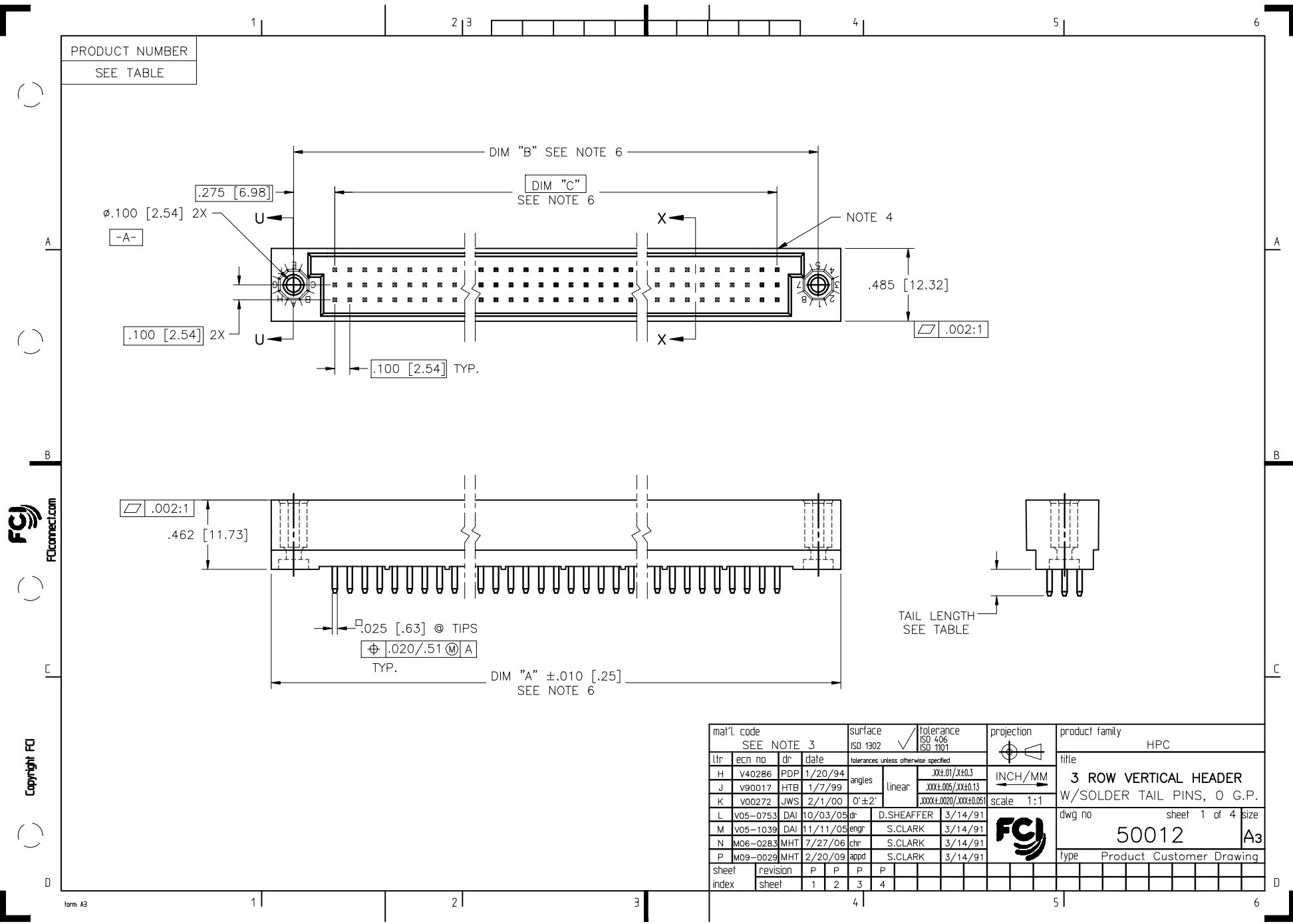
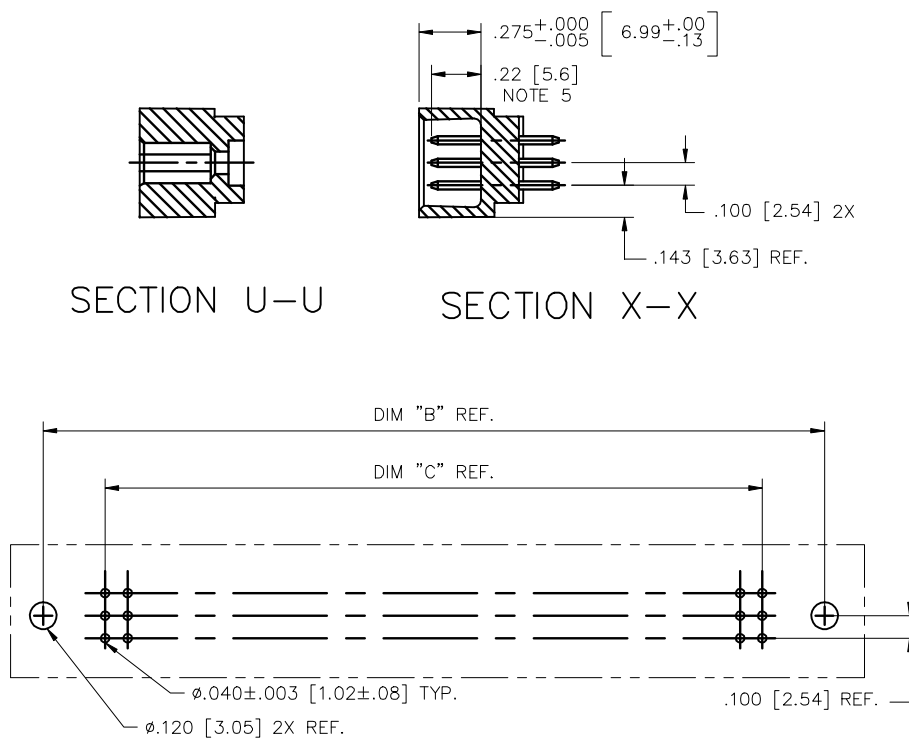




PRODUCT NUMBER
SEE TABLE

SECTION U-U

SECTION X-X



RECOMMENDED PCB LAYOUT
(ALL HOLES LOCATED ON .100/2.54 GRID
UNLESS OTHERWISE SPECIFIED)

mat'l. code	surface	tolerance	projection	product family
SEE NOTE 3	ISO 1902	ISO 406	ISO 1101	HPC
ltr	ecn no	dr	date	title
P				3 ROW VERTICAL HEADER
				W/SOLDER TAIL PINS, 0 G.P.
				dwg no
				sheet 2 of 4
				size
				A3
				type
				Product Customer Drawing
sheet	revision			
index	sheet			

PRODUCT NUMBER
SEE TABLE

50012-XX010 AND 50012-XX010LF ONLY

	1	5	10	15	20	25	30
C	B	B					
B	B	B					
A	B	B					

PIN
1

31	35	40	45	50	55
					B B
					B B
					B B

CUSTOMER NOTE: END GUIDE PINS ARE SUGGESTED IN YOUR APPLICATION TO
PREVENT STUBBING OF THE .260 MATING LENGTH SIGNAL PINS.

NOTES FOR 50012-XX010 AND 50012-XX010LF ONLY:

- ALL POSITIONS ARE LOADED WITH "A", EXCEPT AS SHOWN.
- COLUMN 1, ROW A IS DESIGNATED AS SIGNAL PIN 1, AS VIEWED FROM THE MATING FACE.
- SIGNAL DATA FOR 50012-XX010 AND 50012-XX010LF:
SIZE 3 X 55
TOTAL NO. OF POSITIONS - 165
NO. OF POSITIONS LOADED - 165

ITEM KEY	QTY.	MATING LENGTH	TAIL LENGTH
A	153	.180 / 4.57	.177 / 4.50
B	12	.260 / 6.60	.177 / 4.50

mat'l. code SEE NOTE 3				surface ISO 1502	tolerance ISO 406 ISO 1101	projection ISO 1502	product family HPC
ltr	ecp no	dr	date	tolerances unless otherwise specified		INCH/MM	title 3 ROW VERTICAL HEADER W/SOLDER TAIL PINS, 0 G.P.
P				angles	linear		
				0'±2'	linear	scale 1:1	dwg no
				dr	D.SHEAFFER	3/14/91	sheet 3 of 4
				engr	S.CLARK	3/14/91	size
				chr	S.CLARK	3/14/91	A3
				appd	S.CLARK	3/14/91	type
sheet index	revision sheet						Product Customer Drawing

PRODUCT NUMBER	NUMBER OF POSITIONS SEE NOTE 2	TAIL LENGTH ±.015/0.38	TERMINAL PLATING NOTE 9
50012-1YYA	YYY	.177/4.50	30μ"/.76μ GOLD
50012-1YYY	YYY	.533/13.54	30μ"/.76μ GOLD
50012-1YYD	YYY	.733/18.62	30μ"/.76μ GOLD
50012-1YYG	YYY	.250/6.35	30μ"/.76μ GOLD
50012-1YYJ	YYY	.120/3.05	30μ"/.76μ GOLD
50012-3YYA	YYY	.177/4.50	50μ"/1.27μ GOLD
50012-3YYC	YYY	.533/13.54	50μ"/1.27μ GOLD
50012-3YYD	YYY	.733/18.62	50μ"/1.27μ GOLD
50012-3YYG	YYY	.250/6.35	50μ"/1.27μ GOLD
50012-3YYY	YYY	.120/3.05	50μ"/1.27μ GOLD
50012-5YYA	YYY	.177/4.50	30μ"/.76μ GXT
50012-5YYALF	YYY	.177/4.50	30μ"/.76μ GXT
50012-5YYB	YYY	.190/4.82	30μ"/.76μ GXT
50012-5YYBLF	YYY	.190/4.82	30μ"/.76μ GXT
50012-5YYC	YYY	.533/13.54	30μ"/.76μ GXT
50012-5YYCLF	YYY	.533/13.54	30μ"/.76μ GXT
50012-5YYD	YYY	.733/18.62	30μ"/.76μ GXT
50012-5YYDLF	YYY	.733/18.62	30μ"/.76μ GXT
50012-5YYG	YYY	.250/6.35	30μ"/.76μ GXT
50012-5YYGLF	YYY	.250/6.35	30μ"/.76μ GXT
50012-5YYJ	YYY	.120/3.05	30μ"/.76μ GXT
50012-5YYJLF	YYY	.120/3.05	30μ"/.76μ GXT
50012-XX010	165	SEE SHEET 3	30μ"/.76μ Au
50012-XX010LF	165	SEE SHEET 3	30μ"/.76μ GXT

NOTES:

- ① PRODUCT NUMBERING CODE:

50012 - X YYY Z LF

LEAD FREE (OPTIONAL)
TAIL LENGTH SEE TABLE
NO. OF POSITIONS SEE NOTE 2
PLATING SEE TABLE
BASE NUMBER

PRODUCT NUMBERING CODE FOR
SELECT LOAD/FMLB PART NUMBERS:

50012 - XXYYY LF

LEAD FREE (OPTIONAL)
SEQUENCE NUMBER
ALWAYS 'XX'
BASE NUMBER

- ② THIS PRODUCT IS CONFIGURED IN SIZES OF 6 thru 80
COLUMNS IN INCREMENTS OF ONE.
i.e.: 6,7,8,9,.....78,79,80.

- ③ HOUSING MATERIAL: GLASS AND MINERAL FILLED
HIGH TEMP. THERMOPLASTIC. FLAME RETARDANT PER
UL94V-0. COLOR: BLACK.
PIN MATERIAL: PHOS BRONZE

- ④ COMPANY NAME, PART NUMBER AND LOT CODE TO APPEAR ON
THIS SURFACE PER BUS-12-108.

- ⑤ REFERENCE 50804 FOR FIRST MATE LAST BREAK AVAILABLE
OPTIONS AND FOR SELECTIVELY LOADED HEADER WORKSHEET.

- ⑥ LENGTH FORMULAS:

DIM "A" .100/2.54 x NO. OF COLUMNS +.75/19.1

DIM "B" .100/2.54 x NO. OF COLUMNS +.450/11.43

DIM "C" .100/2.54 x NO. OF COLUMNS -.100/2.54

7. THIS PRODUCT (WITH "LF" SUFFIX) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY
REGULATIONS AS DESCRIBED IN GS-22-008.

8. THIS HOUSING WILL WITHSTAND EXPOSURE TO 260° C PEAK TEMPERATURE FOR
10-30 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.

- ⑨ PLATING OPTIONS:

MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURE'S OPTION



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mat'l. code SEE NOTE 3				surface ISO 1302	tolerance ISO 406 ISO 1101	projection INCH/MM	product family HPC
ltr	ecn no	dr	date	tolerances unless otherwise specified			3 ROW VERTICAL HEADER W/SOLDER TAIL PINS, 0 G.P.
P				angles	linear		
					.XX±.01/XX±.03		50012
					.XXX±.005/XXX±.013		
				0'±2'	.XXX±.0020/XXX±.0051	scale 1:1	sheet 4 of 4 size A3
		dr	D.SHEAFFER	3/14/91			type Product Customer Drawing
		engr	S.CLARK	3/14/91			
		chr	S.CLARK	3/14/91			
		appd	S.CLARK	3/14/91			
sheet index	revision sheet						