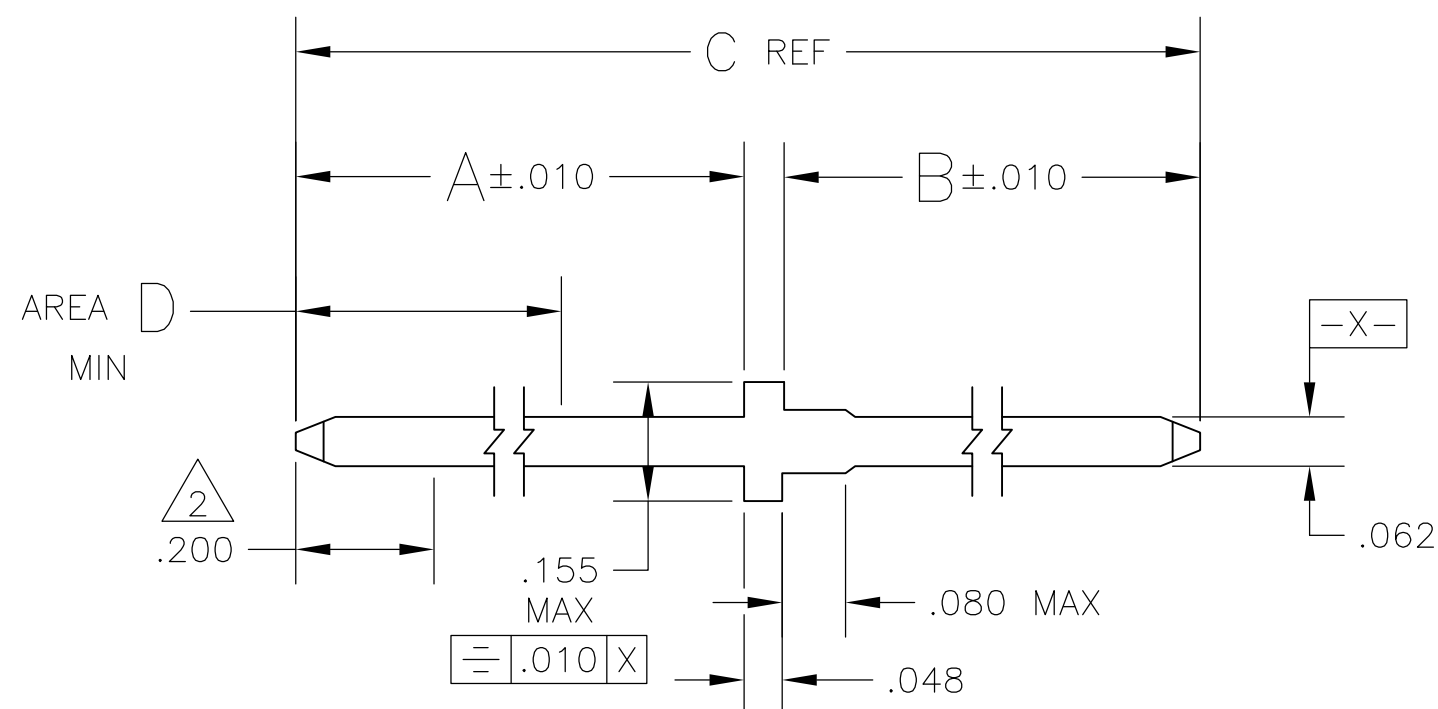




1. THIS POINT IS NOT COMPATIBLE WITH TERM-POINT APPLICATIONS.

-  POINT OF MEASUREMENT FOR PLATING THICKNESS.

- 3 .000015 MIN OVER .000050 MIN NICKEL.

- △₄ .000030 MIN GOLD OVER .000050 MIN NICKEL.

- △₅ .000010—.000200 BRIGHT TIN OVER .000030 NICKEL.

- 6 .000030 GOLD IN AREA D,.0000100—.000200 BRIGHT TIN—LEAD
ON TERMINATION AREA , ALL OVER .000050 NICKEL ENTIRE POST.

- 7 .000050 GOLD IN AREA D,.0000100—.000200 BRIGHT TIN—LEAD
ON TERMINATION AREA , ALL OVER .000050 NICKEL ENTIRE POST.

- OBSOLETE PART NUMBER.

- 9 BRASS #4 HARD.

- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

10 OBSOLETE		.690	.998	.150	.800	7	8	5-86182-1
		.640	1.175	.375	.750		8	5-86182-0
		.625	.875	.092	.735		8	4-86182-9
		.560	.843	.125	.670		8	4-86182-8
		.455	.800	.187	.565		8	4-86182-7
		.250	.595	.187	.360		8	4-86182-6
		.240	.798	.400	.350	7	8	4-86182-5
		.890	1.198	.150	1.000	6	8	4-86182-4
		.690	.998	.150	.800		8	4-86182-3
		.560	.843	.125	.670		8	4-86182-2
		.490	1.273	.625	.600		8	4-86182-1
		.460	.748	.130	.570		8	4-86182-0
		.455	1.143	.530	.565		8	3-86182-9
		.455	.800	.187	.565		8	3-86182-8
		.370	.715	.187	.480		8	3-86182-7
		.290	.573	.125	.400		8	3-86182-6
		.270	.748	.320	.380		8	3-86182-5
		.250	.595	.187	.360		8	3-86182-4
		.240	.798	.400	.350	6	8	3-86182-3
			.828	.530	.250	5	8	3-86182-2
			.798	.400	.350	3	8	3-86182-1
			.595	.187	.360	3	8	3-86182-0
			.573	.125	.400	4		2-86182-9
			.875	.092	.735	3	8	2-86182-8
			1.198	.150	1.000	5	8	2-86182-7
			.748	.130	.570	5	8	2-86182-6
			.573	.125	.400	5		2-86182-5
			.798	.400	.350	4	8	2-86182-4
			.843	.125	.670	5	8	2-86182-3
			.715	.187	.480	5		2-86182-2
			1.175	.375	.750	3	8	2-86182-1
			.748	.130	.570	4	8	2-86182-0
			.798	.400	.350	5	8	1-86182-9
			.715	.187	.480	4		1-86182-8
			.843	.125	.670	3	8	1-86182-7
			1.198	.150	1.000	4	8	1-86182-6
			.748	.320	.380	4		1-86182-5
			.800	.187	.565	3	8	1-86182-4
			.998	.150	.800	3	8	1-86182-3
			.998	.150	.800	4		1-86182-2
		.843	.125	.670	4		1-86182-1	
		.998	.150	.800	5		1-86182-0	
		.748	.320	.380	5		86182-9	
		.800	.187	.565	4		86182-8	
		.595	.187	.360	4		86182-7	
		1.143	.530	.565	4	8	86182-6	
		1.273	.625	.600	4	8	86182-5	
		1.273	.625	.600	5	8	86182-4	
		1.143	.530	.565	5	8	86182-3	
		.595	.187	.360	5		86182-2	
		.800	.187	.565	5		86182-1	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. HAYMAKER	27JAN00	 Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
		CHK M. ZITTO	27JAN00		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME CONTACT, MALE, MOD 1 LOOSE PIECE .031X.062	
		APVD M. ZITTO			
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.13[.005] 4 PLC ± - ANGLES ± ± -		PRODUCT SPEC -			
MATERIAL 		APPLICATION SPEC -			
FINISH -		WEIGHT -		SIZE A2	CAGE CODE 00779
CUSTOMER DRAWING			DRAWING NO C-86182		RESTRICTED TO -
			SCALE 4:1	SHEET 1 of 1	REV 1