

PRODUCT NUMBER
98414-XXX-XX-XXXLF

PLATING _____ RoHS COMPATIBLE, SEE NOTE 8
S = 0.38µm GOLD/GXT ON CONTACT AREA
2µm MIN MATTE TIN ON TAIL
G = 0.76µm GOLD/GXT ON CONTACT AREA
2µm MIN MATTE TIN ON TAIL
F = GOLD FLASH ON CONTACT AREA
2µm MIN MATTE TIN ON TAIL
T = 2.0-6.0µm FULL MATTE TIN
1.27µm Ni MIN UNDERLAYER

POLARIZATION, SEE NOTE 7
PACKAGING, SEE NOTE 5
TOTAL NB OF POSITIONS, 04 TO 50 POS
COLOR OPTION NOTE 1

PIN STYLE	POST LENGTH	TAIL LENGTH
04	4.00	2.00
06	4.00	2.50
08	4.00	3.10
10	4.00	3.70

NOTES:

1. MATERIAL HOUSING: HIGH TEMP. THERMOPLASTIC UL-94VO
- = STANDARD COLOR CREAM
B = OPTIONAL COLOR BLACK

2. MATERIAL TERMINAL: COPPER ALLOY

3. TO DETERMINE DIMENSIONS:
N = NUMBER OF POSITIONS PER ROW

4. 7N MIN. PIN RETENTION IN EITHER DIRECTION.

5. PACKAGING:

= STANDARD PACKAGING IN POLYBAGS
- = POLYBAGS PACKAGING WHEN POLARISATION FEATURE APPLICABLE
B = TUBE WITH PICK-UP CAP FOR 12 UP TO 50 POS
U = TUBE AVAILABLE FROM 06 TO 50 POS
UV = TUBE WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART
AV = TAPE & REEL WITH PICK UP CAP FOR CUSTOMER DEDICATED PART
KV = TAPE & REEL WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART

6. DIM "C" = (N x 2) + 1.4
EXAMPLE: N = 7
DIM "C" = (7 x 2) + 1.4 = 15.4 mm

7. FOR POLARIZATION, SPECIFIED PIN
EXAMPLE : A03 = ROW A, POSITION 03 TO OMIT PIN
OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.

8. RoHS COMPATIBLE PRODUCT SPECIFICATIONS

a - PLATING:

- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2µm MINIMUM MATTE TIN OVER 1.27µm
MINIMUM NICKEL UNDERPLATE.

b - MANUFACTURING PROCESS COMPATIBILITY

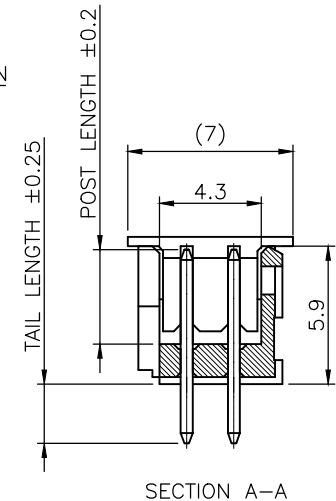
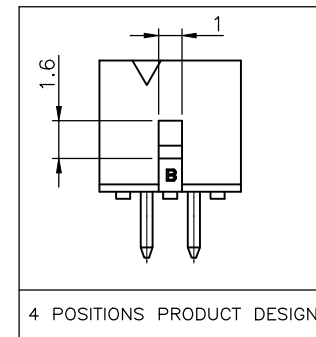
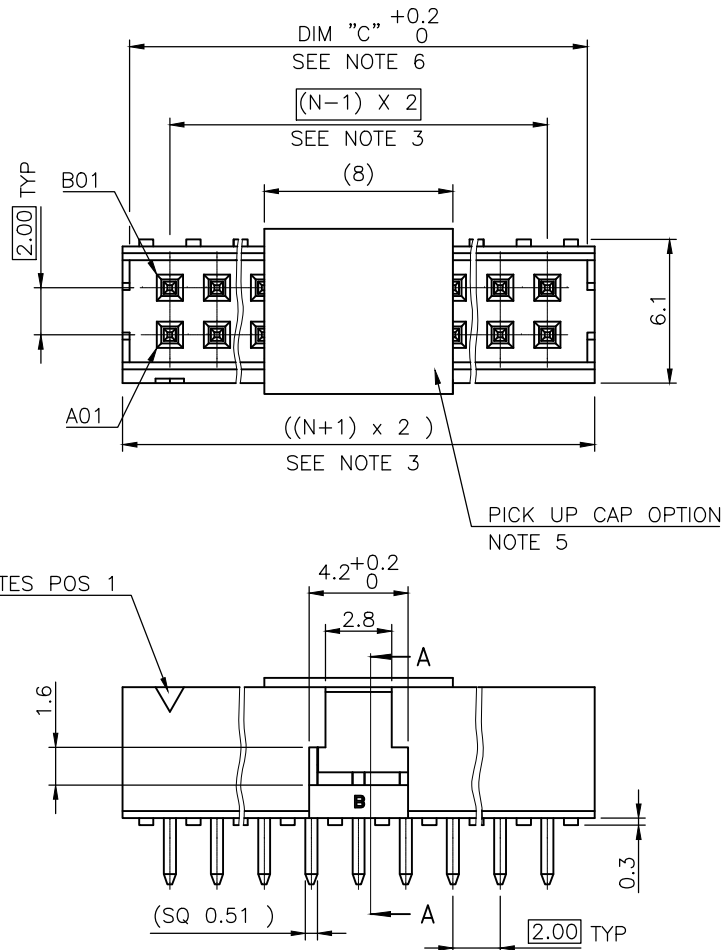
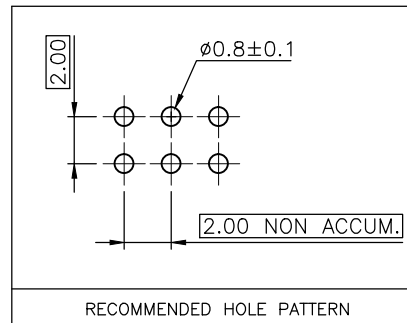
- THE HOUSING WILL WITHSTAND EXPOSURE TO
260°C ±5°C SOLDER BATH TEMPERATURE FOR
5 SECONDS IN A WAVE SOLDER APPLICATION
WITH A 1.6mm MIN THICK CIRCUIT BOARD.

c - LABELLING:

- MEETS PACKAGING SPECS AS PER GS-14-920

d - THIS PRODUCT MEETS EUROPEAN DIRECTIVES
AND OTHER COUNTRY REGULATIONS AS DISCRIBED
IN GS-47-0004

INDICATES POS 1



mat'l. code SEE NOTES				surface ISO 1302 ✓	tolerance ISO 406 ISO 101	projection mm	product family MINITEK
ltr	ecn no	dr	date	tolerances unless otherwise specified		mm	title
P	F10-0215	JCO	10.09.16	angles	X.X ±0.3		SHR HEADER
R	B-18812	LMU	14.09.15	linear	X.XX ±0.13	scale 1:1	2.00 VERTICAL TMT
S	B-19190	LMU	14.10.24		X.XXX ±0.05		
T	B-19797	AMA	14.12.16	dr	L.MULIN 04.09.27		dwg no
U	B-19988	LMU	15.01.13	engr	J.COMPAGNON 04.09.27		sheet 1 of 2
N	F09-0211	JCO	09.11.03	chr	JM.C 04.09.27		size
sheet index	revision	U	A				98414 A3
	sheet	1	2				type CUSTOMER Drawing



