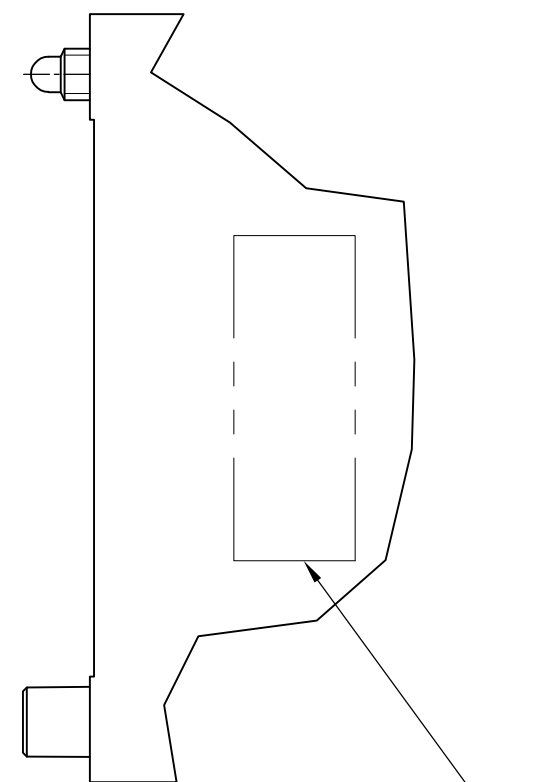
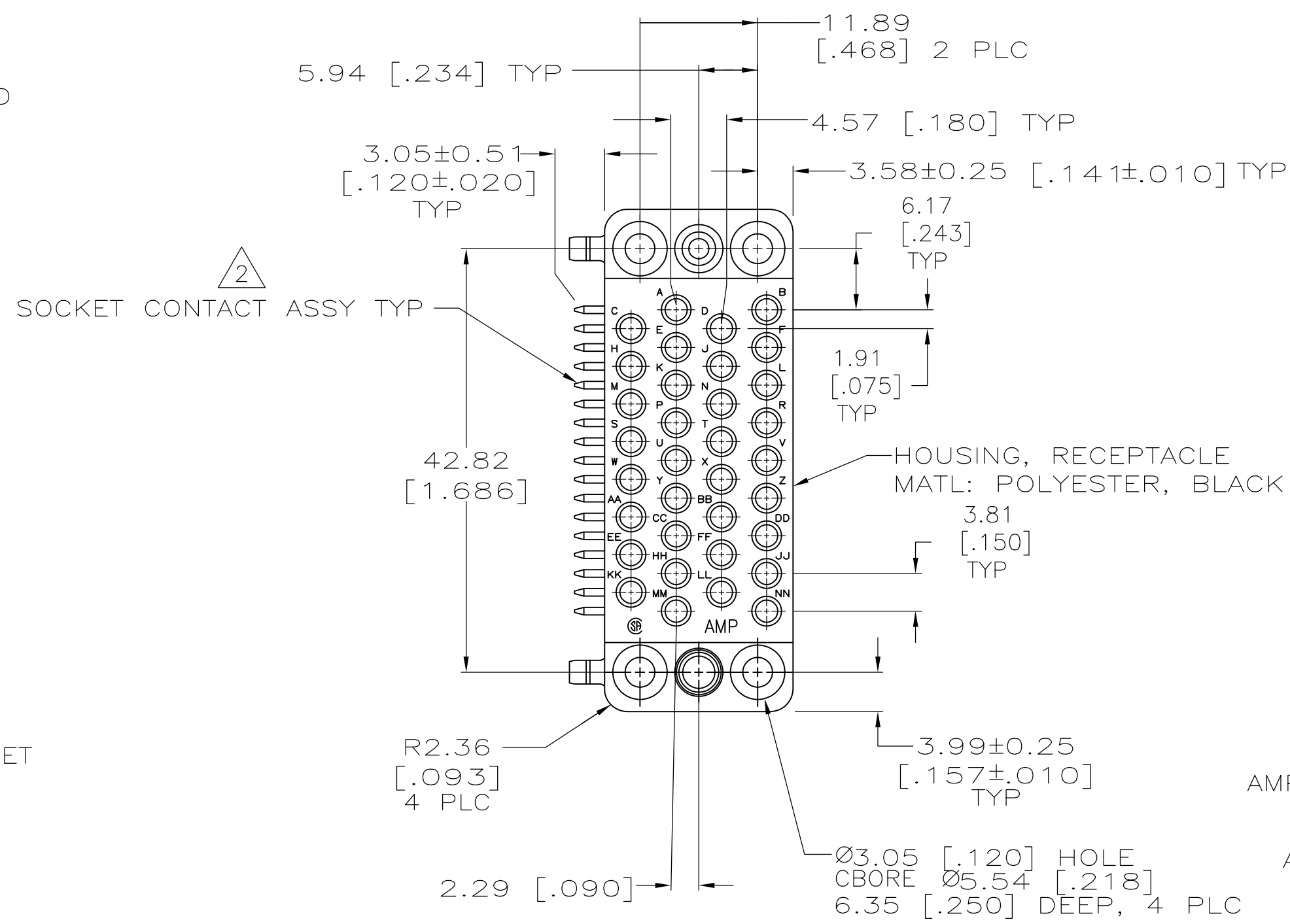
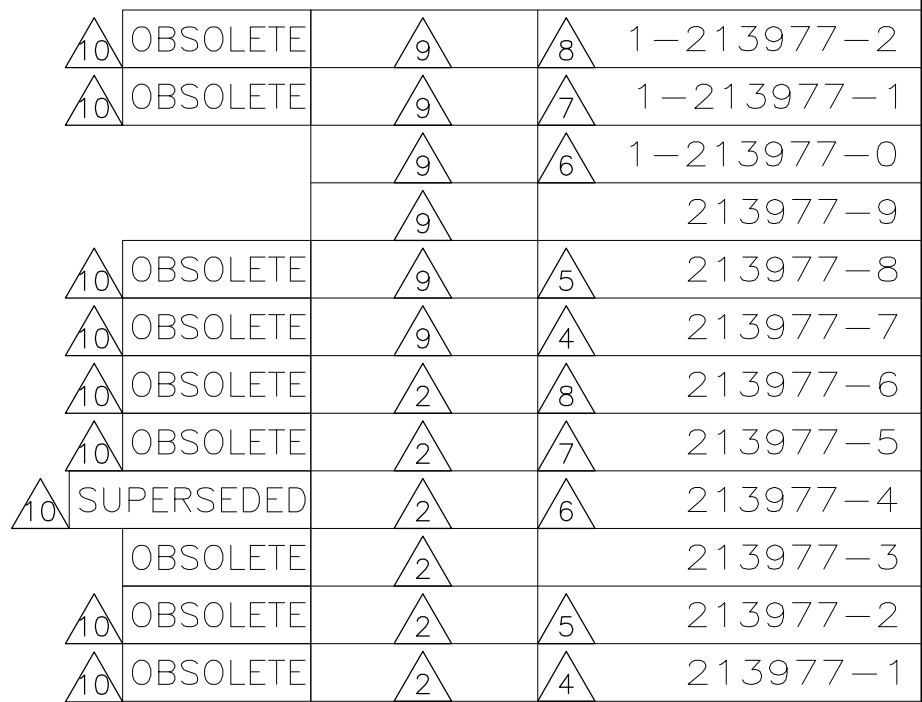




- 1 JACKSCREW, SOCKET AND STUD:
MATERIAL: ZINC PER QQ-Z-363.
FINISH: 3.81um [.000150] MIN TIN PER MIL-T-10727 OVER 3.81um [.000150] MIN NICKEL PER QQ-N-290
OVER 2.54um [.000100] MIN COPPER PER MIL-C-14550.
- 2 SOCKET CONTACT ASSEMBLY:
CONTACT MATERIAL: BRASS PER MIL-C-50.
FINISH: 0.76um [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING
END, 2.54um [.000100] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 6.35 [.250] MIN FROM
OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
SPRING MATERIAL: STAINLESS STEEL PER QQ-S-766.
POST MATERIAL: BRASS PER ASTM-B-134.
FINISH: 2.54um [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 1.27um [.000050] MIN NICKEL PER
QQ-N-290.
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,J,K,L,N,P,R,S,T,U,V,W,X,Y,AA,BB AND NN.
- 5 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,J,L,N,P,R,S,T,U,V,W,X,Y,AA,HH,KK AND NN.
- 6 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,P,R,S,T,U,V,W,X,Y AND AA.
- 7 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,P,R,S,T,U,V,W,X,Y,AA AND BB.
- 8 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,J,P,R,S,T,U,V,W,X,Y,AA,HH AND KK.
- 9 SOCKET CONTACT ASSEMBLY:
CONTACT MATERIAL: BRASS PER MIL-C-50.
FINISH: 0.76um [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING
END, 2.54um [.000100] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 6.35 [.250] MIN FROM
OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
SPRING MATERIAL: STAINLESS STEEL PER QQ-S-766.
POST MATERIAL: BRASS PER ASTM-B-134.
FINISH: 2.54um [.000100] MIN TIN PER MIL-T-10727 OVER 1.27um [.000050] MIN NICKEL PER Q-N-290.
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG 17 NOV 97 C. OBERMAN CHK 21 NOV 97 R. STONE		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.13 [.005] 3 PLC ± — 4 PLC ± — ANGLES ± —		NAME APVD M. McALONIS 04 DEC 97 PRODUCT SPEC 108-10001 APPLICATION SPEC —	
		WEIGHT —		SIZE A1 CAGE CODE 00779 DRAWING NO. C-213977	
MATERIAL SEE CALLOUT		FINISH SEE CALLOUT		RESTRICTED TO —	
CUSTOMER DRAWING					
				SCALE 2:1 SHEET 1 of 1 REV F	