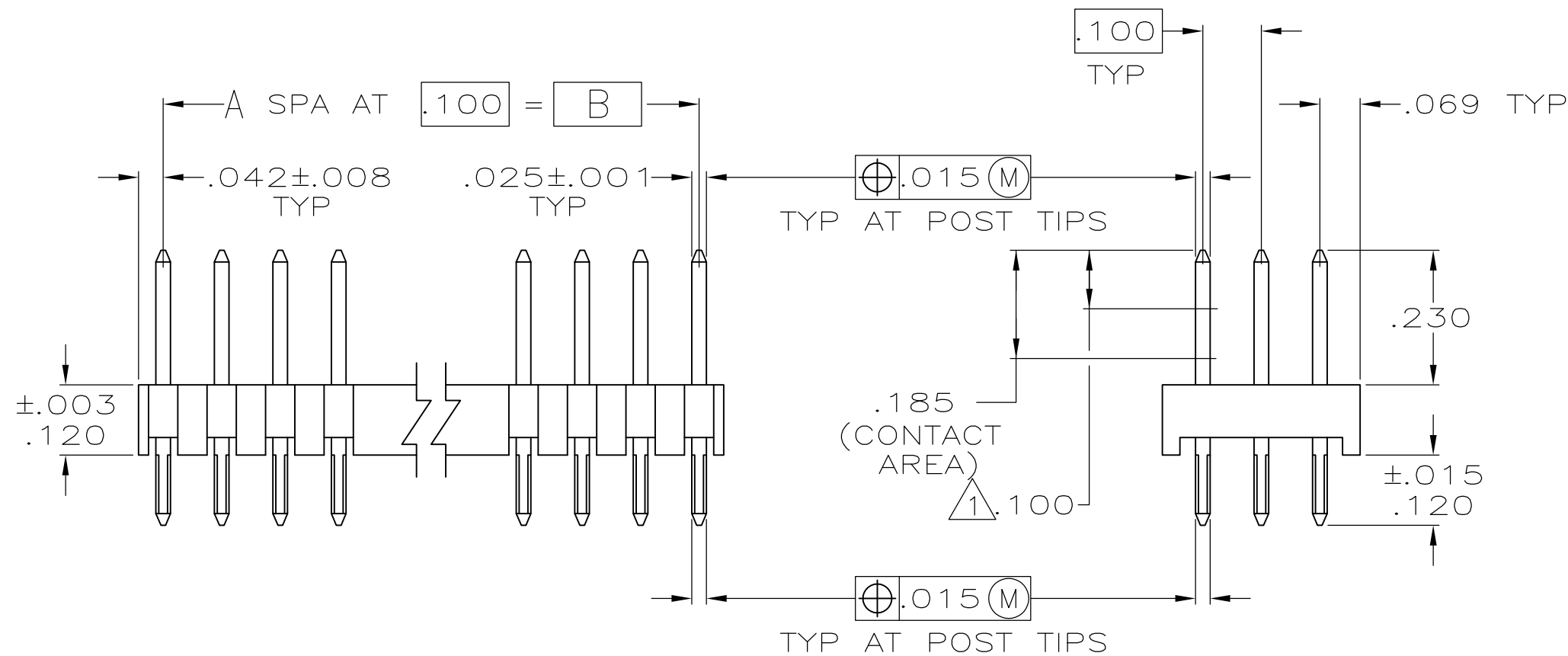
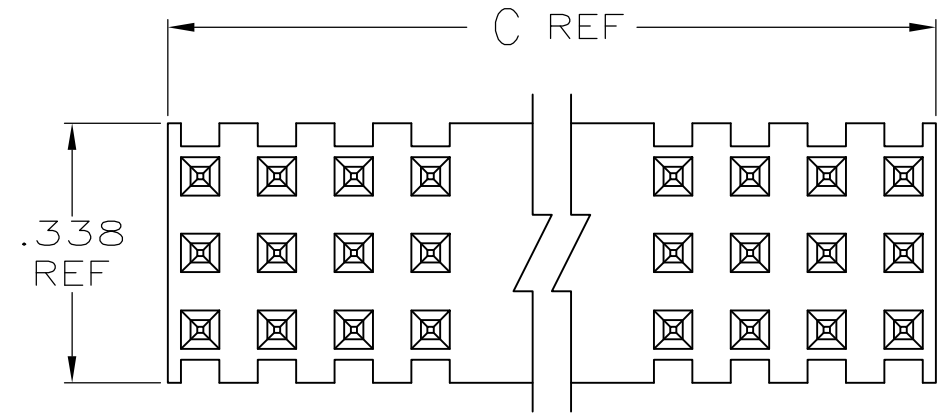
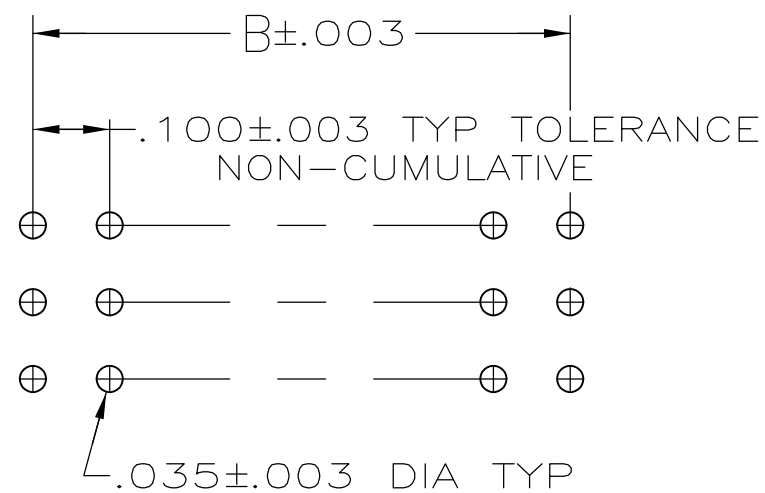


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	39		E4	REVISED PER ECO-15-011943	19AUG2015	NK	MM



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARDS
- 3 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 BRIGHT TIN-LEAD ON THE SOLDER TAIL ALL OVER .000050 NICKEL
- 4 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN ON THE SOLDER TAIL ALL OVER .000050 NICKEL
- 5 HOUSING- FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK POSTS-PHOS BRONZE
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

4	3.984	3.900	39	120	8-103817-8
	3.184	3.100	31	96	8-103817-0
	2.384	2.300	23	72	7-103817-2
	2.284	2.200	22	69	7-103817-1
	1.984	1.900	19	60	6-103817-8
	1.484	1.400	14	45	6-103817-3
	1.384	1.300	13	42	6-103817-2
	1.084	1.000	10	33	5-103817-9
	.984	.900	9	30	5-103817-8
	.884	.800	8	27	5-103817-7
	.784	.700	7	24	5-103817-6
	.684	.600	6	21	5-103817-5
	.584	.500	5	18	5-103817-4
	.484	.400	4	15	5-103817-3
FINISH	.384	.300	3	12	5-103817-2
	.284	.200	2	9	5-103817-1
FINISH	C	B	A	NO OF POS	ASSEMBLY PART NUMBER

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THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

MATERIAL 5

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -
FINISH SEE TABLE

DWN K HELM 1-22-91
CHK R. FEIDT 1-22-91
APVD -
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -
CUSTOMER DRAWING

1-22-91

NAME

SIZE A2 CAGE CODE 00779 DRAWING NO C=103817 RESTRICTED TO -

SCALE 1:1 SHEET 1 of 1 REV E4

TE Connectivity

ASSEMBLY, MOD II, HEADER, TRIPLE ROW, .100X.100X.100

1471-9 (3/11)