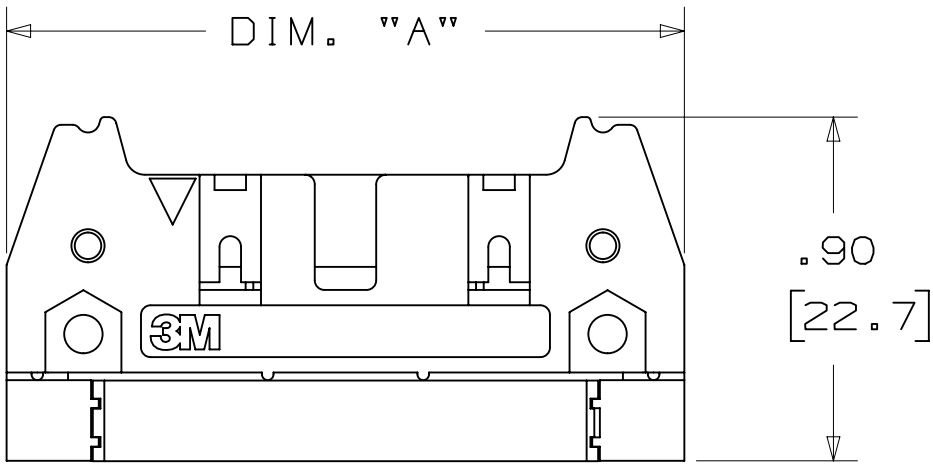
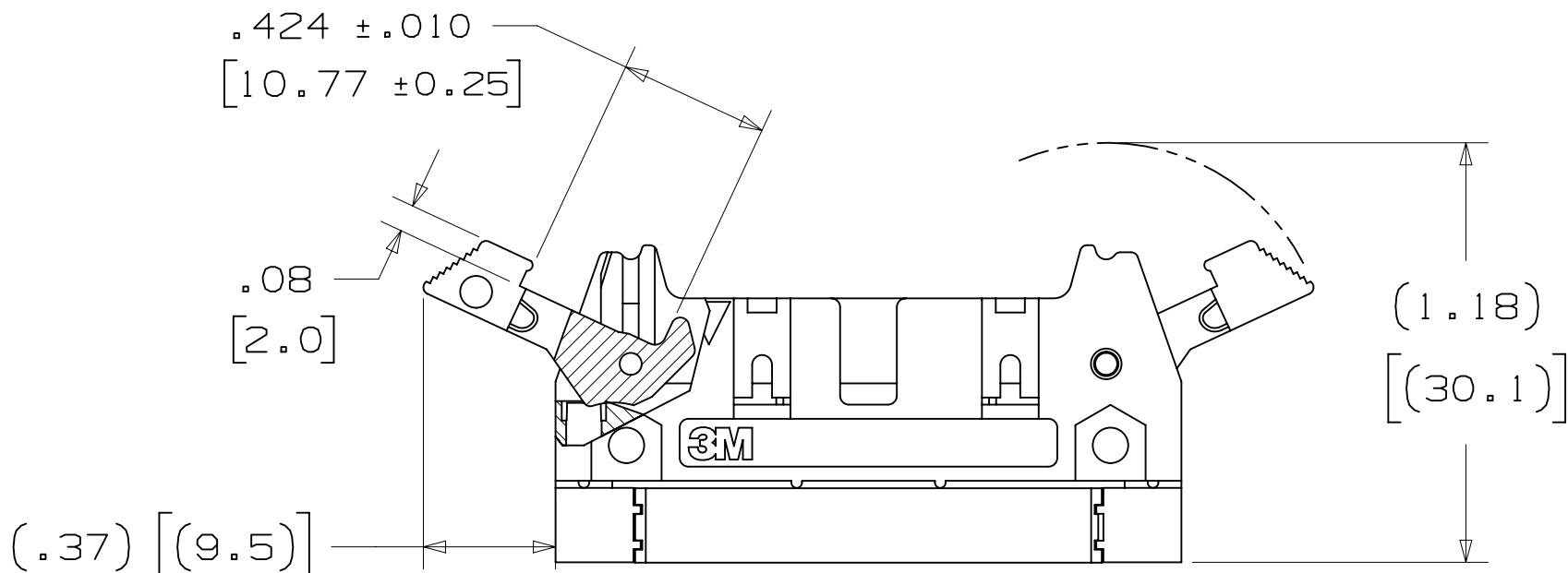


3M™ FOUR-WALL CONDO HEADER, 3000 SERIES

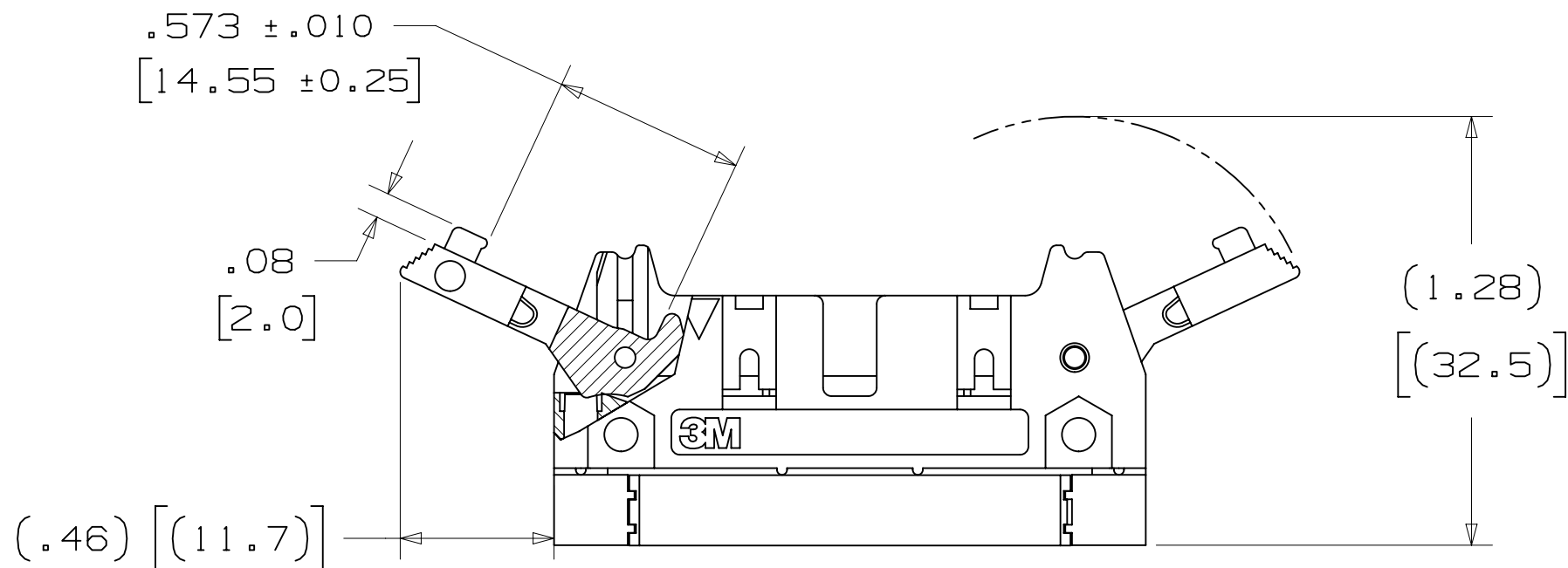
.100" X .100" LATCH/EJECTOR, RIGHT ANGLE



-L00X
HEADER WITHOUT LATCH EJECTOR



-L20X
HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-L30X
HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

2 PHYSICAL :

INSULATOR: GLASS FILLED POLYESTER (PCT)
MATERIAL: UL94V-0
FLAMMABILITY: COLOR: BLACK
CONTACT: MATERIAL: COPPER ALLOY
PLATING:
UNDER PLATING: 100μ" [2.54μm] NICKEL-OVERALL
WIPING AREA: 30μ" [0.76μm] AVG. GOLD
SOLDER TAILS: 200μ" [5.08μm] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING: 1A (EIA 364-70)
INSULATION RESISTANCE: >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

- NOTES
1. REGULATORY INFORMATION: ROHS COMPLIANT. SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTORS.COM FOR COMPLIANCE INFORMATION.
 2. IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
 3. NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
 4. MOUNTING HARDWARE: FROM SOLDER SIDE OF PC BOARD USE #4-24 THREAD CUTTING SCREW (3M PART #3341-5) AND Ø.116 [2.95] MOUNTING HOLE.

ORDERING INFORMATION

X3XXX-LXXXXX

N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)
BLANK= (UB PLATING)

3M PART NUMBER:
(SEE TABLE 1)

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

PLATING:
RB = 30μ" [0.76μm] GOLD AND 200μ" [5.08μm] MATTE TIN
(APP. E1 & C1 APPLY)
UB = 30μ" [0.76μm] GOLD AND 200μ" [5.08μm]
TIN LEAD (APP. E3 & C2 APPLY)

TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

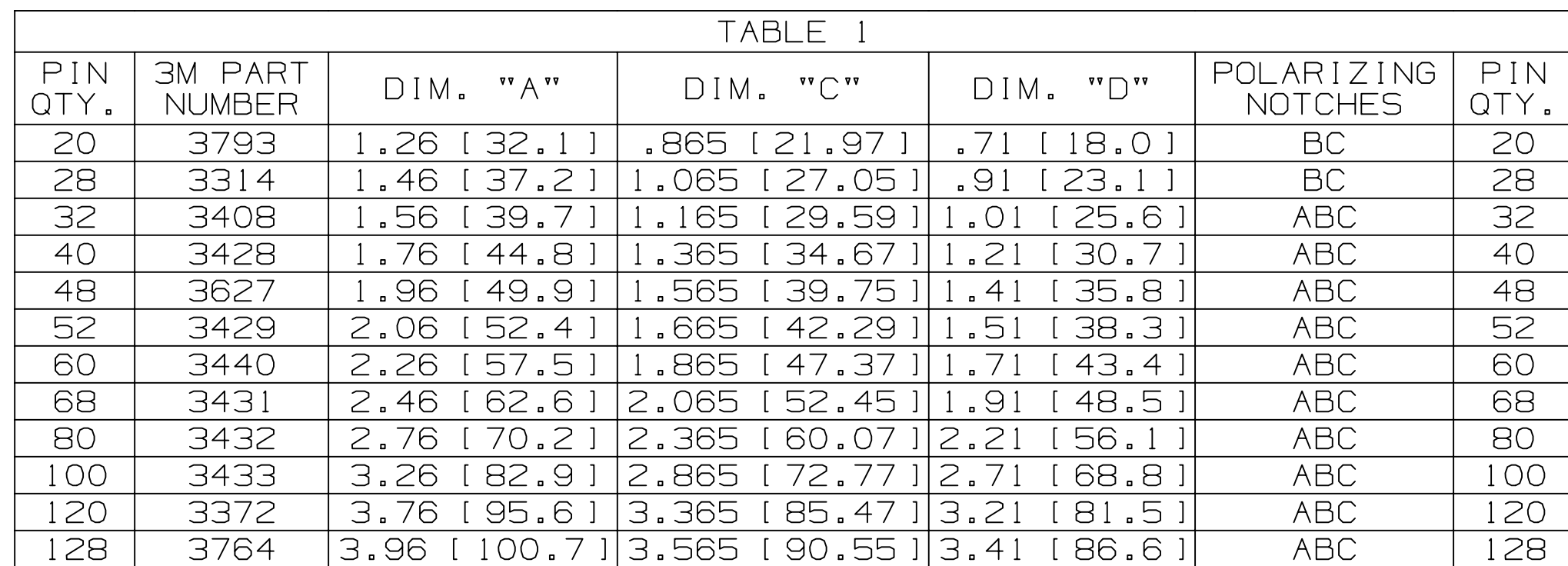
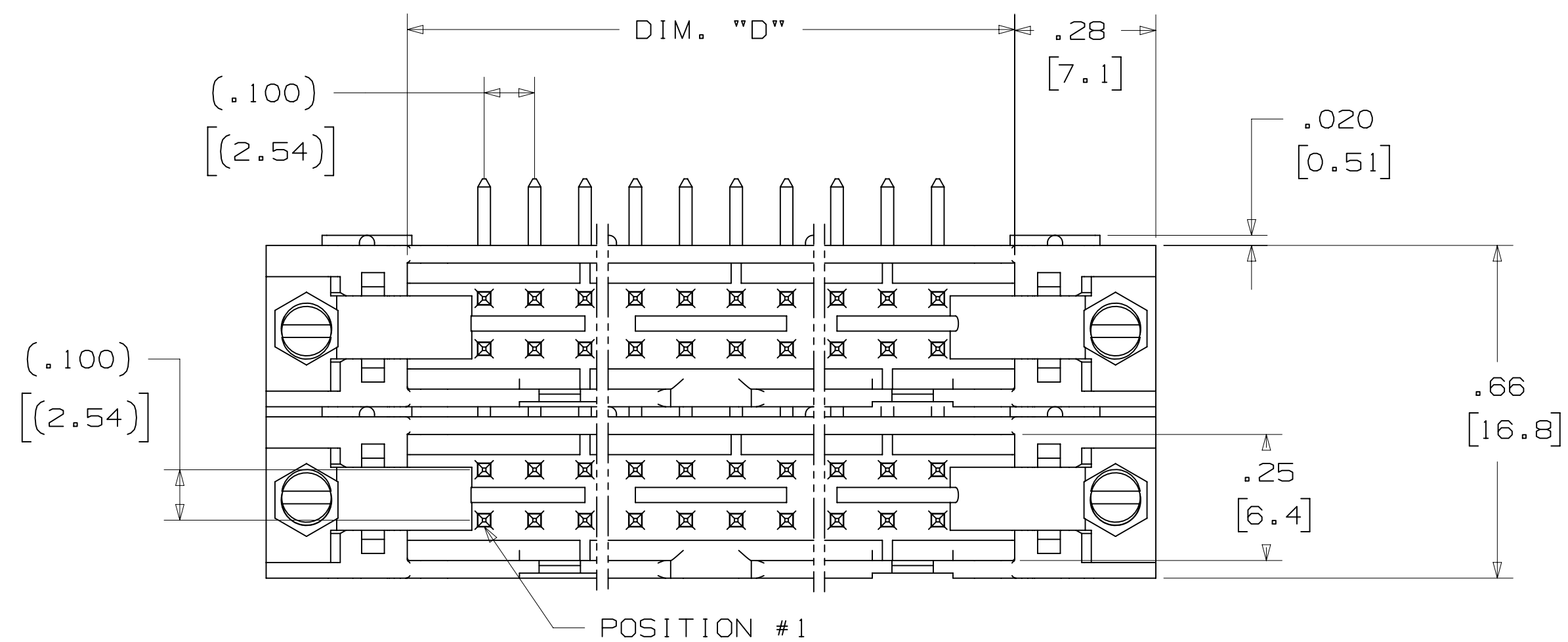
3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

UL
UL FILE NO: E68080

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DO NOT SCALE DRAWING	SCALE 2/1	TOLERANCES EXCEPT AS NOTED	INCHES .0 ±.01 .000 ±.005 .0000 ±	MILLIMETERS 0 ±.3 .00 ±.13 .000 ±	DATE	DATE
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 2009	MAX SURFACE ROUGHNESS	DET SURFACES	MARKED ONLY	ANGLES	
DIVISION		DIVISION CODE		DATE		
Interconnect Solutions		EMSD		SEP 05, 2014		
3M		3M Center St. Paul, MN 55144		© 3M COPYRIGHT 2015		
TITLE		HEADER, 4-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA		REV. K		
CAGE NUMBER		D78-5100-0774-9		REV. K		
MODEL		3000 SERIES		DET LISTS YES NO SHT 1 OF 3		

.100" X .100" LATCH/EJECTOR, RIGHT ANGLE

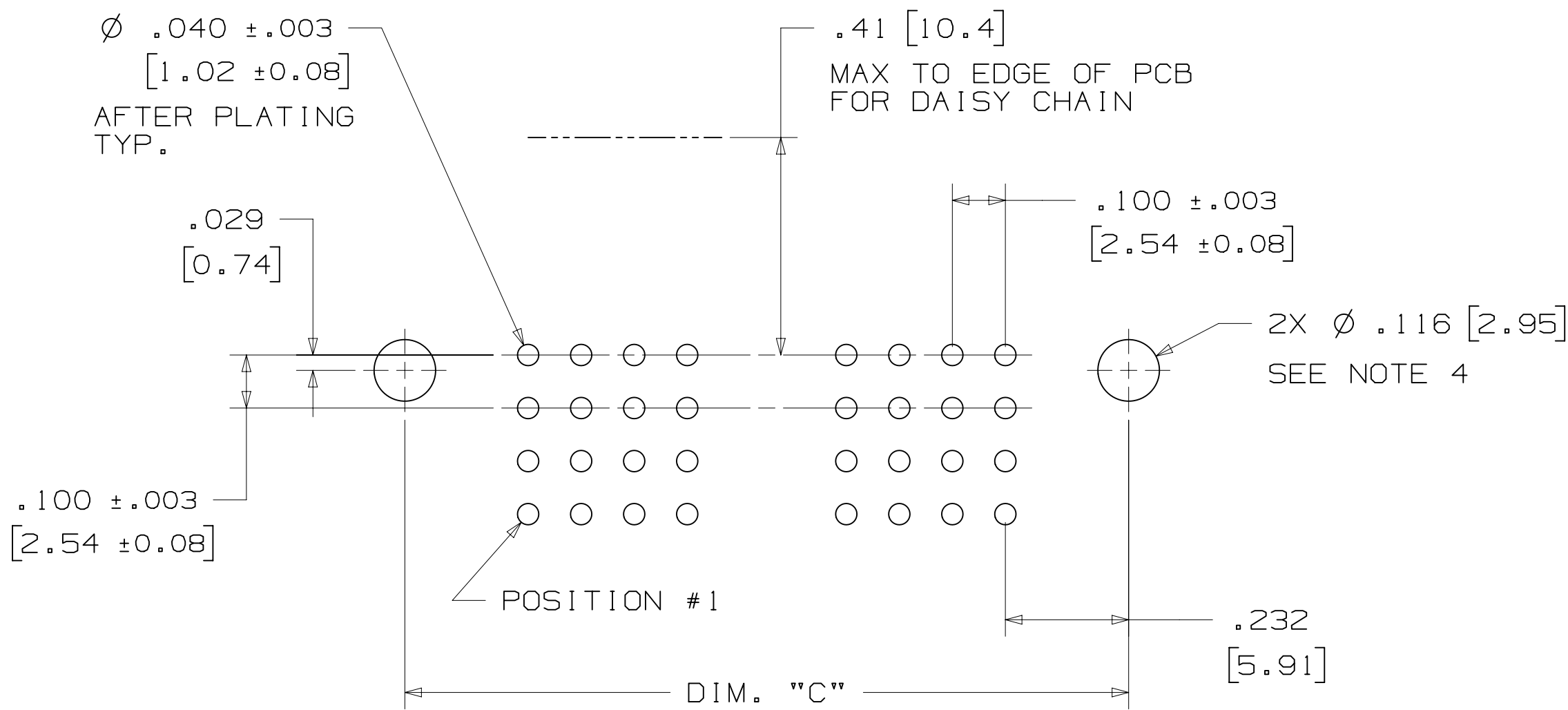


NOTE :
.112 [2.84] TAIL LENGTH SUITABLE FOR
.062 [1.57] THICK PC BOARD.

K	60056	MAR 06, 2015		JNC	RS
REVISED ORDERING NUMBER					
J	56068	AUG 05, 2014			JNC RS
REVISED AND REDRAWN					
REV	ECO	ISSUE DATE AND DESCRIPTION			DRFT CHKD
DRFT CASTIGLIONE		DATE AUG 05, 2014	MFG		DATE
CHKD		DATE	SIGNED R. SCHERER		DATE SEP 05, 2014
 © 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
3M Center St. Paul, MN 55144 TITLE HEADER, 4-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA					
CAGE NUMBER		DRAWING NO.			REV.
D		78-5100-0774-9			K
MODEL		3000 SERIES		DET. ☐ LISTS ☐ DYES ☒ NO SHT 2 OF 3	

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCESS CODES _____ _____ _____		_____ _____ _____		DRFT	CASTIGLIONE	DATE	AUG 05,2014	MFG	DATE
				CHRD		DATE		APPRV	R. SCHERER
								DATE	SEP 05,2014
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015					
Interconnect Solutions		EMSD		3M Center St. Paul, MN 55144		This document and the information it contains are 3M proprietary and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.			
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED		TITLE HEADER, 4-WALL, CONDO, 100 X 100 LATCH/EJECTOR, RA					
SCALE 4 1		INCHES							
		.00 ± .01 .000 ± .005 .0000 ±							
THIRD ANGLE PROJECTION		MILLIMETERS							
INTERPRET PER ASME Y14.5 - 2009		.00 ± .3 .00 ± .13 .000 ±							
MAX SURFACE ROUGHNESS _____ _____ _____		ALL SURFACES _____ _____ _____		CASE NUMBER D 78-5100-0774-9		SIZE DRAWING NO.		REV. K	
☒ MARKED ONLY ☐ UNMARKED ONLY		ANGLES _____ _____ _____		MODEL 3000 SERIES		DET. LISTS ☐ YES ☒ NO		SHT 2 OF 2	

3M™ FOUR-WALL CONDO HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN

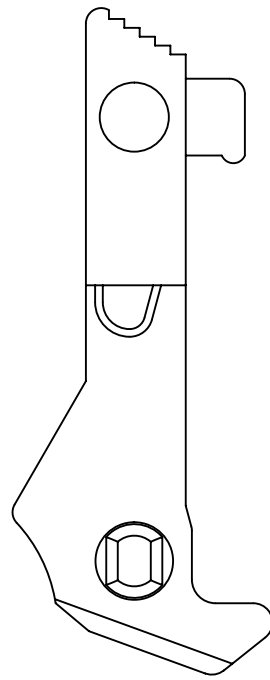
PART CUSTOMIZATION

THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

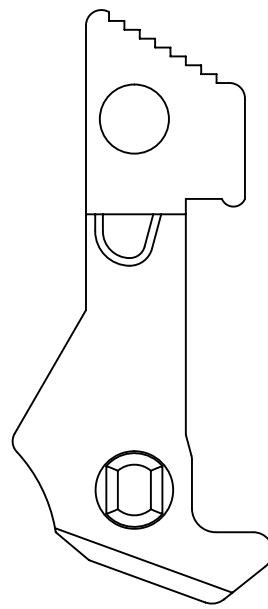
3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

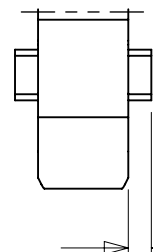
MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK



LONG



SHORT

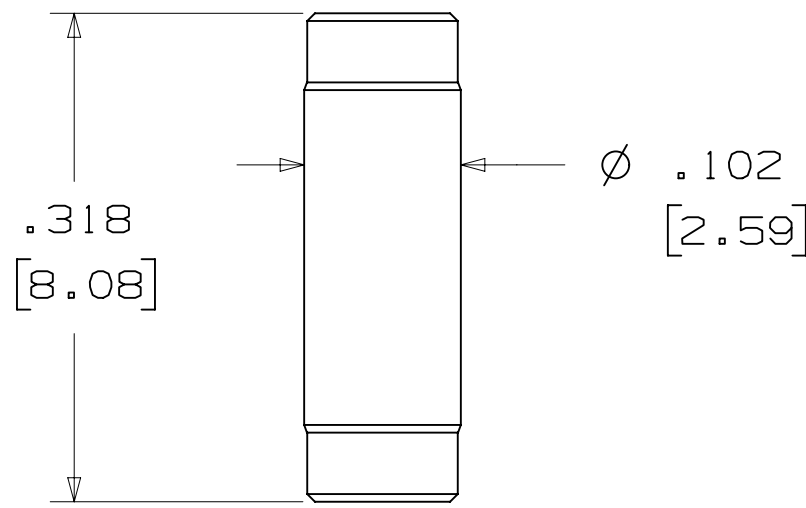


$.03$
[0.8]
TYP.

SNAP-IN LATCHES

NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

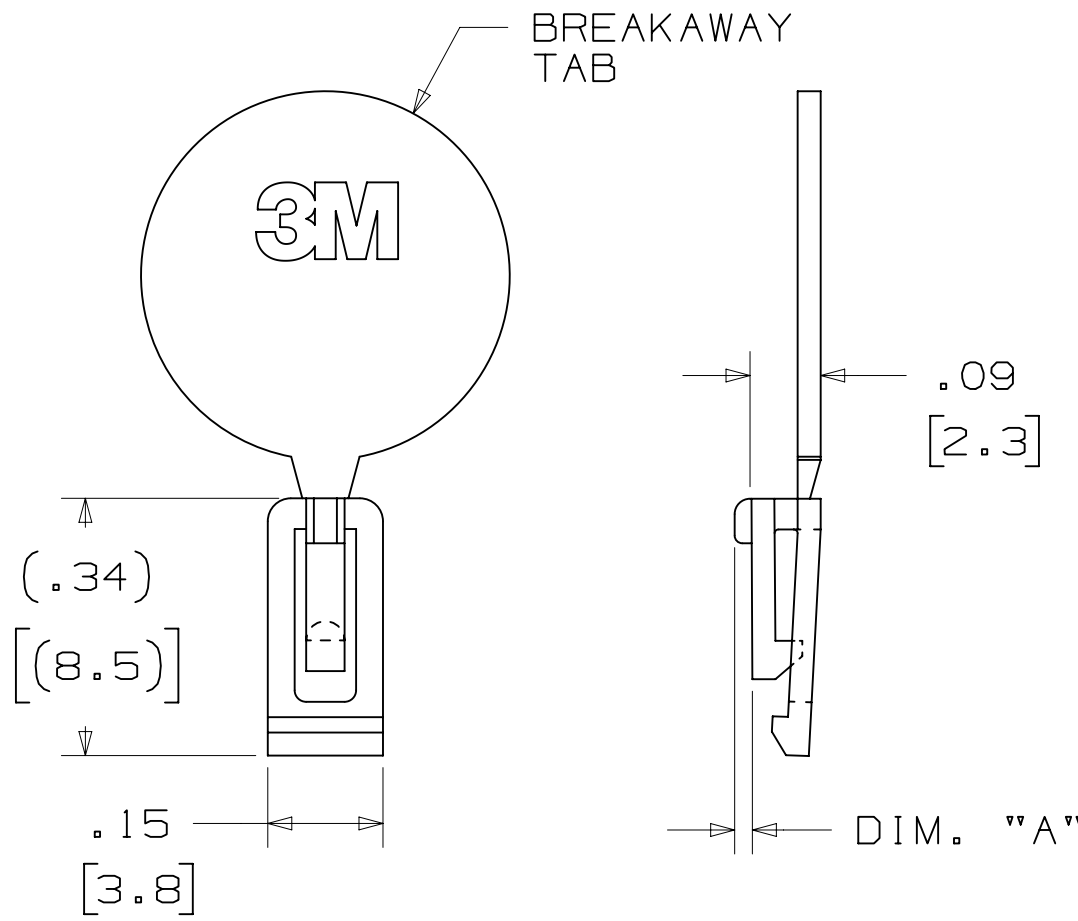
POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

NOTE:
INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE $.115$ [2.92]

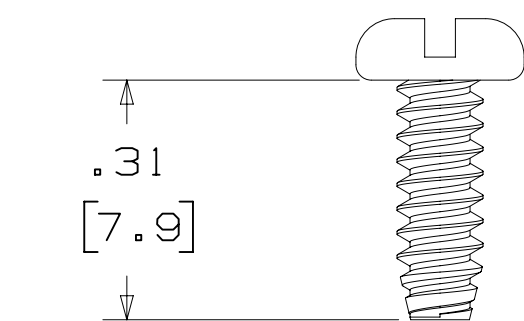
POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

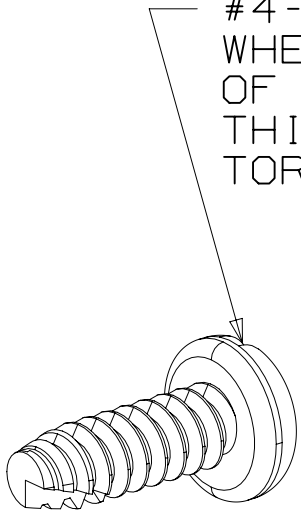
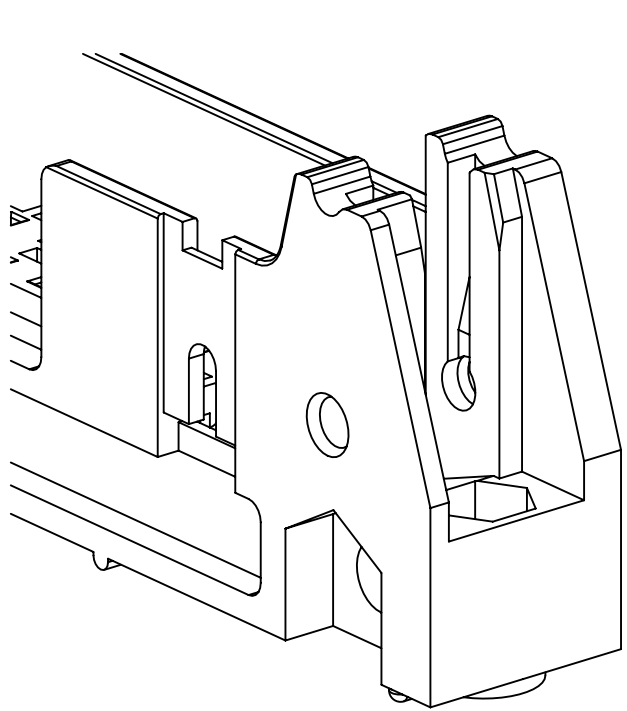
MOUNTING HARDWARE



3341-5

(INSTALL FROM BOTTOM OF BOARD)

PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS $.250$ INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DO NOT SCALE DRAWING	SCALE 4/1	TOLERANCES EXCEPT AS NOTED	INCHES .00 $\pm$.01 .000 $\pm$.0005 .0000 $\pm$	MILLIMETERS 0 $\pm$.0 $\pm$.3 .00 $\pm$.13 .000 $\pm$	INTERPRET PER ASME Y14.5 - 2009	MAX SURFACE ROUGHNESS 12.5 SURFACES MARKED ONLY
DIVISION	Interconnect Solutions	DIVISION CODE	EMSD	3M Center St. Paul, MN 55144	© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.	TITLE
HEADER, 4-WALL, CONDO, .100 X .100 LATCH/EJECTOR, RA	CAGE NUMBER	SIZE	DRAWING NO.	REV.	DET	LISTS
78-5100-0774-9	K	3	3	3	3	3