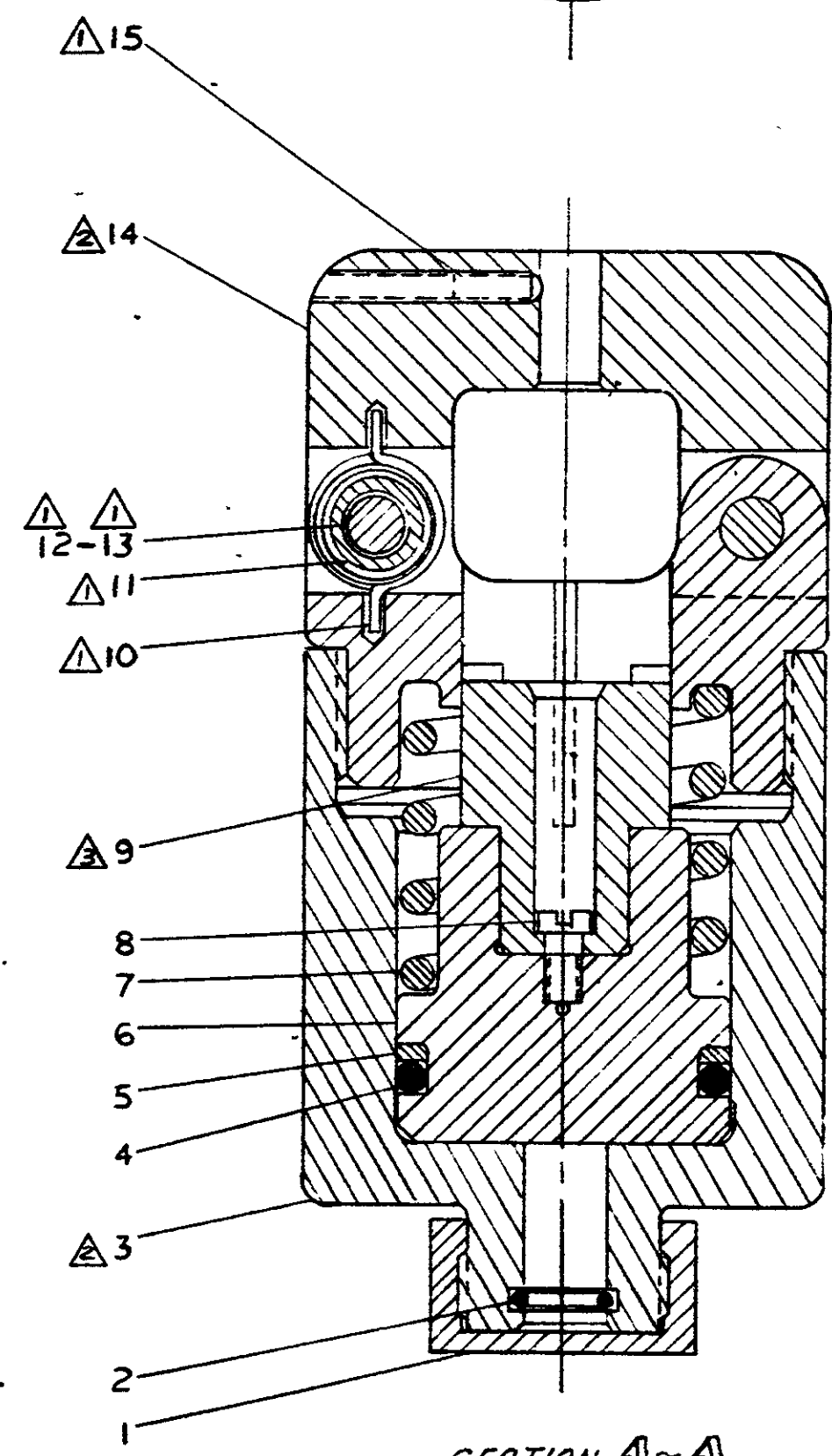
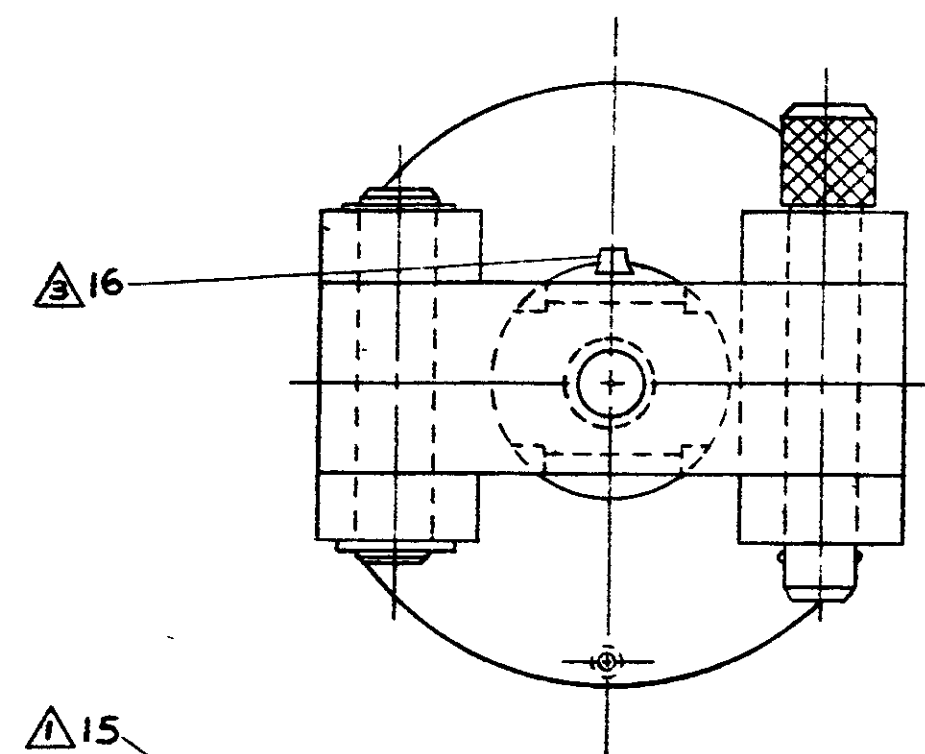
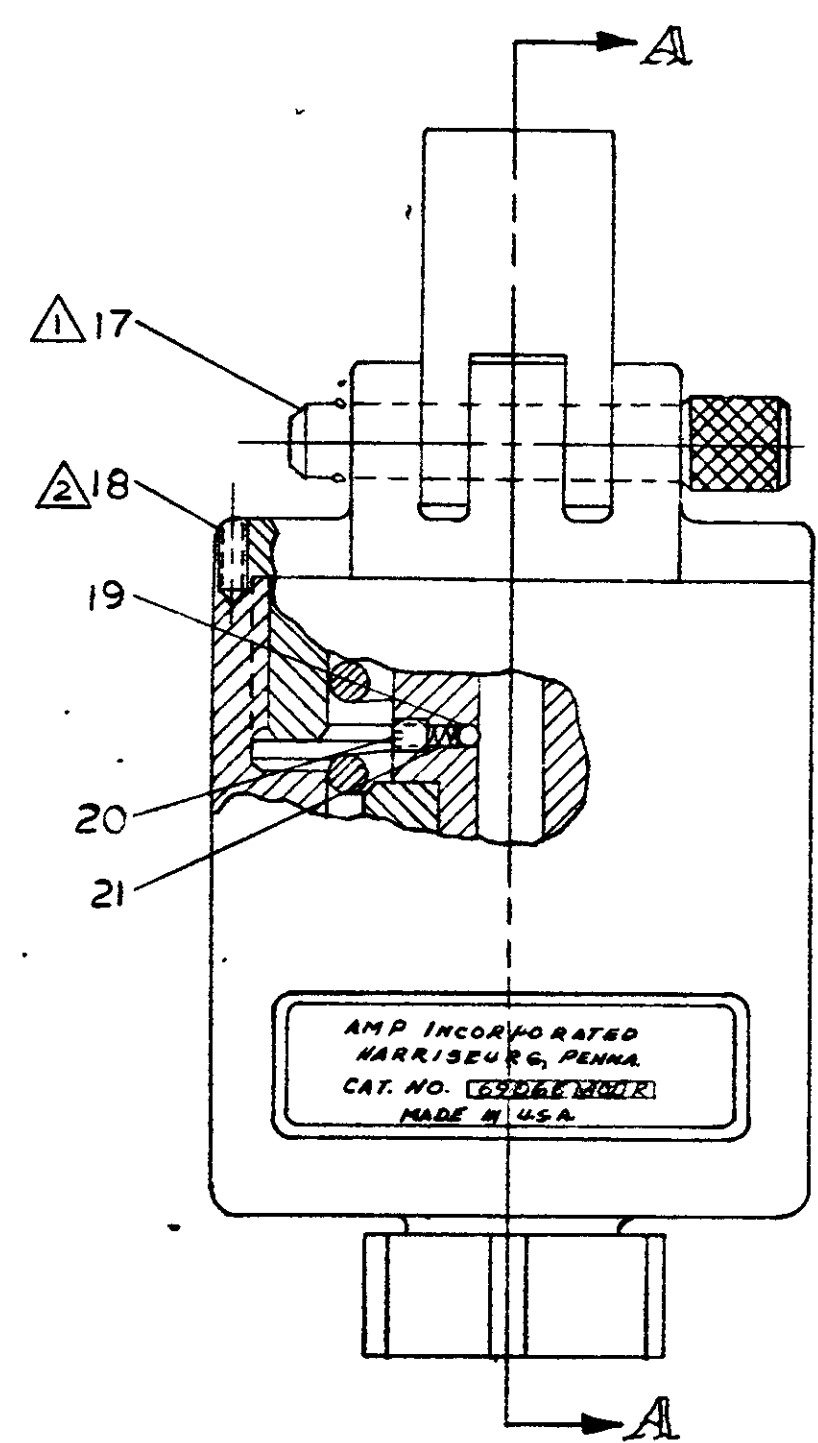




SECTION A-A



- 1 INCLUDED WITH HEAD SUB ASS'Y, ITEM #14.
- 2 WHEN REPLACING HEAD SUB ASS'Y, ITEM #14 OR CYLINDER, ITEM #3, ASSEMBLE HEAD SUB ASS'Y TIGHT TO CYLINDER. CENTER PUNCH THRU #5-40 HOLE. REMOVE CYLINDER & DRILL .125 D X .06 DP INSERT SCREW, ITEM #18.
- 3 WHEN REPLACING PISTON KEY, ITEM #16 OR PISTON HEAD, ITEM #9, PISTON KEY IS HELD IN PLACE BY PEENING PISTON HEAD ALONG SIDES OF PISTON KEY.

1	300685	SPRING	21
1	3-21006-8	SCREW (8-32 UNC-3A) .125 LG	20
1	23241-1	BALL	19
1	5-306105-9	SCREW (5-40 UNC-3A) .38 LG	18
1	306209-3	PIN ASS'Y	17
1	300681	PISTON KEY	16
1	23057-6	BALL PLUNGER	15
1	47510-1	HEAD SUB ASS'Y	14
2	21045-9	RING RETAINING	13
1	302312	PIN RETAINING	12
1	301555	SPACER	11
1	301556	TOPSION SPRING	10
1	48472	PISTON HEAD	9
1	3-305927-8	SCREW (10-32 UNF-3A) .56 LG	8
1	300680	PISTON RETURN SPRING	7
1	48725	PISTON	6
1	2-21107-3	WASHER	5
1	2-21053-9	"O" RING	4
1	48726	CYLINDER	3
1	1-21053-0	"O" RING	2
1	301725	CAP PLASTIC	1

DIMENSIONS IN INCHES DO NOT SCALE PRINT

REVISED	DATE	BY
R3	12/14	ECN
R2	12/14	ECN
R1	12/14	ECN
REVISED	DATE	BY
R3	12/14	ECN
R2	12/14	ECN
R1	12/14	ECN

REQUIRED PER ASSEMBLY	NUMBER	NAME	REMARKS
DR P. Fitch 12/14	69065	CRIMPING HEAD ASS'Y MOD R	
DE P. Fitch 12/14			
APP			
DESCRIPTION		CUSTOMER COPY REFERENCE ONLY	
AMP INCORPORATED HARRISBURG, PENNA.		AMP INCORPORATED HARRISBURG, PENNA.	
TOLERANCE EXCEPT AS NOTED ± .015 ± .001		CLASS + + +	
SCALE 1-1		TYPE + + +	
LOC M		NO. 69065	
REV. 1		REV. 1	