

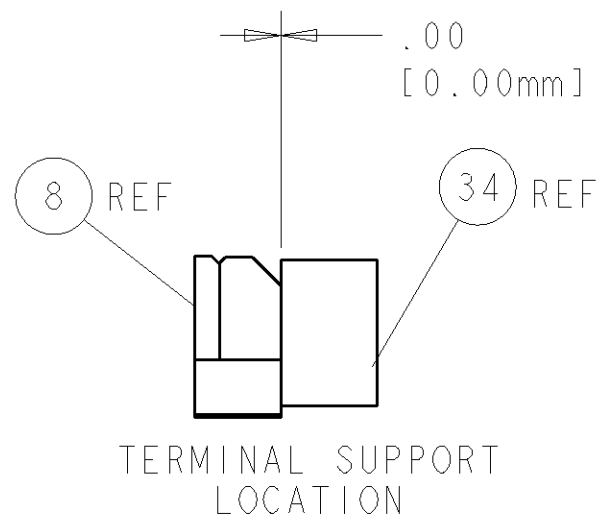
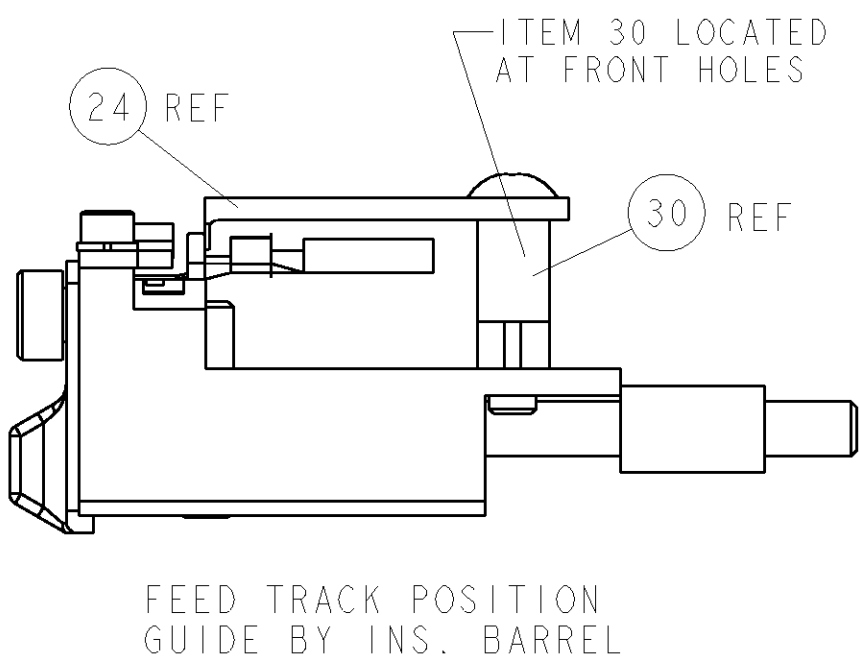
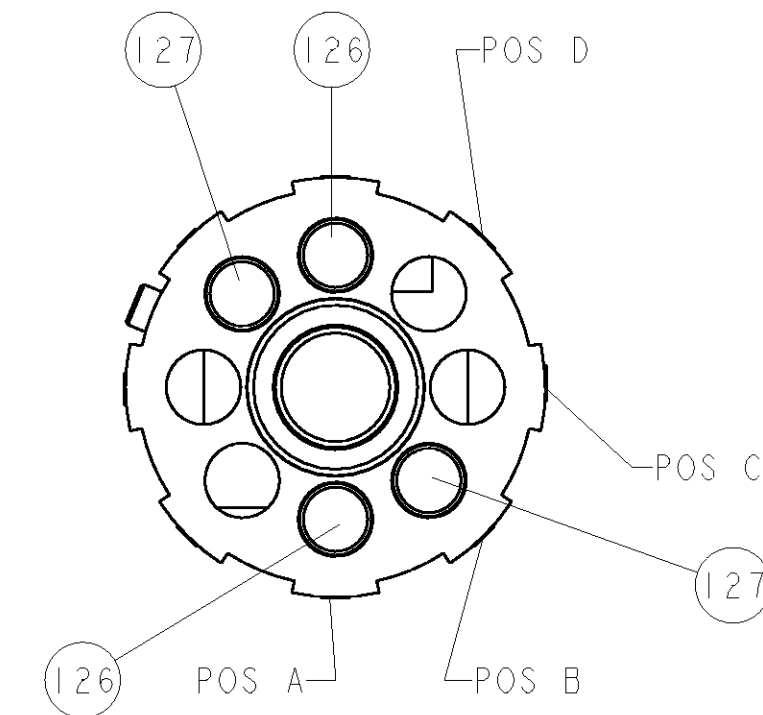
8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852804-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852804-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852804-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852804-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852804-7	A	-	-	-	SPARE PARTS		

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

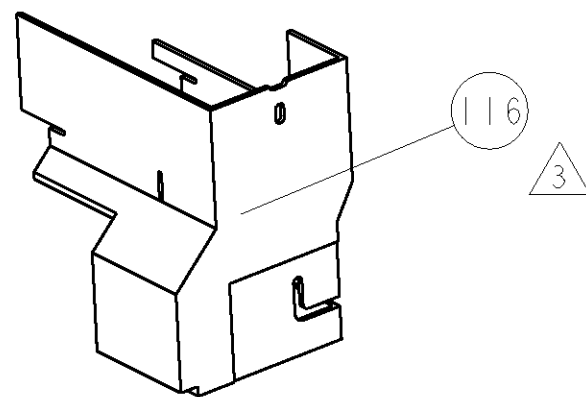
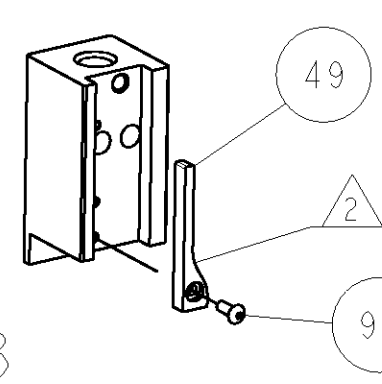
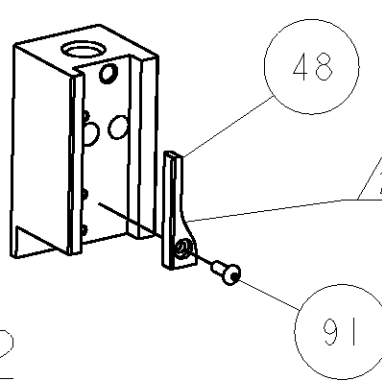
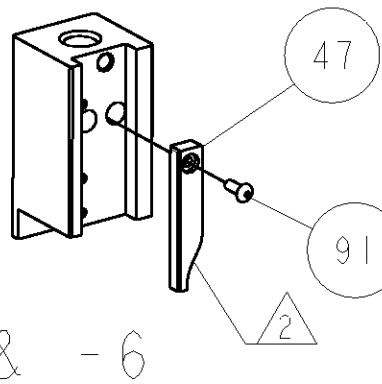
APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



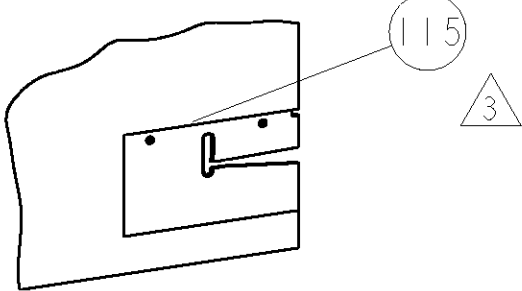
POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE



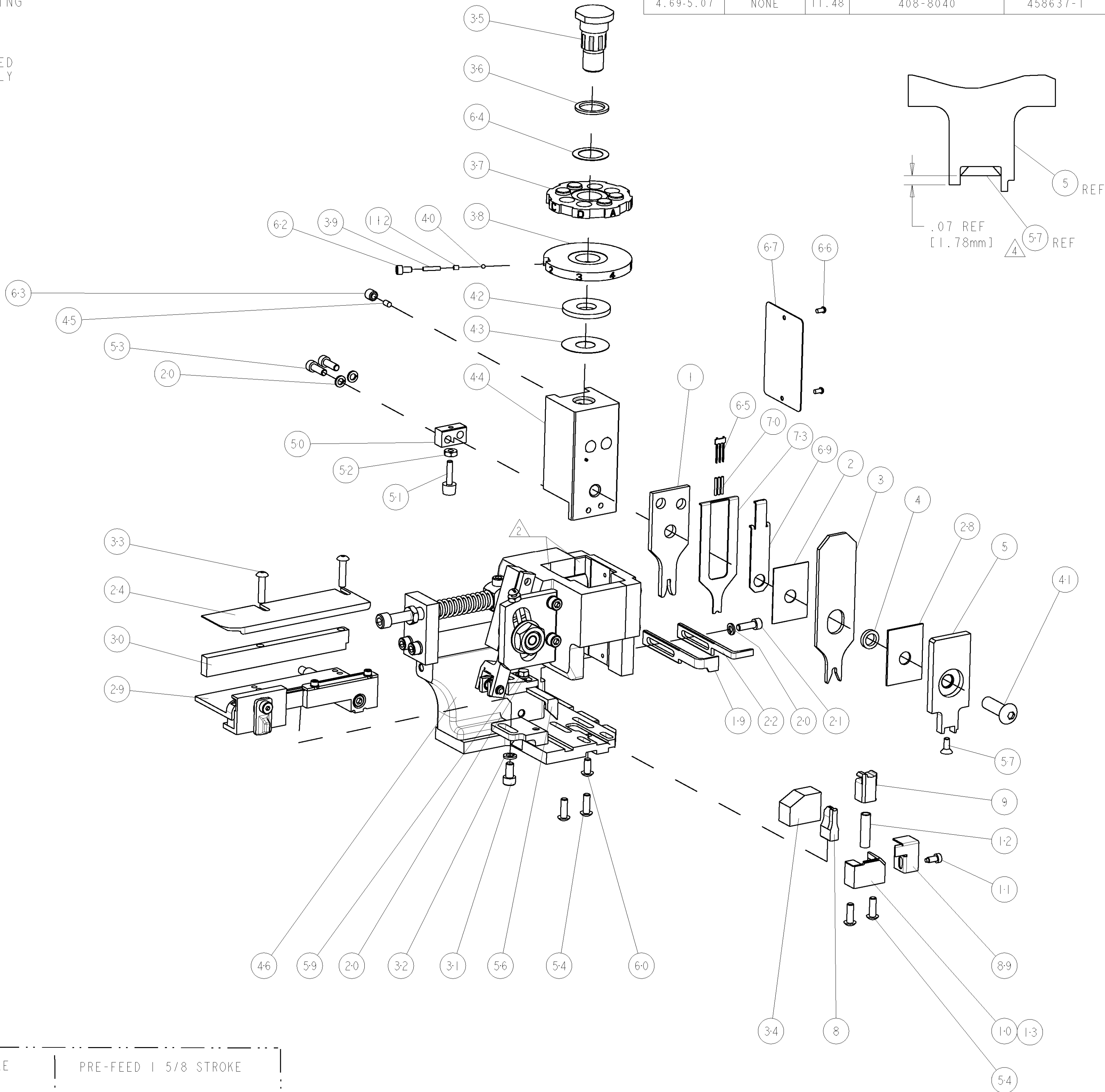
AMP-O-LECTRIC TERM GUARD



G TERMINATOR GUARD

TERMINAL NAME: TERMINAL

TE PN	MANUF PN	LEAR TERMINAL - TE CRIMP SPECS			
1949861	26780.201.184	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.47mm+.05/- .05 [.058+ .002/- .002]	16AWG	
-	-	B	1.32mm+.05/- .05 [.052+ .002/- .002]	18AWG	
-	-	C	-	-	
-	-	D	-	-	
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
286867	15324973	WIRE	2.03mm [.080]	F	16-18 AWG
-	-	INSUL	3.56mm [.140]	O	Ø1.600 - 3.454
WIRE STRIP LENGTH 4.69-5.07	TERM APPL SPEC NONE	FEED 11.48	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REV		DESCRIPTION		DATE	OWN	APPRO
A	66	F	LTR	A	RELEASED	20JAN2009	RK	TE		
-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110		127	
-	2	2	2	2	-	1-354779-0	PIN, WIRE DISC, .3040		126	
-	-	-	REF	-	..	455749-1	GUARD WINDOW		116	
-	-	REF	-	-	..	679532-1	INSERT, GUARD		115	
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR		112	
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375		91	
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP		89	
-	1	1	1	1	-	1490525-2	DEPRESSOR, WIRE		73	
-	1	1	1	1	-	4088040	SF APPL INST 408-8040		72	
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG		71	
-	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION		70	
-	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER		69	
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION		67	
-	2	2	2	2	-	21017-2	SCREW, DRIVE		66	
-	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED		65	
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION		64	
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250		63	
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25		62	
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375		60	
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312		59	
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375		57	
-	1	1	1	1	-	458537-2	PAWL, FEED		56	
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500		54	
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		53	
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32		52	
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN		51	
-	1	1	1	1	-	690753-1	SPACER, TONKER		50	
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8		49	
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8		48	
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8		47	
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)		46	
-	1	1	1	1	-	690191-1	PLUG,NYLON		45	
-	1	1	1	1	-	455673-1	RAM, SIDE FEED		44	
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY		43	
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)		42	
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00		41	
-	1	1	1	1	-	23241-6	BALL, STEEL		40	
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION		39	
-	1	1	1	1	-	1-690142-0	DISC, INSULATION		38	
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY		37	
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION		36	
-	1	1	1	1	-	690212-1	POST, RAM		35	
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT		34	
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750		33	
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10		32	
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375		31	
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE		30	
-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE		29	
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER		28	
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE		24	
-	1	-	-	1	-	690472-2	STRIPPER		22	
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		21	
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8		20	
-	-	1	1	-	-	691353-2	STRIPPER		19	
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)		13	
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION		12	
-	1	1	1	1	-	690461-2	STOP, SHEAR		11	
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT		10	
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT		9	
1	1	1	1	1	-	4-1633109-4	ANVIL, COMBINATION .080		8	
-	-	-	-	-	..	-	-		7	
-	-	-	-	-	..	-	-		6	
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR		5	
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER		4	
1	1	1	1	1	-	1633710-7	CRIMPER, INSULATION 0		3	
-	1	1	1	1	-	455888-4	SPACER, CRIMPER		2	
1	1	1	1	1	-	2-456405-4	CRIMPER, WIRE PREMIUM		1	
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO	

THIS IS A CUSTOMER DRAWING. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE USED FOR THE CUSTOMER'S EXCLUSIVE USE. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF TYCO ELECTRONICS CORPORATION. SHOULD BE CONSIDERED FOR THE LATEST EDITION.		DWN C. CHEN 20JAN2009	19DEC2008	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED HDM APPLICATOR	
9 PLC ±.01 1 PLC ±.01 3 PLC ±.01 4 PLC ±.0001		FINISH -		SIZE CAGE CODE DRAWING NO A1 00779 C=1852804	
MATERIAL -		WEIGHT -		RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1 REV A	

CUSTOMER VIEWABLE ASSEMBLY