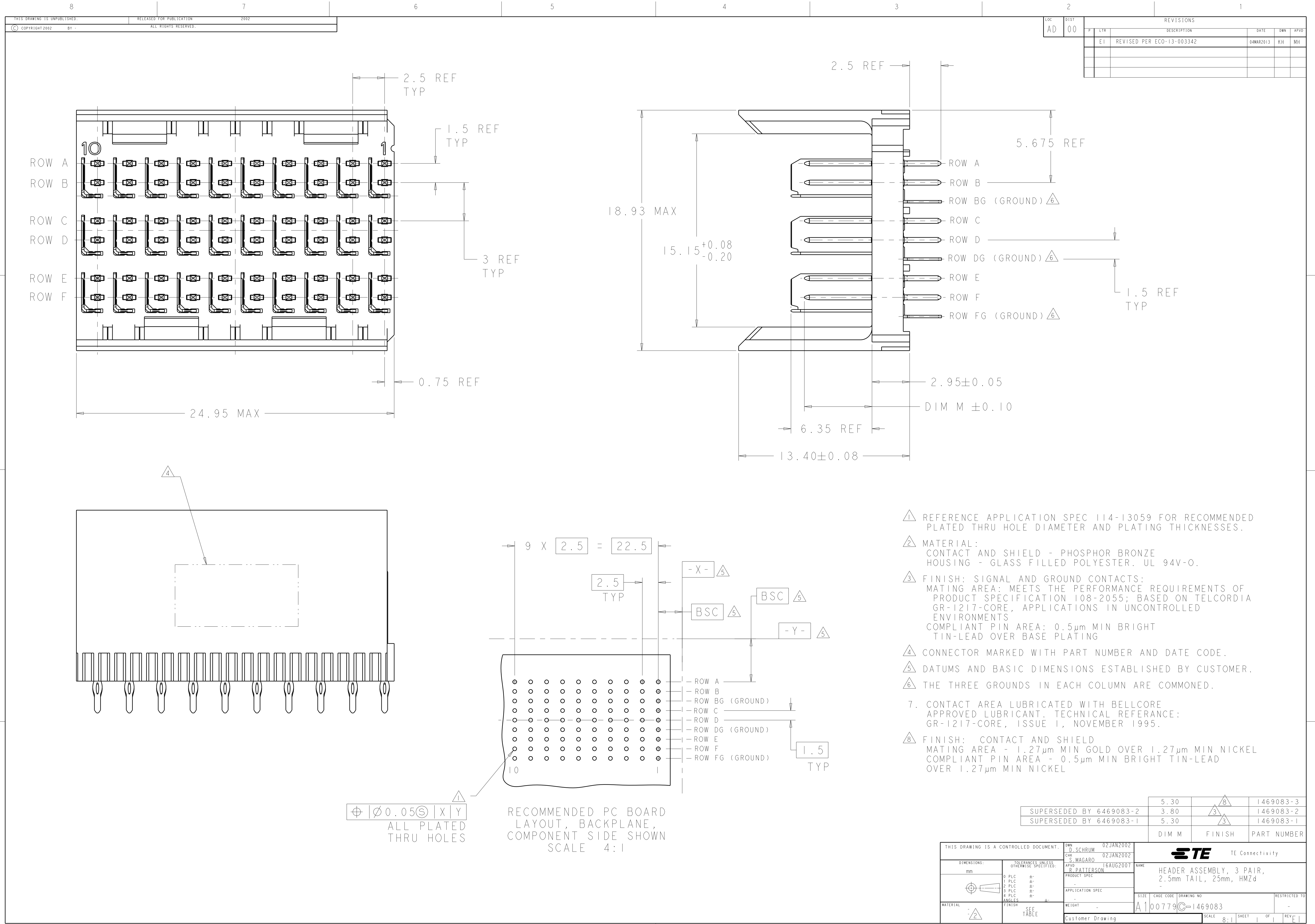




LOC		DIST		REVISONS			
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		E1		REVISED PER ECO-13-003342	04MAR2013	KH	MH

1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
2. MATERIAL:
CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER, UL 94V-0.
3. FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5µm MIN BRIGHT TIN-LEAD OVER BASE PLATING
4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
5. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
6. THE THREE GROUNDS IN EACH COLUMN ARE COMMONED.

7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
8. FINISH: CONTACT AND SHIELD
MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA - 0.5µm MIN BRIGHT TIN-LEAD OVER 1.27µm MIN NICKEL

	5.30	8	1469083-3
SUPERSEDED BY 6469083-2	3.80	3	1469083-2
SUPERSEDED BY 6469083-1	5.30	3	1469083-1
	DIM M	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 02JAN2002 CHK S. MAGARO APVD R. PATTERSON	TE Connectivity	
DIMENSIONS:		NAME		HEADER ASSEMBLY, 3 PAIR, 2.5mm TAIL, 25mm, HMZd
mm		PRODUCT SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		WEIGHT		
FINISH		Customer Drawing		RESTRICTED TO
SEE TABLE		SCALE 8:1		
MATERIAL		SHEET 1 OF 1		REV E
A 100779C 1469083		REV		
		REV		
		REV		
		REV		