



MFC - P9B

PRESSURE INSENSITIVE, MULTI-GAS/MULTI-RANGE MASS FLOW CONTROLLER FOR FAST AND ACCURATE CONTROL OF CRITICAL PROCESS GASES

The MKS, model P9B MFC, is the next generation of MKS pressure insensitive, multi-gas/multi-range MFC for critical process gas flow control. The device uses the latest in electronics and valve components enabling it to meet the most critical of process gas flow control requirements.

The performance capabilities of the P9B are quickly apparent where short process steps are required given the sub 750 millisecond control times and accuracy to within 1% of setpoint. This performance extends over the range of process gases, whether "light" gases such as helium or "heavy" gases like SF₆. The P9B is a true multi-range/multi-gas MFC that enables the user to have confidence in this device's capability and minimize MFC inventory requirements.

Utilization of the multi-gas/multi-range capability is made simple through the device's embedded software and standard Ethernet interface that requires no special software, only a standard web browser and a PC. Already stored on the device are critical gas parameters for most of the gases in use today by the semiconductor industry. It is a simple matter of selecting the gas and specifying the range to configure the device. Through this interface the user can also perform device monitoring diagnostics while the device is operating.

Features & Benefits

Superior Performance

- Fast response to setpoint reduces flow stabilization time for short process steps and process control
- Tightly controlled flow accuracy of process gas enables improved chamber process matching
- Insensitive to upstream and downstream pressure disturbances
 - Accurate flow control without the need for additional dedicated pressure regulators

Reduces Overall Costs

- Reduces MFC inventory through its multi-gas/multi-range capability

- Accurate flow control over a wide dynamic range, even when down ranged, reduces need for an additional low range MFC

Easy to Integrate and Operate

- Embedded configuration and diagnostics software that allows the user to check MFC functionality without device removal from the tool
- Uses a standard web browser; no special software required
- Easy viewing of flow rate, gas type and full scale flow with its bright, self orienting LED display



Flow Measurement & Control

W W W . M K S I N S T . C O M

Performance

Full Scale Flow Ranges (N_2 equivalent)	5 - 50000 sccm (consult factory for available flow ranges)
Maximum Inlet Pressure	150 psig (cannot exceed pressure differential requirement across MFC)
Normal Operating Pressure Differential (N_2 F.S.) (with atmospheric pressure at the MFC outlet)	10 to 5000 sccm; 10 to 40 psid 10000 to 20000 sccm; 15 to 40 psid 30000 to 50000 sccm; 25 to 40 psid
Proof Pressure	1000 psig
Burst Pressure	1500 psig
Control Range	2% to 100% of F.S. (range on mech.)
Typical Accuracy	$\pm 1\%$ of setpoint for 20 to 100% F.S. $\pm 0.2\%$ of F.S. for 2 to 20% F.S.
Repeatability	$\pm 0.3\%$ of Reading
Resolution	0.1% of Full Scale
Temperature Coefficients	
Zero	$< 0.05\%$ of F.S./ $^{\circ}\text{C}$
Span	$< 0.08\%$ of Rdg./ $^{\circ}\text{C}$
Inlet Pressure Coefficient	$< 0.02\%$ of Rdg./psi
Typical Controller Settling Time (per SEMI Guideline E-17-0600)	< 750 msec., typical above 5% F.S.
Warm-up Time (to within 0.2% of F.S. of steady state performance)	< 30 min
Operating Temperature Range (Ambient)	10 $^{\circ}\text{C}$ to 50 $^{\circ}\text{C}$
Storage Humidity	0 to 95% Relative Humidity, non-condensing
Storage Temperature	-20 $^{\circ}$ to 80 $^{\circ}\text{C}$ (-4 $^{\circ}$ to 149 $^{\circ}$ F)
Pressure Display	0 to 100 psia
Pressure Readout Units	psia, kPa
Pressure Accuracy	1% F.S.
Pressure Resolution	0.1 psia
Temperature Display	0 to 100 $^{\circ}\text{C}$
Temperature Readout Units	$^{\circ}\text{C}$
Temperature Accuracy	$\pm 2^{\circ}\text{C}$
Temperature Resolution	0.1 $^{\circ}\text{C}$
Attitude Insensitivity	0.25% of FS for indicated zero, span and actual span
Pressure Transient (Inlet/Outlet Pressure Sensitivity)	$\pm 5\%$ of setpoint from 20 to 100% of FS when subject to a 2 psi inlet pressure transient

Mechanical

Fittings (compatible with)	Swagelok® 4 VCR®, 1-1/8" surface mount (C-seal, W-seal), 1½" W-seal
Display	4 digits for value, 4 characters for unit
Leak Integrity	
External (scc/sec He)	$< 1 \times 10^{-10}$
Through closed valve	$< 1.0\%$ of F.S. at 25 psig inlet to atmosphere (range on mech.) (To assure no flow-through, a separate positive shut-off valve is required.)
Wetted Materials	
Standard	316L S.S. VAR (equivalent to 316 S.S. SCQ for semiconductor quality), 316 S.S., Elgiloy, KM-45
Valve Seat	PTFE (Teflon)
Surface Finish	10 μ inch average Ra
Weight	less than 3 lbs (1.4kg)

Electrical Analog I/O CE Compliant to EMC Directive 2004/108/EC

Input Power Required	+15 to +24 VDC @ 350mA max
Flow Input/Output Signal	0 to 5 VDC
Output Impedance	$< 1 \Omega$
Connector	15-pin Type "D" Male, 9 pin Type "D" Male



Ordering Information

Ordering Code Example: P9B013502C6T0AA

Type MFC Mass Flow Controller (Pressure insensitive, multigas, multi-range), P9B

Code

P9B

Configuration

P9B

Gas (Per Semi Standard E52-0703)

For example:

013 = Nitrogen = N₂

029 = Ammonia = NH₃

110 = Sulfur Hexafluoride = SF₆

013

029

110

013

Flow Range Full Scale*

5 sccm

10 sccm

20 sccm

50 sccm

100 sccm

200 sccm

500 sccm

1000 sccm

2000 sccm

5000 sccm

10000 sccm

20000 sccm

30000 sccm

50000 sccm

500

101

201

501

102

202

502

103

203

503

104

204

304

504

502

Fittings (compatible with)

Swagelok 4 VCR

C-seal (1.125")

W-seal (1.125")

W-seal (1.5")

R

C

H

F

C

Connector

DeviceNet

RS485 (uses 9 pin connector)

15 pin D (Analog I/O)

9 pin D (Analog I/O)

6

5

B

A

6

Valve

Normally Closed, Teflon®: (5 sccm - 50 slm N₂ equivalent)

Normally Open, Teflon: (5 sccm to 50 slm N₂ equivalent)

No valve (MFM)

T

P

0

T

Reserved for MKS Future Use

Standard

0

0

Firmware

Unless otherwise specified, MKS will ship firmware revision current to date

Alpha characters for firmware revision specify pre-production release versions

AA

AA

* The Full Scale Flowrate is designated by a 3 digit number. The first two digits represent the significant digits of the FS flow rate separated by a decimal point. The third digit is the exponent of the power of ten.

Example Flowrate code:

254 is 2.5 x 10⁴ or 25000 sccm

153 is 1.5 x 10³ or 1500 sccm

601 is 6.0 x 10¹ or 60 sccm



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