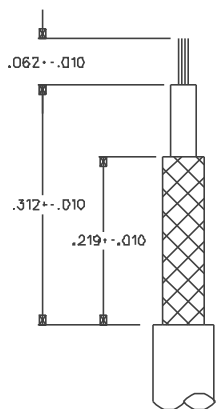
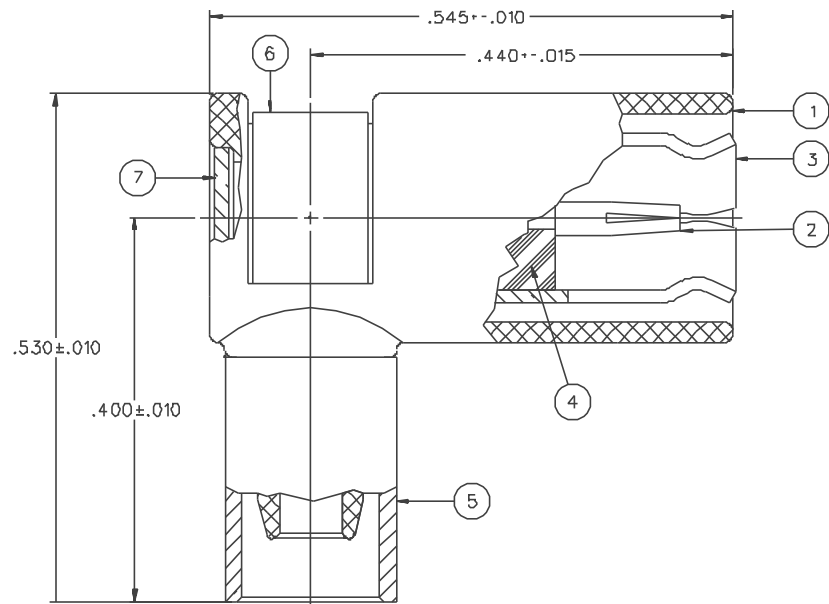
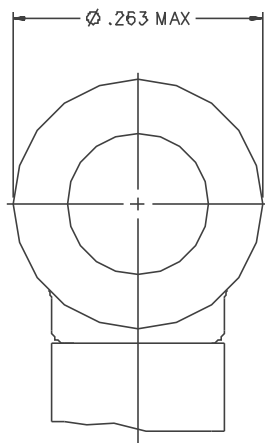


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ SLEEVE	ITEM ⑥ COVER RING	ITEM ⑦ END CAP
131-B404-111	ZINC GOLD PL .00001 MIN OVER NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-B404-116	ZINC NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 75 OHMS
FREQUENCY RANGE: 0-2 GHZ
VSWR: 1.35-.04 F (F IN GHZ)
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 1000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 12 MILLIOHM MAX, AFTER ENVIRONMENTAL 16 MILLIOHM MAX
OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX
BRAID TO BODY - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: .60 DB MAX AT 1.5 GHZ
RF LEAKAGE: -.55 DB MIN AT 2 GHZ
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX, AFTER DURABILITY 14 LBS MAX
ENGAGEMENT/2 LBS MIN DISENGAGEMENT
MATING TORQUE: NOT APPLICABLE
COUPLING PROOF TORQUE: NOT APPLICABLE
COUPLING NUT RETENSION: NOT APPLICABLE
CONTACT RETENSION: 4 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: RG179/U DOUBLE SHIELDED, RG187/U DOUBLE SHIELDED
CABLE HEX CRIMP SIZE: .151
CABLE RETENSION: 20 LBS MIN OR CABLE BREAKING STRENGTH
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

{MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012}
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION B
VIBRATION: ML-STD-202, METHOD 204, CONDITION B

DRAWING NO.	C - 131-8404-111/120
0	REVISIONS
ENGINEERING RELEASE	
1	9-23-98 RJB
ECN 45952	

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY RJB	DATE 9-16-98	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS _____	CHECKED BY	DATE	TITLE	
.XX _____	APPROVED BY RJB	DATE 9-24-98	PLUG ASSEMBLY, RA CABLED MINI 75 OHM SMB, RG 179 DS	
.XXX _____	APPROVED BY	DATE	CODE NO.	DRAWING NO.
MATL _____	RELEASE DATE		C - 131-8404-111/120	
FINISH _____			SCALE 10:1	W/M INCH SHEET 2 OF 2

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