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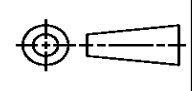
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-003762	14MAR14	RS	LZ








REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2-2151118-1

FOR REPLACEMENT PARTS FOR APPLICATOR 2047309  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

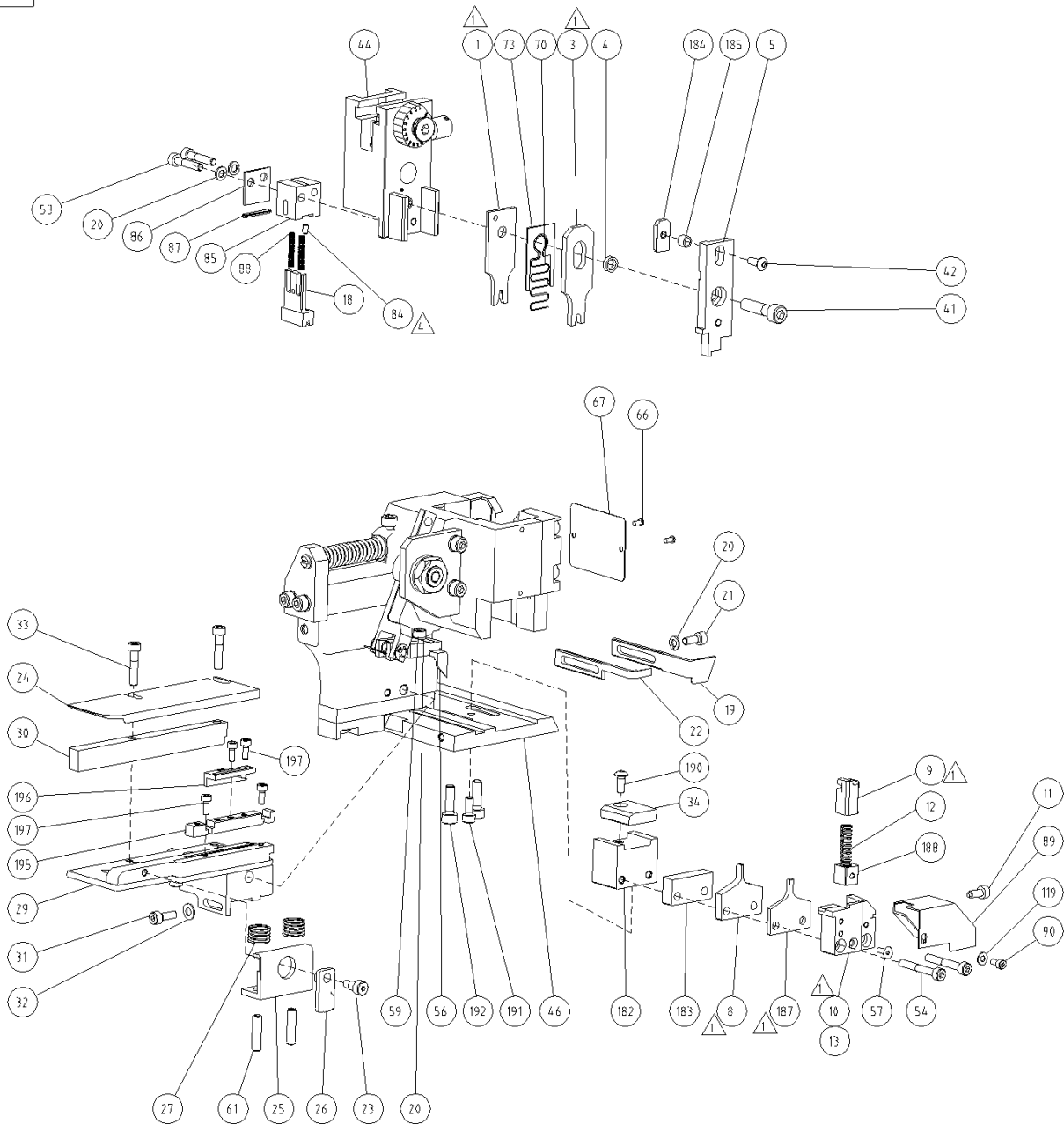
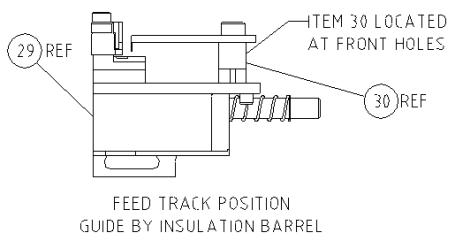
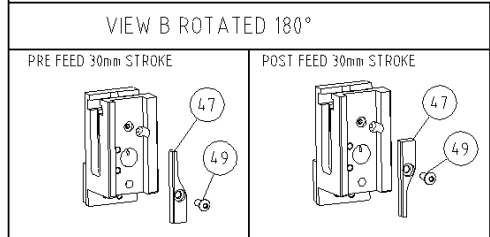
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
2047309

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME			
		PRODUCT SPEC		HDE APPLICATOR, SIDE FEED			
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A 3	CAGE CODE	DRAWING NO C- 2047309	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV B1

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
2047309-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER
2047309-2	B	BENCH	MECH PRE FEED	CUTS CARRIER
2047309-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-2047309-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-2047309-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-2047309-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-2047309-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TE	TERMINAL	TE	CRIMP SPECS
TERMINAL NAME: GRACE INERTIA CONNECTOR TAB CONTACT (M)					
CRIMP	SIZE	TYPE		RANGE	
WIRE	1.40	F		26-22 AWG or 0.13-0.34 mm <sup>2</sup>	
INSUL	2.54	F		13-20 mm	
WIRE STRIP LENGTH 3.0-4.0 mm				APPL INSTRUCTIONS 412-5724, 412-5724-1, 412-5724-2 	
TERMINAL APPL SPEC		114-5306 		FEED 9.7 mm	
TERMINALS APPLIED					
1612335	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE 				CRIMP HEIGHT 	REF SETTING
0.14 mm <sup>2</sup>	AWG#26	0.80 ±0.05 mm		-	
0.22 mm <sup>2</sup>	AWG#24	0.85 ±0.05 mm		-	
0.34 mm <sup>2</sup>	AWG#22	0.89 ±0.05 mm		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	

- △ RECOMMENDED SPARE PARTS.
2. LUBRICATE AND GREASE PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
3. CERTAIN TERMINALS REQUIRE LUBRICATION REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- △ APPLY MILD LOCTITE #222 P/N 1-23419-5 TO ITEM 43.



-	1	1	1	1	1	1	-	1633768-2	DOCUMENTATION PACKAGE	198
-	4	4	4	4	4	4	-	18023-3	SCR, SKT HD CAP M3 X 8.0	197
-	1	1	1	1	1	1	-	1762991-1	PLATE, STROKE ADJ	196
-	1	1	1	1	1	1	-	1762992-1	FRONT, STRIP GUIDE	195
-	2	2	2	2	2	2	-	2-18023-0	SCR, SKT HD CAP M5 X 16.0	192
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	191
-	1	1	1	1	1	1	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	190
-	1	1	1	1	1	1	-	1762301-1	SUPPORT, SPRING	188
1	1	1	1	1	1	1	-	3-1762311-6	INSULATION ANVIL, SIDE FEED	187
-	1	1	1	1	1	1	-	1891652-1	COLLAR, INS BLOCK	185
-	1	1	1	1	1	1	-	1891650-2	BLOCK, INS CRIMPER	184
-	1	1	1	1	1	1	-	1762328-2	SPACER, ANVIL	183
-	1	1	1	1	1	1	-	1762303-1	BLOCK, LOWER TOOL	182
-	1	1	1	1	1	1	-	18027-1	WASHER, FLAT, REG M3	119
-	1	1	1	1	1	1	-	18023-2	SCR, SKT HD CAP (M3 X 6.0)	90
-	1	1	1	1	1	1	-	1999035-3	GUARD, CHIP	89
-	2	2	2	2	2	2	-	1-22278-9	SPRING, HOLD DOWN	88
-	1	1	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING 094 X .750	87
-	1	1	1	1	1	1	-	409461-1	PLATE RETAINING	86
-	1	1	1	1	1	1	-	1729799-1	CARRIER HOLD DOWN	85
-	1	1	1	1	1	1	-	18031-1	SCR, SET, CUP POINT M3 X 5.0	84
-	1	1	1	1	1	1	-	1891631-1	GUIDE, DEPRESSOR WIRE	73
-	1	1	1	1	1	1	-	1729332-1	SPRING, DEPRESSOR WIRE	70
-	1	1	1	1	1	1	-	199134-1	DATA PLATE, APPL. HD-E	67
-	2	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	2	2	2	2	2	2	-	2-18031-8	SCR, SET, CUP POINT M5 X 20.0	61
-	1	1	1	1	1	1	-	1-18023-0	SCR, SKT HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	-	985575-2	SCR, FLT SKT HD CAP M3 X 8.0	57
-	1	1	1	1	1	1	-	1999075-1	FEED, PAWL	56
-	2	2	2	2	2	2	-	1-18023-6	SCR, SKT HD CAP M4 X 30.0	54
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	53
-	1	1	1	1	1	1	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	49
-	1	1	1	1	1	1	-	1673986-1	CAM, HYBRID APPL	47
-	1	1	1	1	1	1	-	1552100-2	APPLICATOR SUBASSEMBLY, HDE	46
-	1	1	1	1	1	1	-	1552102-3	RAM ASSEMBLY, HDE SIDE-FEED	44
-	1	1	1	1	1	1	-	18024-6	SCR, BTN SKT HD CAP (M4 X 8.0)	42
-	1	1	1	1	1	1	-	3-18023-0	SCR, SKT HD CAP M6 X 25.0	41
-	1	1	1	1	1	1	-	1-1762300-8	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	33
-	1	1	1	1	1	1	-	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	-	1552112-1	STRIP GUIDE ASSEMBLY	29
-	2	2	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	1	1	-	918704-6	STRIPPER	22
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	-	18025-2	WASHER, SPRG LOCK, REG M4	20
-	1	1	1	1	1	1	-	1-724942-7	STRIPPER	19
-	1	1	1	1	1	1	-	2-1729753-4	HOLD DOWN, TERMINAL	18
-	1	1	1	1	1	1	-	2047233-2	SHEAR HOLDER, FRONT(INO-CUT)	13
-	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	-	1729602-1	STOP, SHEAR	11
-	1	1	1	1	1	1	-	2047231-2	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	-	2047437-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	-	3-1762310-5	WIRE, ANVIL SIDE FEED	8
-	1	1	1	1	1	1	-	1762981-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	-	1891658-1	CRIMPER SPACER, INSULATION	4
1	1	1	1	1	1	1	-	2-1762326-7	INSULATION CRIMPER	3
1	1	1	1	1	1	1	-	3-1762325-2	WIRE CRIMPER	1

THIS DRAWING IS A CONTROLLED DOCUMENT.				Tyco Electronics Corporation Kawasaki, Japan			
DRAWING NO. 00779		REV. B		DATE 01DEC2008		APPROVED S. YABE	
MATERIAL -		TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS DECIMALS MILLIMETERS FRACTIONS DECIMALS MILLIMETERS		APPLICATION SPEC 取付適用規格		SIZE A1	
CUSTOMER DRAWING		SCALE 1:1		SHEET 1 of 1		REV B	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING