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| | | | | | | B1 | | ECR-14-003762 | | | 14MAR14 | | |
| | | | | | | | | | | | RS LZ | | |
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| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART

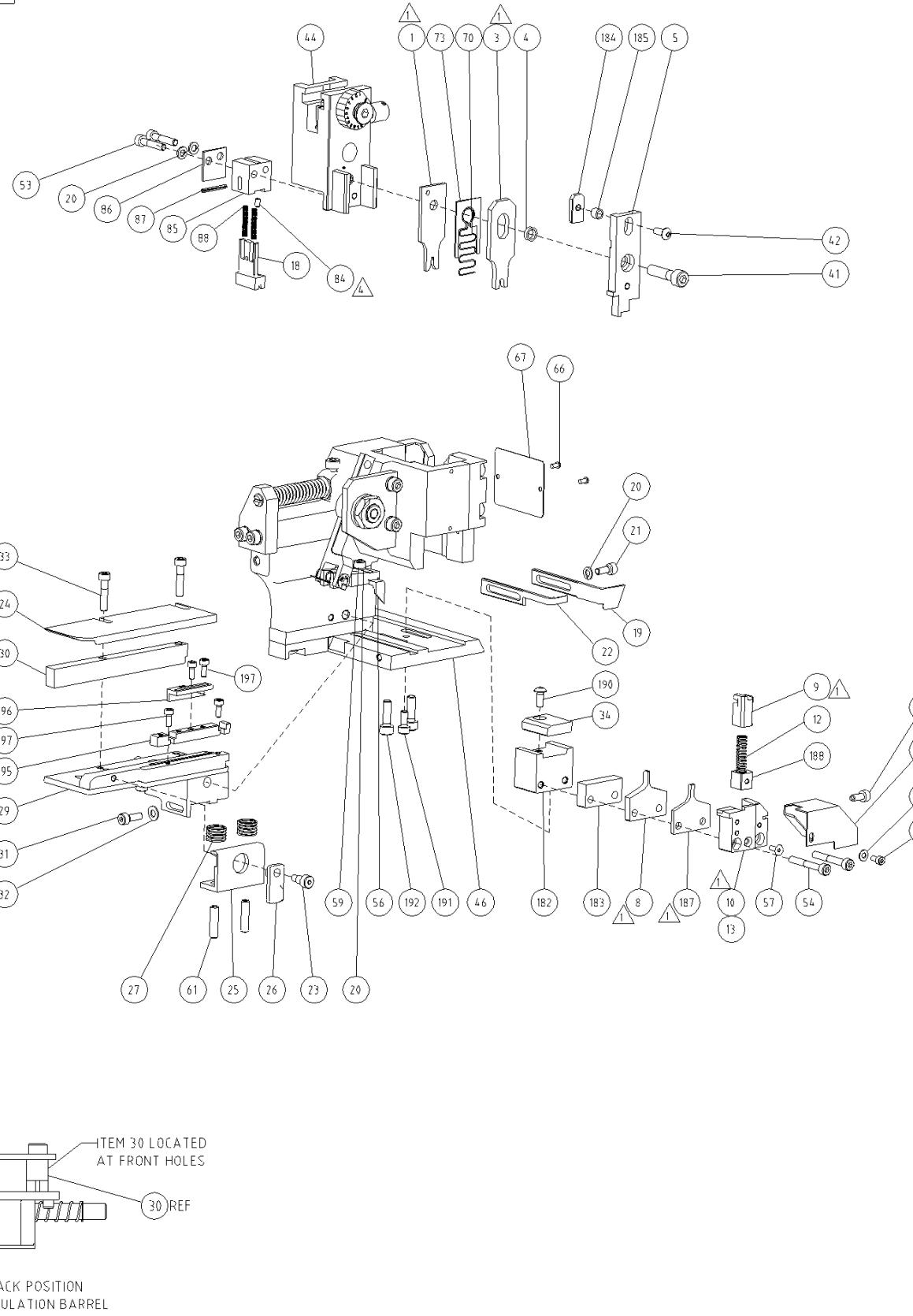
NUMBER 2-2151118-1

FOR REPLACEMENT PARTS FOR APPLICATOR 2047309
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 2047309

| | | | | | |
|---|--|--|--|---------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN R.SHEN | | TE Connectivity | |
| DIMENSIONS: | | CHK L.J.ZHANG | | | |
|  | | APVD U.GUO | | NAME | |
| 0 PLC \pm | | PRODUCT SPEC | | HDE APPLICATOR, SIDE FEED | |
| 1 PLC \pm | | APPLICATION SPEC | | | |
| 2 PLC \pm | | | | | |
| 3 PLC \pm | | | | | |
| 4 PLC \pm | | | | | |
| ANGLES \pm | | WEIGHT | | SIZE A3 | |
| MATERIAL | | FINISH | | CAGE CODE C- 2047309 | |
| | | CUSTOMER ACCESSIBLE PRODUCTION DRAWING | | DRAWING NO | |
| | | | | SCALE | |
| | | | | SHEET 1 OF 2 | |
| | | | | REV B1 | |

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| PART NUMBER | REV | TERMINATOR | FEED TYPE | DESCRIPTION |
| 2047309-1 | B | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 2047309-2 | B | BENCH | MECH PRE FEED | CUTS CARRIER |
| 2047309-6 | B | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-2047309-1 | B | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-2047309-2 | B | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-2047309-6 | B | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-2047309-7 | A | - | - | SPARE PARTS KIT |



| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1633768-2 | DOCUMENTATION PACKAGE | 19 |
|---|---|---|---|---|---|---|---|-------------|---------------------------------|----|
| - | 4 | 4 | 4 | 4 | 4 | 4 | - | 18023-3 | SCR, SKT HD CAP M3 X 8.0 | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1762991-1 | PLATE, STROKE ADJ | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1762992-1 | FRONT, STRIP GUIDE | 19 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 2-18023-0 | SCR, SKT HD CAP M5 X 16.0 | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1-18023-1 | SCR, SKT HD CAP M4 X 10.0 | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 18024-7 | SCR, BTN SKT HD CAP (M4 X 10.0) | 19 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1762301-1 | SUPPORT, SPRING | 18 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 3-1762311-6 | INSULATION ANVIL, SIDE FEED | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1891652-1 | COLAR, INS BLOCK | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1891650-2 | BLOCK, INS CRIMPER | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1762328-2 | SPACER, ANVIL | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1762303-1 | BLOCK, LOWER TOOL | 18 |
| - | 1 | 1 | - | 1 | 1 | 1 | - | 18027-1 | WASHER, FLAT, REG M3 | 11 |
| - | - | 1 | 1 | - | 1 | 1 | - | 18023-2 | SCR, SKT HD CAP (M3 X 6.0) | 9 |
| - | - | 1 | 1 | - | 1 | 1 | - | 1999035-3 | GUARD, CHIP | 8 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 1-22278-9 | SPRING, HOLD DOWN | 8 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 4-21028-0 | PIN, SLOTTED SPRING 094 X .750 | 8 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 409461-1 | PLATE, RETAINING | 8 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1729799-1 | CARRIER HOLD DOWN | 8 |
| 4 | - | 1 | 1 | 1 | 1 | 1 | - | 18031-1 | SCR, SET, CUP POINT M3 X 5.0 | 8 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1891631-1 | GUIDE, DEPRESSOR WIRE | 7 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1729332-1 | SPRING, DEPRESSOR WIRE | 7 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1999134-1 | DATA PLATE, APPL, HD-E | 6 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 21017-2 | SCREW, DRIVE | 6 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 2-18031-8 | SCR, SET, CUP POINT M5 X 20.0 | 6 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1-18023-0 | SCR, SKT HD CAP M4 X 8.0 | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 985575-2 | SCR, FLT SKT HD CAP M3 X 8.0 | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1999075-1 | FEED, PAWL | 5 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 1-18023-6 | SCR, SKT HD CAP M4 X 30.0 | 5 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 1-18023-4 | SCR, SKT HD CAP M4 X 20.0 | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 18024-7 | SCR, BTN SKT HD CAP (M4 X 10.0) | 4 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1673986-1 | CAM, HYBRID APPL | 4 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1552100-2 | APPLICATOR SUBASSEMBLY, HDE | 4 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1552102-3 | RAM ASSEMBLY, HDE SIDE-FEED | 4 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 18024-6 | SCR, BTN SKT HD CAP (M4 X 8.0) | 4 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 3-18023-0 | SCR, SKT HD CAP M6 X 25.0 | 4 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1-1762300-8 | SUPPORT, TERMINAL | 3 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 1-18023-4 | SCR, SKT HD CAP M4 X 20.0 | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 18027-2 | WASHER, FLAT, REG M4 | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1-18023-2 | SCR, SKT HD CAP M4 X 12.0 | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1320908-1 | SPACER, STRIP GUIDE | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1552112-1 | STRIP GUIDE ASSEMBLY | 2 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | - | 1-22284-0 | SPRING, COMPRESSION | 2 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 356835-1 | LEVER, DRAG RELEASE | 2 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 240792-1 | DRAG, TERMINAL | 2 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1320928-1 | PLATE, STRIP GUIDE | 2 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 980371-4 | SCR, SKT HD SHLDR 5.0 DIA X 6.0 | 2 |
| - | 1 | - | 1 | 1 | - | 1 | - | 918704-6 | STRIPPER | 2 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1-18023-1 | SCR, SKT HD CAP M4 X 10.0 | 2 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | - | 18025-2 | WASHER, SPRG LCK, REG M4 | 2 |
| - | - | 1 | - | - | 1 | - | - | 1-724942-7 | STRIPPER | 1 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 2-1729753-4 | HOLD DOWN, TERMINAL | 1 |
| - | 1 | - | - | 1 | - | - | - | 2047233-2 | SHEAR HOLDER, FRONT (NO-CUT) | 1 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 3-22280-3 | SPRING, COMPRESSION | 1 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | - | 1729602-1 | STOP, SHEAR | 1 |
| 1 | - | 1 | 1 | - | 1 | 1 | - | 2047231-2 | SHEAR HOLDER, FRONT | 1 |
| 1 | - | 1 | 1 | 1 | 1 | 1 | - | 2047437-1 | FLOATING SHEAR, FRONT | 1 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 3-1762310-5 | WIRE, ANVIL SIDE FEED | 1 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1762981-1 | DEPRESSOR, SHEAR | 1 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1891658-1 | CRIMPER SPACER, INSULATION | 1 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 2-1762326-7 | INSULATION CRIMPER | 1 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 3-1762325-2 | WIRE CRIMPER | 1 |

| | | | | | | | |
|--|--|---|------------------------------|----------------------------|---------------|-----------------|----------------|
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| | | SN: HAKA OKW SYAIRE | Kawasaki, Japan | | | | |
| DIMENSIONS: 尺寸: mm | | TOLERANCES UNLESS OTHERWISE SPECIFIED: 一般公差 | | NAME: 名前 | | | |
| | | 1. PLC ± - | | HD-E APPLICATOR, SIDE FEED | | | |
| | | 2. PLC ± - | | | | | |
| | | 3. PLC ± - | | | | | |
| | | 4. PLC ANGLES ± - | | | | | |
| MATERIAL: 材質 | | FINISH: 表面 | | | | | |
| | | WEIGHT: 重量 | | SIZE: 尺寸 | EDGE CODE: 鋸齒 | DRAWING NO: 製圖號 | RESTRICTED: 限制 |
| | | - | | A1 | 00779 | C-2047309 | - |
| | | CUSTOMER DRAWING | | SCALE: 比例 | 1:1 | SHEET: 1 OF | REV: B |