

Customer Information Sheet

DRAWING No.: M80-481XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:**MATERIAL:**

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK

CONTACT CLIP = BERYLLIUM COPPER

CONTACT SHELL = COPPER ALLOY

JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH (ALL OVER NICKEL):05 = 0.3 μ GOLD CLIP, 0.25-0.3 μ GOLD SHELL42 = 0.3 μ GOLD CLIP, 3.5-5.0 μ 100% TIN SHELL**ELECTRICAL:**

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 m Ω MAXINSULATION RESISTANCE = 100 M Ω MIN**MECHANICAL:**

DURABILITY = 500 OPERATIONS

INSERTION FORCE ($\varnothing$ 0.5mm GAUGE) = 2.8N MAXWITHDRAWAL FORCE ($\varnothing$ 0.5mm GAUGE) = 0.2N MIN**ENVIRONMENTAL:**

TEMPERATURE RANGE = -55°C TO +125°C

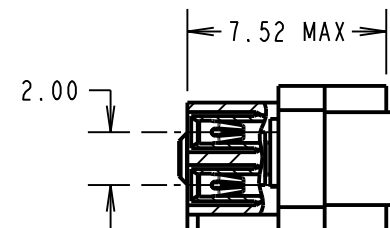
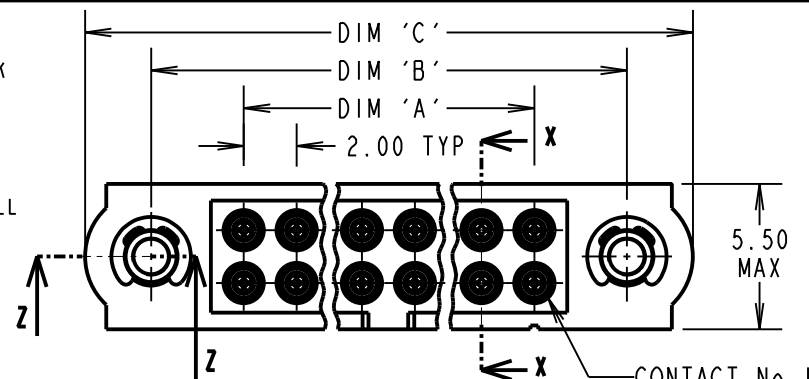
PACKING:

LOOSE

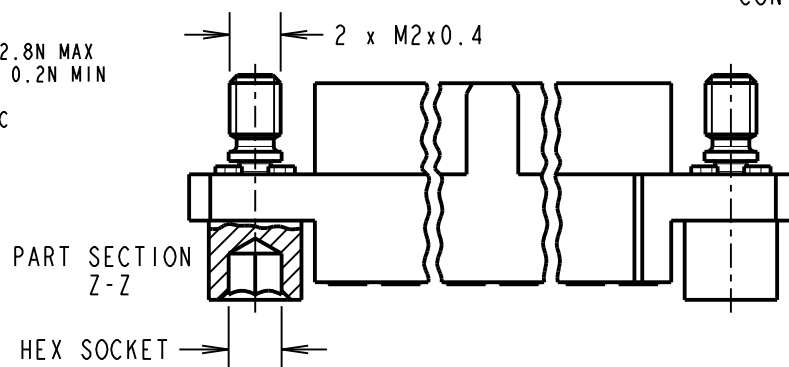
FOR COMPLETE SPECIFICATION, SEE

COMPONENT SPECIFICATION C005XX

(LATEST ISSUE)



PART SECTION X-X

**NOTES:**

- CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-0130005 FOR M80-481XX05 AND M80-0130001 FOR M80-481XX42.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = $\varnothing$ 1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

DIMENSION**CALCULATION**

DIM 'A' TOTAL No. OF CONTACTS - 2.00

DIM 'B' TOTAL No. OF CONTACTS + 5.00

DIM 'C' TOTAL No. OF CONTACTS + 10.00

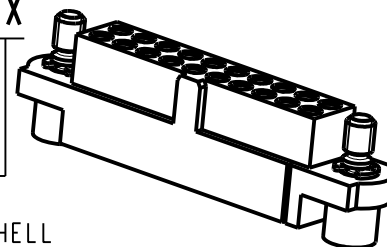
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN SHELL, M80-4812042

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm

ORDER CODE:**M80-481XXXX**TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)**FINISH CODE**

05 - GOLD CLIP, GOLD SHELL

42 - GOLD CLIP, 100% TIN SHELL



SM	3	06.12.11	11578
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: M. G. PLESTED			
DRAWN: B. M. KENT			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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GROUP AND MUST NOT BE
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OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.**TOLERANCES**X. = $\pm$ 1mmX.X = $\pm$ 0.25mmX.XX = $\pm$ 0.10mmX.XXX = $\pm$ 0.01mmANGLES = $\pm$ 5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²TITLE: DATAMATE DIL CRIMP
(SMALL BORE) FEMALE ASSEMBLY
WITH HEX SOCKET JACKSCREW

DRAWING NUMBER:

M80-481XXXXSHT
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