

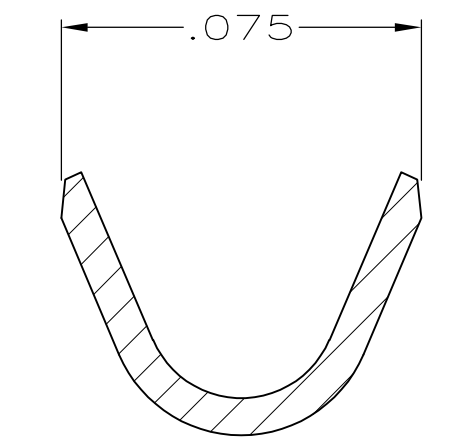
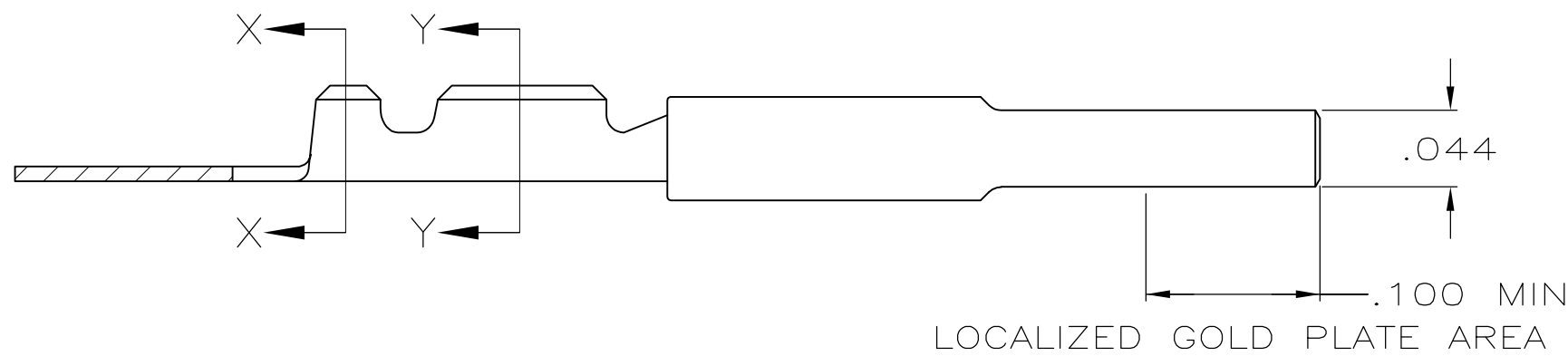
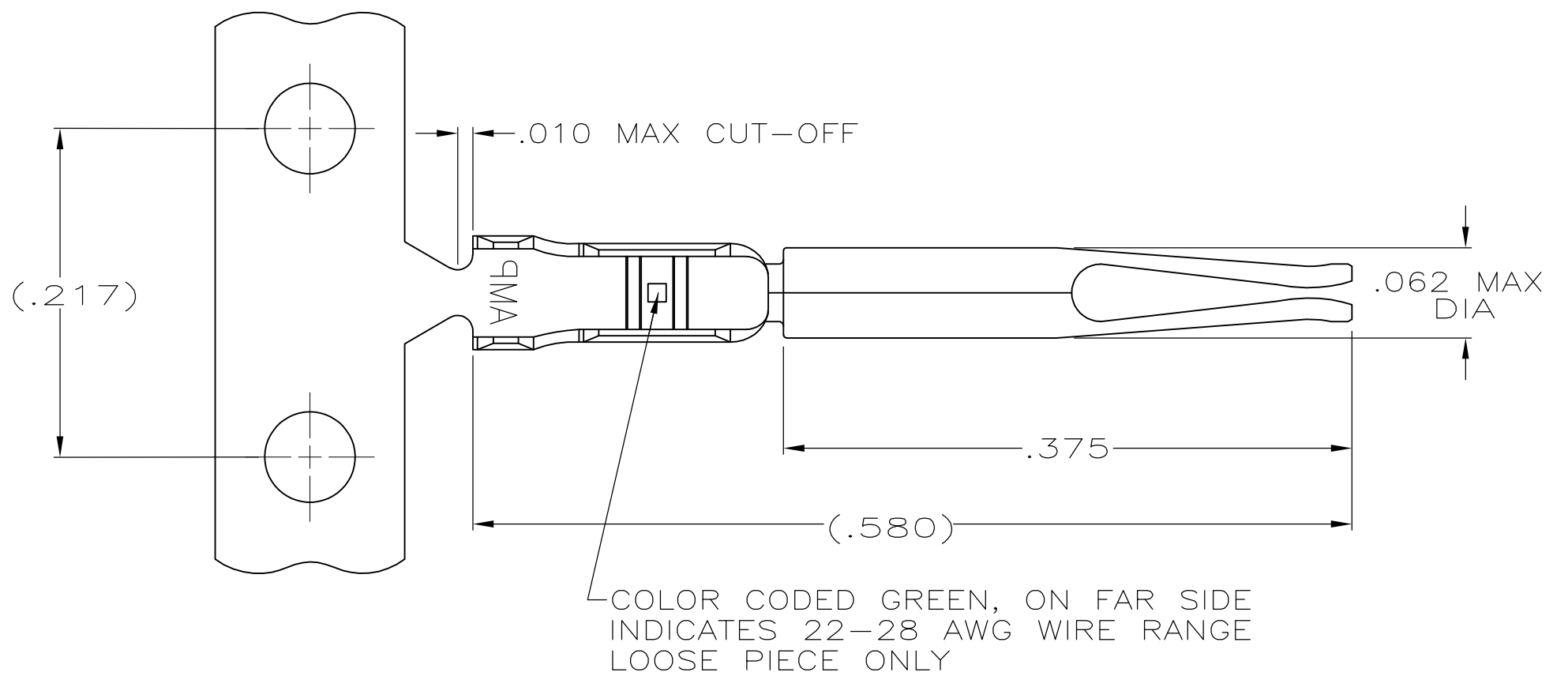
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		C	REVISED PER ECO-12-019403	05NOV2012	CJV	CWR

D

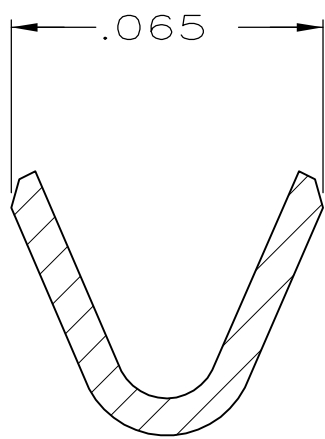
C

B

A



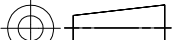
SECTION X-X
INSULATION BARREL



SECTION Y-Y
WIRE BARREL

- 1 FOR MINI APPLICATOR.
- 2 FOR HAND TOOL USE ONLY.
- 3. WIRE RANGE OF 22-28, INSULATION RANGE OF .030-.040.
- 4 .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
.000100 MIN TIN ON WIRE AND INSULATION BARRELS. .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA.
OR
.000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT,
.000100 MIN TIN ON WIRE AND INSULATION BARRELS, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL ON LOCALIZED GOLD PLATE AREA.
- 5 PLATED WITH GOLD FLASH IN LOCALIZED GOLD PLATE AREA, .000100 MIN. TIN ON WIRE BARRELS, OVER .000050 MIN. NICKEL UNDERPLATE.
- 6 .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA, .000100 MIN TIN ON WIRE BARRELS, BOTH OVER, .000050 MIN NICKEL UNERPLATE ON ENTIRE CONTACT.

6	1658686-6	1658686-5
5	1658686-4	1658686-3
4	1658686-2	1658686-1
FINISH	LOOSE PIECE 2	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009			DWN L. BAUM 02JAN04	 TE Connectivity							
			CHK S. BOLASH 02JAN04								
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± 2°	APVD M. WALMSLEY 02JAN04	NAME							
			PRODUCT SPEC 108-1268	SOCKET CONTACT,22-28 AWG,22 DF,AMPLIMITE							
			APPLICATION SPEC 114-10001								
			SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO				
MATERIAL PHOS BRONZE		FINISH SEE TABLE	WEIGHT -	A2	00779	C=1658686		-			
			CUSTOMER DRAWING			SCALE	10:1	SHEET	1 of 1	REV	C