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LOC

DIST

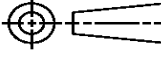
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-017851	29NOV13	RS	LZ

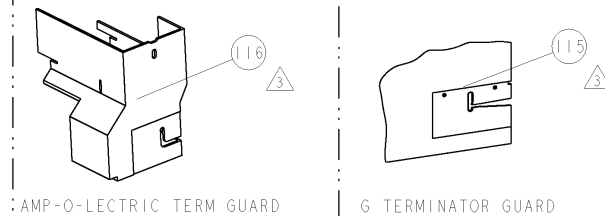
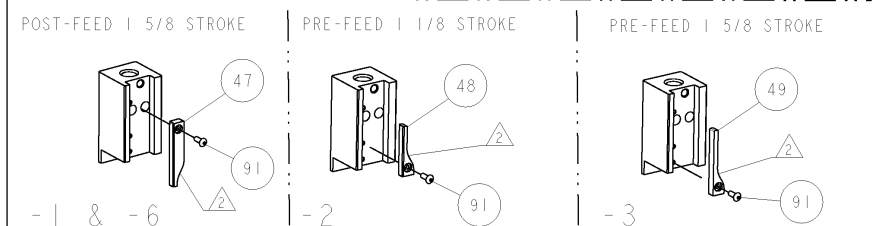
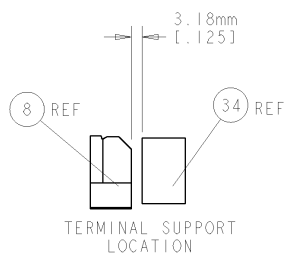
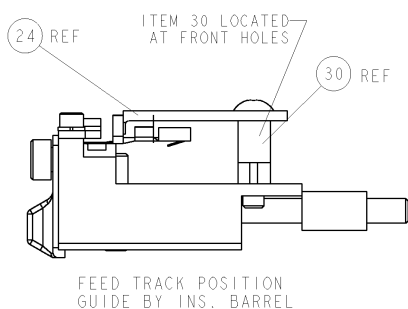
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151630-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852685
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

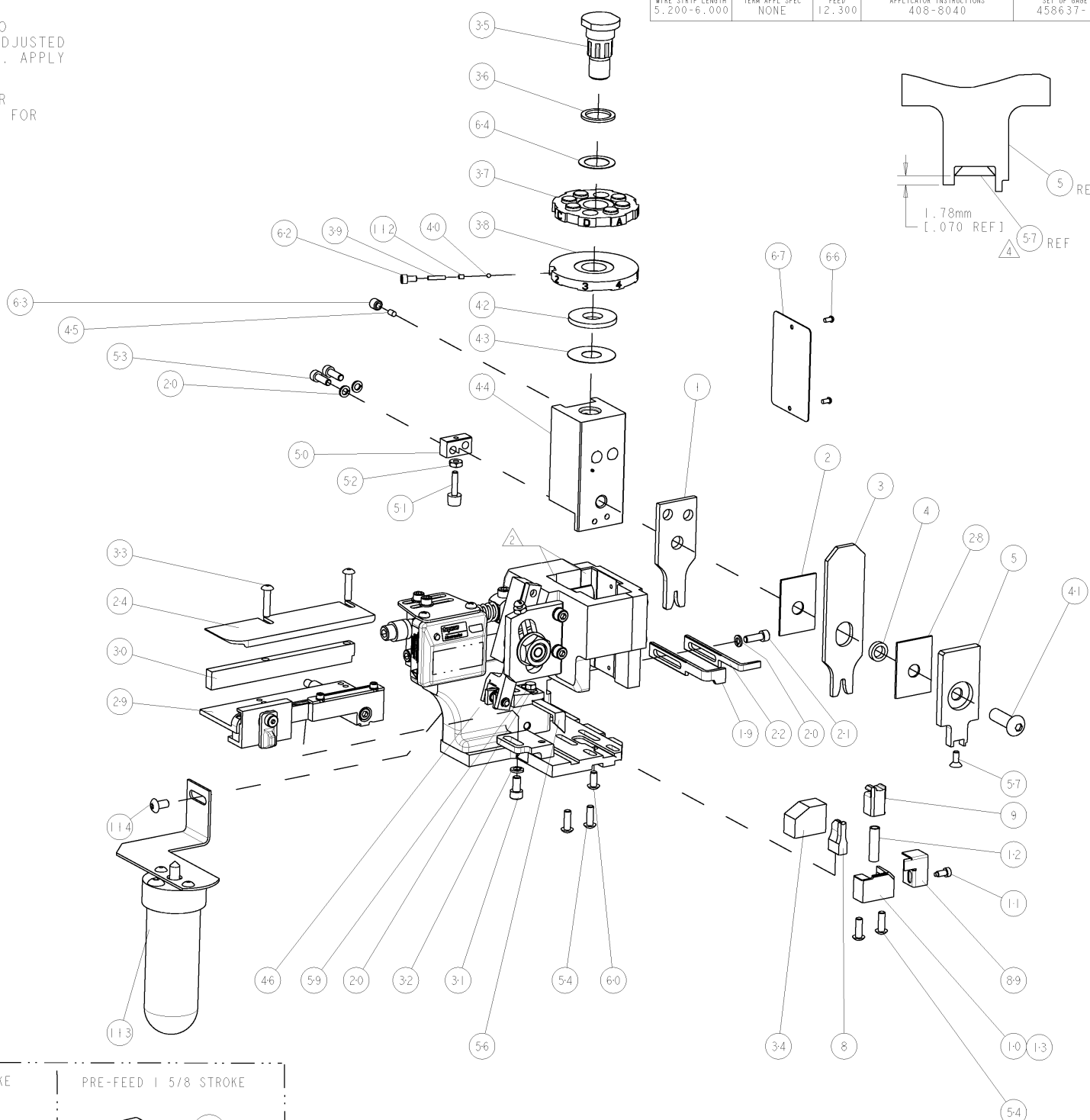
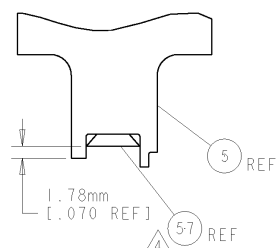
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852685

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852685	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV A1

- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- ④ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- ⑤ THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS $\varnothing 2-2.9\text{mm}$.



TERMINAL NAME: FEMALE METRI-PACK 150				
 Tyco Electronics DELPHI/PACKARD		DELPHI/PACKARD TERMINAL & CRIMP SPECS		
286866	12048074			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	1.35mm ± 0.05 / 0.05 [.053 ± .002 / .002]	1mm2
-	-	B	1.20mm ± 0.05 / 0.05 [.047 ± .002 / .002]	0.8mm2
-	-	C	1.10mm ± 0.05 / 0.05 [.043 ± .002 / .002]	0.5mm2
-	-	D		-
-	-			
SEAL P/N	-	CRIMP	SIZE	TYPE RANGE
286867-1	12048080	WIRE	1.98mm [.078]	F 0.5-1mm2
286867-2	15324973	INSUL	3.68mm [.145]	O Ø 3.454 MAX
WIRE STRIP LENGTH 5.200-6.000	TERM APPL SPEC NONE	FEED 12.300	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



						LOC	DIST	REVISIONS						
						A	66	F	LTR	DESCRIPTION	DATE	DWN	APVD	
								A		RELEASED	27MAY2008	RK	GB	

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