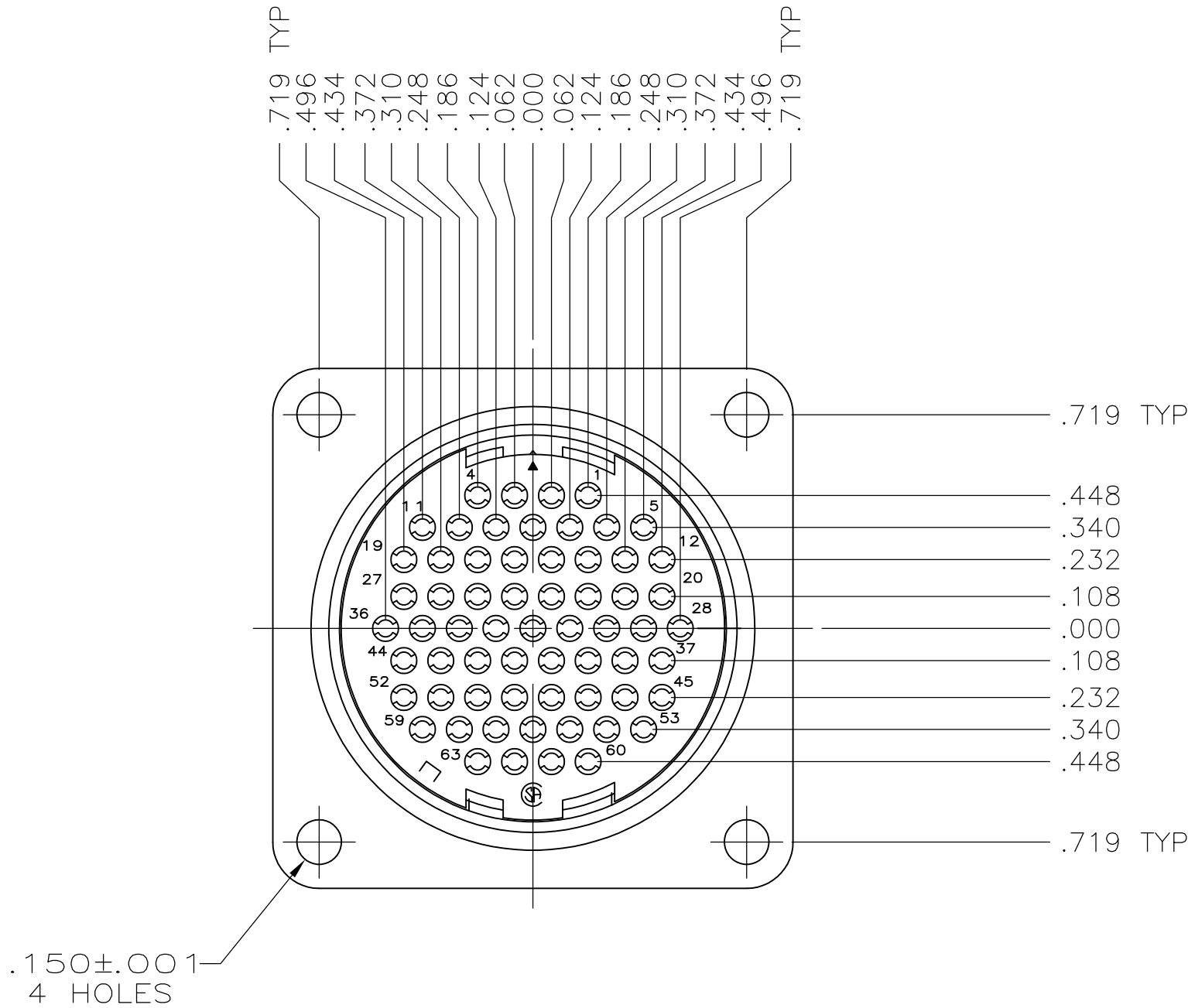
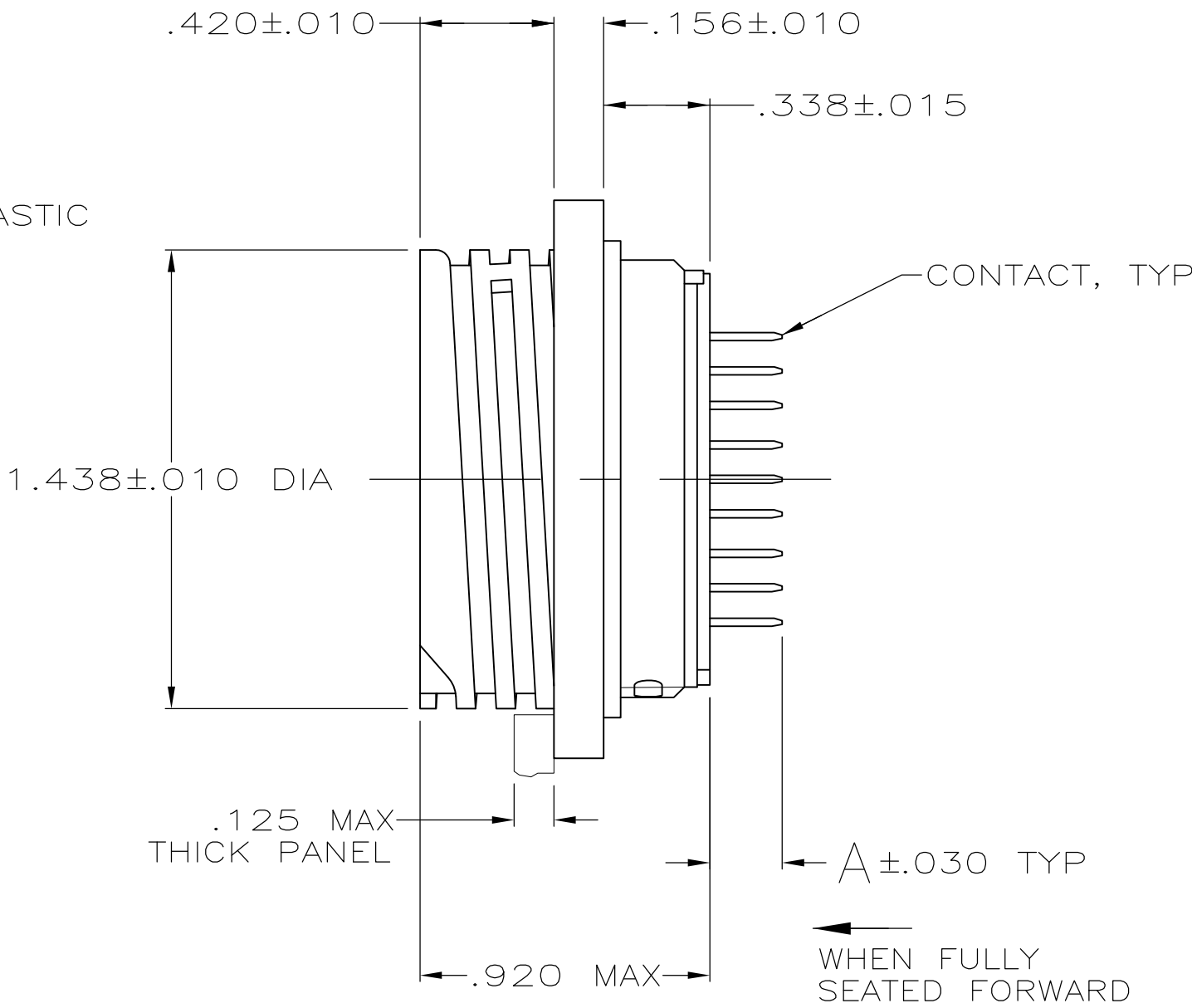
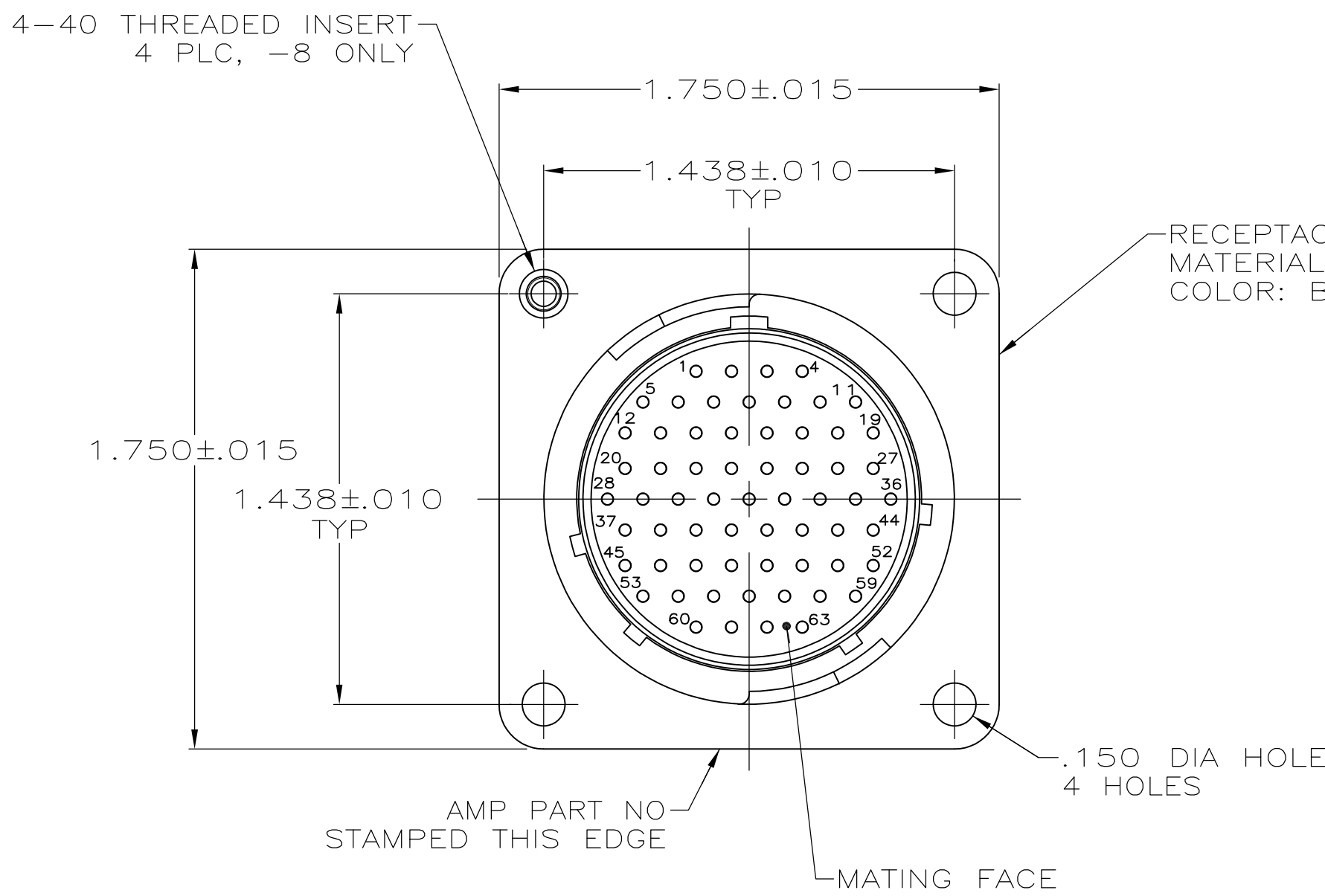


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	U1	REVISED PER ECO-16-004800	12SEP2016	NK	MZ
	V	REVISED PER ECO-17-004657	06APR2017	BDA	MZ

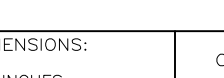
- 1 CONTACT CAVITIES IDENTIFIED BY CHARACTERS ON FRONT AND REAR OF CONNECTOR.
- 2

.000030 MIN GOLD FOR A LENGTH OF .200 MIN FROM MATING END, .000100 MIN TIN-LEAD FOR A LENGTH OF DIMENSION "A" FROM OPPOSITE END, ALL OVER .000050 MIN NICKEL.
- 3 RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = 1.02±0.08[.040±.003] DIA.
- 4

.000030 MIN GOLD FOR A LENGTH OF .200 MIN FROM MATING END, .000100 MIN TIN FOR A LENGTH OF DIMENSION "A" FROM OPPOSITE END, ALL OVER .000050 MIN NICKEL.



	4	NO	.227	1-206455-2
	4	NO	.449	1-206455-1
OBSOLETE	4	YES	.671	-206455-9-
PRELIMINARY	4	YES	.449	206455-8
OBSOLETE	4	NO	.671	-206455-7-
OBSOLETE	4	NO	.227	-206455-3-
	4	NO	.227	206455-2
OBSOLETE	4	NO	.449	-206455-1-
CONTACT FINISH		4-40 THREADED INSERTS	A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J.GALLUCCI 5-30-91	 TE Connectivity	
		CHK W.G.LENKER 4-14-92		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME
		APVD K.BEAVER 4-14-92		
		PRODUCT SPEC		RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-63, CPC
		108-10024		
		APPLICATION SPEC		SIZE A1
		-		
MATERIAL SEE CALLOUT		FINISH -	WEIGHT -	CAGE CODE 00779
		CUSTOMER DRAWING		DRAWING NO 206455
				RESTRICTED TO -
		SCALE 2:1		SHEET 1 OF 1
		REV V		