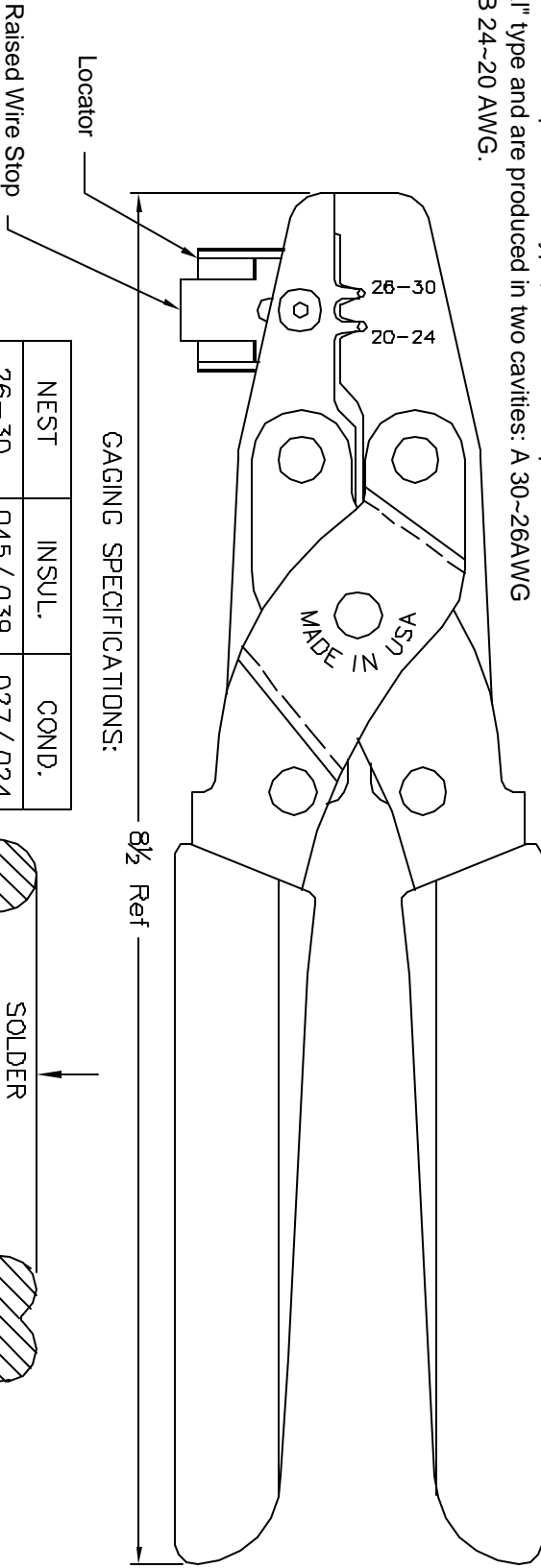


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NOTES:

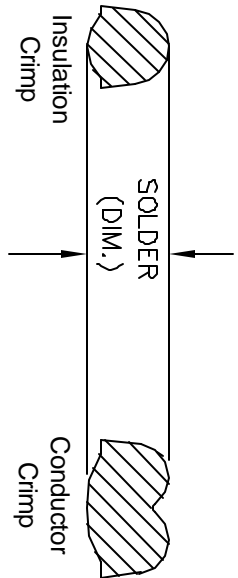
- Heat treated jaws
- Black oxide tool assembly
- Parallel Action handles
- Jaw misalignment not to exceed .012 when measured at extreme end of jaws
- Orange textured plastisol grips
- Conductor crimps are "B" type, insulation crimps are "Oval" type and are produced in two cavities: A 30~26AWG and B 24~20 AWG.

| REVISIONS | | | | | DOC. NO. SPC-F005 | Effective 12/21/98 | | | DCP No. 480 |
|-----------|-----|-------------------|-------|---------|-------------------|--------------------|--------|----------|-------------|
| DCP # | REV | DESCRIPTION | DRAWN | DATE | CHECKD | DATE | APPRVD | DATE | |
| | A | RELEASED | | | | | JL | 10/23/92 | |
| 1322 | B | Redrawn & Updated | JWM | 3/21/02 | JC | 3/27/02 | JC | 3/27/02 | |



GAGING SPECIFICATIONS:

| NEST | INSUL. | COND. |
|-------|-----------|-----------|
| 26-30 | .045/.039 | .027/.024 |
| 20-24 | .051/MAX. | .036/MAX. |



CHECK TOOL USING WIRE SOLDER

To check tool, insert solid wire solder into cavity nest and crimp to get impressions of shapes shown above. Remove, and measure each shape according to the low and high limits listed in the gaging specification chart.



DISCLAIMER
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SINCE CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND ASSUME ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.

| DRAWING TITLE: | | | | |
|--|----------|--------|--------------|-----------------|
| Crimp Tool, D-Sub Miniature Pin & Socket Open Barrel | | | | |
| DRAWN BY: | DATE: | SIZE | DWG. NO. | ELECTRONIC FILE |
| JAP | 10/12/92 | A | CT-200-DC-01 | 90N3314.dwg |
| CHECKED BY: | DATE: | SCALE: | NTS | SHEET: |
| JOHN COLE | 10/15/92 | | | 1 OF 1 |
| APPROVED BY: | DATE: | | | |
| J. Liszka | | | | |