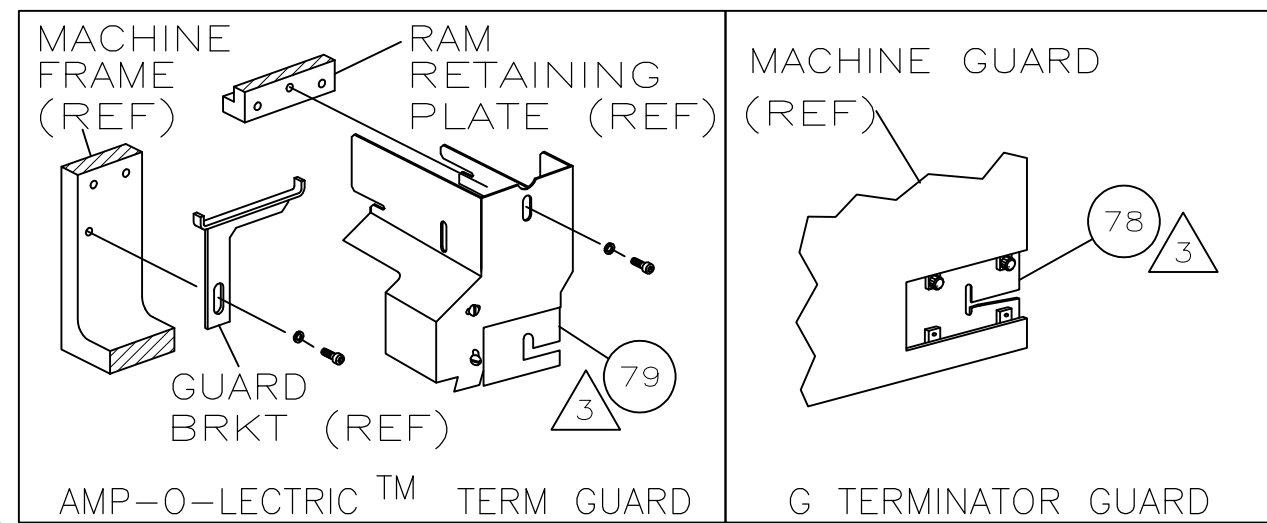


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PART NUMBER	REV	FIRST USED
1852018-1	C	122500-1
1852018-2	C	565435-5
1852018-3	C	354500-1



TERMINAL NAME: VERTICAL BULKHEAD CABLE RECPTACLE POWER CONTACT									
1761385-3		TE TERMINAL TE CRIMP SPECS							
		PAD LTR	CRIMP HEIGHT				WIRE SIZE		
		A	.103 ±.002 [2.62 ±.05mm]				10 or (2)14		
		B	NOT				USED		
		C	NOT				USED		
		D	NOT				USED		
		CRIMP	SIZE		TYPE		RANGE		
		WIRE	.176 [4.47mm]		F		10		
		INSUL	.220 [5.59mm]		0		.176-.215		
WIRE STRIP LENGTH .265-.295		TERM APPL SPEC NONE	FEED .900		APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1		LAYOUT L2865

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	AP/D
		C		ECR-07-022925	9-2007	MY	GB

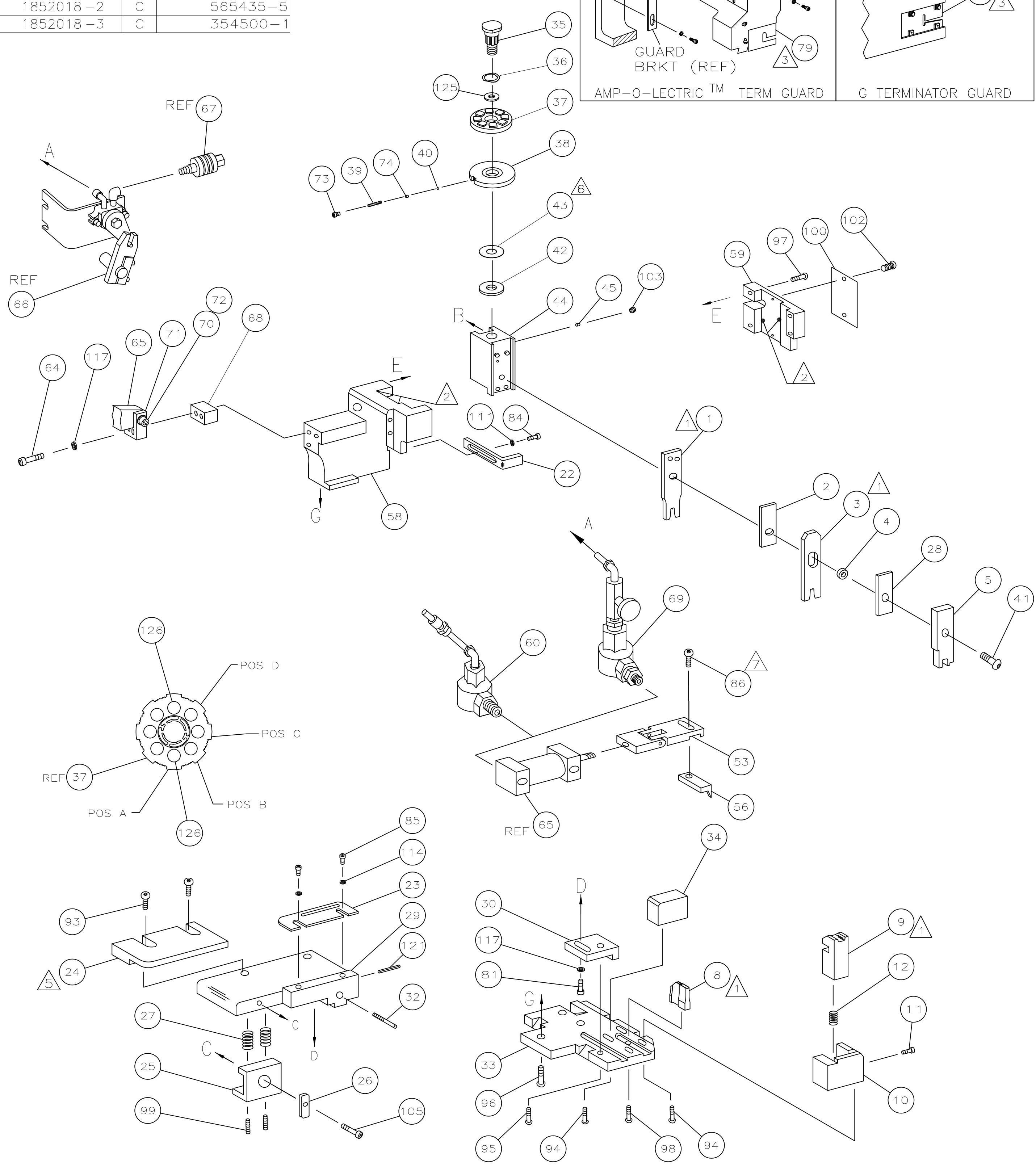
-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

4	1	1	1	—	21024-8	WASHER,LOCK(3/8)FEED BRKT	70
	—	1	—	—	692655-5	AIR FEED VALVE ASSY	69
	1	1	1	—	461690-1	SPACER, AIR FEED	68
4	—	REF	—	—	24042-2	VALVE, SHUT OFF	67
	—	REF	—	—	692655-6	AIR FEED VALVE ASSY	66
	1	1	1	—	461065-2	AIR FEED ASSY (2 INCH)	65
	2	2	2	—	4-21000-3	SCR,SHC(10-32x2.00)AIR ASSY	64
							63
							62
4	1	—	1	—	692655-7	AIR FEED VALVE ASSY	61
	1	1	1	—	454220-1	CAP, RAM	59
	1	1	1	—	454485-1	HOUSING	58
							57
	1	1	1	—	4-694433-6	PAWL, FEED	56
							55
4	1	1	1	—	461062-1	FEED FINGER ASSY	54
							53
							52
							51
							50
							49
							48
							47
							46
6	1	1	1	—	690191-1	PLUG, NYLON	45
	1	1	1	—	1-819307-0	RAM	44
	1	1	1	—	690125-1	WASHER, LAMINATED	43
	1	1	1	—	690124-6	WASHER, RAM	42
	1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
	1	1	1	—	23241-6	BALL, STEEL	40
	1	1	1	—	690170-1	SPRING, COMPRESSION	39
	1	1	1	—	1-690142-1	DISC, INSULATION	38
	1	1	1	—	354777-1	WIRE DISC, PLASTIC	37
	1	1	1	—	22480-5	WASHER, SPRING	36
	1	1	1	—	690212-1	POST, RAM	35
	1	1	1	—	690786-1	SUPPORT, TERMINAL	34
	1	1	1	—	455675-1	PLATE, BASE	33
	1	1	1	—	690432-3	SCREW, ADJUSTMENT	32
							31
	1	1	1	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	—	458144-1	PLATE, STRIP GUIDE	29
	1	1	1	—	1-455888-6	SPACER, FRONT SHEAR DEP	28
	2	2	2	—	1-22284-0	SPRING, DRAG	27
5	1	1	1	—	356835-1	LEVER, DRAG RELEASE	26
	1	1	1	—	240792-1	DRAG, TERMINAL	25
	1	1	1	—	4-90765-5	GUIDE, STRIP (REAR)	24
	1	1	1	—	690438-1	GUIDE, STRIP (FRONT)	23
	1	1	1	—	1-456468-0	STRIPPER	22

						129
						128
						127
2	2	2	—	5-354778-9	PIN, WIRE DISC (.2790)A	126
1	1	1	—	986950-1	WASHER, FLAT PRECISION	125
1	1	1	—	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	—	4088040	SF APPL INST 408-8040	123
						122
1	1	1	—	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
						120
						119
						118
3	3	3	—	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	—	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
1	1	1	—	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
						108
						107
						106
1	1	1	—	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	—	461264-1	PLATE, IDENTIFICATION	100
2	2	2	—	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	—	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	—	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	—	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	—	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	—	2-21002-4	SCR,BHC(8-32x.75)R STP GDE	93
						92
						91
						90
						89
						88
						87
1	1	1	—	2-21002-1	SCR,BHC(8-32x.38)FEED FINGER	86
2	2	2	—	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	—	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84

1	1	1	1	—	3-22280-3	SPRING, SHEAR	12
	1	1	1	—	690461-2	STOP, SHEAR	11
	1	1	1	—	2-690459-3	HOLDER, SHEAR (FRONT)	10
	1	1	1	—	2-454276-4	SHEAR, FLOAT (FRONT)	9
	1	1	1	—	9-662520-4	ANVIL	8
							7
							6
i	1	1	1	—	3-455889-9	DEPRESSOR, SHEAR (FRONT)	5
	1	1	1	—	238011-1	SPACER, BLOCK CRIMPER	4
	1	1	1	—	3-456135-4	CRIMPER, INSULATION	3
i	1	1	1	—	1-455888-4	SPACER, CRIMPER	2
	1	1	1	—	4-1490019-3	CRIMPER, WIRE	1
	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
	QTY	REQD	PER	ASSY	PARTS LIST		

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHKD T. LELIN	01APR05	NAME	SIDE FEED HDM APPLICATOR		
		0 PLC ± — 1 PLC ± — 2 PLC ± .25 3 PLC ± — 4 PLC ± — ANGLES ± —		APPRO T. LELIN	01MAR05	PRODUCT SPEC	—		
						APPLICATION SPEC	—		
MATERIAL	FINISH	WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
—	—	—		A1		00779	C-1852018	—	
CUSTOMER DRAWING				SCALE		SHEET	1 OF	REV. C	



- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

- 4 SEE DRAWING FOR COMPONENTS
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.
- 6 TRIM TO FIT ITEM 43 TO OUTSIDE DIAMETER OF ITEM 42 DURING ASSEMBLY.
- 7 GRIND TO FIT AT ASSEMBLY.

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