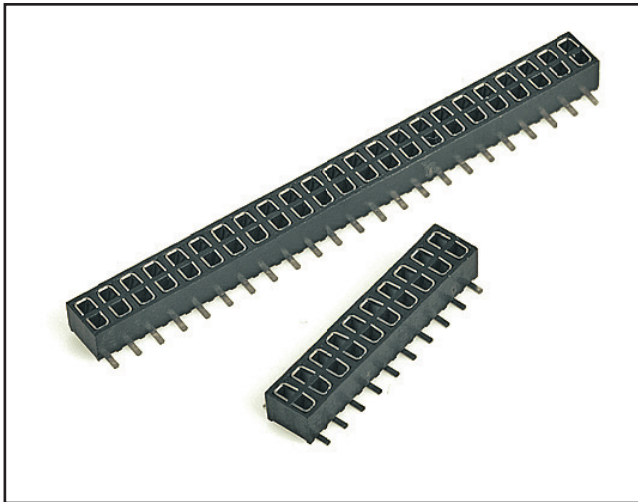


# 3M™ Thru-Board Socket

2 mm x 2 mm Surface Mount

1532 Series



- Top and bottom side mateable
- High Temperature Insulator
- Reflow solder compatible
- Low height helps minimize PCB stack height
- End stackable
- Available in tape and reel pack with vacuum cap for automated placement applications
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of [www.3Mconnectors.com](http://www.3Mconnectors.com) for compliance information (RIA E1 & C1 apply)

Date Modified: January 14, 2013

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## Physical

### Insulator:

Material: Glass filled LCP

Flammability: UL 94V-0

Color: Black

### Contact:

Material: Copper alloy

### Plating:

Underplating: 1.27-3.81  $\mu\text{m}$  [ 50-150  $\mu\text{in}$  ] Nickel overall

Wiping Area: 0.76  $\mu\text{m}$  [ 30  $\mu\text{in}$  ] Gold Avg.

Solder Tails: 200-300  $\mu\text{in}$  [5.08-7.62  $\mu\text{m}$ ] Matte Tin

Marking: Orientation delta

## Electrical

**Current Rating:** 3.50 A, 1 Line Powered

1.75 A, 6 Adjacent Lines Powered

1.00 A, All Lines Powered

Rating Conditions: EIA-364-070 Method 2, 30°C maximum temperature rise, 20% derated. Reference appropriate 3M Product Specification for detailed current derating curves.

**Insulation Resistance:**  $> 1 \times 10^9 \Omega$  at 250 V<sub>DC</sub>

**Withstanding Voltage:** 500 V<sub>DC</sub> at Sea Level

## Environmental

**Temperature Rating:** -55°C to +105°C

**Process Rating:** Maximum 260°C, (per J-STD-020C)

**Moisture Sensitivity Level:** 1 (per J-STD-020C)

UL File No.: E68080



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2 mm x 2 mm Surface Mount

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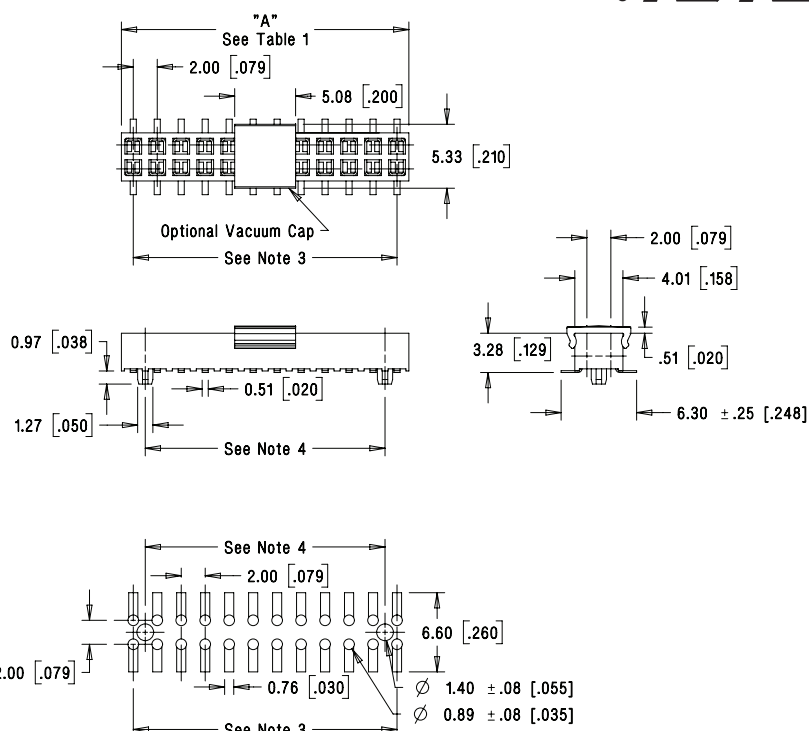
Table 1

| Contact Quantity | Dimension A   | Tape Width | Order Code |
|------------------|---------------|------------|------------|
| 04               | 3.96 [0.156]  | 24 mm      | WA         |
| 06               | 5.87 [0.231]  | 24 mm      | WA         |
| 08               | 7.87 [0.310]  | 24 mm      | WB         |
| 10               | 9.88 [0.389]  | 24 mm      | WB         |
| 12               | 11.86 [0.467] | 24 mm      | WB         |
| 14               | 13.87 [0.546] | 24 mm      | WB         |
| 16               | 15.88 [0.625] | 24 mm      | WB         |
| 18               | 17.88 [0.704] | 44 mm      | WD         |
| 20               | 19.86 [0.782] | 44 mm      | WD         |
| 22               | 21.87 [0.861] | 44 mm      | WD         |
| 24               | 23.88 [0.940] | 44 mm      | WD         |
| 26               | 25.88 [1.019] | 44 mm      | WD         |
| 28               | 27.86 [1.097] | 44 mm      | WD         |
| 30               | 29.87 [1.176] | 44 mm      | WD         |
| 32               | 31.88 [1.255] | 56 mm      | WE         |
| 34               | 33.88 [1.334] | 56 mm      | WE         |
| 36               | 35.86 [1.412] | 56 mm      | WE         |
| 38               | 37.87 [1.491] | 56 mm      | WE         |
| 40               | 39.88 [1.570] | 56 mm      | WE         |
| 42               | 41.88 [1.649] | 56 mm      | WE         |
| 44               | 43.87 [1.727] | 72 mm      | WF         |
| 46               | 45.87 [1.806] | 72 mm      | WF         |
| 48               | 47.88 [1.885] | 72 mm      | WF         |
| 50               | 49.89 [1.964] | 72 mm      | WF         |
| 52               | 51.87 [2.042] | 72 mm      | WF         |
| 54               | 53.87 [2.121] | 72 mm      | WF         |
| 56               | 55.88 [2.200] | 72 mm      | WF         |
| 58               | 57.86 [2.278] | 88 mm      | WG         |
| 60               | 59.87 [2.357] | 88 mm      | WG         |

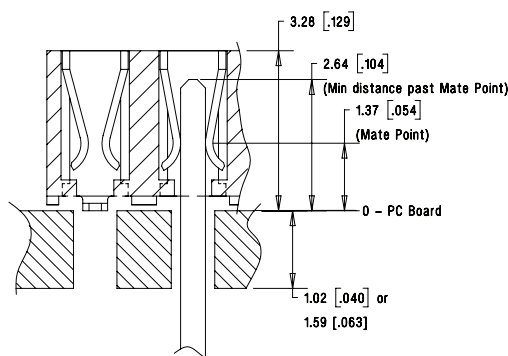
## Notes:

1. Tape & reel include vacuum pick-up cap for pick 'n place handling equipment.
2. Parts in tray packaging are supplied without vacuum cap.
3. Positions per row, subtract 1, multiply by 2 mm spacing.
4. Optional locator posts: positions per row, multiply by 2 mm, subtract 4 mm.

\*\*Optional Locator Posts available for positions eight and greater.



## Recommended Solder Pad Layout



|                        | mm<br>[Inch] |        |        |
|------------------------|--------------|--------|--------|
| Tolerance Unless Noted | .0           | .00    | .000   |
| mm                     | ± 2.54       | ± .254 | ± .127 |

[ ] Dimensions for Reference only

## Ordering Information

### 1532XX-20X0-RB-XX (RIA E1 & C1 Apply)

Number of positions  
(See Table 1)

Board location post  
0 = None  
2 = With board location post

Packaging style:  
Blank = tray packaging  
WX = tape & reel pkg (see table)

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