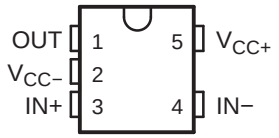
10-MHz LOW-NOISE LOW-VOLTAGE LOW-POWER OPERATIONAL AMPLIFIERS

Check for Samples: LMV721, LMV722

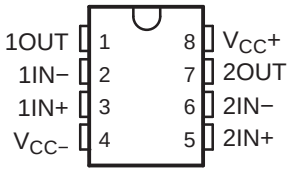
FEATURES

- **Power-Supply Voltage Range: 2.2 V to 5.5 V**
- **Low Supply Current: 930 μA/Amplifier at 2.2 V**
- **High Unity-Gain Bandwidth: 10 MHz**
- **Rail-to-Rail Output Swing**
  - **600-Ω Load: 120 mV From Either Rail at 2.2 V**
  - **2-kΩ Load: 50 mV From Either Rail at 2.2 V**
- **Input Common-Mode Voltage Range Includes Ground**
- **Input Voltage Noise: 9 nV/√Hz at f = 1 kHz**

LMV721…DBV or DCK PACKAGE
(TOP VIEW)



LMV722…D, DGK, OR DRG PACKAGE
(TOP VIEW)



APPLICATIONS

- **Cellular and Cordless Phones**
- **Active Filter and Buffers**
- **Laptops and PDAs**
- **Battery Powered Electronics**

DESCRIPTION/ORDERING INFORMATION

The LMV721 (single) and LMV722 (dual) are low-noise low-voltage low-power operational amplifiers that can be designed into a wide range of applications. The LMV721 and LMV722 have a unity-gain bandwidth of 10 MHz, a slew rate of 5 V/μs, and a quiescent current of 930 μA/amplifier at 2.2 V.

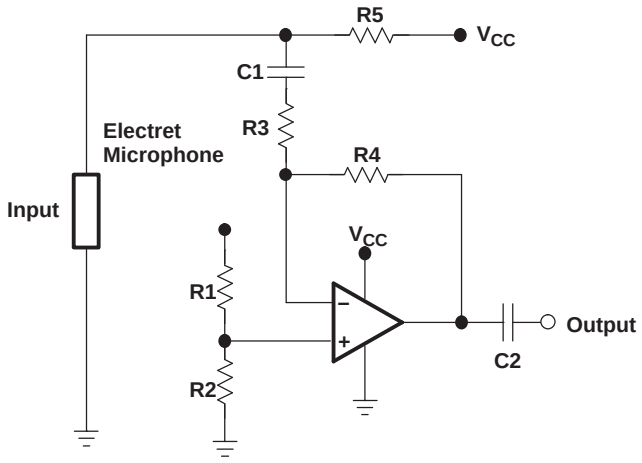
The LMV721 and LMV722 are designed to provide optimal performance in low-voltage and low-noise systems. They provide rail-to-rail output swing into heavy loads. The input common-mode voltage range includes ground, and the maximum input offset voltage are 3.5 mV (over recommended temperature range) for the devices. Their capacitive load capability is also good at low supply voltages. The operating range is from 2.2 V to 5.5 V.

ORDERING INFORMATION(1)

T_A	PACKAGE(2)			ORDERABLE PART NUMBER	TOP-SIDE MARKING(3)
–40°C to 105°C	Single	SC-70 – DCK	Reel of 3000	LMV721IDCKR	RK_
			Reel of 250	LMV721IDCKT	
		SOT-23 – DBV	Reel of 3000	LMV721IDBVR	RBF_
	Dual	SOIC – D	Reel of 2500	LMV722IDR	MV722I
			Tube of 75	LMV722ID	
		VSSOP – DGK	Reel of 2500	LMV722IDGKR	R6_
		QFN – DRG	Reel of 2500	LMV722IDRGR	ZYY

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.
(2) Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.
(3) DBV/DCK/DGK: The actual top-side marking has one additional character that designates the wafer fab/assembly site.

Typical Application



Absolute Maximum Ratings(1)

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
$V_{CC+} - V_{CC-}$	Supply voltage(2)			6	V
V_{ID}	Differential input voltage(3)			±Supply voltage	V
θ_{JA}	Package thermal impedance(4)	D package(5)		97	°C/W
		DBV package(5)		206	
		DCK package(5)		252	
		DGK package(5)		172	
		DRG package(6)		50.7	
T_J	Operating virtual-junction temperature			150	°C
T_{stg}	Storage temperature range		–65	150	°C

(1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
(2) All voltage values (except differential voltages and V_{CC} specified for the measurement of I_{OS}) are with respect to the network GND.
(3) Differential voltages are at IN+ with respect to IN−.
(4) Maximum power dissipation is a function of $T_J(max)$, θ_{JA}, and T_A. The maximum allowable power dissipation at any allowable ambient temperature is $P_D = (T_J(max) - T_A)/\theta_{JA}$. Operating at the absolute maximum T_J of 150°C can affect reliability.
(5) The package thermal impedance is calculated in accordance with JESD 51-7.
(6) The package thermal impedance is calculated in accordance with JESD 51-5.

Recommended Operating Conditions

		MIN	MAX	UNIT
$V_{CC+} - V_{CC-}$	Supply voltage	2.2	5.5	V
T_J	Operating virtual-junction temperature	–40	105	°C

ESD Protection

	TYP	UNIT
Human-Body Model	2000	V
Machine Model	100	V

Electrical Characteristics

V_{CC+} = 2.2 V, V_{CC-} = GND, V_{ICR} = V_{CC+}/2, V_O = V_{CC+}/2, and R_L > 1 MΩ (unless otherwise noted)

PARAMETER		TEST CONDITIONS	T_J	MIN	TYP	MAX	UNIT
V_{IO}	Input offset voltage		25°C		0.02	3	mV
			–40°C to 105°C			3.5	
TCV_{IO}	Input offset voltage average drift		25°C		0.6		µV/°C
I_{IB}	Input bias current		25°C		260		nA
I_{IO}	Input offset current		25°C		25		nA
CMMR	Common-mode rejection ratio	V_{ICR} = 0 V to 1.3 V	25°C	70	88		dB
			–40°C to 105°C	64			
PSRR	Power-supply rejection ratio	V_{CC+} = 2.2 V to 5 V, V_O = 0, V_{ICR} = 0	25°C	80	90		dB
			–40°C to 105°C	70			
V_{ICR}	Input common-mode voltage	CMRR ≥ 50 dB	25°C		–0.3		V
					1.3		
A_{VD}	Large-signal voltage gain	R_L = 600 Ω, V_O = 0.75 V to 2 V	25°C	75	81		dB
			–40°C to 105°C	70			
		R_L = 2 kΩ, V_O = 0.5 V to 2.1 V	25°C	75	84		
			–40°C to 105°C	70			
V_O	Output swing	R_L = 600 Ω to V_{CC+}/2	25°C	2.090	2.125		V
			–40°C to 105°C	2.065			
			25°C		0.071	0.120	
			–40°C to 105°C			0.145	
		R_L = 2 kΩ to V_{CC+}/2	25°C	2.150	2.177		
			–40°C to 105°C	2.125			
			25°C		0.056	0.080	
			–40°C to 105°C			0.105	
I_O	Output current	Sourcing, V_O = 0 V, $V_{IN(diff)}$ = ±0.5 V	25°C	10	14.9		mA
			–40°C to 105°C	5			
		Sinking, V_O = 2.2 V, $V_{IN(diff)}$ = ±0.5 V	25°C	10	17.6		
			–40°C to 105°C	5			
I_{CC}	Supply current	LMV721	25°C		0.93	1.3	mA
			–40°C to 105°C			1.5	
		LMV722	25°C		1.81	2.4	
			–40°C to 105°C			2.6	
SR	Slew rate(1)		25°C		4.9		V/µs
GBW	Gain bandwidth product		25°C		10		MHz
Φ_m	Phase margin		25°C		67.4		°
G_m	Gain margin		25°C		–9.8		dB
V_n	Input-referred voltage noise	f = 1 kHz	25°C		9		nV/√Hz
I_n	Input-referred current noise	f = 1 kHz	25°C		0.3		pA/√Hz
THD	Total harmonic distortion	f = 1 kHz, AV = 1, R_L = 600 Ω, V_O = 500 mV_{pp}	25°C		0.004		%

(1) Connected as voltage follower with 1-V step input. Number specified is the slower of the positive and negative slew rate.

Electrical Characteristics

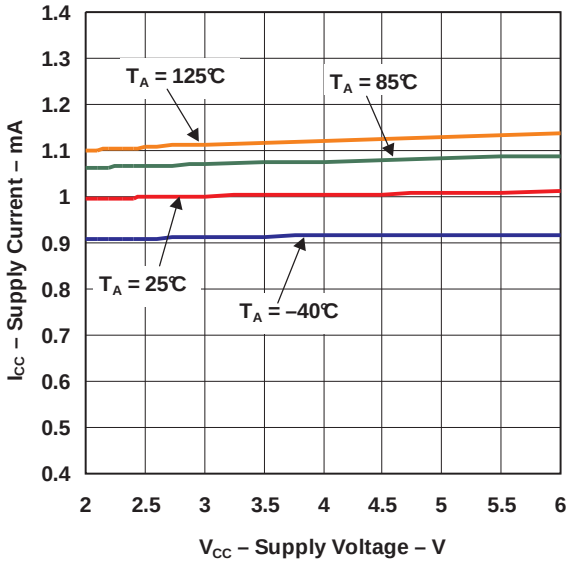
V_{CC+} = 5 V, V_{CC-} = GND, V_{ICR} = V_{CC+}/2, V_O = V_{CC+}/2, and R_L > 1 MΩ (unless otherwise noted)

PARAMETER		TEST CONDITIONS	T_J	MIN	TYP	MAX	UNIT
V_{IO}	Input offset voltage		25°C		–0.08	3	mV
			–40°C to 105°C			3.5	
TCV_{IO}	Input offset voltage average drift		25°C		0.6		µV/°C
I_{IB}	Input bias current		25°C		260		nA
I_{IO}	Input offset current		25°C		25		nA
CMMR	Common-mode rejection ratio	V_{ICR} = 0 V to 4.1 V	25°C	80	89		dB
			–40°C to 105°C	75			
PSRR	Power-supply rejection ratio	V_{CC+} = 2.2 V to 5 V, V_O = 0, V_{ICR} = 0	25°C	70	90		dB
			–40°C to 105°C	64			
V_{ICR}	Input common-mode voltage	CMRR ≥ 50 dB	25°C		–0.3		V
					4.1		
A_{VD}	Large-signal voltage gain	R_L = 600 Ω, V_O = 0.75 V to 4.8 V	25°C	80	87		dB
			–40°C to 105°C	70			
		R_L = 2 kΩ, V_O = 0.7 V to 4.9 V	25°C	80	94		
			–40°C to 105°C	70			
V_O	Output swing	R_L = 600 Ω to V_{CC+}/2	25°C	4.84	4.882		V
			–40°C to 105°C	4.815			
			25°C		0.134	0.19	
			–40°C to 105°C			0.215	
		R_L = 2 kΩ to V_{CC+}/2	25°C	4.93	4.952		
			–40°C to 105°C	4.905			
			25°C		0.076	0.11	
			–40°C to 105°C			0.135	
I_O	Output current	Sourcing, V_O = 0 V, $V_{IN(diff)}$ = ±0.5 V	25°C	20	52.6		mA
			–40°C to 105°C	12			
		Sinking, V_O = 2.2 V, $V_{IN(diff)}$ = ±0.5 V	25°C	15	23.7		
			–40°C to 105°C	8.5			
I_{CC}	Supply current	LMV721	25°C		1.03	1.4	mA
			–40°C to 105°C			1.7	
		LMV722	25°C		2.01	2.4	
			–40°C to 105°C			2.8	
SR	Slew rate(1)		25°C		5.25		V/µs
GBW	Gain bandwidth product		25°C		10		MHz
Φ_m	Phase margin		25°C		72		°
G_m	Gain margin		25°C		–11		dB
V_n	Input-referred voltage noise	f = 1 kHz	25°C		8.5		nV/√Hz
I_n	Input-referred current noise	f = 1 kHz	25°C		0.2		pA/√Hz
THD	Total harmonic distortion	f = 1 kHz, AV = 1, R_L = 600 Ω, V_O = 500 mV_{pp}	25°C		0.001		%

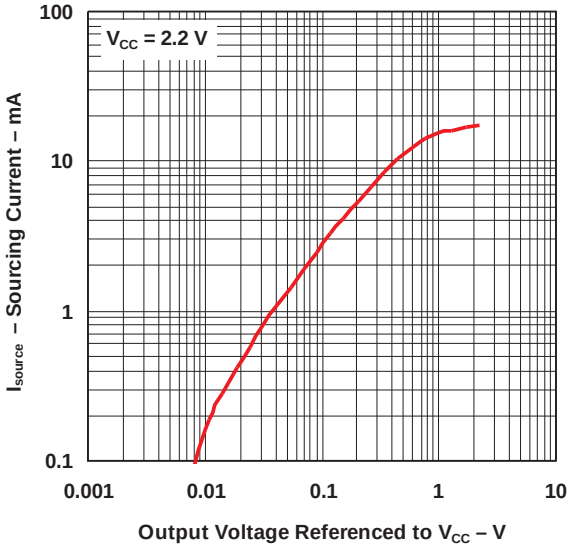
(1) Connected as voltage follower with 1-V step input. Number specified is the slower of the positive and negative slew rate.

TYPICAL CHARACTERISTICS

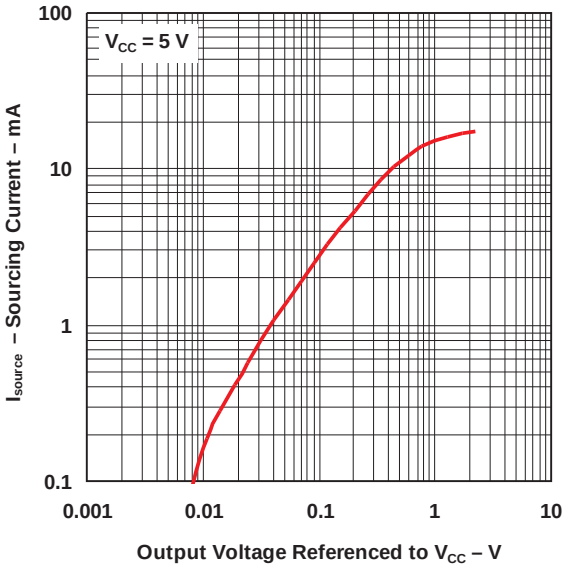
SUPPLY CURRENT vs SUPPLY VOLTAGE



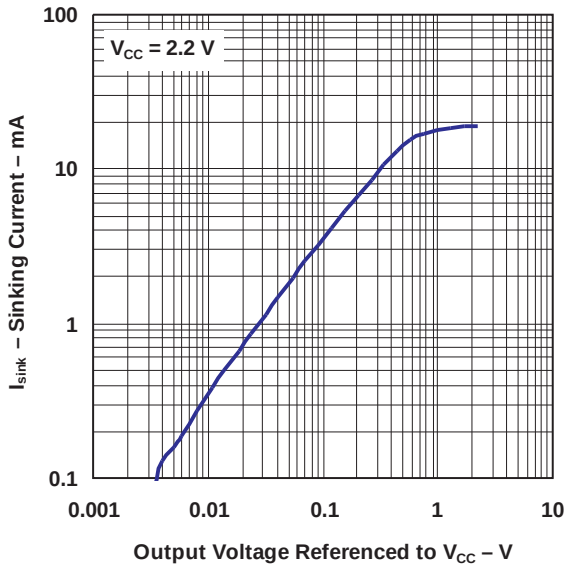
SOURCING CURRENT vs OUTPUT VOLTAGE



SOURCING CURRENT vs OUTPUT VOLTAGE

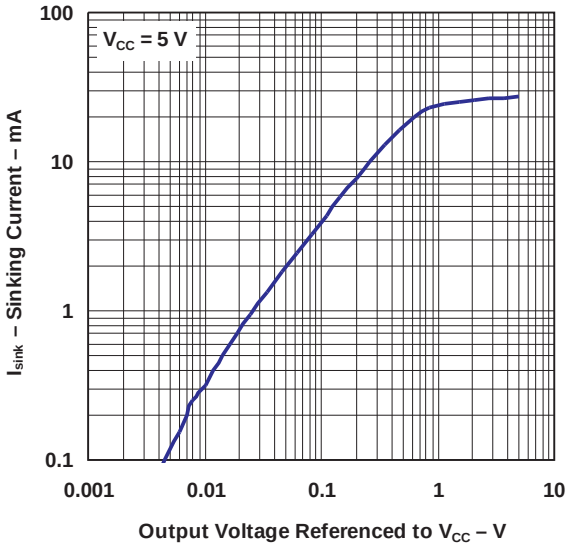


SINKING CURRENT vs OUTPUT VOLTAGE

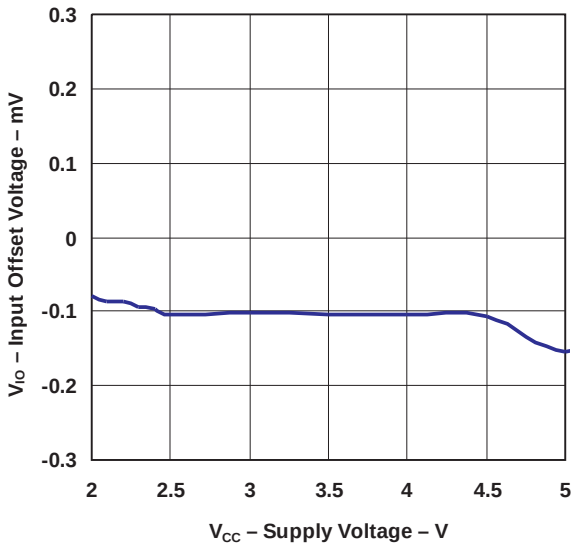


TYPICAL CHARACTERISTICS (continued)

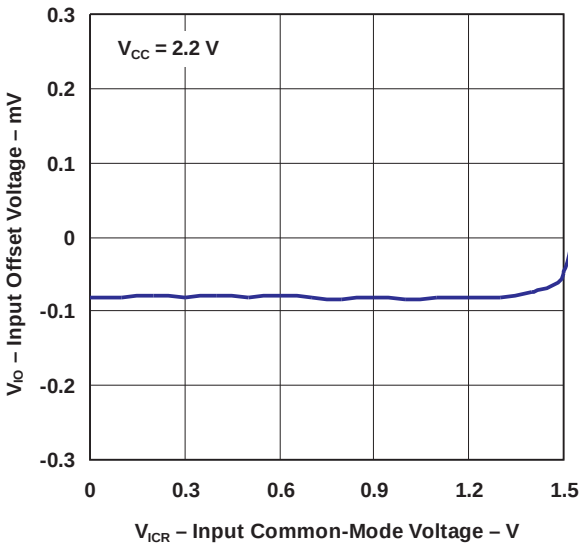
SINKING CURRENT vs OUTPUT VOLTAGE



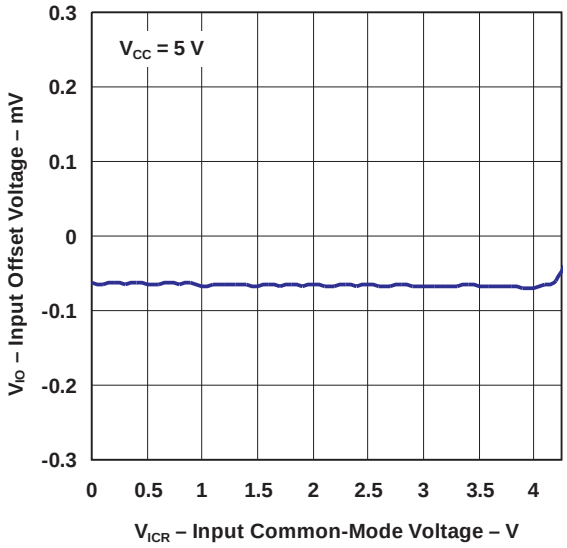
OUTPUT VOLTAGE SWING vs SUPPLY VOLTAGE



INPUT OFFSET VOLTAGE vs INPUT COMMON-MODE VOLTAGE

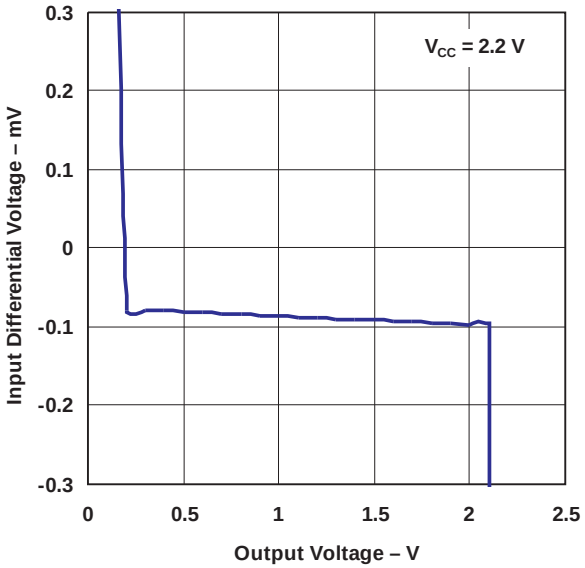


INPUT OFFSET VOLTAGE vs INPUT COMMON-MODE VOLTAGE

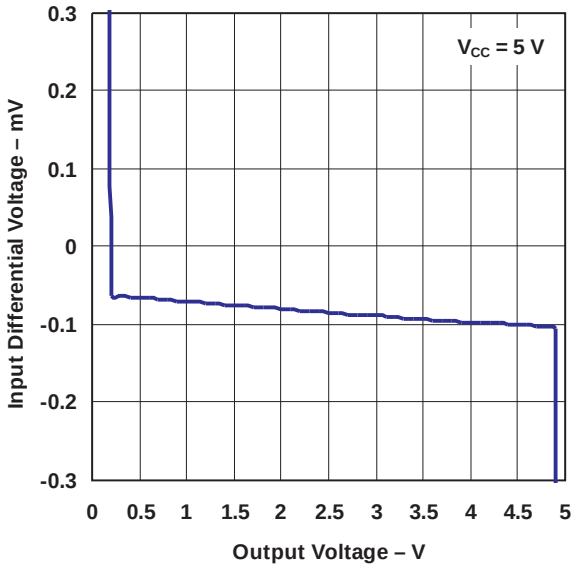


TYPICAL CHARACTERISTICS (continued)

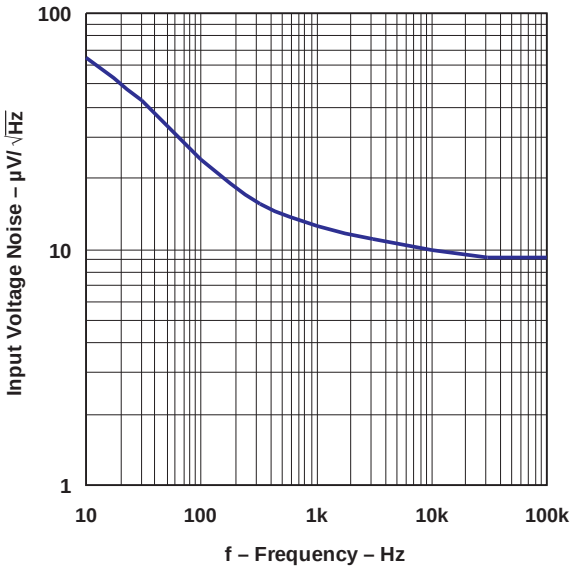
INPUT VOLTAGE vs OUTPUT VOLTAGE



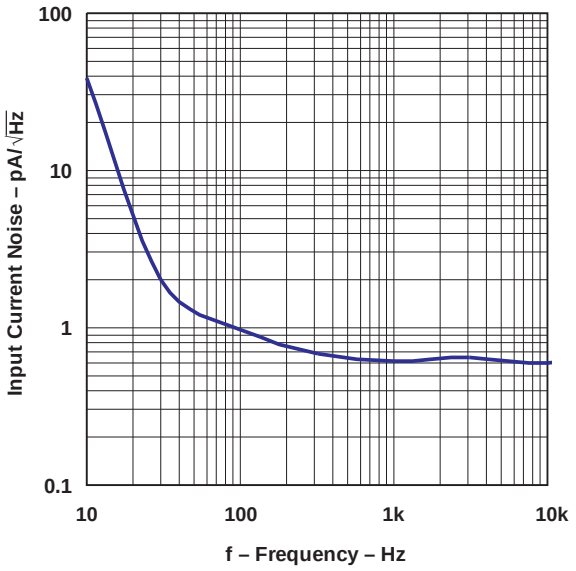
INPUT VOLTAGE vs OUTPUT VOLTAGE



INPUT VOLTAGE NOISE vs FREQUENCY

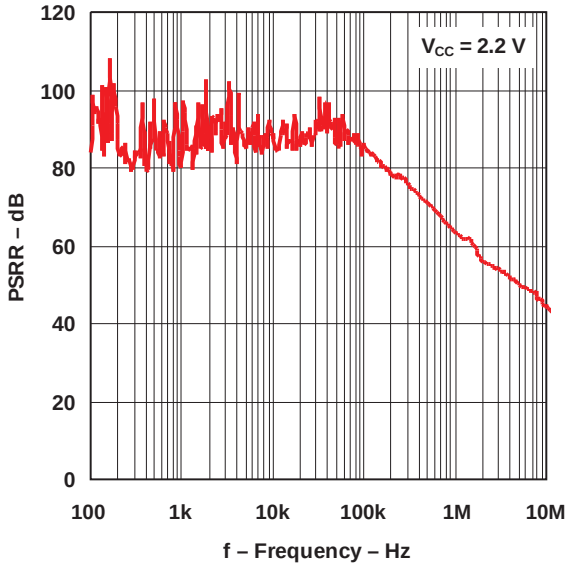


INPUT CURRENT NOISE vs FREQUENCY

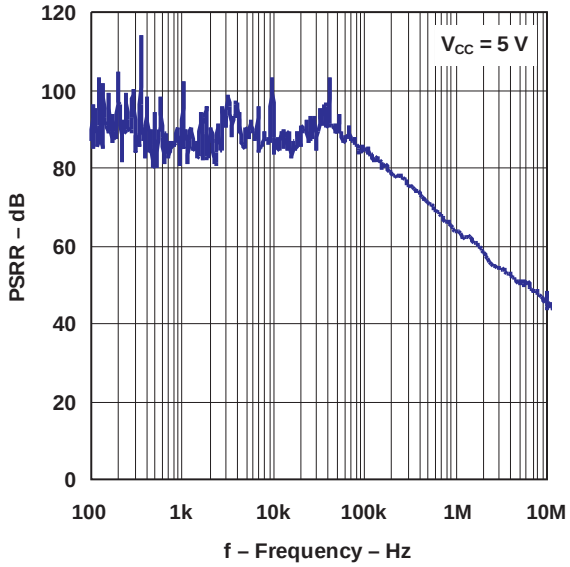


TYPICAL CHARACTERISTICS (continued)

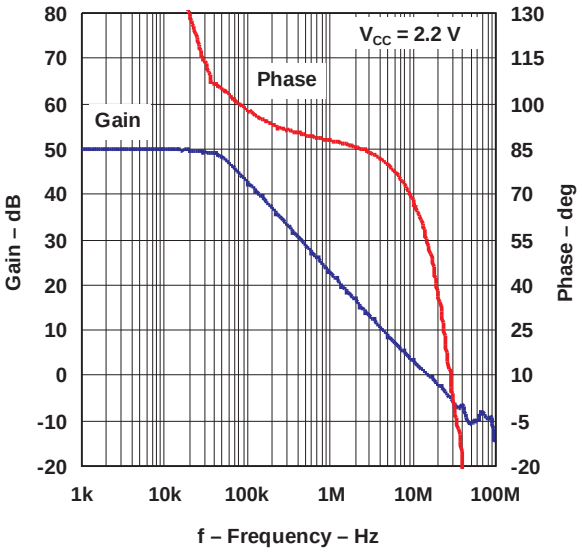
PSRR vs FREQUENCY



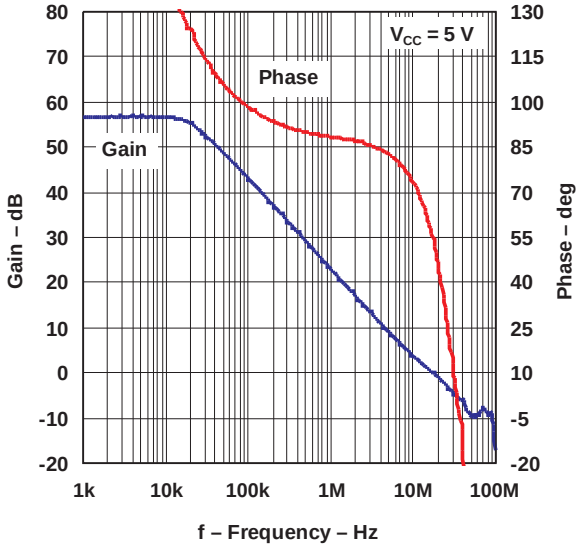
PSRR vs FREQUENCY



GAIN AND PHASE vs FREQUENCY

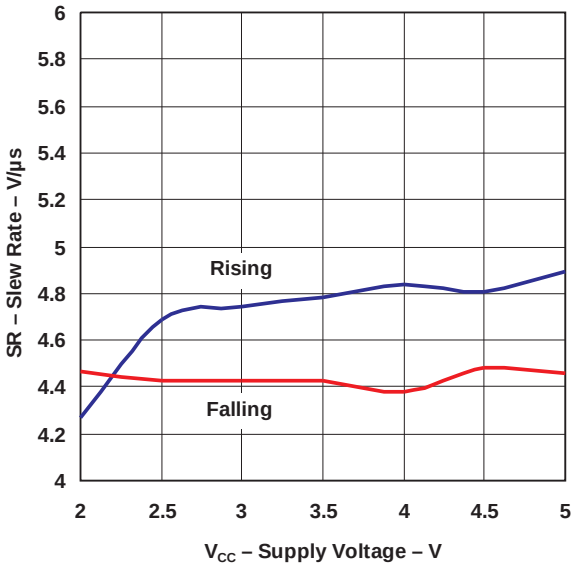


GAIN AND PHASE vs FREQUENCY

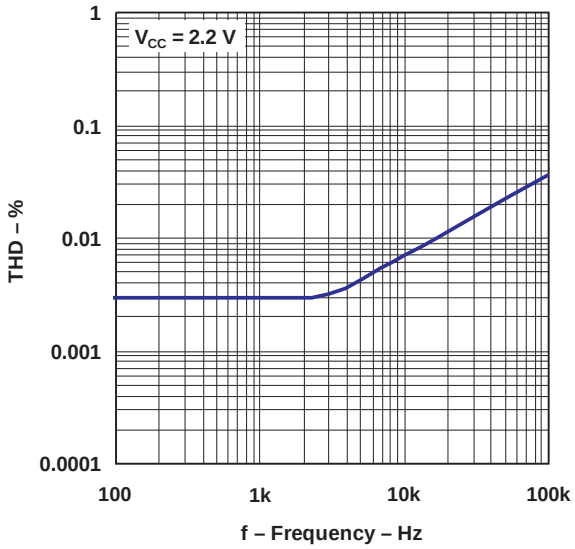


TYPICAL CHARACTERISTICS (continued)

SLEW RATE vs SUPPLY VOLTAGE

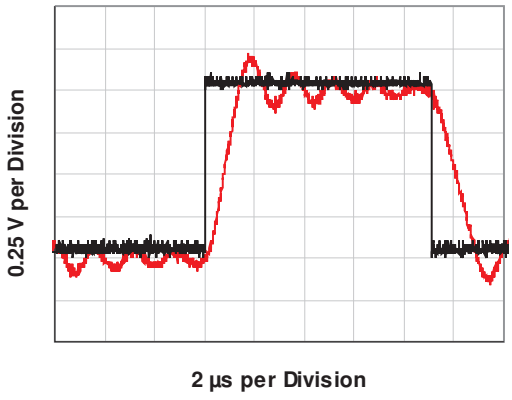


THD vs FREQUENCY



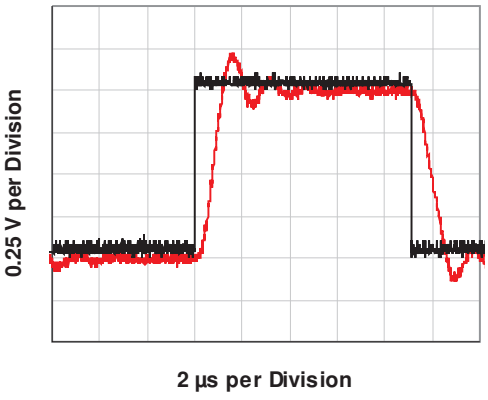
PULSE RESPONSE

V_{CC} = 5 V, R_L = 2 kΩ, C_L = 21.2 nF, R_o = 0 Ω



PULSE RESPONSE

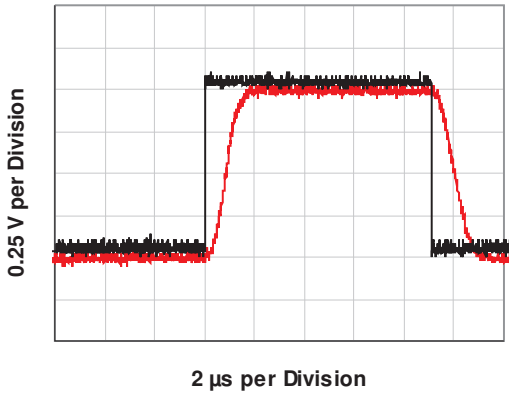
V_{CC} = 5 V, R_L = 2 kΩ, C_L = 21.2 nF, R_o = 2.1 Ω



TYPICAL CHARACTERISTICS (continued)

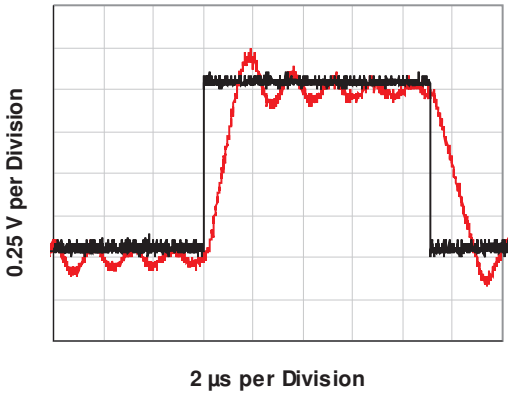
PULSE RESPONSE

V_{cc} = 5 V, R_L = 2 kΩ, C_L = 21.2 nF, R_o = 9.5 Ω



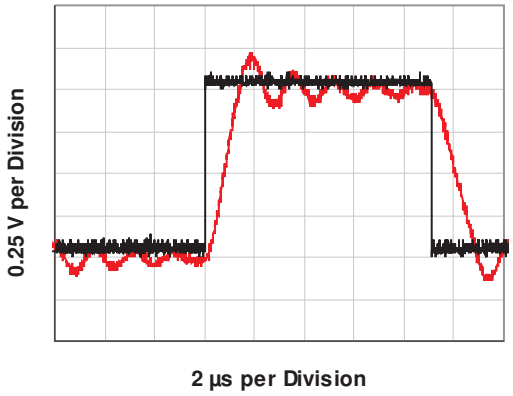
PULSE RESPONSE

V_{cc} = 5 V, R_L = 10 kΩ, C_L = 21.2 nF, R_o = 0 Ω



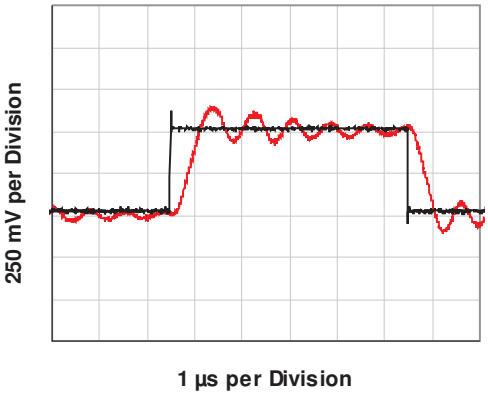
PULSE RESPONSE

V_{cc} = 5 V, R_L = 600 Ω, C_L = 21.2 nF, R_o = 0 Ω



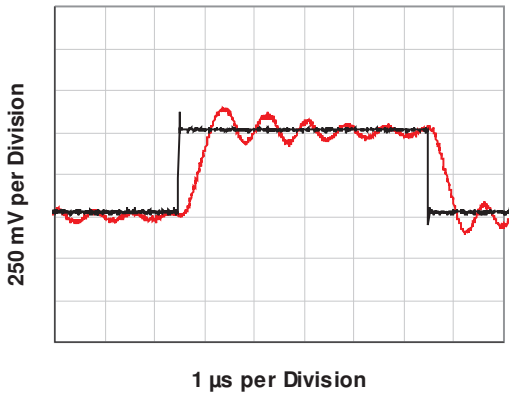
PULSE RESPONSE

V_{cc} = 2.2 V, R_L = 2 Ω, C_L = 2.12 nF, R_o = 0 Ω



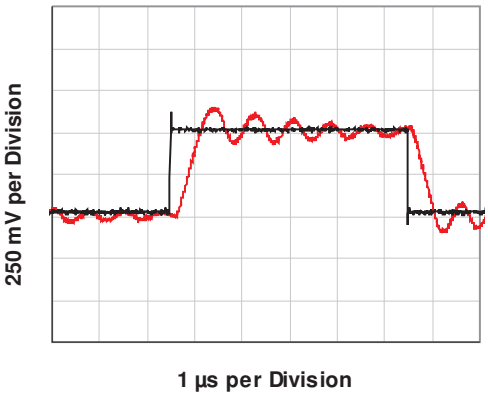
PULSE RESPONSE

V_{cc} = 2.2 V, R_L = 2 kΩ, C_L = 2.12 nF, R_o = 0 Ω



PULSE RESPONSE

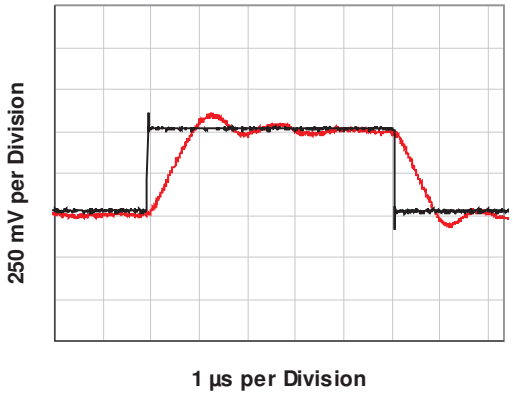
V_{cc} = 2.2 V, R_L = 10 kΩ, C_L = 2.12 nF, R_o = 0 Ω



TYPICAL CHARACTERISTICS (continued)

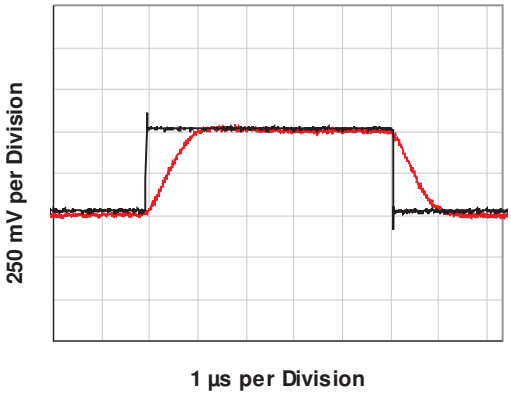
PULSE RESPONSE

V_{CC} = 2.2 V, R_L = 10 kΩ, C_L = 2.12 nF, R_O = 2.2 Ω



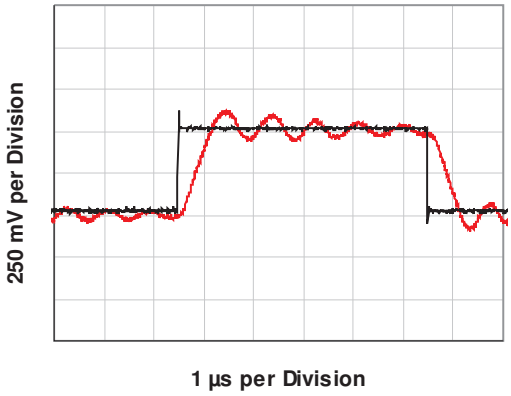
PULSE RESPONSE

V_{CC} = 2.2 V, R_L = 10 kΩ, C_L = 2.12 nF, R_O = 11.5 Ω



PULSE RESPONSE

V_{CC} = 2.2 V, R_L = 600 Ω, C_L = 1.89 nF, R_O = 0 Ω



REVISION HISTORY

Changes from Revision B (August 2010) to Revision C **Page**

- Changed all temperature parameters from max of 85°C to 105°C 1
- Changed supply voltage max value to 6 in Absolute Maximum Ratings table 2
- Changed supply voltage MAX value to 5.5 in Recommended Operating Conditions table 2
- Changed A_{VD}, V_O test conditons for R_L = 600 Ω: 0.75 V to 4.8 V 4
- Changed A_{VD}, V_O test conditons for R_L = 2 kΩ Ω: 0.75 V to 4.8 V 4

PACKAGING INFORMATION

Orderable Device	Status [1]	Package Type	Package Drawing	Pins	Package Qty	Eco Plan [2]	Lead/ Ball Finish	MSL Peak Temp [3]	Samples (Requires Login)
LMV721IDBVR	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV721IDBVRG4	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV721IDCKR	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV721IDCKRG4	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV721IDCKT	ACTIVE	SC70	DCK	5	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Contact TI Distributor or Sales Office
LMV721IDCKTG4	ACTIVE	SC70	DCK	5	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Contact TI Distributor or Sales Office
LMV722ID	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Contact TI Distributor or Sales Office
LMV722IDG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Contact TI Distributor or Sales Office
LMV722IDGKR	ACTIVE	MSOP	DGK	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV722IDGKRG4	ACTIVE	MSOP	DGK	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV722IDR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples
LMV722IDRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	Request Free Samples

[1] The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

[2] Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.
TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.
Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.
Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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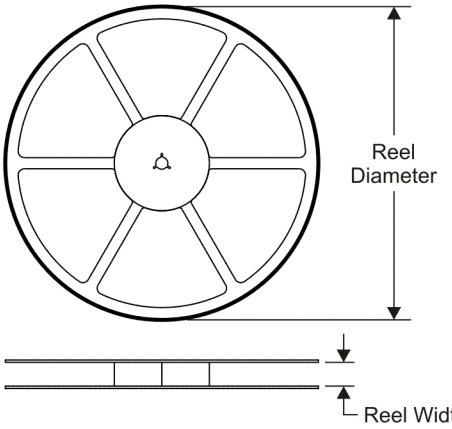
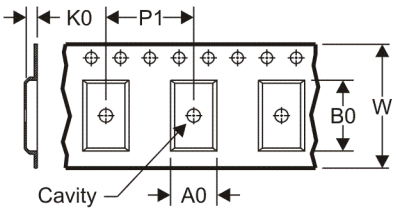
TAPE AND REEL INFORMATION

REEL DIMENSIONS

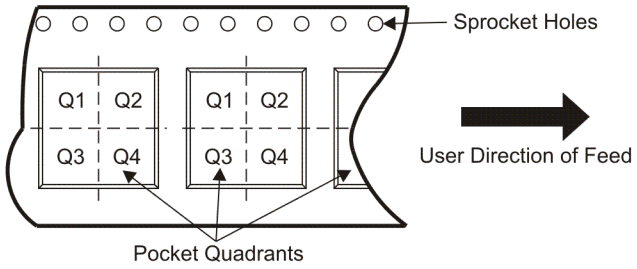


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

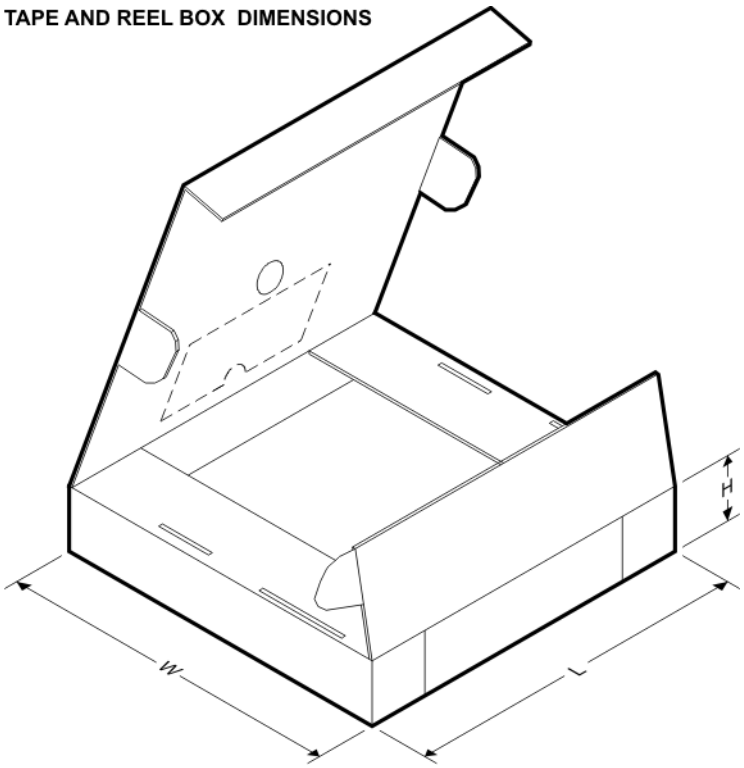
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMV721IDBVR	SOT-23	DBV	5	3000	178.0	9.0	3.23	3.17	1.37	4.0	8.0	Q3
LMV721IDCKR	SC70	DCK	5	3000	178.0	9.0	2.4	2.5	1.2	4.0	8.0	Q3
LMV721IDCKT	SC70	DCK	5	250	178.0	9.0	2.4	2.5	1.2	4.0	8.0	Q3
LMV722IDGKR	MSOP	DGK	8	2500	330.0	12.4	5.3	3.3	1.3	8.0	12.0	Q1
LMV722IDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

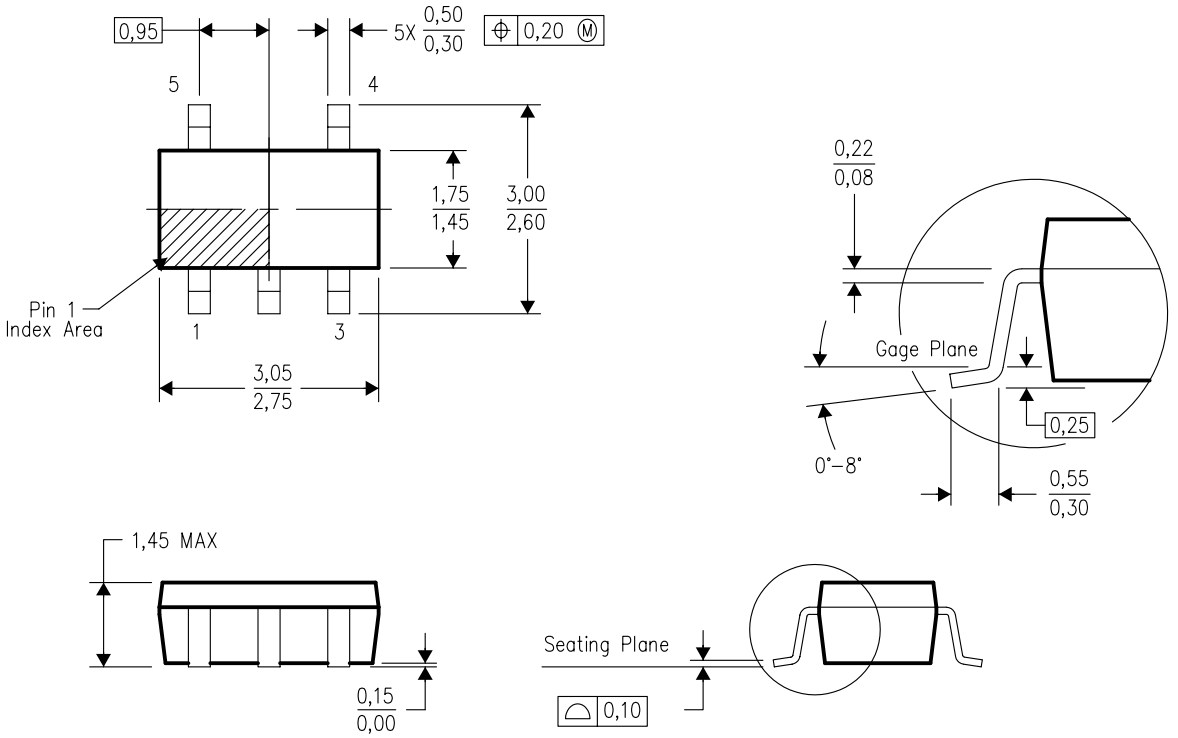
TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMV721IDBVR	SOT-23	DBV	5	3000	180.0	180.0	18.0
LMV721IDCKR	SC70	DCK	5	3000	180.0	180.0	18.0
LMV721IDCKT	SC70	DCK	5	250	180.0	180.0	18.0
LMV722IDGKR	MSOP	DGK	8	2500	370.0	355.0	55.0
LMV722IDR	SOIC	D	8	2500	340.5	338.1	20.6

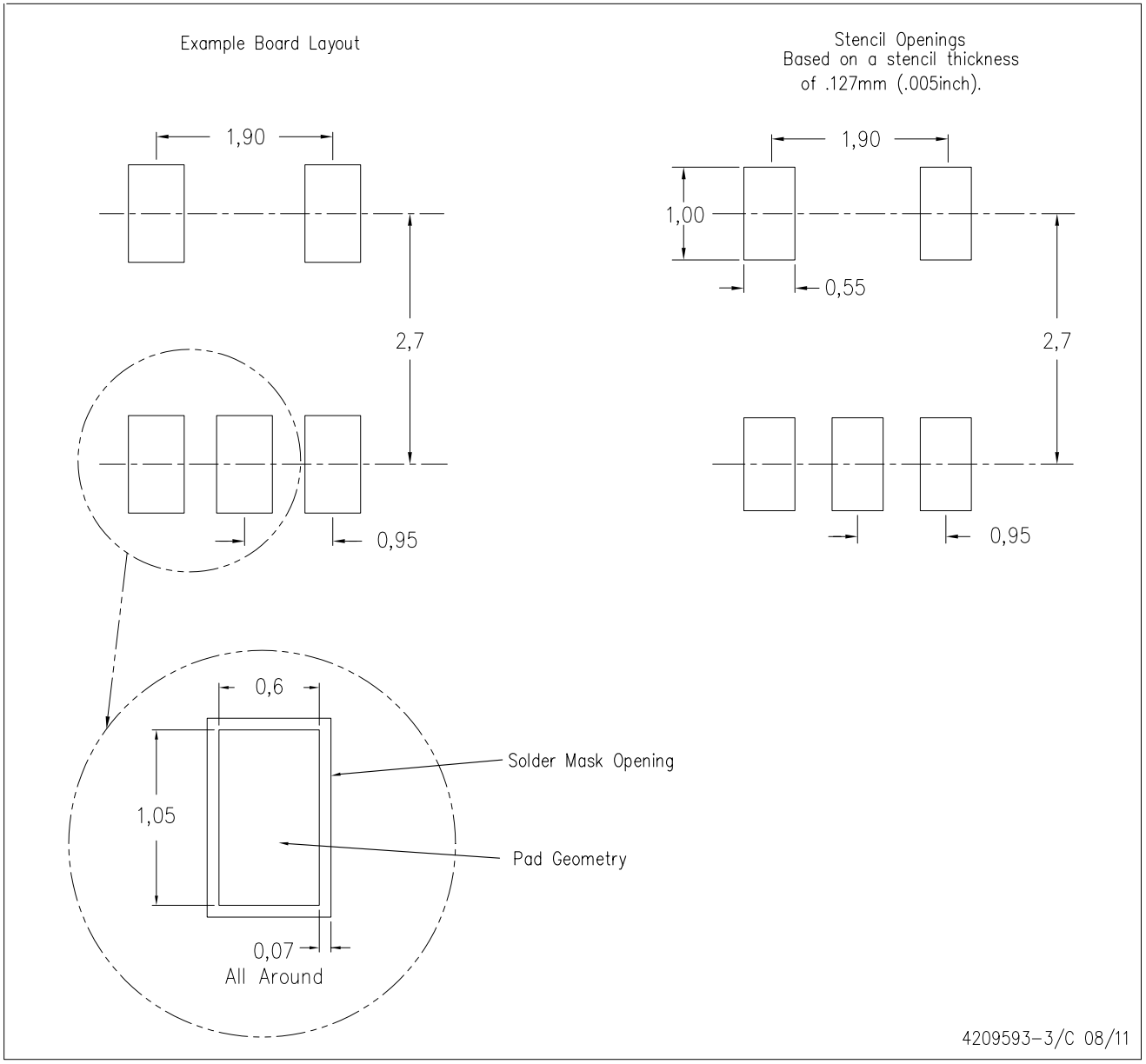
DBV (R–PDSO–G5) PLASTIC SMALL–OUTLINE PACKAGE



4073253–4/K 03/2006

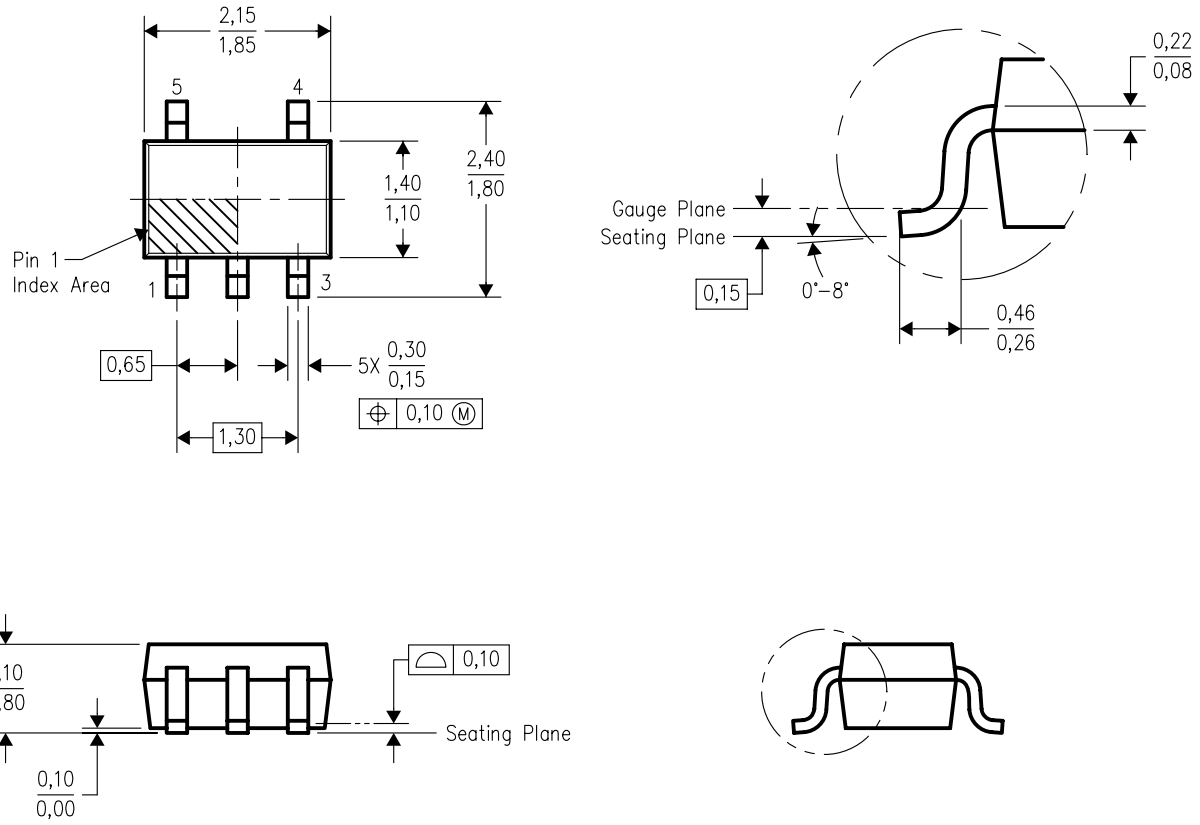
NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
D. Falls within JEDEC MO–178 Variation AA.

DBV (R–PDSO–G5) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
D. Publication IPC–7351 is recommended for alternate designs.
E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC–7525 for other stencil recommendations.

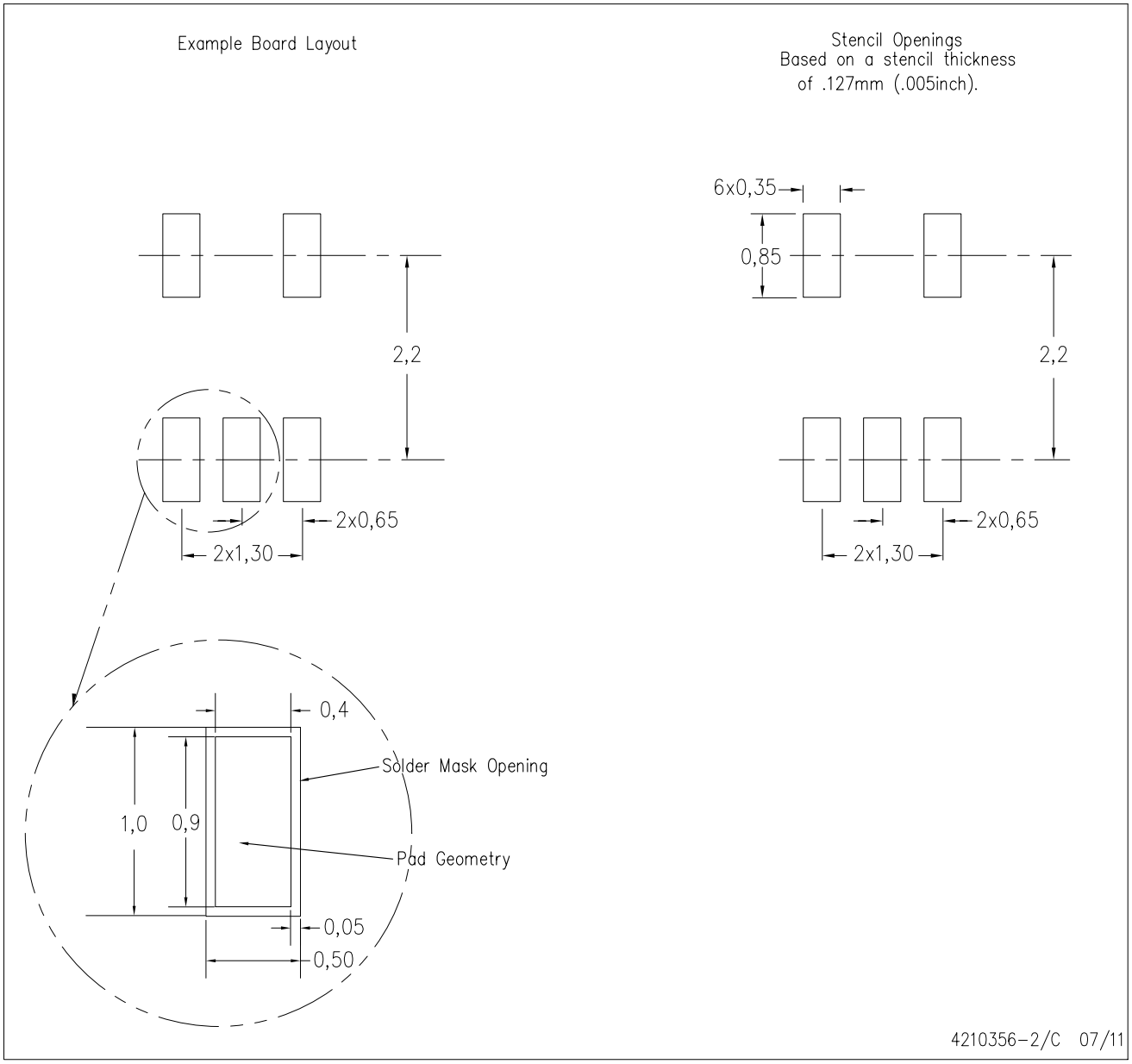
DCK (R–PDSO–G5) PLASTIC SMALL–OUTLINE PACKAGE



4093553–3/G 01/2007

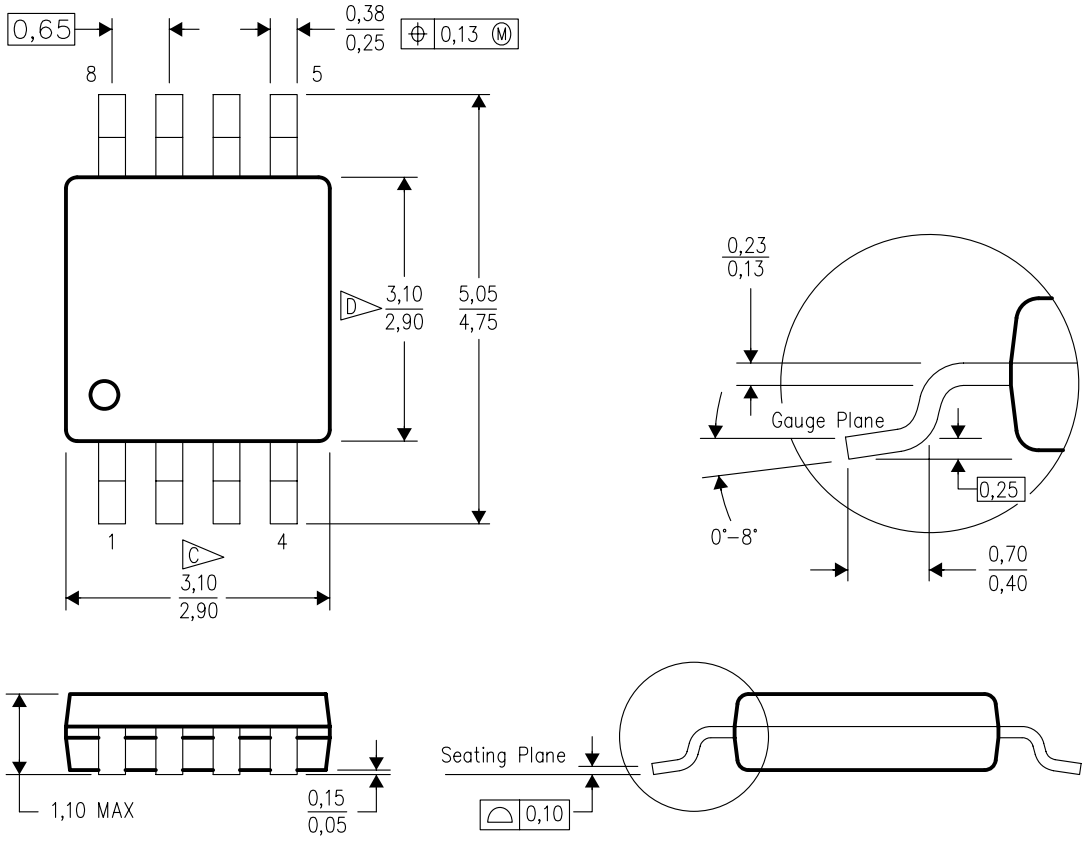
NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
D. Falls within JEDEC MO–203 variation AA.

DCK (R–PDSO–G5) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
D. Publication IPC–7351 is recommended for alternate designs.
E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC–7525 for other stencil recommendations.

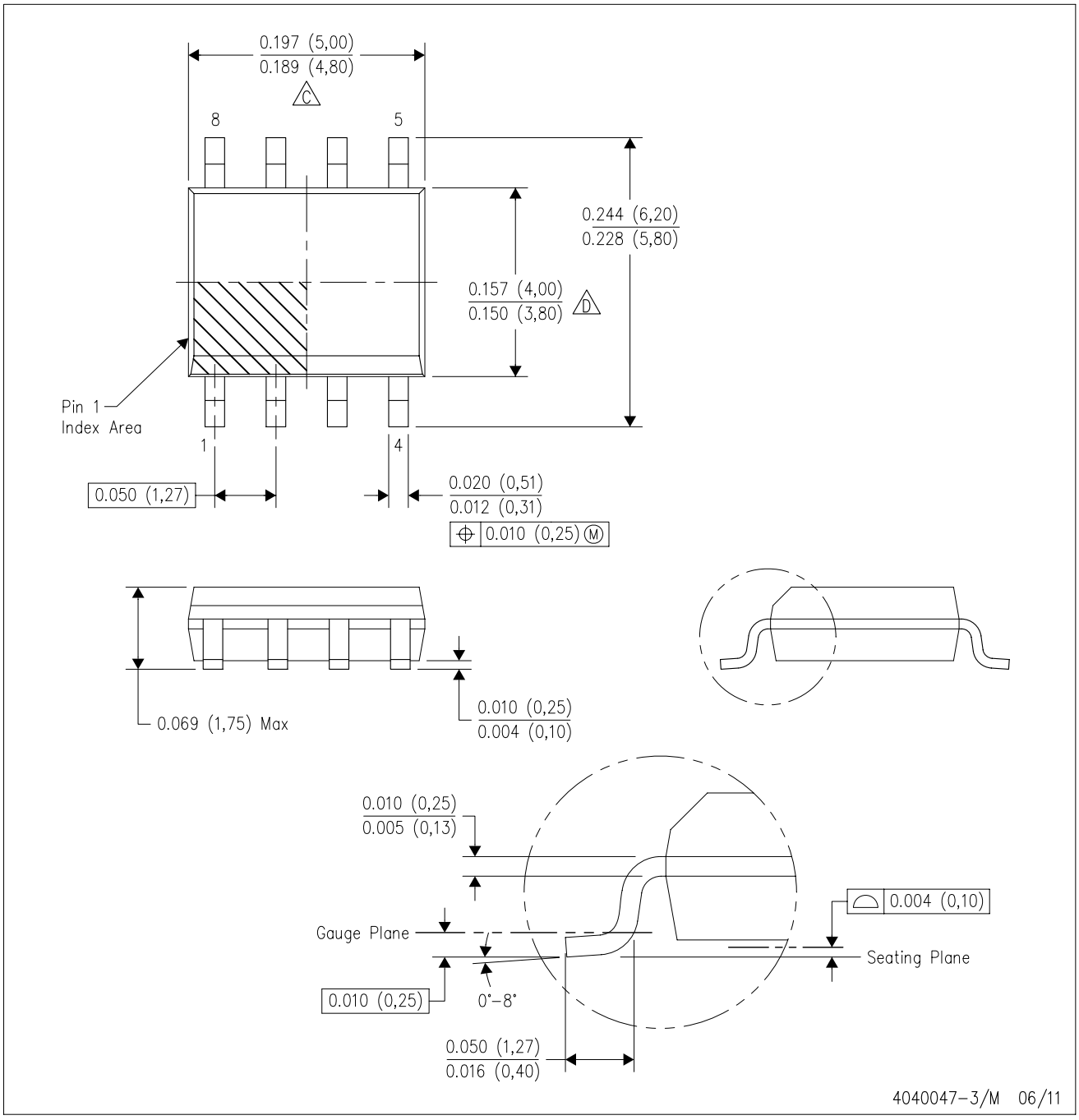
DGK (S–PDSO–G8) PLASTIC SMALL–OUTLINE PACKAGE



4073329/E 05/06

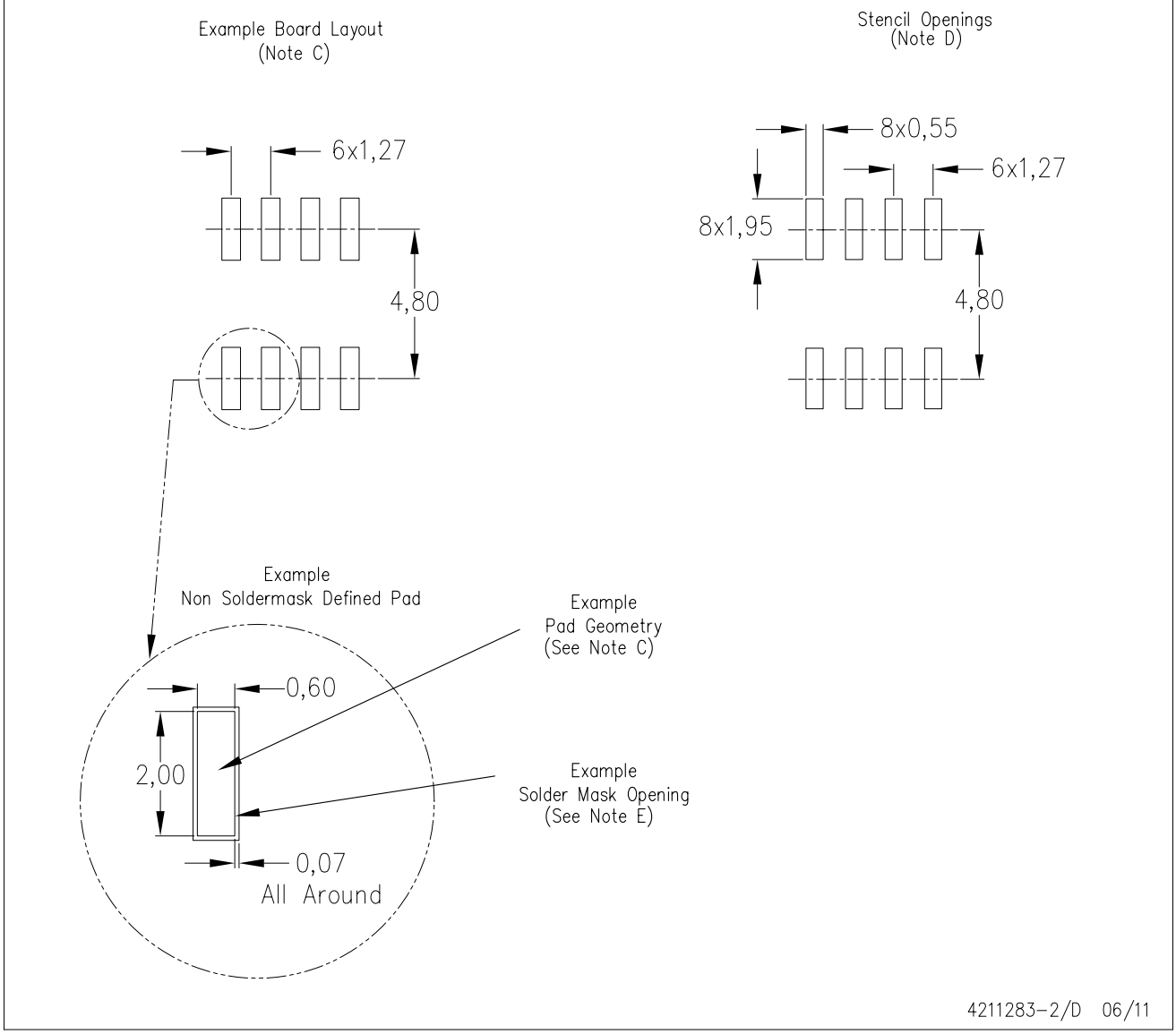
NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.
D. Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
E. Falls within JEDEC MO–187 variation AA, except interlead flash.

D (R–PDSO–G8) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in inches (millimeters).
B. This drawing is subject to change without notice.
C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
D. Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
E. Reference JEDEC MS–012 variation AA.

D (R–PDSO–G8) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Publication IPC–7351 is recommended for alternate designs.
D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC–7525 for other stencil recommendations.
E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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