



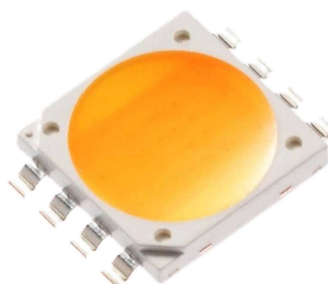
# **LED HIGH POWER**

## **P05 Product Series**

### **Data Sheet**

Created Date: 03 / 13 / 2013

Revision: 1.4, 06 / 17 / 2013



## LED HIGH POWER P05 Product Series

### 1. Description

The LiteON P05 Product series is a revolutionary, energy efficient and ultra compact new light source, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting. It gives you total design freedom and unmatched brightness, creating a new opportunities for solid state lighting to displace conventional lighting technologies.

#### 1.1 Features

- Compact high flux density light source
- Uniform high quality illumination
- Streamlined thermal path
- MacAdam compliant binning structure  
More energy efficient than incandescent, halogen and fluorescent lamps
- Instant light with unlimited dimming
- RoHS compliant and Pb free
- DC 12V/36V, HV 100V/200V application
- Enhanced optical control
- Clean white light without pixilation
- Uniform consistent white light
- Significantly reduced thermal resistance and increased operating temperatures
- Lower operating costs
- Reduced maintenance costs

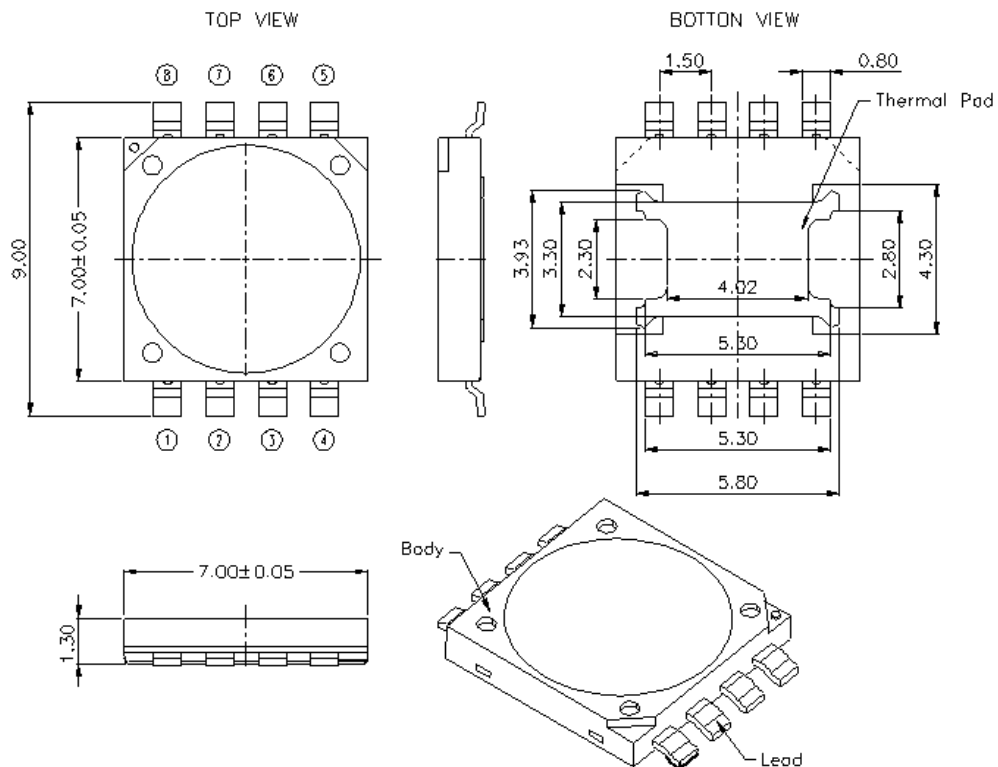
#### 1.2 Available Part Numbers

| Nominal CCT | Minimum CRI | Forward Voltage | Part Number   |
|-------------|-------------|-----------------|---------------|
| 2700K       | 80          | 100V            | LTPL-P05DZS27 |
| 3000K       | 80          | 100V            | LTPL-P05DZS30 |
| 2700K       | 80          | 12V             | LTPL-P05EZS27 |
| 3000K       | 80          | 12V             | LTPL-P05EZS30 |
| 4000K       | 80          | 12V             | LTPL-P05EZS40 |
| 5000K       | 80          | 12V             | LTPL-P05EZS50 |
| 5700K       | 80          | 12V             | LTPL-P05EZS57 |

## LED HIGH POWER P05 Product Series

### 2. Outline Dimensions

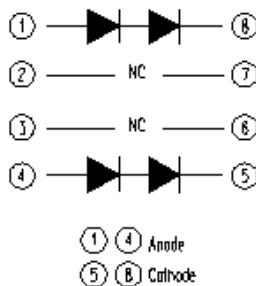
#### 2.1 Form Factor of P05



#### 2.2 Internal Equivalent Circuit

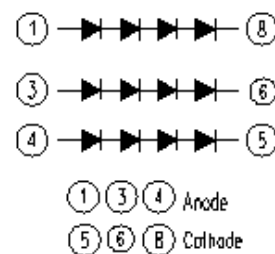
##### 2.2.1 LTPL-P05DXXXX

Terminal connections



##### 2.2.2 LTPL-P05EXXXX

Terminal connections



#### Notes

1. All dimensions are in millimeters.
2. Tolerance is  $\pm 0.2$  mm (.008") unless otherwise noted.
3. The thermal pad is no polarity.

## LED HIGH POWER P05 Product Series

### 3. Rating and Characteristics

#### 3.1 Absolute Maximum Ratings at Ta=25°C.

| Parameter                         | Symbol               | Rating   | Unit   |
|-----------------------------------|----------------------|----------|--------|
| Power Dissipation (100V)          | P <sub>o</sub>       | 6.5      | W      |
| Power Dissipation (12V)           | P <sub>o</sub>       | 7.5      | W      |
| DC Forward Current (100V)         | I <sub>F</sub>       | 60       | mA     |
| DC Forward Current (12V)          | I <sub>F</sub>       | 540      | mA     |
| ESD Sensitivity                   | V <sub>B</sub>       | 2        | kV     |
| Junction Temperature              | T <sub>j</sub>       | 125      | °C     |
| Thermal Resistance, Junction-Case | R <sub>th, J-C</sub> | 3.0      | °C / W |
| Operating Temperature Range       | T <sub>opr</sub>     | -40~+85  | °C     |
| Storage Temperature Range         | T <sub>stg</sub>     | -55~+100 | °C     |

#### Notes :

1. The pulse mode condition is 1 KHz with 0.1msec pulse width..
2. Forbid to operating at reverse voltage condition
3. ESD spec is reference to AEC-Q101-001 HBM.
4. The unit of R<sub>th</sub> is °C/W electrical.
5. Thermal resistance measurement tolerance is ± 10%

## LED HIGH POWER P05 Product Series

### 3.2 Electro-Optical Characteristics

#### ■ LTPL-P05DXXXX

| Nominal CCT | Minimum CRI | Current (mA) | Typ. VF (V) @25°C | Typ. Flux(lm) @25°C | Typ. VF (V) @85°C | Typ. Flux(lm) @85°C | Eff.(lm/W) @25°C | Eff.(lm/W) @85°C |
|-------------|-------------|--------------|-------------------|---------------------|-------------------|---------------------|------------------|------------------|
| 2700K       | 80          | 40mA         | 100               | 330                 | 94                | 297                 | 82.5             | 79.0             |
| 3000K       | 80          | 40mA         | 100               | 350                 | 94                | 315                 | 87.5             | 83.8             |

#### ■ LTPL-P05EXXXX

| Nominal CCT | Minimum CRI | Current (mA) | Typ. VF (V) @25°C | Typ. Flux(lm) @25°C | Typ. VF (V) @85°C | Typ. Flux(lm) @85°C | Eff.(lm/W) @25°C | Eff.(lm/W) @85°C |
|-------------|-------------|--------------|-------------------|---------------------|-------------------|---------------------|------------------|------------------|
| 2700K       | 80          | 350          | 12                | 419                 | 11.6              | 377                 | 99.8             | 92.6             |
| 3000K       | 80          | 350          | 12                | 440                 | 11.6              | 396                 | 104.8            | 97.2             |
| 4000K       | 80          | 350          | 12                | 461                 | 11.6              | 415                 | 109.8            | 101.8            |
| 5000K       | 80          | 350          | 12                | 499                 | 11.6              | 449                 | 118.7            | 110.2            |
| 5700K       | 80          | 350          | 12                | 482                 | 11.6              | 434                 | 114.7            | 106.5            |

### Notes

1. P05 maintains a tolerance of  $\pm 7\%$  on flux and power measurement.
2. LEDs are lighted up and measured with externally parallel connecting leads of LED.
3. Luminous flux is the total luminous flux output as measured with an integrating sphere.
4. The chromaticity coordinates (x, y) is derived from the CIE 1931 chromaticity diagram.
5. IS CAS140B is for the luminous flux (lm) and the CIE1931 chromaticity coordinates (x, y) testing. The chromaticity coordinates (x, y) guarantee should be added  $\pm 0.01$  tolerance.
6. P05 maintains a tolerance of  $\pm 3\%$  on voltage measurement.
7. P05 maintains a tolerance of  $\pm 3$  on color rendering index measurement.
8. LTPL-P05DXXXX: test current is 20mA/string and VF is average test value.
9. LTPL-P05EXXXX: test current is 116.7mA/string and VF is average test value.

## LED HIGH POWER P05 Product Series

### 4. Typical Electrical/Optical Characteristics Curve

#### 4.1 Relative Flux vs. Current of LTPL-P05DXXXX at 25°C

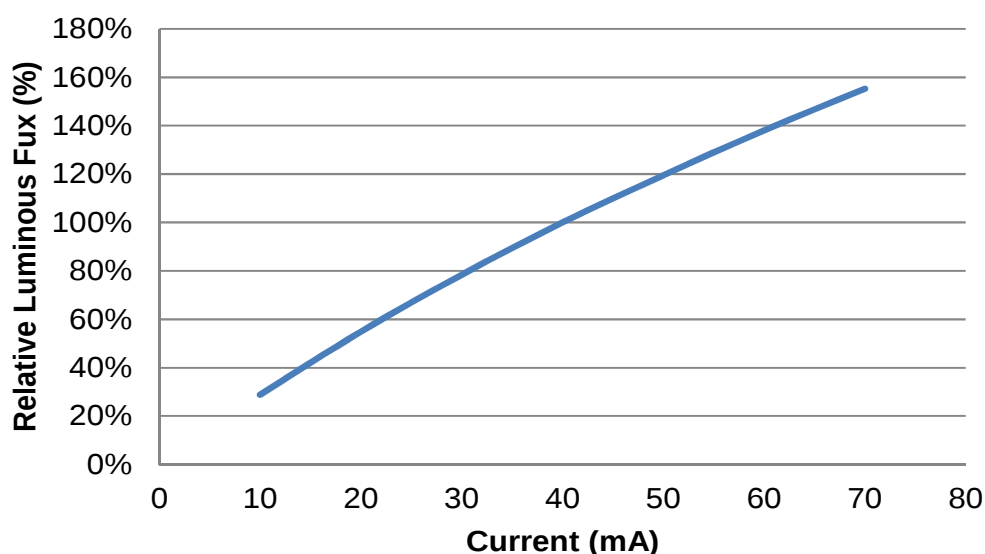


Fig 1. Typical relative luminous flux vs. forward current of LTPL-P05DXXXX

| Current<br>(mA) | VF<br>(V)   | Current<br>(mA) | VF<br>(V)    | Lumen (lm) |            |
|-----------------|-------------|-----------------|--------------|------------|------------|
|                 |             |                 |              | 2700K      | 3000K      |
| 10              | 88.2        | 5               | 176.4        | 96         | 101        |
| 20              | 91.9        | 10              | 183.8        | 184        | 193        |
| 30              | 95.1        | 15              | 190.2        | 263        | 276        |
| <b>40</b>       | <b>97.8</b> | <b>20</b>       | <b>195.6</b> | <b>335</b> | <b>352</b> |
| 50              | 100.4       | 25              | 200.8        | 400        | 420        |
| 60              | 102.8       | 30              | 205.6        | 463        | 486        |
| 70              | 105.2       | 35              | 210.4        | 520        | 546        |

#### Notes

1. Black current-voltage data is read by using external parallel connection; gray is by series connection.

## LED HIGH POWER P05 Product Series

### 4.2 Relative Flux vs. Current of LTPL-P05EXXX at 25°C

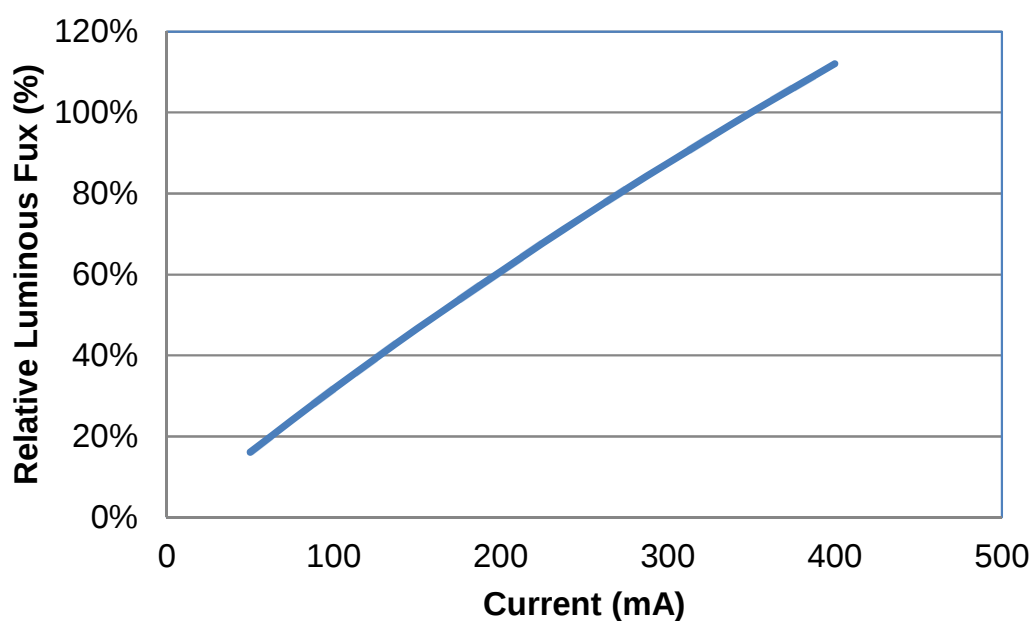


Fig 2. Typical relative luminous flux vs. forward current of LTPL-P05EXXX

| Current<br>(mA) | VF<br>(V)   | Current<br>(mA) | VF<br>(V)   | Lumen (lm) |            |            |            |            |
|-----------------|-------------|-----------------|-------------|------------|------------|------------|------------|------------|
|                 |             |                 |             | 2700K      | 3000K      | 4000K      | 5000K      | 5700K      |
| 50              | 10.7        | 16.7            | 32.1        | 67         | 70         | 72         | 73         | 76         |
| 100             | 11.0        | 33.3            | 33.1        | 132        | 139        | 142        | 145        | 149        |
| 150             | 11.3        | 50.0            | 33.9        | 194        | 204        | 208        | 212        | 219        |
| 200             | 11.5        | 66.7            | 34.6        | 253        | 266        | 271        | 277        | 285        |
| 250             | 11.7        | 83.3            | 35.2        | 310        | 326        | 332        | 339        | 349        |
| 300             | 11.9        | 100.0           | 35.8        | 364        | 383        | 391        | 398        | 410        |
| <b>350</b>      | <b>12.1</b> | <b>116.7</b>    | <b>36.3</b> | <b>417</b> | <b>438</b> | <b>458</b> | <b>496</b> | <b>479</b> |
| 400             | 12.3        | 133.3           | 36.9        | 466        | 490        | 500        | 510        | 525        |

### Notes

1. Black current-voltage data is read by using external parallel connection; gray is by series connection.

## LED HIGH POWER P05 Product Series

### 4.3 Relative Spectral Distribution vs. Wavelength Characteristics at 25°C & 85°C

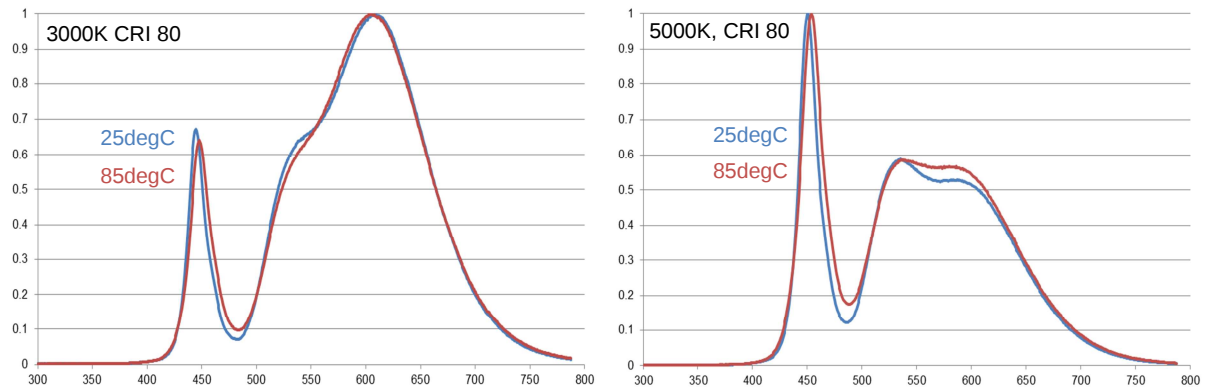


Fig 3. Relative Spectral Distribution at  $T_j = 25^{\circ}\text{C}$  &  $85^{\circ}\text{C}$

### 4.4 Typical Spatial Radiation Pattern

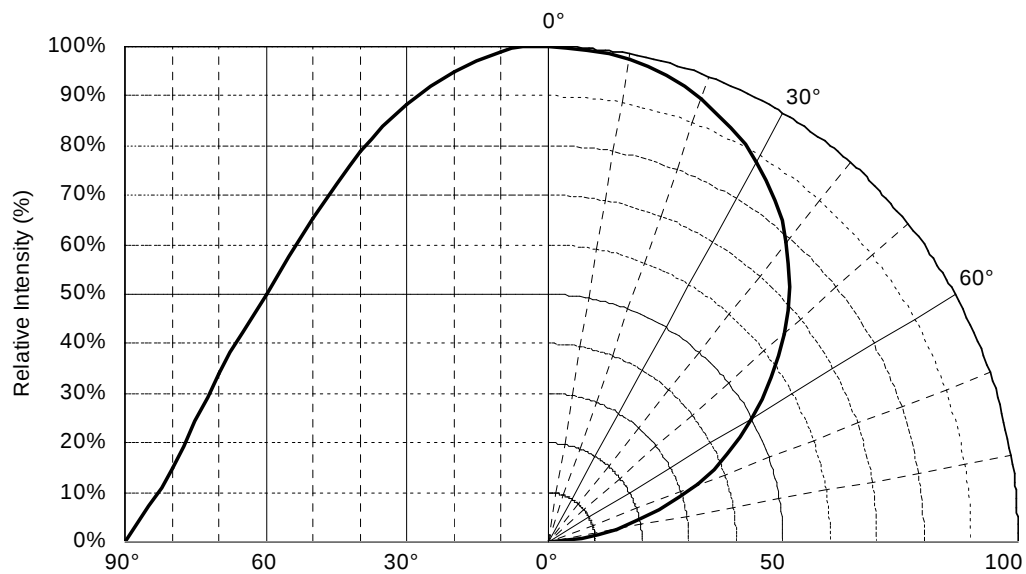


Fig 4. Typical Spatial Radiation Pattern

## LED HIGH POWER P05 Product Series

### 4.5 Forward Current vs. Forward Voltage at 25°C

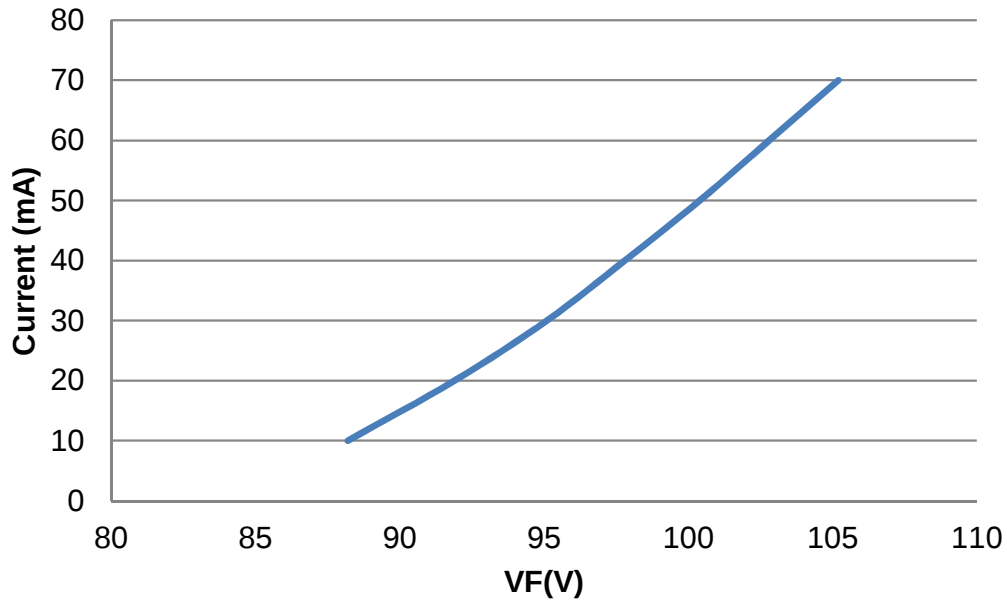


Fig 5. Forward Current vs. Forward Voltage of LTPL-P05DXXXX

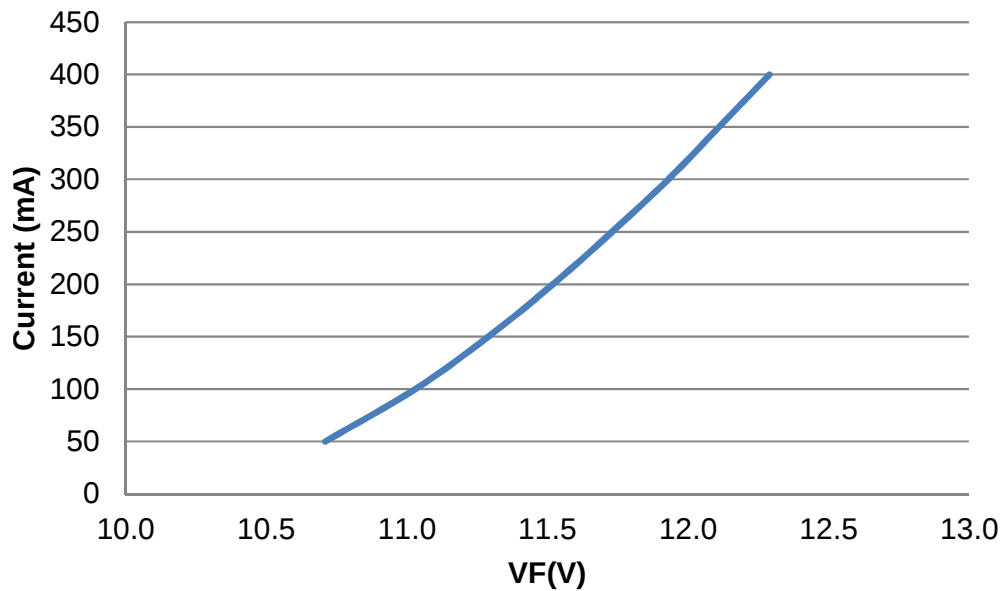


Fig 6. Forward Current vs. Forward Voltage of LTPL-P05EXXXX

## LED HIGH POWER P05 Product Series

### 4.6 Maximum Forward Current vs. Ambient Temperature

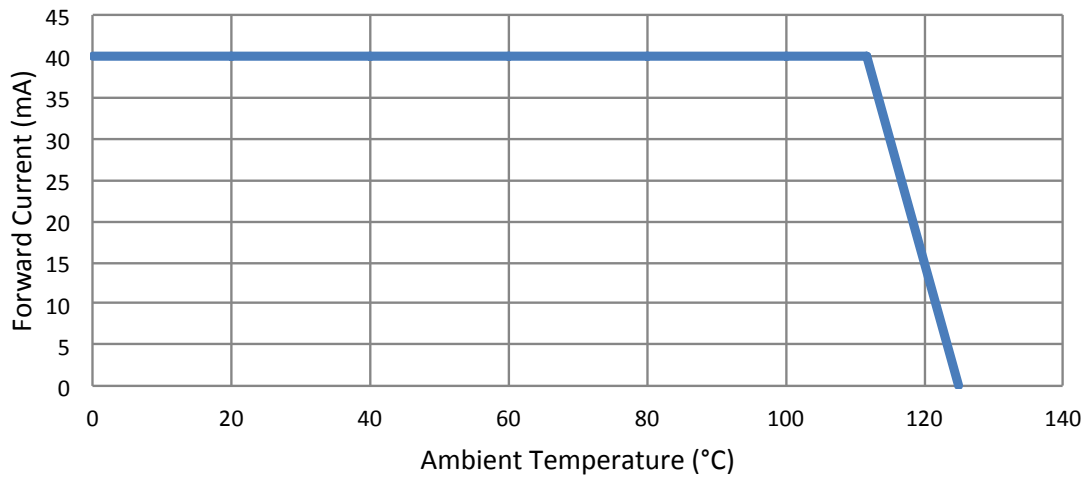


Fig 7. Forward Current Degrading Curve of LTPL-P05DXXXX

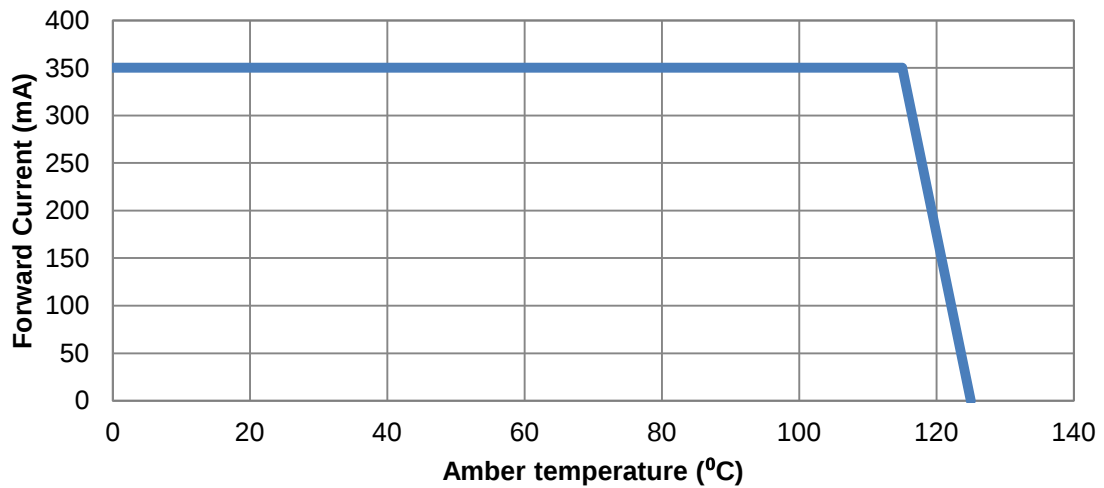


Fig 8. Forward Current Degrading Curve of LTPL-P05EXXXX

## LED HIGH POWER P05 Product Series

### 5. VF Bin Definition

#### 5.1 Forward Voltage Binning Parameter at 25°C

##### ■ LTPL-P05DXXXX

| Parameter       | Bin | Symbol | Min | Max | Unit | Condition |
|-----------------|-----|--------|-----|-----|------|-----------|
| Forward Voltage | V1  | VF     | 97  | 101 | V    | IF = 40mA |
| Forward Voltage | V2  | VF     | 101 | 105 | V    | IF = 40mA |
| Forward Voltage | V3  | VF     | 105 | 109 | V    | IF = 40mA |
| Forward Voltage | V4  | VF     | 109 | 113 | V    | IF = 40mA |

##### ■ LTPL-P05EXXXX

| Parameter       | Bin | Symbol | Min  | Max  | Unit | Condition  |
|-----------------|-----|--------|------|------|------|------------|
| Forward Voltage | V1  | VF     | 11.6 | 12.0 | V    | IF = 350mA |
| Forward Voltage | V2  | VF     | 12.0 | 12.4 | V    | IF = 350mA |
| Forward Voltage | V3  | VF     | 12.4 | 12.8 | V    | IF = 350mA |
| Forward Voltage | V4  | VF     | 12.8 | 13.2 | V    | IF = 350mA |

## LED HIGH POWER P05 Product Series

### 6. Flux Bin Definition

#### 6.1 Luminous Flux Binning Parameter at 25°C

##### ■ LTPL-P05DXXXX

##### CRI 80 Series

##### 2700K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | BD  | $\Phi_V$ | 285 | 315 | lm   | If=40mA   |
|               | DF  |          | 315 | 345 |      |           |
|               | FH  |          | 345 | 375 |      |           |
|               | HJ  |          | 375 | 405 |      |           |
|               | JL  |          | 405 | 435 |      |           |
|               | LN  |          | 435 | 465 |      |           |

##### 3000K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | CE  | $\Phi_V$ | 300 | 330 | lm   | If=40mA   |
|               | EG  |          | 330 | 360 |      |           |
|               | GI  |          | 360 | 390 |      |           |
|               | IK  |          | 390 | 420 |      |           |
|               | KM  |          | 420 | 450 |      |           |
|               | MO  |          | 450 | 480 |      |           |

##### ■ LTPL-P05EXXXX

##### CRI 80 Series

##### 2700K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | HJ  | $\Phi_V$ | 375 | 405 | lm   | If=350mA  |
|               | JL  |          | 405 | 435 |      |           |
|               | LN  |          | 435 | 465 |      |           |
|               | NP  |          | 465 | 495 |      |           |
|               | PR  |          | 495 | 535 |      |           |
|               | RT  |          | 535 | 575 |      |           |

## LED HIGH POWER P05 Product Series

### 3000K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | IK  | $\Phi V$ | 390 | 420 | lm   | If=350mA  |
|               | KM  |          | 420 | 450 |      |           |
|               | MO  |          | 450 | 480 |      |           |
|               | OQ  |          | 480 | 515 |      |           |
|               | QS  |          | 515 | 555 |      |           |
|               | SU  |          | 555 | 600 |      |           |

### 4000K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | JL  | $\Phi V$ | 405 | 435 | lm   | If=350mA  |
|               | LN  |          | 435 | 465 |      |           |
|               | NP  |          | 465 | 495 |      |           |
|               | PR  |          | 495 | 535 |      |           |
|               | RT  |          | 535 | 575 |      |           |
|               | TV  |          | 575 | 625 |      |           |

### 5000K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | MO  | $\Phi V$ | 450 | 480 | lm   | If=350mA  |
|               | OQ  |          | 480 | 515 |      |           |
|               | QS  |          | 515 | 555 |      |           |
|               | SU  |          | 555 | 600 |      |           |
|               | UW  |          | 600 | 650 |      |           |
|               | WY  |          | 650 | 700 |      |           |

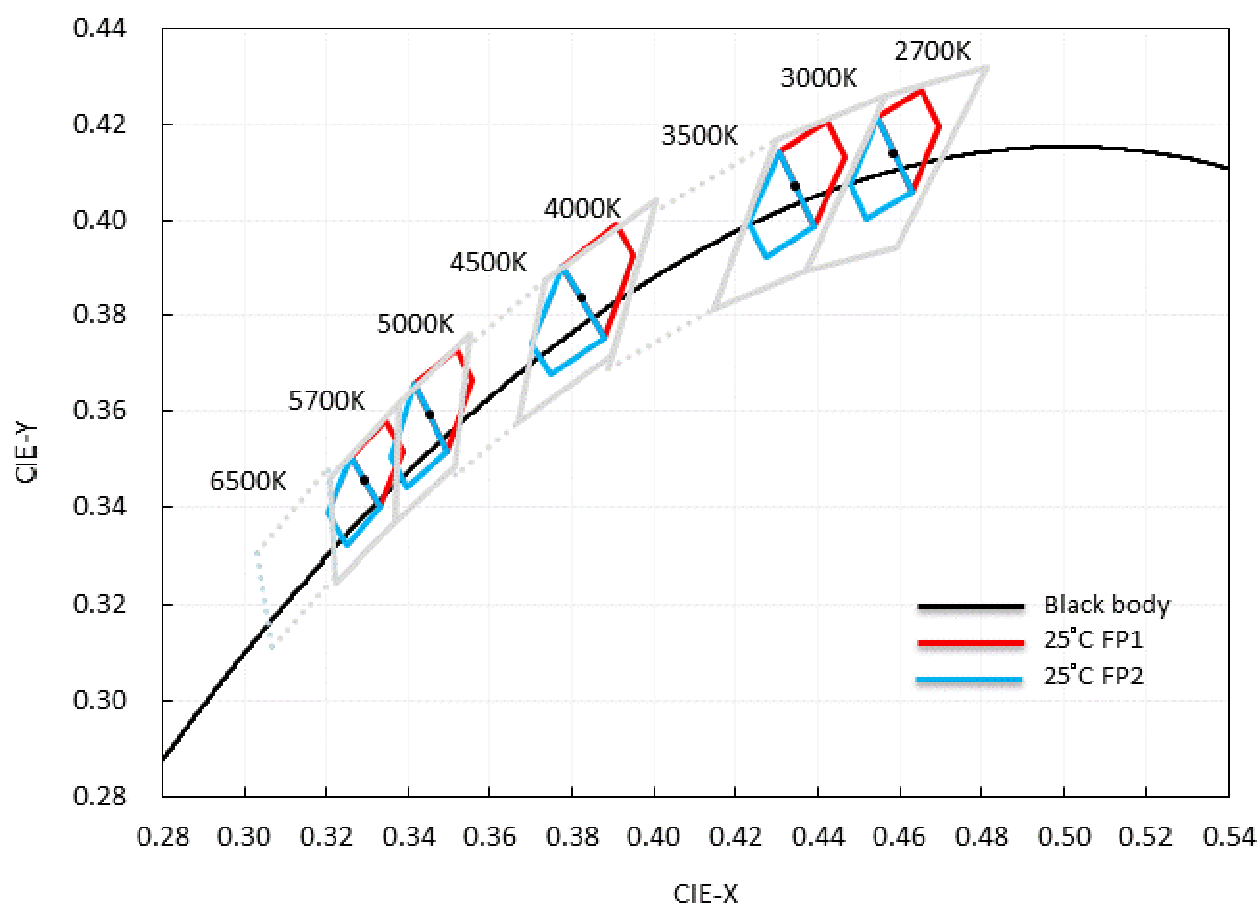
### 5700K

| Parameter     | Bin | Symbol   | Min | Max | Unit | condition |
|---------------|-----|----------|-----|-----|------|-----------|
| Luminous Flux | LN  | $\Phi V$ | 435 | 465 | lm   | If=350mA  |
|               | NP  |          | 465 | 495 |      |           |
|               | PR  |          | 495 | 535 |      |           |
|               | RT  |          | 535 | 575 |      |           |
|               | TV  |          | 575 | 625 |      |           |
|               | VX  |          | 625 | 675 |      |           |

## LED HIGH POWER P05 Product Series

### 7. Color Bin Definition

#### 7.1 Chromaticity Coordinate Groups at 25°C



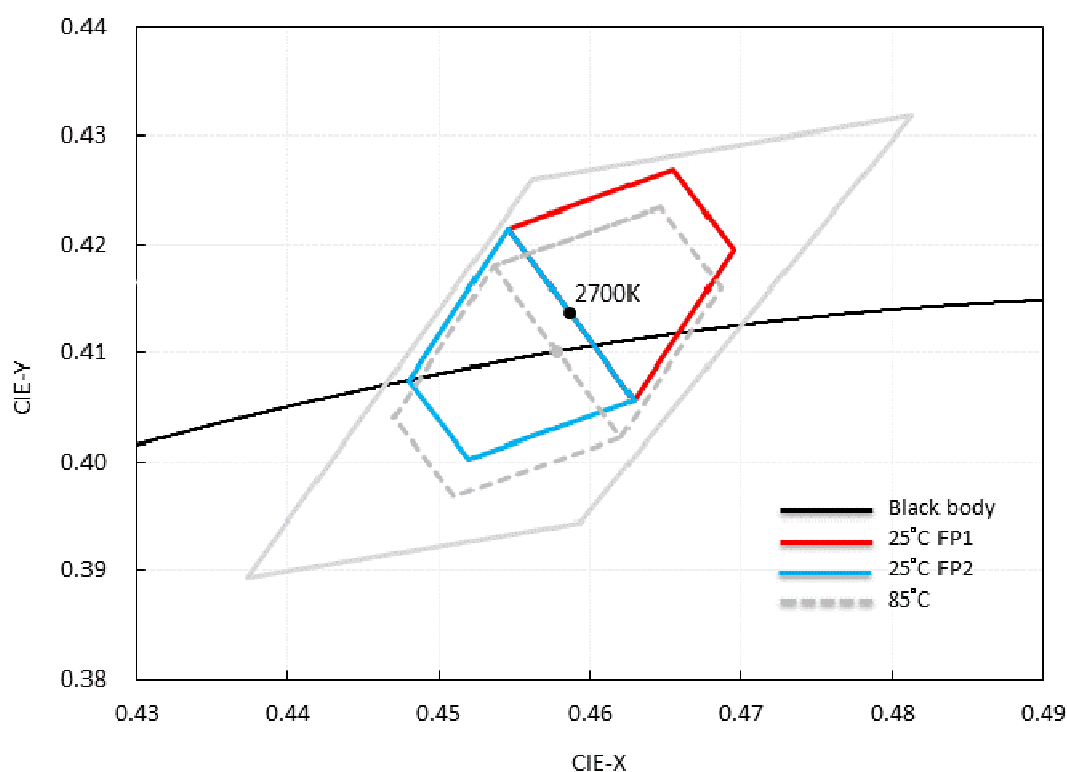
#### Notes

2. The Chromaticity Coordinate Groups follow ANSI 7-Step MacAdam Quadrangle
3. The (CIE<sub>x</sub>, CIE<sub>y</sub>) center follow ANSI Quadrangle

## LED HIGH POWER P05 Product Series

### 7.2 Chromaticity Coordinate Category Code Table at 25°C

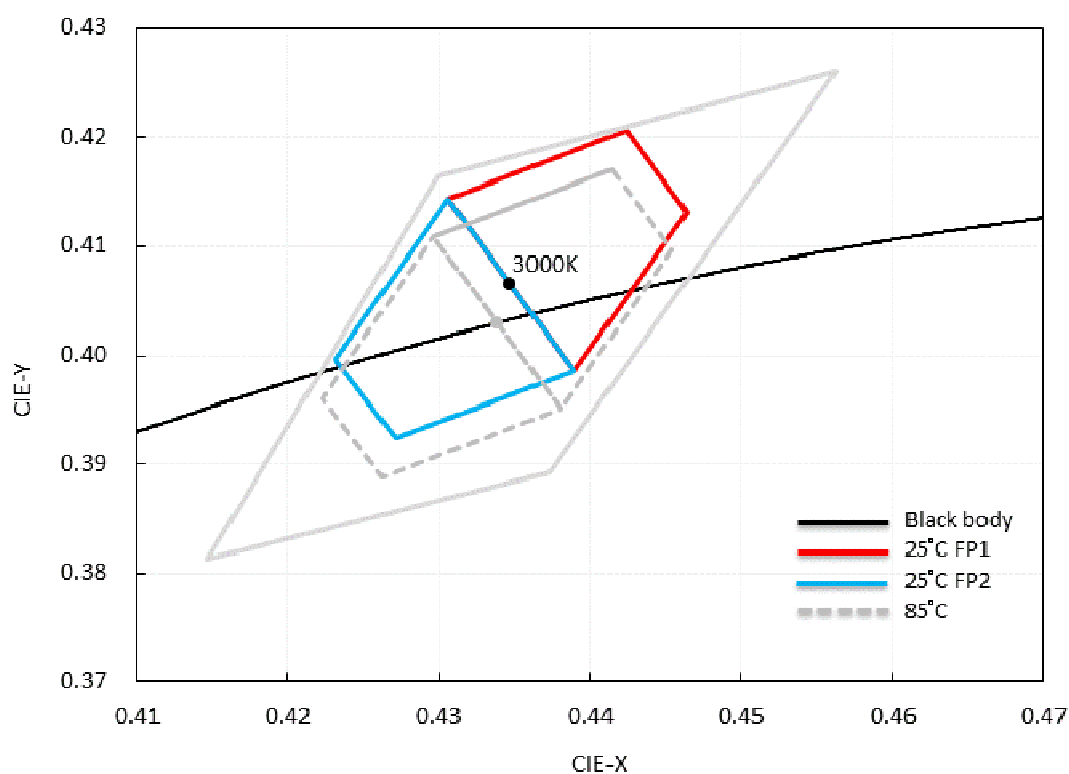
#### ■ 2700K Series



|                   | X      | Y      |
|-------------------|--------|--------|
| Center point(25C) | 0.4587 | 0.4136 |
| FP1               | 0.4655 | 0.4269 |
|                   | 0.4545 | 0.4215 |
|                   | 0.4629 | 0.4057 |
|                   | 0.4695 | 0.4195 |
|                   | 0.4655 | 0.4269 |
| FP2               | 0.4545 | 0.4215 |
|                   | 0.4479 | 0.4075 |
|                   | 0.4519 | 0.4003 |
|                   | 0.4629 | 0.4057 |
|                   | 0.4545 | 0.4215 |
| Center point(85C) | 0.4578 | 0.4101 |

## LED HIGH POWER P05 Product Series

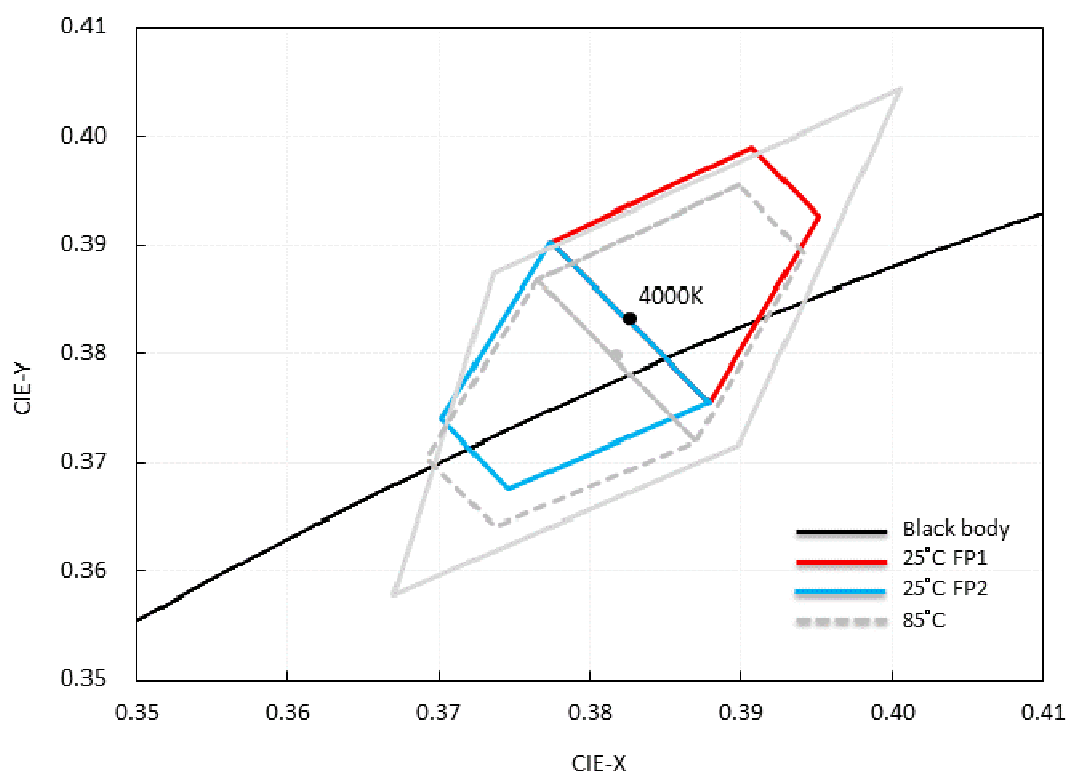
### 3000K Series



|                   | X      | Y      |
|-------------------|--------|--------|
| Center point(25C) | 0.4347 | 0.4065 |
| FP1               | 0.4423 | 0.4206 |
|                   | 0.4305 | 0.4144 |
|                   | 0.4389 | 0.3986 |
|                   | 0.4463 | 0.4132 |
|                   | 0.4423 | 0.4206 |
| FP2               | 0.4305 | 0.4144 |
|                   | 0.4231 | 0.3996 |
|                   | 0.4271 | 0.3924 |
|                   | 0.4389 | 0.3986 |
|                   | 0.4305 | 0.4144 |
| Center point(85C) | 0.4338 | 0.4030 |

## LED HIGH POWER P05 Product Series

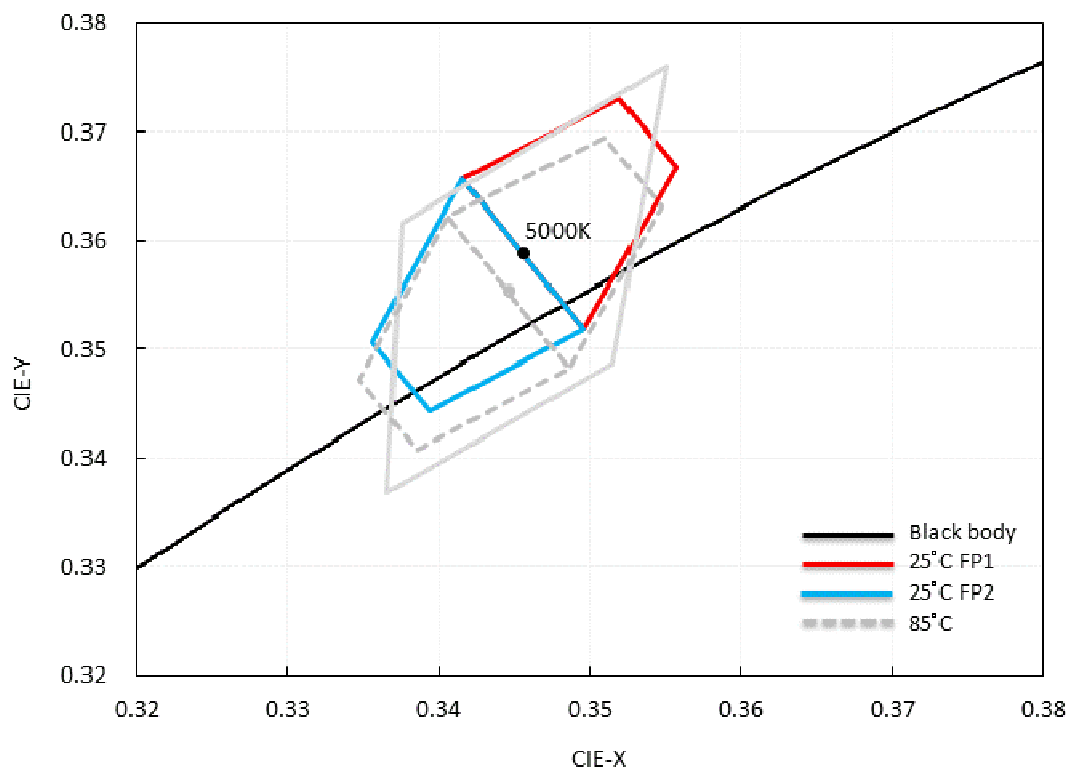
### 4000K Series



|                   | X      | Y      |
|-------------------|--------|--------|
| Center point(25C) | 0.3827 | 0.3832 |
| FP1               | 0.3907 | 0.3990 |
|                   | 0.3774 | 0.3903 |
|                   | 0.3879 | 0.3755 |
|                   | 0.3951 | 0.3927 |
|                   | 0.3907 | 0.3990 |
| FP2               | 0.3774 | 0.3903 |
|                   | 0.3701 | 0.3740 |
|                   | 0.3746 | 0.3676 |
|                   | 0.3879 | 0.3755 |
|                   | 0.3774 | 0.3903 |
| Center point(85C) | 0.3818 | 0.3797 |

## LED HIGH POWER P05 Product Series

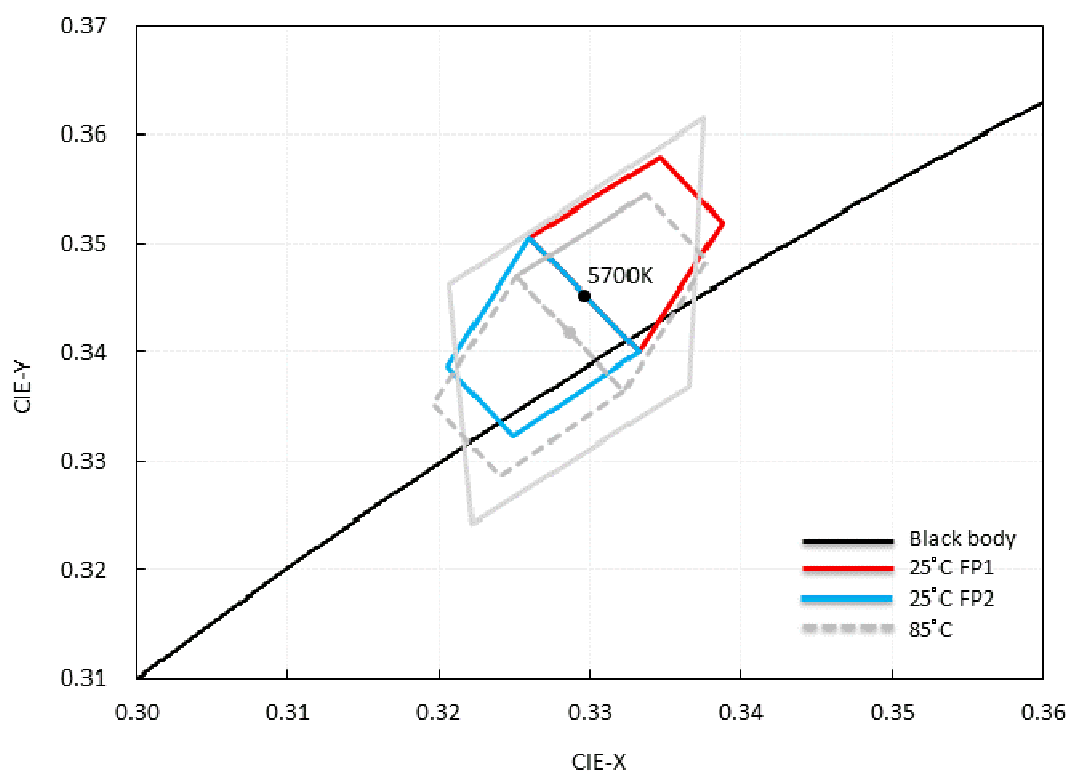
### 5000K Series



|                   | X      | Y      |
|-------------------|--------|--------|
| Center point(25C) | 0.3456 | 0.3588 |
| FP1               | 0.3519 | 0.3730 |
|                   | 0.3415 | 0.3657 |
|                   | 0.3495 | 0.3518 |
|                   | 0.3557 | 0.3667 |
|                   | 0.3519 | 0.3730 |
| FP2               | 0.3415 | 0.3657 |
|                   | 0.3356 | 0.3507 |
|                   | 0.3394 | 0.3443 |
|                   | 0.3495 | 0.3518 |
|                   | 0.3415 | 0.3657 |
| Center point(85C) | 0.3447 | 0.3553 |

## LED HIGH POWER P05 Product Series

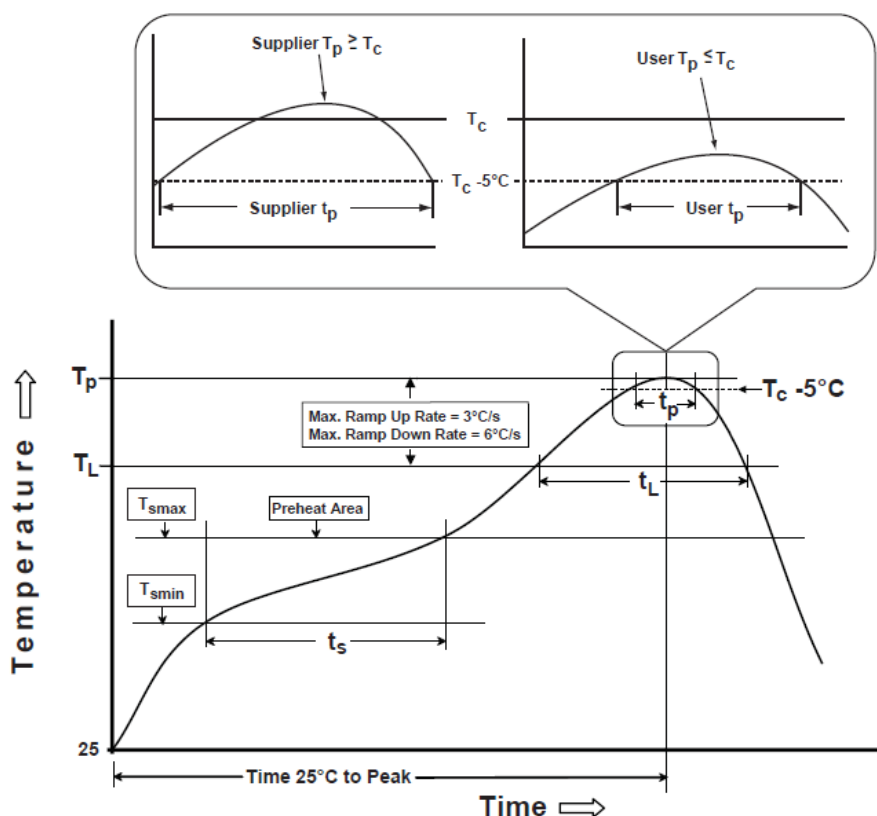
### 5700K Series



|                   | X      | Y      |
|-------------------|--------|--------|
| Center point(25C) | 0.3296 | 0.3452 |
| FP1               | 0.3346 | 0.3580 |
|                   | 0.3260 | 0.3505 |
|                   | 0.3332 | 0.3400 |
|                   | 0.3387 | 0.3519 |
|                   | 0.3346 | 0.3580 |
| FP2               | 0.3260 | 0.3505 |
|                   | 0.3205 | 0.3387 |
|                   | 0.3249 | 0.3322 |
|                   | 0.3332 | 0.3400 |
|                   | 0.3260 | 0.3505 |
| Center point(85C) | 0.3287 | 0.3417 |

## LED HIGH POWER P05 Product Series

### 8. Reflow Soldering Characteristics



| Profile Feature                                      | Lead Free Assembly |
|------------------------------------------------------|--------------------|
| Average Ramp-Up Rate ( $T_{Smax}$ to $T_P$ )         | 3°C / second max   |
| Preheat Temperature Min ( $T_{Smin}$ )               | 150°C              |
| Preheat Temperature Max ( $T_{Smax}$ )               | 200°C              |
| Preheat Time ( $t_{Smin}$ to $t_{Smax}$ )            | 60 – 180 seconds   |
| Time Maintained Above Temperature ( $T_L$ )          | 217°C              |
| Time Maintained Above Time ( $t_L$ )                 | 60 – 150 seconds   |
| Peak / Classification Temperature ( $T_P$ )          | 255°C              |
| Time Within 5°C of Actual Peak Temperature ( $t_P$ ) | 5 seconds          |
| Ramp – Down Rate                                     | 6°C / second max   |
| Time 25°C to Peak Temperature                        | 8 minutes max      |

## LED HIGH POWER P05 Product Series

### Notes:

1. The LEDs can be soldered using the reflow soldering or hand soldering method. The recommended hand soldering condition is 350°C max. and 2secs max. for one time only, and the recommended reflow soldering condition is 260°C max. and 5secs max. for three times max.
2. All temperatures refer to topside of the package, measured on the package body surface.
3. The soldering condition referring to J-STD-020B. The storage ambient for the LEDs should not exceed 30°C temperature or 70% relative humidity. It is recommended that LEDs out of their original packaging are soldered within one week. For extended storage out of their original packaging, it is recommended that the LEDs were stored in a sealed container with appropriate desiccant, or desiccators with nitrogen ambient. If the LEDs were unpacked more than 168hrs, baking the LEDs at 60°C for 60 minutes before soldering process.
4. The soldering profile could be further referred to different soldering grease material characteristic. The grease vendor will provide this information.
5. A rapid-rate process is not recommended for the LEDs cooling down from the peak temperature.
6. Although the recommended reflow conditions are specified above, the reflow or hand soldering condition at the lowest possible temperature is desirable for the LEDs.
7. LiteOn cannot make a guarantee on the LEDs which have been already assembled using the dip soldering method.

## LED HIGH POWER P05 Product Series

### 9. Reliability Test Plan

#### ■ LTPL-P05DXXXX

| No | Test item                              | Condition                                                                                                                   | Duration   | Number of Failed |
|----|----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|------------|------------------|
| 1  | High Temperature Operating Life (HTOL) | Tc=105°C, IF=40mA DC<br>(0, 250, 500, 750, 1000hrs)                                                                         | 1K hrs     | 0/20             |
| 2  | High Temperature Operating Life (HTOL) | Tc=85°C, IF=40mA DC<br>(0, 250, 500, 750, 1000hrs)                                                                          | 1K hrs     | 0/20             |
| 3  | Room Temperature Operating Life (RTOL) | Tc=55°C, IF=40mA DC<br>(0, 250, 500, 750, 1000hrs)                                                                          | 1K hrs     | 0/20             |
| 4  | Wet High Temperature Operating (WHTOL) | 85°C/85%RH,<br>IF=40mA DC 30 min ON/OFF                                                                                     | 1K hrs     | 0/20             |
| 5  | Power Temperature Cycle (PTMCL)        | -40°C to 105°C<br>15minutes dwell/15minutes transfer<br>5 minutes ON/5 minutes OFF IF=40mA DC                               | 1K cycles  | 0/20             |
| 6  | Non-Operating Thermal Shock (TMSK)     | -40°C to 125°C<br>30minutes dwell, <10 seconds transfer<br>measure each 250 cycles (continues to fail, more than 1k cycles) | 1K cycles  | 0/20             |
| 7  | Fast switch Cycling Test               | 40000cycles, 2 mins On/Off, Room temperature(25°C±5°C), measurement in every 5000cycles                                     | 40K cycles | 0/20             |

#### Notes:

1. Operating life test are mounted on thermal heat sink
2. Storage item are only component, not put on heat sink.

Criteria for Judging the Damage

| Item            | Symbol | Test Condition     | Criteria for Judgment |        |
|-----------------|--------|--------------------|-----------------------|--------|
|                 |        |                    | Min.                  | Max.   |
| Forward Voltage | Vf     | IF=Typical Current | -10%                  | +10%   |
| Luminous Flux   | Lm     | IF=Typical Current | -15%                  | +15%   |
| CCX&CCY         | X,Y    | IF=Typical Current | -0.007                | +0.007 |

## LED HIGH POWER P05 Product Series

### ■ LTPL-P05EXXX

| No | Test item                              | Condition                                                                                                                 | Duration   | Number of Failed |
|----|----------------------------------------|---------------------------------------------------------------------------------------------------------------------------|------------|------------------|
| 1  | High Temperature Operating Life (HTOL) | Tc=105℃, IF=350mA DC<br>(0, 250, 500, 750, 1000hrs)                                                                       | 1K hrs     | 0/20             |
| 2  | High Temperature Operating Life (HTOL) | Tc=85℃, IF=350mA DC<br>(0, 250, 500, 750, 1000hrs)                                                                        | 1K hrs     | 0/20             |
| 3  | Room Temperature Operating Life (RTOL) | Tc=55℃, IF=350mA DC<br>(0, 250, 500, 750, 1000hrs)                                                                        | 1K hrs     | 0/20             |
| 4  | Wet High Temperature Operating (WHTOL) | 85℃/85%RH,<br>IF=350mA DC 30 min ON/OFF                                                                                   | 1K hrs     | 0/20             |
| 5  | Power Temperature Cycle (PTMCL)        | -40℃ to 105℃<br>15minutes dwell/15minutes transfer<br>5 minutes ON/5 minutes OFF IF=350mA DC                              | 1K cycles  | 0/20             |
| 6  | Non-Operating Thermal Shock (TMSK)     | -40℃ to 125℃<br>30minutes dwell, <10 seconds transfer<br>measure each 250 cycles (continues to fail, more than 1k cycles) | 1K cycles  | 0/20             |
| 7  | Fast switch Cycling Test               | 40000cycles, 2 mins On/Off, Room temperature(25℃±5℃), measurement in every 5000cycles                                     | 40K cycles | 0/20             |

### Notes:

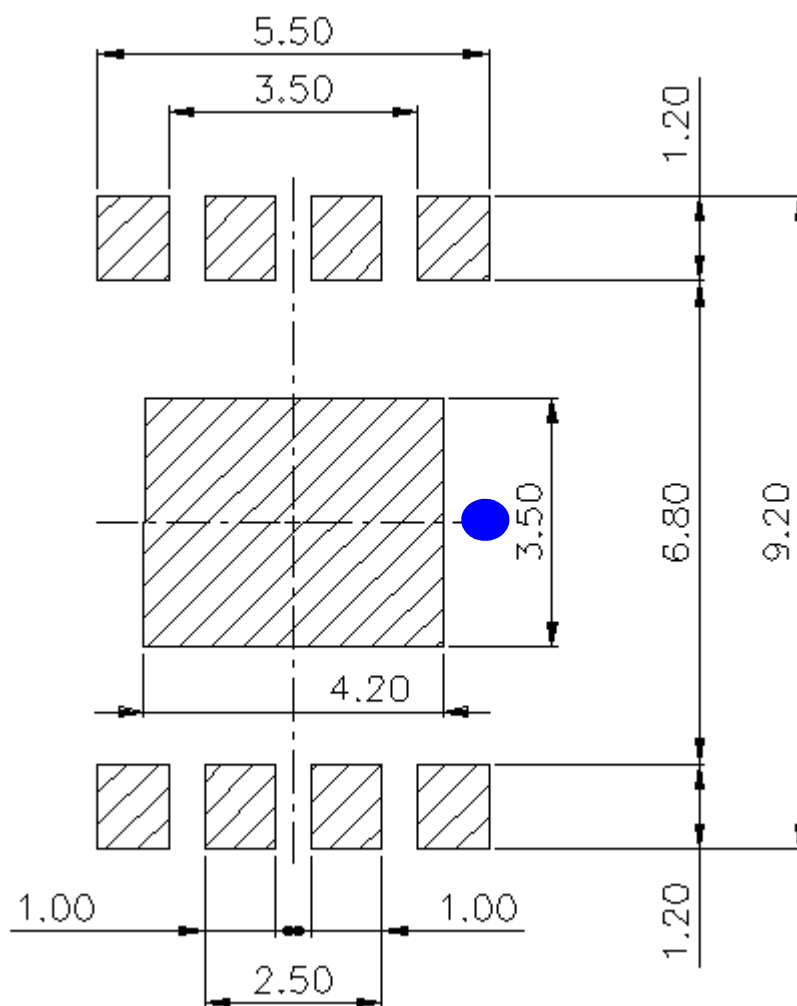
- Operating life test are mounted on thermal heat sink
- Storage item are only component, not put on heat sink.

Criteria for Judging the Damage

| Item            | Symbol | Test Condition     | Criteria for Judgment |        |
|-----------------|--------|--------------------|-----------------------|--------|
|                 |        |                    | Min.                  | Max.   |
| Forward Voltage | Vf     | IF=Typical Current | -10%                  | +10%   |
| Luminous Flux   | Lm     | IF=Typical Current | -15%                  | +15%   |
| CCX&CCY         | X,Y    | IF=Typical Current | -0.007                | +0.007 |

## LED HIGH POWER P05 Product Series

### 10. Recommend Soldering Pad Layout



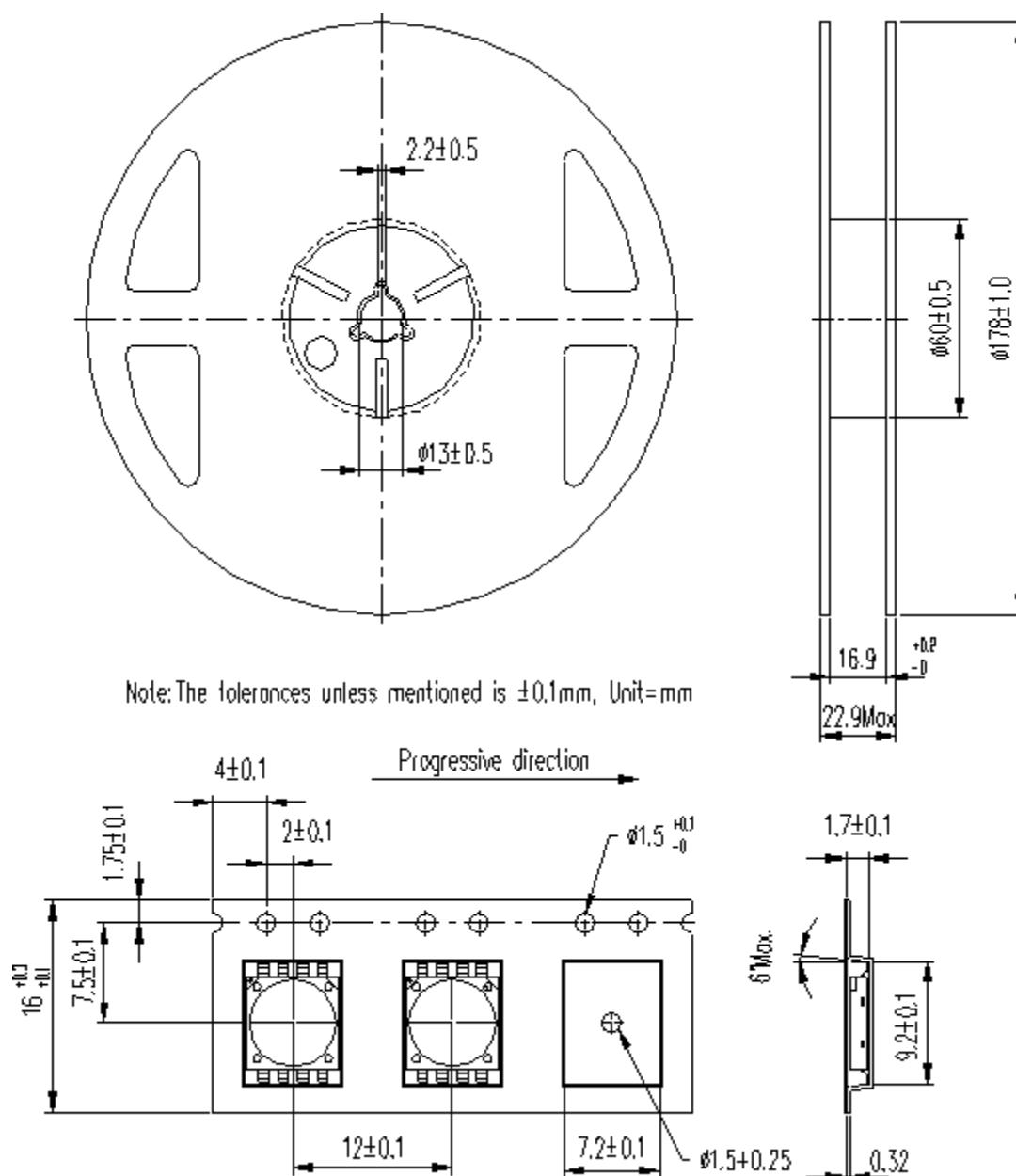
#### Notes:

1. All dimensions are in millimeters
2. The Thermal pad is electrically isolated.
3. Blue point is LITEON suggest Ts test point and distance between solder should be less than 1.5mm

## LED HIGH POWER P05 Product Series

### 11. Package Dimensions of Tape and Reel

Reel Packaging



#### Note:

1. All dimensions are in millimeters.
2. Empty component pockets sealed with top cover tape.

## LED HIGH POWER P05 Product Series

### 12. Cautions

#### Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

#### Storage

This product is qualified as Moisture Sensitive Level 3 per JEDEC J-STD-020. Precaution when handling this moisture sensitive product is important to ensure the reliability of the product.

The package is sealed:

The LEDs should be stored at 30 °C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

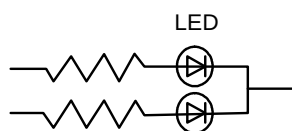
The package is opened:

The LEDs should be stored at 30 °C or less and 60%RH or less. Moreover, the LEDs are limited to solder process within 168hrs. If the Humidity Indicator shows the pink color in 10% even higher or exceed the storage limiting time since opened, that we recommended to be with workable desiccants in original package.

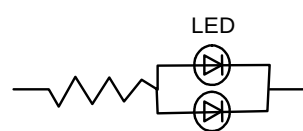
The soldering condition referring to J-STD-020B. If the LEDs were unpacked more than 72 hrs, baking the LEDs at 60 °C for 24 hrs before soldering process.

#### Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



Circuit model A



Circuit model B

(A) Recommended circuit.

(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

## LED HIGH POWER P05 Product Series

### ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no light up" at low currents.

To verify for ESD damage, check for "light up" and VF of the suspect LEDs at low currents.

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