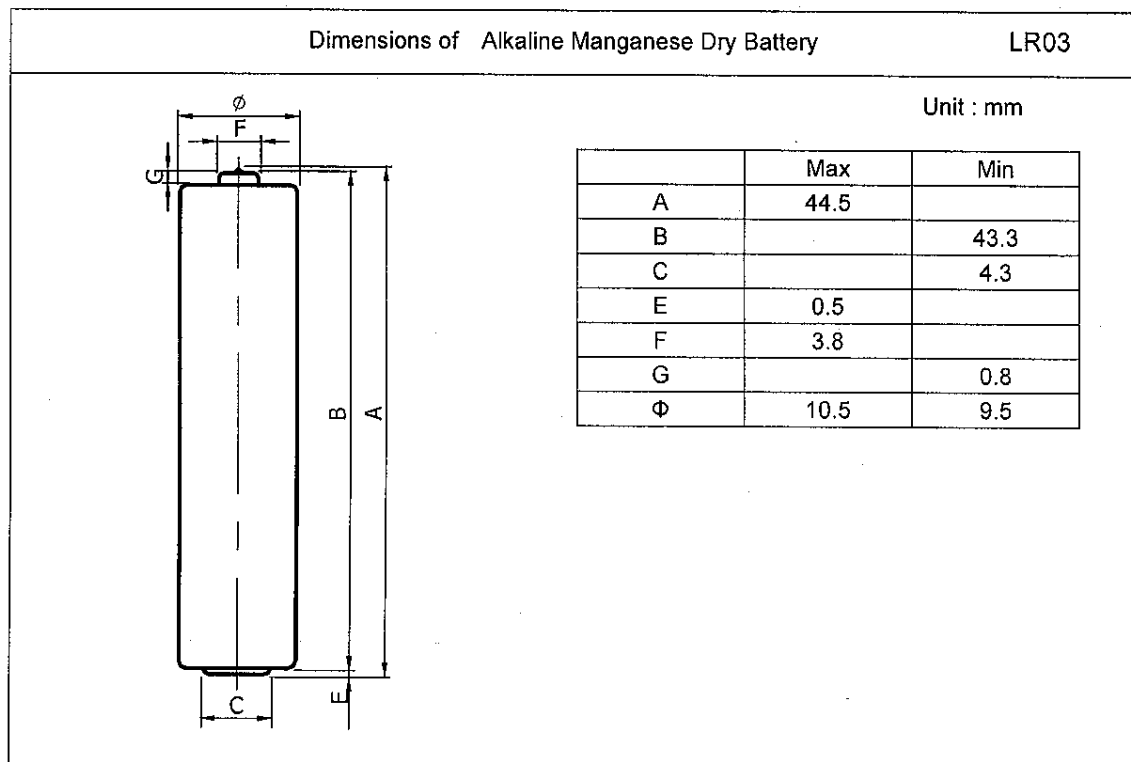
- 2.1 Name (Designation) : AM4 (Mercury free)
(IEC Designation) : LR03
- 2.2 Dimensions:
- | | |
|----------|----------|
| Diameter | : 10.5mm |
| Height | : 44.5mm |
- 2.3 Weight (approx) : 11.5g
- 2.4 Nominal voltage : 1.5V
- 2.5 Typical capacity : 1200 mAh at 75Ω 4hrs/day (E.V.0.9V)
- 2.6 Typical duration : 480 min at 10Ω 1hrs/day (E.V.0.9V)
68 hrs at 75Ω 4hrs/day (E.V.0.9V)
- 2.7 Retention : 90% after 12 months storage(20°C)
85% after 24 months storage(20°C)
80% after 36 months storage(20°C)
- 2.8 The Drawing of The Finished Battery :





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2.9 Outside shape dimensions and terminals:



Remarks :

A: Overall height of battery

B: Height between contact terminals without pip

C: Outer diameter of negative terminal Contact area

E: Depression of negative terminal from outer casing

F: Diameter of positive terminal within The specified projection height

G: Height of projected area of positive terminal, exclusive part

Ø: Diameter of battery



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3. Performance (For all test method, refer to Appendix 1)

3.1 Open-circuit voltage:

Initial	1.600 ~ 1.720V
After 12 months storage	1.540 ~ 1.680V
After 24 months storage	1.520 ~ 1.650V
After 36 months storage	1.510 ~ 1.630V

3.2 Service out-put:

Standard	Discharge Condition			Average Minimum duration			
	Load resistance	Discharge method	End point Voltage(V)	Initial	After 12 months storage	After 24 months storage	After 36 months storage
IEC	5.1Ω	*	0.90 V	170 min	153 min	144 min	136 min
REF	3.9Ω	Continuous	0.90 V	125 min	113 min	106 min	100 min
IEC	10Ω	1hrs/day	0.90 V	480 min	432 min	408 min	384 min
REF	10Ω	Continuous	0.90 V	475 min	430 min	405 min	380 min
REF	20Ω	Continuous	0.90 V	17.5 hrs	15.7 hrs	14.9 hrs	14.0 hrs
IEC	24Ω	**	1.00 V	18.0 hrs	16.2 hrs	15.3 hrs	14.4 hrs
IEC	75Ω	4hrs/day	0.90 V	68.0 hrs	61.2 hrs	57.8 hrs	54.4 hrs
IEC	600mA	***	0.90 V	260 times	234 times	221 times	208 times

“*”: 4 min beginning at hourly intervals for 8hrs per day.

“***”: 15 s on, 45 s off for 8h per day.

“****”: 10 s on, 50 s off for 1h per day.

The word “initial” is applicable to the products elapsed one month or less after production, including those, to which tests have been started in less than three month after production.



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Satisfaction Standard:

- 1) 9 piece of battery will be tested for each discharging standard;
- 2) The result of the average discharging time from each discharging standard shall be equal to or more than the average minimum time requirement; and no more than one battery has a service output less than 80% of the specified requirement.
- 3) One re-test is allowed to confirm the previous result.

3.3 Overdischarge electrolyte leakage resistance:

No deformation and no external electrolyte leakage shall be observed.

3.4 High temperature electrolyte leakage resistance:

No deformation and no external electrolyte leakage shall be observed.

3.5 Expiry date : 3 years after manufactured.

3.6 Safety Test

3.6.1 Intended use tests and requirements (appendx : 1)

Test		Intended use simulation	Requirements
Electrical test A		Storage after partial use	No leakage (NL) No explosion (NE)
Environmental Tests	B-1	Transportation shock	No leakage (NL) No explosion (NE)
	B-2	Transportation vibration	No leakage (NL) No explosion (NE)
Climatic-temperature C		Climatic-temperature cycling	No explosion (NE)

3.6.2 Reasonably foreseeable misuse tests and requirements

Test		Misuse simulation	Requirements
Electrical tests	D	Incorrect installation	No explosion (NE)
	E	External short circuit	No explosion (NE)
	F	overdischarge	No explosion (NE)
Environmental test G		Free fall	No explosion (NE)

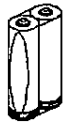
All of test (3.6) are meet IEC 60086-5 & GB 8897.5-2006.



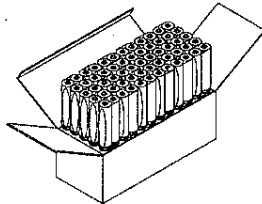
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4. Brand and packaging

4.1 Appendix 1: Standard and packaging

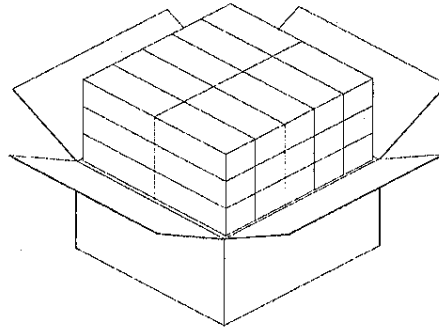


AM4-S/EVG – SP2



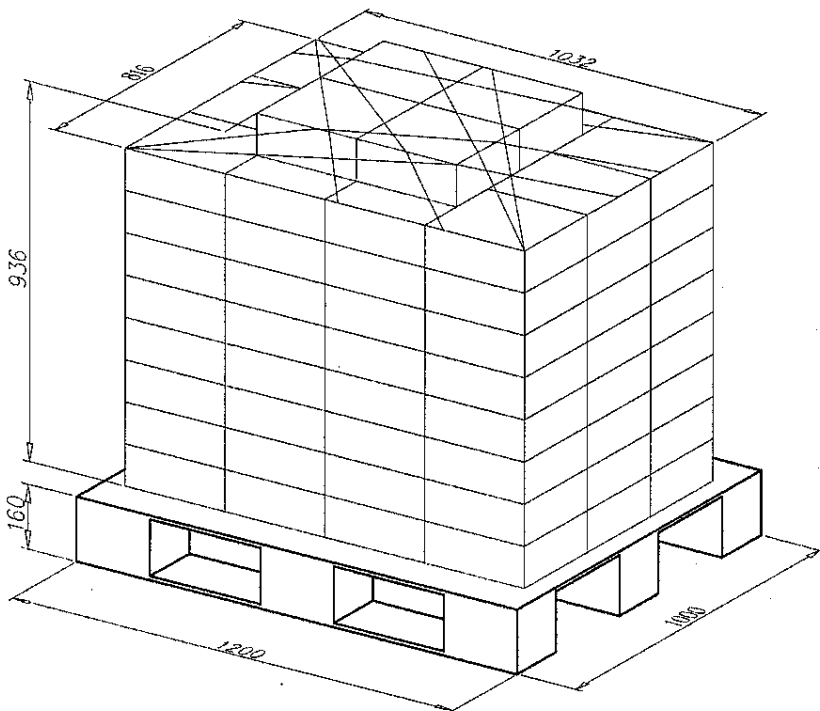
60PCS Per Display Boxes

Boxes Measure : 126X52X46 mm



1200 PCS Per Display Carton

Carton Measure : 272X258X104 mm



Goods Dimension

Height : 936mm

Length : 816mm

Width : 1032mm

Wooden Pallet:

Pallet Height : 160mm

Pallet Measure : 1200X1000mm

Weight :

Pallet Weight : 20 kgs

Net Weight : 1380 kgs

Gross Weight With Pallet : 1437 kgs

Quantity :

1 Layer = 12 Cartons

8 Layers X 12 Cartons + 9 Layers

(4 Cartons)= 100 Cartons / Pallet

4.2 Both OEM and ODM orders are welcome. Any specific design and packaging requirements will be accommodated as required.



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5. Safety instructions

Warning	Danger
Don't throw the batteries into fire or heat the batteries	This may cause the batteries to ignite or disrupt
Don't directly solder the batteries	This may damage their insulating tapes and protective installation
Don't use the batteries with the \oplus and the \ominus electrode inverse	This can damage the batteries for being over-charged or over-discharged, even may cause leakage, heat generation, disrupt, or ignition
Don't expose the batteries to water	This can cause heat generation or rust
Don't charge batteries	This may result in venting, leakage, explosion and/or possibly fire
Don't disassemble or damage the external tubes of the batteries or modify the batteries (stack-up batteries) etc.	This easily results in short-circuit, leakage, even ignition
Immediately stop using the batteries if leakage, discolor or etc. with them are detected	This may cause accidents to occur
Don't drop or strongly strike the batteries	This may result in leakage, heat generation, disrupt, even ignition
Be sure to use the batteries within a temperature range from 0°C to 40°C	Charge the batteries beyond the temperature range may cause leakage, heat, generation, impaired performance, and shortening of service life of the batteries
Don't use old batteries with new ones	This may cause short-circuit or heat generation
Don't use our batteries with any other type or brand of batteries	Mixed-matching of batteries may result in leakage, heat generation and bursting
Keep the batteries out of the reach of children	To avoid being swallowed. If swallowed, please see doctor immediately



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Appendix 1: Test

1. Storage and test conditions for samples

Unless otherwise specified, the storage and test conditions for samples shall be, as a general rule ,
at the temperature of $20\pm 2^{\circ}\text{C}$ and the humidity of $65\pm 20\%$.

2. Measuring instruments and devices

2.1 Voltmeter : The accuracy of the voltmeter shall be within 0.005V for each 1.5V.

The resistance of the measuring instrument shall be at least 10 times the discharge
resistance but with a minimum of 1 Ω M ohms per volt of the scale.

2.2 Load resistance : The load resistance shall include all of the external circuit, and its allowance
shall be within $\pm 0.5\%$.

2.3 Caliper : The caliper shall be the one having precision of 0.05 minimeters or the one having
the same or superior precision to this.

3. Test method

3.1 Dimensions : Measurements shall be made by use of the calipers.

3.2 Appearance : Examination shall be carried out by visual inspection.

3.3 Open-circuit voltage: Measurements shall be carried out before the start of discharge of the sample by use
of the voltmeter.

3.4 Service output

Discharge start time: After leaving in an atmosphere at a temperature of $20\pm 2^{\circ}\text{C}$ for at least
8 hours or more.

Discharge temperature and humidity: $20\pm 2^{\circ}\text{C}$, $65\pm 20\%$.

Discharge method : As defined in 3.2. However discharge shall be effected for more than 5 days
during 7 days and when discharge is made twice a day, an interval of 4 hours shall
be elapsed between two discharges.

Discharge end-point : The instant when the closed-circuit voltage has reached below the end-point voltage
(as defined in 3.2, Page 3).



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3.5 Overdischarge electrolyte leakage resistance

The following conditions shall be adopted for the test.

- (a) Discharge start point: After keeping at the temperature of $20\pm 2^{\circ}\text{C}$ for at least 8 hours or more
- (b) Test temperature and humidity: $20\pm 2^{\circ}\text{C}$, $65\pm 20\%$
- (c) Load resistance : 15Ω
- (d) Test method : Continuous discharge for 48hours .

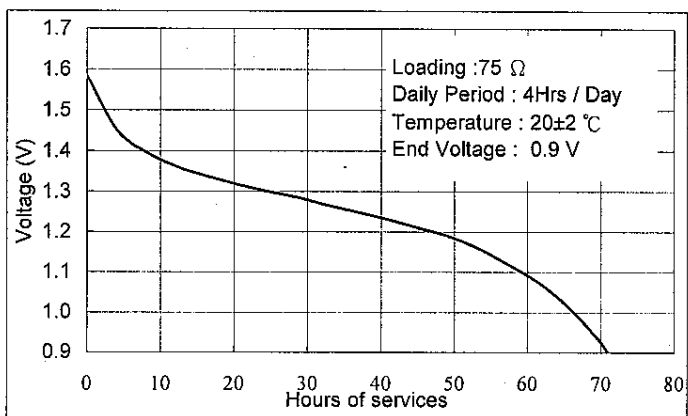
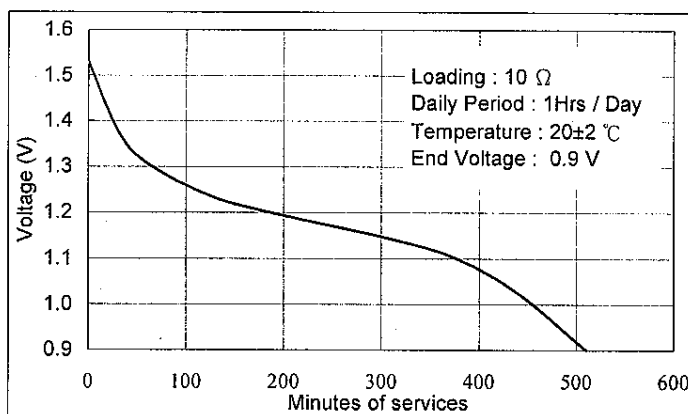
3.6 High temperature electrolyte leakage resistance

The following conditions shall be adopted for the test

- (a) Test temperature and humidity: $45\pm 2^{\circ}\text{C}$, below 70% RH.
- (b) Test period : 30 days
- (c) Test method : Leave to stand still.

Appendix 2 : Discharge characteristics

SRANDARD DISCHARGE CURVE:



TEMPERATURE CHARACTERISTICS: (Discharge continuously at various resistance)

