

DRAWING MADE IN THIRD ANGLE PROJECTION

1339517

1339517

/home/amp16926/DMECmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339517-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339517-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339517-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: .110 SER FASTIN-FASTON TAB

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	24 - 20 AWG
INSUL	2.29 [.090 IN]	F	1.40-2.16 [.055-.085 IN]

WIRE STRIP LENGTH

3.56-4.37 [.140-.172 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

-

114-2065

FEED

23.75 [.935 IN]

TERMINALS APPLIED

160174	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
mm ² AWG		
20 AWG	1.30 ±0.05 [.051 ±.002 IN]	2-354779-2 [.3100]
22 AWG	1.22 ±0.05 [.048 ±.002 IN]	2-354779-8 [.3130]
24 AWG	1.14 ±0.05 [.045 ±.002 IN]	3-354779-5 [.3165]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC

A

DIST

66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

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2000

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SET UP GAGE

458638-3

LAYOUT

L1339517

-	1	1	1339517	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72
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-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19) ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC (M4X16) HOLD DOWN	58
-	5	5	18023-9	SCR,SHC (M4X6) STRIP GUIDE	57
-	2	2	1-18023-3	SCR,SHC (M4X16) SLUG BLADE	56
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-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBA55Y)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	1	1	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
-	1	1	4-18024-8	SCR,BHC (M4X30) SHEAR PL	30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-9	STRIP GUIDE	24
-	1	1	240825-7	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-3	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
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-	1	1	1-690481-0	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-2	PLATE, REAR SHEAR	11
					10
-	1	1	690482-5	PLATE, FRONT SHEAR	9
1	2	1	1333215-4	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	730826-1	HOLD DOWN, TERMINAL	6
-	1	1	7-240641-2	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	2	1	2-456134-1	CRIMPER, INSULATION	3
-	1	1	455888-6	SPACER, CRIMPER	2
1	2	1	1-456404-8	CRIMPER, WIRE	1
-	77	-71	-1	PART NO	ITEM NO
				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
QTY REQD PER ASSY				PARTS LIST	
				MATL	FIN
DIMENSIONS: mm [INCHES]				HT	TR
DO NOT SCALE PRINT.					
TOLERANCES UNLESS OTHERWISE SPECIFIED:					
1 PLC DEC ±					
2 PLC DEC ±					
3 PLC DEC ±					
ANGLES ±					
SURF TEXTURE: ✓					
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX					
CAGE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING	
				RESTRICTED TO	