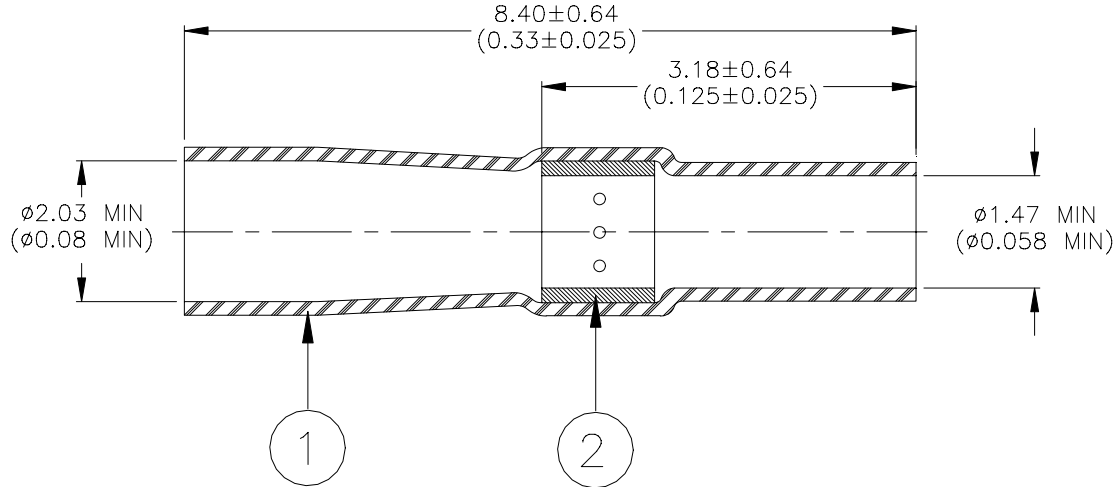


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to attach a 24 to 20 gauge tin or silver plated wire to size 20 solder cup, 1.47 (0.058) max. O.D. x 3.18 (0.125) high.
2. Sleeve will recover to 0.81 (0.032) max. I.D.
3. Temperature rating of terminators: -65°C to 150°C.
4. This drawing forms a part of Raychem Devices Specification Control Drawing:
 D-700-00, 2.74 (0.108) centers

Raychem Interconnect a division of tyco ELECTRONICS 300 Constitution Drive Menlo Park, CA 94025, USA			THERMOFIT DEVICES		TITLE: SOLDERSLEEVE WIRE TERMINATOR #20 SOLDER CUP, 24-20 GAUGE HIGH TEMPERATURE WIRE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: D-136-03			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DCR NUMBER: D990739		REPLACES: N/A	
DRAWN BY: M. FORONDA		DATE: 19-May-00	PROD. REV. N		DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1

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