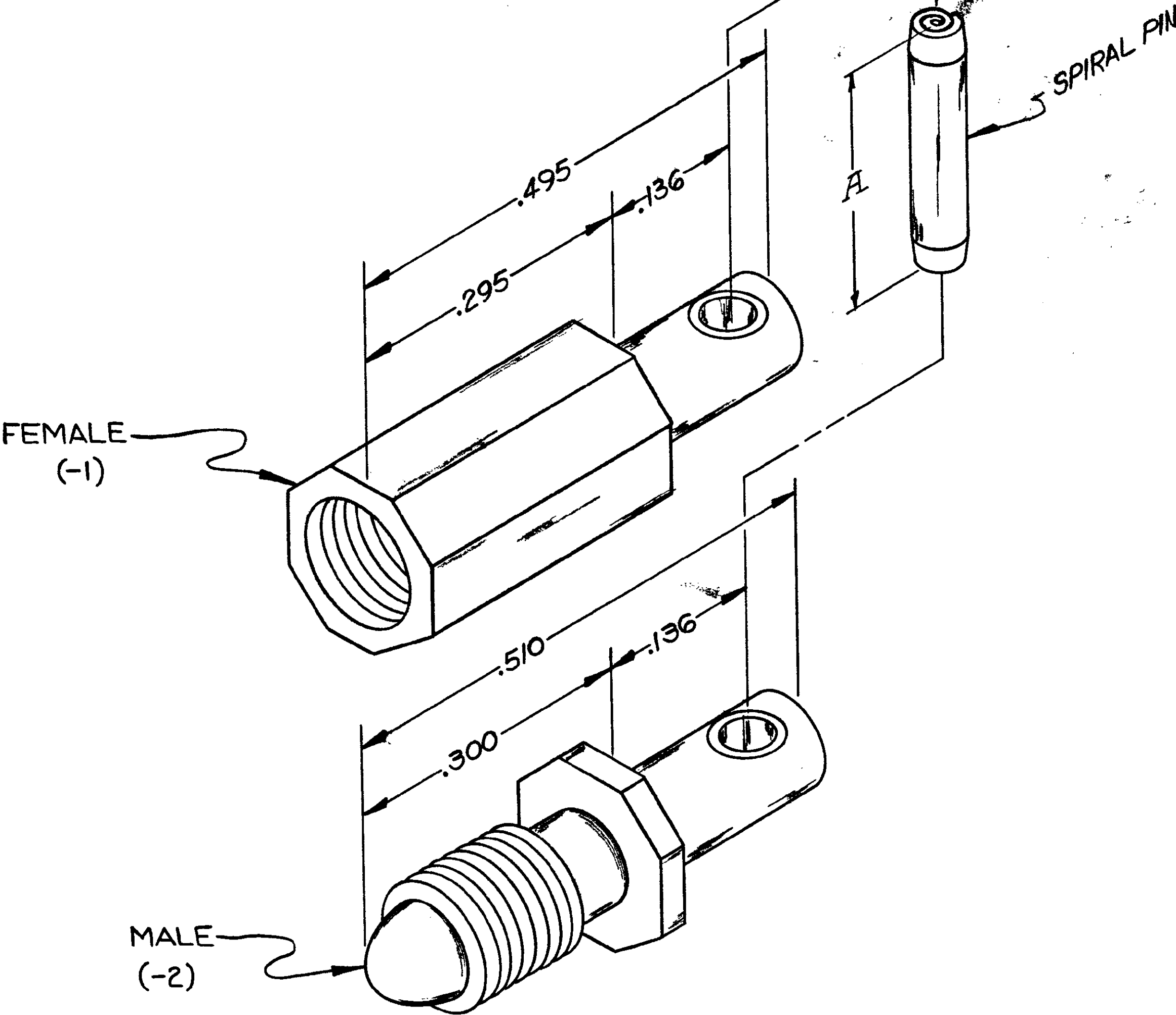


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| REVISIONS |   |      |     |                      |          |
|-----------|---|------|-----|----------------------|----------|
| P         | F | ZONE | LTR | DESCRIPTION          | DATE     |
|           |   |      | 0   | REL.                 |          |
|           |   |      | 01  | ADD -31 AB-1664      | db 6-86  |
|           |   |      | A   | REV PER 0600-5354-96 | JB 10-96 |



1. FEMALE JACKSCREW-SOCKET .240 DEEP, 6-32 UNC-2B DOUBLE THREAD DOUBLE LEAD.  
2. MALE JACKSCREW-TIP .270 LONG, 6-32 UNC-2A DOUBLE THREAD DOUBLE LEAD.  
3. KIT CONSISTS OF ONE MALE OR ONE FEMALE JACKSCREW AND ONE SPIRAL PIN.

|           |                      |          |
|-----------|----------------------|----------|
| .187±.015 | FEMALE JACKSCREW KIT | 531985-3 |
| .250      | MALE JACKSCREW KIT   | 531985-2 |
| .250      | FEMALE JACKSCREW KIT | 531985-1 |
| A         | DESCRIPTION          | PART NO  |

|                                                                                                       |                                   |  |                                                             |              |
|-------------------------------------------------------------------------------------------------------|-----------------------------------|--|-------------------------------------------------------------|--------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.<br>TOLERANCES ON:<br>DECIMALS ± .010<br>ANGLES ± | CONTRACT NO                       |  | AMP INCORPORATED<br>Harrisburg, Pa.                         |              |
|                                                                                                       | DR IRSHAFFNER 12-19-80            |  | NAME                                                        |              |
|                                                                                                       | CHK <i>W. D. Dineen</i> 12/12/80  |  | JACKSCREW, FIXED ASSEMBLY,<br>FOR RIGHT ANGLE BOX CONNECTOR |              |
|                                                                                                       | APPD <i>W. D. Dineen</i> 12/31/80 |  | SIZE CODE IDENT NO DRAWING NO                               |              |
| MATERIAL<br>STAINLESS STEEL                                                                           | DSGN APPD                         |  | C 00779                                                     | 531985       |
| FINISH<br>PASSIVATED                                                                                  | OTHER APPD                        |  | SCALE 1/1                                                   | SHEET 1 OF 1 |