

CMKS-L DIES CONSTRUCTION SHEET

JST

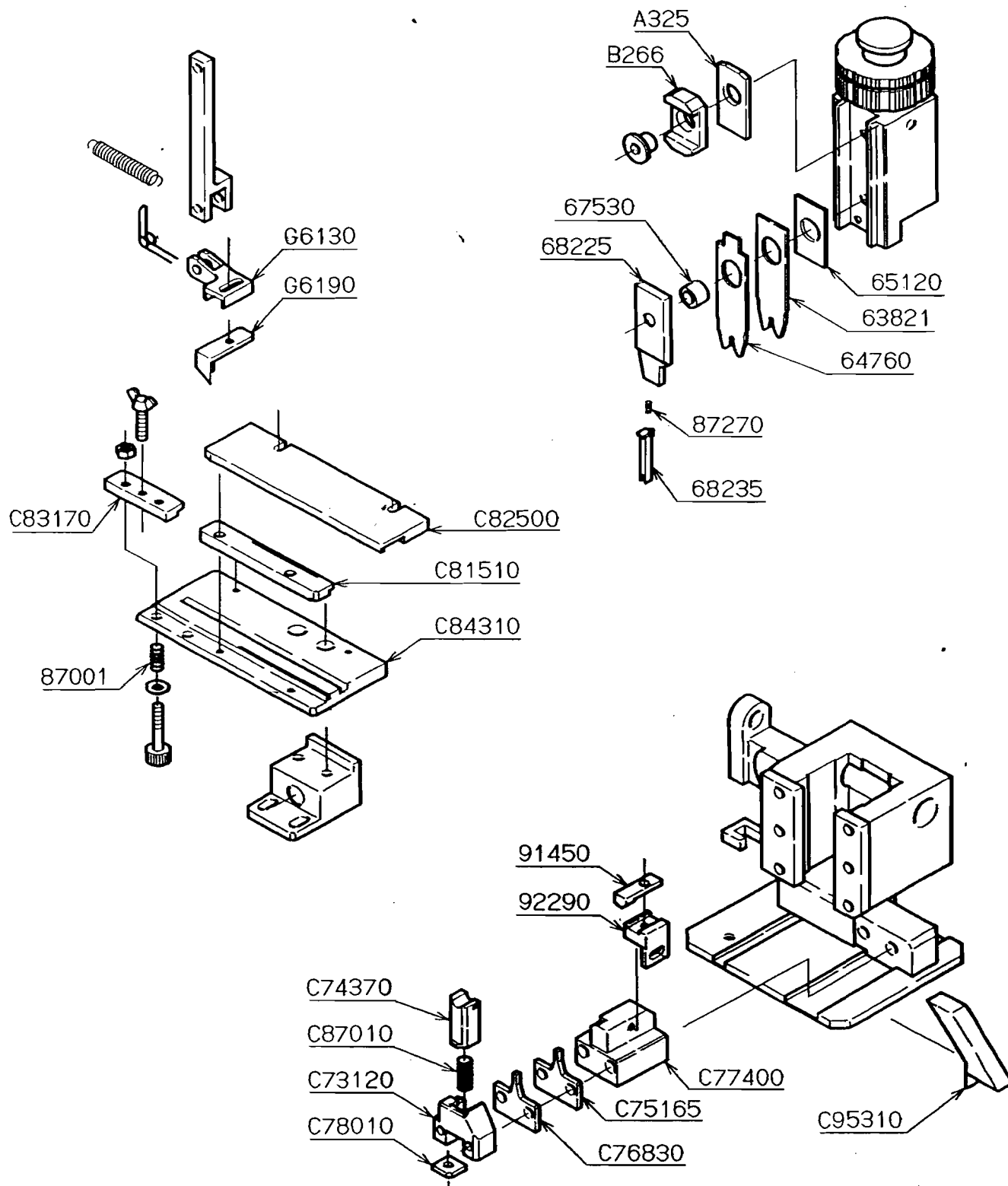
Terminal/Contact Model No.	SEH-001T-P0.6		Die set Model No.	SEH-001-06	
			Applicator Model No.	CMKS-L	
			Crimp shape (wire)	N-1.4	
			Crimp shape (ins)	N-1.8	
Clearance between Crimper (B) and Shear blade				0.1	
Description		No.	Description	No.	
Crimper (A)		63821	Crimper anvil (A)	C75165	
Crimper (B)		64760	Crimper anvil (B)	C76830	
Spacer (A)		65120			
Spacer (B)					
Spacer (C)					
Punch		68225	Spacer	C77400	
Die holder		67530	Shear blade	C74370	
Spring			Shear blade supporter	C73120	
Wire block		A325	Shear blade base	C78010	
Insulation block		B266	Shear blade spring	C87010	
Wire hold punch		68235	Feed finger	G6190	
Wire hold punch spring		87270	Feed finger holder	G6130	
Guide plate (L)		C81510	Stripper	91450	
Guide plate (R)		C82500	Stripper bracket	92290	
Feed plate		C84310	Stripper pin		
Pressure plate		C83170			
Pressure spring(2pcs)		87001	Scrap cover	C95310	
Wire and Crimp height				Remarks	
Wire		Crimp height (mm)			
Type	Size	Wire	Ins		
UL1007	#30	0.57~0.62	1.4		
UL1007	#28	0.60~0.65	1.5		
UL1007	#26	0.65±0.05	1.5		
UL1007	#24	0.70±0.05	1.6		
UL1007	#22	0.75±0.05	1.7		
Prepared by		H. Fujii		Issue date	Oct 01, 1996

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Side-Feeding Applicator CMKS-L Die Set Assembly

Applicable
terminal/
contact

SEH-001-06



Date

Drawn by