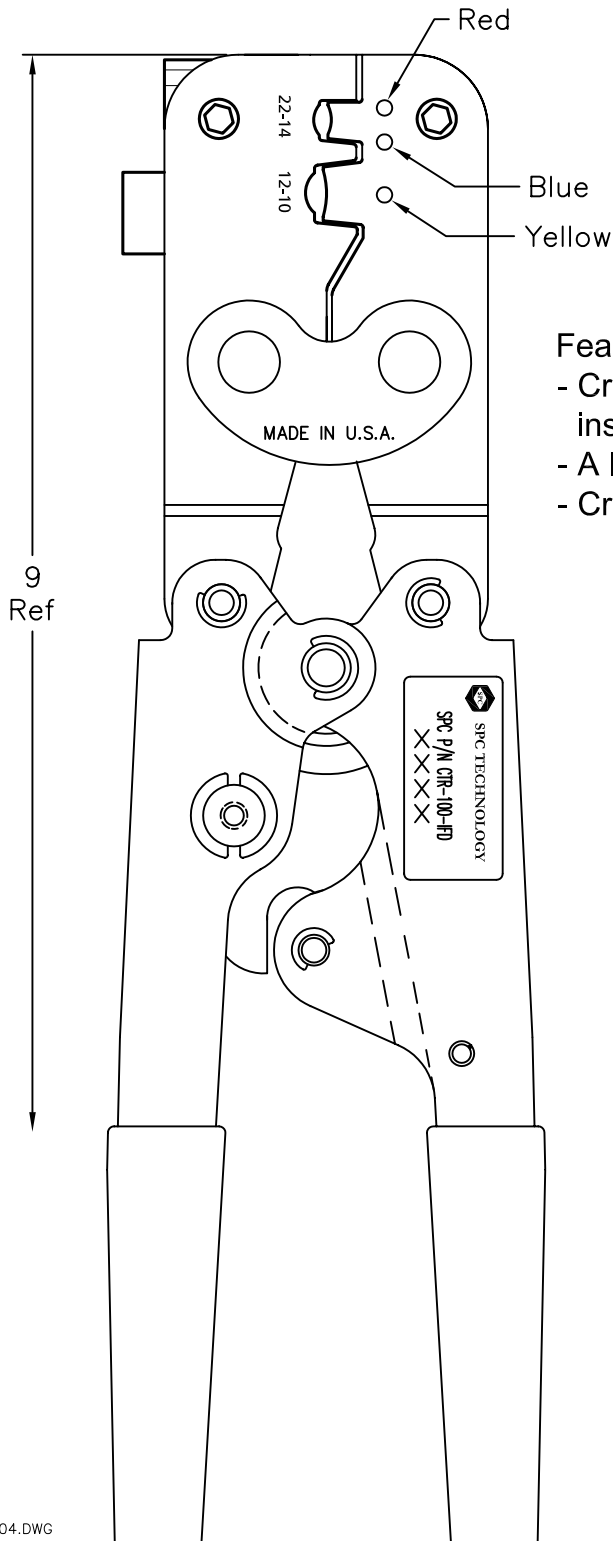


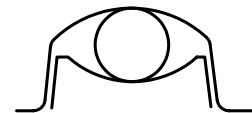
| DCP # | REV | DESCRIPTION | DRAWN | DATE   | CHECKD | DATE    | APPRVD | DATE    |
|-------|-----|-------------|-------|--------|--------|---------|--------|---------|
| 1672  | A   | Released    | JWM   | 2/2/04 | HO     | 3/26/04 | JC     | 4/13/04 |
|       |     |             |       |        |        |         |        |         |



### Features:

- Crimps conductor and strain relief portion of insulated terminals and splices in one tool closure
- A locator and wire stop are provided
- Crimps are produced in two cavities:

RED: 22-16 AWG  
BLUE: 16-14 AWG  
YELLOW: 12-10 AWG



| Nest    | Insulation | Conductor             |
|---------|------------|-----------------------|
| 22 ~ 14 | .162 Nom.  | .106 No Go<br>.102 Go |
| 12 ~ 10 | .211 Nom.  | .159 No Go<br>.153 Go |

*Gaging dimensions with jaw butting and tool on last tooth of ratchet*

SPC-F004.DWG

|  |               |         |                               |             |                     |               |
|--|---------------|---------|-------------------------------|-------------|---------------------|---------------|
| TOLERANCES:<br>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY. | DRAWN BY:     | DATE:   | DRAWING TITLE:                |             |                     |               |
|  | Jeff McVicker | 2/2/04  | Insulated Terminal Crimp Tool |             |                     |               |
|  | CHECKED BY:   | DATE:   | SIZE                          | DWG. NO.    | ELECTRONIC FILE     | REV           |
|  | Hisham Odish  | 3/26/04 | A                             | CTR-100-IFD | 81N5432.dwg         | A             |
|  | APPROVED BY:  | DATE:   | SCALE: NTS                    |             | U.O.M.: INCHES [mm] | SHEET: 1 OF 1 |
|  | John Cole     | 4/13/04 |                               |             |                     |               |